

NPort 6000 Series User Manual

Version 17.8, July 2023

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NPort 6000 Series User Manual

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1. Introduction

The NPort 6000 Series of secure serial device servers has many exceptional features. Over 20 models comprise the NPort 6000 Series. The major differences between the models are the number of ports and the type of network connection employed. All instructions and information presented for the NPort 6000 apply to all models in the series. Any differences between models will be specified. Please refer to the **Product Selection Chart** section in this chapter for details on differences between models in the series.

Overview

The NPort 6000 can connect any serial device to an Ethernet network and supports many different operation modes. In particular, the NPort 6000 also supports Secure TCP Server, Secure TCP Client, Secure Pair-Connection, and Secure Real COM modes for security-critical applications, such as banking, telecom, access control, and remote site management. For firmware v1.14 and above, the NPort 6000 Series enhances its features based on the industry standard IEC 62443: more secure protocols supported, authentication control, more complex data encryptions, and so on.

The NPort 6000's Any Baudrate feature, which is based on Moxa's UART IC, allows the use of nonstandard baudrates. For example, a baudrate of 500 kbps may be required for some special applications. Many device servers can only be configured for a baudrate of 460.8 kbps, resulting in an error rate of 7.84%. For serial communication, the acceptable margin of error is only 3%. The NPort 6000 allows you to configure the baudrate more accurately, and it can be configured to transmit serial data at a rate of 491.5 kbps. This is only a 1.7% margin of error, which is well within the acceptable margin for serial data.

For some applications, data must be delivered reliably even if communication is disrupted. The NPort 6000 provides a powerful function to ensure that data is buffered in case of a communication failure. When a communication failure occurs, the data is stored in the NPort 6000. Upon resumption of communication, the buffered data will be sent to the destination. The default size of the port buffer is 64 KB for each port. For the NPort 6610, NPort 6250, NPort 6450, and NPort 6650, users may increase the buffer size by using an external SD card.

Package Checklist

Each NPort 6000 serial device server is shipped in a separate box, which also includes several standard accessories. In addition, several optional accessories can be ordered separately. When you receive your shipment, please check the contents of the box carefully and notify your Moxa sales representative if any of the items are missing or appear to be damaged.

NPort 6610/6650

Six models of the NPort 6610 and eleven models of the NPort 6650 are available:

Model Name	Number of Serial Ports		Power Requirements
NPort 6610-8	8	RS-232	100 to 240 VAC, power cord
NPort 6610-16	16		
NPort 6610-32	32		
NPort 6610-8-48V	8	RS-232	±48 VDC (20 to 72 VDC, -20 to -72 VDC), terminal block
NPort 6610-16-48V	16		
NPort 6610-32-48V	32		
NPort 6650-8/ NPort 6650-8-T	8	RS-232/422/485	100 to 240 VAC, power cord
NPort 6650-16/ NPort 6650-16-T	16		
NPort 6650-32	32		

Model Name	Number of Serial Ports	Power Requirements
NPort 6650-8-48V	8	±48 VDC (20 to 72 VDC, -20 to -72 VDC), terminal block
NPort 6650-16-48V	16	
NPort 6650-32-48V	32	
NPort 6650-8-HV-T	8	RS-232/422/485 88 to 300 VDC terminal block
NPort 6650-16-HV-T	16	
NPort 6650-32-HV-T	32	

Standard Accessories for the NPort 6610 and NPort 6650

- 1 NPort 6600 device server
- CBL-RJ45M9-150: 8-pin RJ45 to DB9 male connection cable, 150 cm
- Power cord (AC models only)
- 2 rackmount ears
- Quick installation guide (printed)
- Warranty card

Cable Accessories for the NPort 6610 and NPort 6650 (can be purchased separately)

- CBL-RJ45M9-150 (8-pin RJ45-to-male DB9 cable; 150 cm)
- CBL-RJ45F9-150 (8-pin RJ45-to-female DB9 cable; 150 cm)
- CBL-RJ45M25-150 (8-pin RJ45-to-male DB25 cable; 150 cm)
- CBL-RJ45F25-150 (8-pin RJ45-to-female DB25 cable; 150 cm)

Extension Modules for the NPort 6450 and NPort 6600 (can be purchased separately)

- NM-TX01/NM-TX01-T: Network module with one 10/100BaseTX Ethernet port (RJ45 connector; supports cascade redundancy)
- NM-TX02/NM-TX02-T: Network module with two 10/100BaseTX Ethernet ports (RJ45 connector; supports cascade redundancy)
- NM-FX01-S-SC/NM-FX01-S-SC-T: Network module with one 100BaseFX single-mode fiber port (SC connector; supports cascade redundancy)
- NM-FX02-S-SC/NM-FX02-S-SC-T: Network module with two 100BaseFX single-mode fiber ports (SC connectors; supports cascade redundancy)
- NM-FX01-M-SC/NM-FX01-M-SC-T: Network module with one 100BaseFX multimode fiber port (SC connector; supports cascade redundancy)
- NM-FX02-M-SC/NM-FX02-M-SC-T: Network module with two 100BaseFX multimode fiber ports (SC connectors; supports cascade redundancy)

NPort 6150, NPort 6250, and NPort 6450

One model of the NPort 6150, three models of the NPort 6250, and one model of the NPort 6450 are available:

Model Name	Number of Serial Ports	Power Requirements
NPort 6150/6150-T	1	100-240 VAC, adapter
NPort 6250/6250-T	2	100-240 VAC, adapter
NPort 6250-M-SC/6250-M-SC-T	2	100-240 VAC, adapter
NPort 6250-S-SC/6250-S-SC-T	2	100-240 VAC, adapter
NPort 6450/6450-T	4	100-240 VAC, adapter

Standard Accessories for the NPort 6150 and NPort 6250

- Quick installation guide (printed)
- Power adapter (standard temp. models only)
- Warranty card
- 2 attachable wall-mount ears

DIN-Rail Accessories for the NPort 6150, NPort 6250, and NPort 6450 (can be purchased separately)

- DK-35A DIN-rail mounting kit (35 mm)
- DIN-rail power supply

Product Features

All models in the NPort 6000 Series have the following features:

- Secure data access modes, including Secure Real COM, Secure TCP Server, Secure TCP Client, and Secure Pair Connection
- Versatile socket-operating modes, including TCP Server, TCP Client, UDP, and Real COM driver
- Port-buffering function to prevent loss of serial data when communication is disrupted
- Enhanced remote configuration with HTTPS and SSH
- Definable multi-user account management
- High Secure Mode is supported to disable less secure protocols and cipher suites as well as enforce the longest key length for data encryptions
- Port speeds of up to 921.6 kbps
- Redundant Ethernet Ring capability (STP, RSTP, Turbo Ring, and Turbo Ring 2)
- Any baudrate feature for easy configuration for custom baudrates

Product Selection Chart

The following table shows the main differences between the NPort 6000 models:

Product	Serial ports	Serial interface	Power	Casing	Built-in network interface	Optional network modules	Configurable alarm LED and relay output	SD card slot
6150/ 6150-T	1	RS-232, RS-422, RS-485	12 to 48 VDC	Aluminum (1 mm)	Ethernet	-	-	-
6250/ 6250-T	2	RS-232, RS-422, RS-485	12 to 48 VDC	Aluminum (1 mm)	Ethernet	-	-	yes
6250-M-SC/ 6250-M-SC- T	2	RS-232, RS-422, RS-485	12 to 48 VDC	Aluminum (1 mm)	Multimode Fiber	-	-	yes
6250-S-SC/ 6250-S-SC-T	2	RS-232, RS-422, RS-485	12 to 48 VDC	Aluminum (1 mm)	Single- mode Fiber	-	-	yes
6450/ 6450-T	4	RS-232, RS-422, RS-485	12 to 48 VDC	Aluminum (1 mm)	Ethernet	yes	yes	yes
6610-8	8	RS-232	100-240 VAC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6610-16	16	RS-232	100-240 VAC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6610-32	32	RS-232	100-240 VAC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6610-8-48V	8	RS-232	±48 VDC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6610-16-48V	16	RS-232	±48 VDC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6610-32-48V	32	RS-232	±48 VDC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6650-8/ 6650-8-T	8	RS-232, RS-422, RS-485	100-240 VAC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6650-16/ 6650-16-T	16	RS-232, RS-422, RS-485	100-240 VAC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes

Product	Serial ports	Serial interface	Power	Casing	Built-in network interface	Optional network modules	Configurable alarm LED and relay output	SD card slot
6650-32	32	RS-232, RS-422, RS-485	100-240 VAC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6650-8-48V	8	RS-232, RS-422, RS-485	±48 VDC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6650-16-48V	16	RS-232, RS-422, RS-485	±48 VDC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
6650-32-48V	32	RS-232, RS-422, RS-485	±48 VDC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
NPort 6650-8-HV-T	8	RS-232, RS-422, RS-485	88-300 VDC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
NPort 6650-16-HV-T	16	RS-232, RS-422, RS-485	88-300 VDC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes
NPort 6650-32-HV-T	32	RS-232, RS-422, RS-485	88-300 VDC	SECC sheet metal (1 mm)	Ethernet	yes	yes	yes

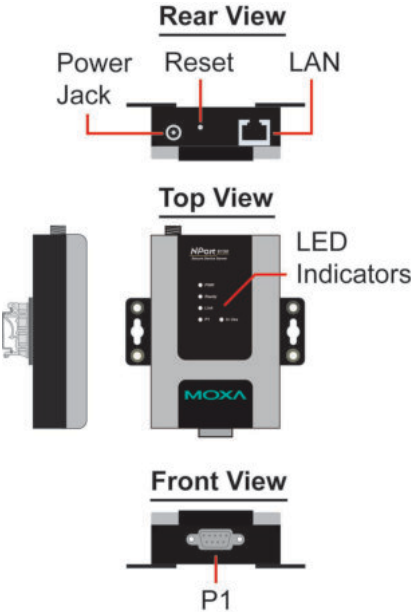
2. Getting Started

This chapter covers the hardware installation of the NPort 6000. Software installation is covered in the next chapter.

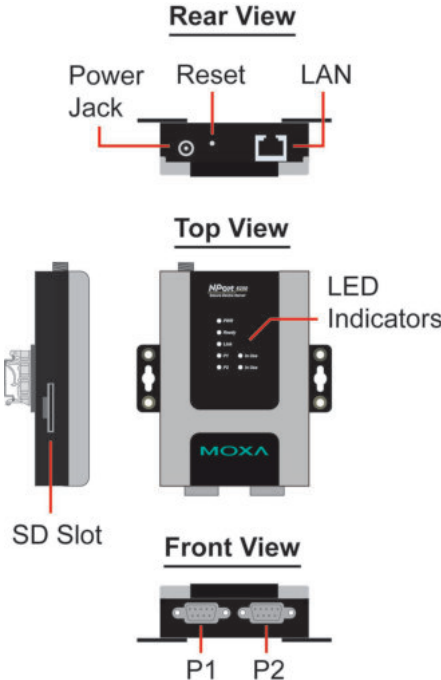
Panel Layout

NPort 6150/6250

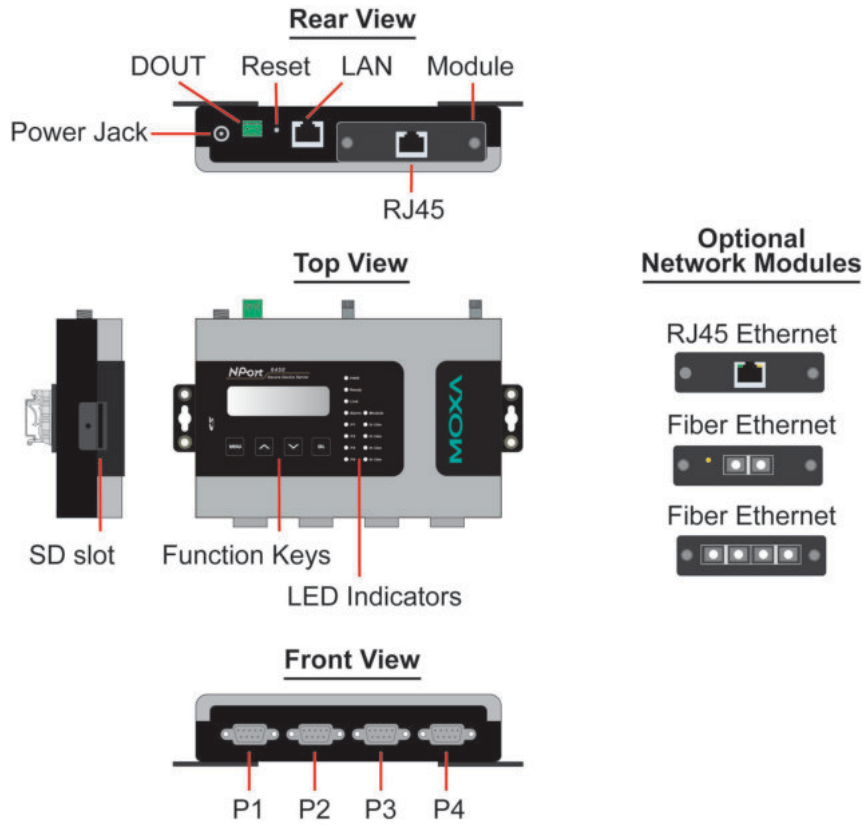
NPort 6150



NPort 6250



NPort 6450

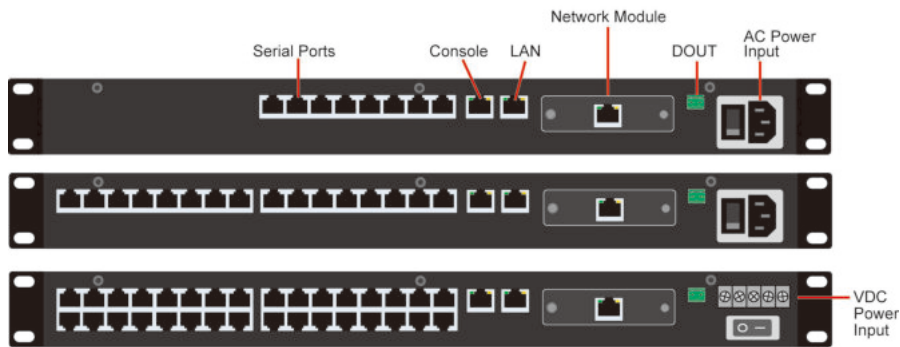


NOTE

The LCD panel is only available with standard temperature models.

NPort 6610/6650

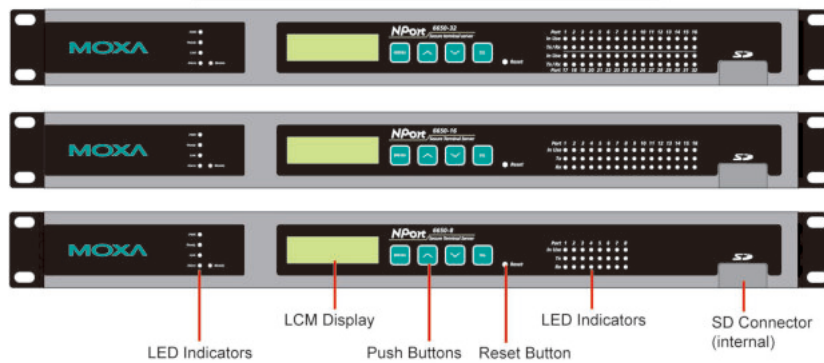
Rear Views



Top View



Standard Temperature Model Front Views



Wide Temperature Model Front Views



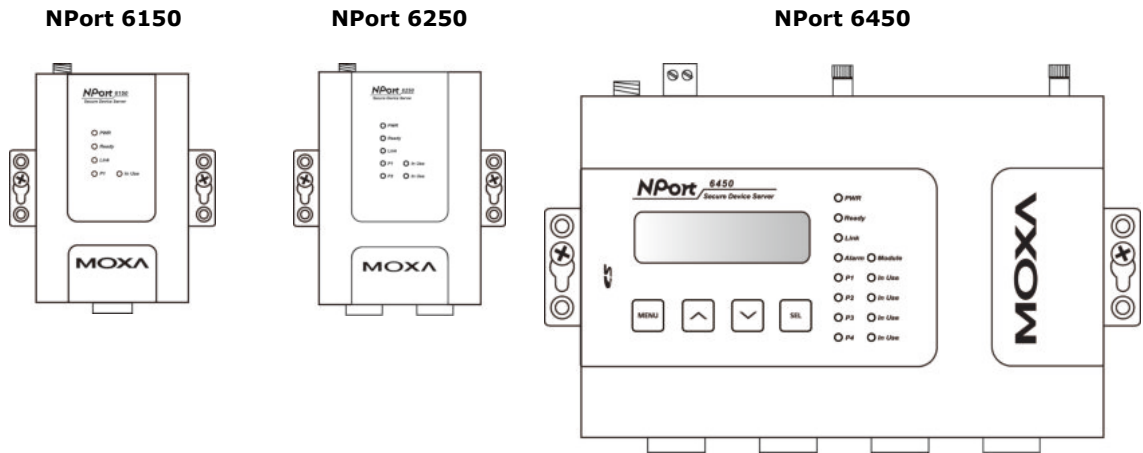
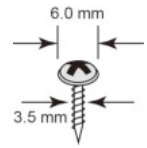
NOTE

The LCD panel is only available with standard temperature models.

Panel, DIN-rail, and Rack-mounting

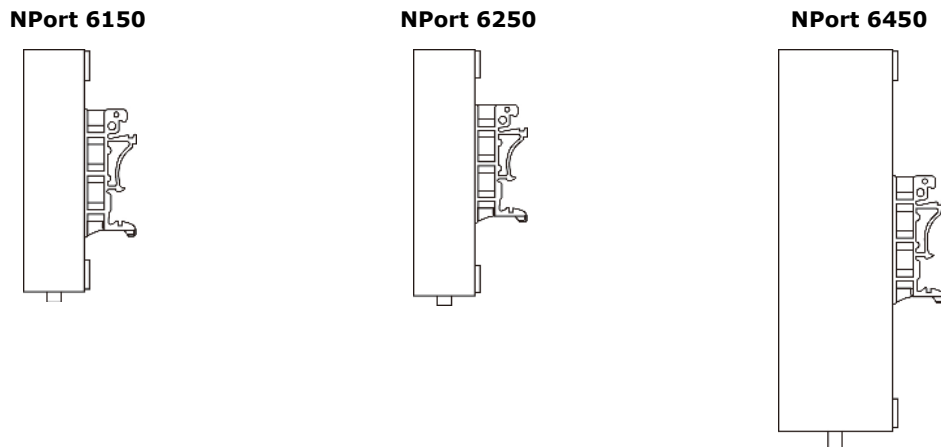
Wall or Cabinet Mounting

The NPort 6150, 6250, and 6450 device servers have built-in “ears” for attaching the device server to a wall or the inside of a cabinet. We suggest using two screws per ear to attach the device servers to a wall or the inside of a cabinet. The heads of the screws should be less than 6.0 mm in diameter, and the shafts should be less than 3.5 mm in diameter, as shown in the figure at the right.



DIN-rail Mounting

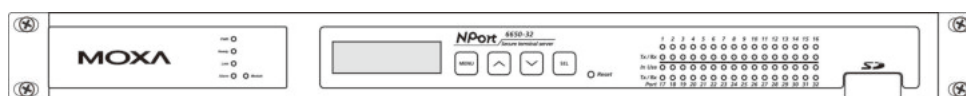
DIN-rail attachments can be purchased separately to attach the NPort 6150, 6250, and 6450 to a DIN-rail. When snapping the attachments to the DIN-rail, make sure that the stiff metal springs are at the top.



Rack-mounting

Use four screws to attach the NPort 6610/6650 to a standard rack.

NPort 6610/6650



Connecting the Hardware

This section describes how to connect the NPort 6000 to serial devices for the first time.

Wiring Requirements



ATTENTION

Disconnect the power before installing and wiring

Disconnect the power cord before installing and/or wiring your NPort 6000.

Do not exceed the maximum current for the wiring

Determine the maximum possible current for each power wire and common wire. Observe all electrical codes dictating the maximum current allowable for each wire size.

If the current exceeds the maximum rating, the wiring could overheat, causing serious damage to your equipment.

Server may get hot; use caution when handling

Use caution when handling the NPort 6000 after it has been plugged in. The internal components generate heat, and the casing may get too hot to touch.

You should also heed the following guidelines:

- Use separate paths to route wiring for power and devices. If power-wiring and device-wiring paths must cross, make sure the wires are perpendicular at the intersection point.



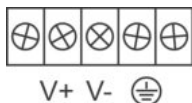
NOTE

Do not run signal or communication wiring and power wiring in the same wire conduit. To avoid interference, wires with different signal characteristics should be routed separately.

- The type of signal transmitted through a wire should determine which wires should be kept separate. The rule of thumb is that wires sharing similar electrical characteristics may be bundled together.
- Keep input wiring and output wiring separately.
- It is good practice to label the wiring to all devices in the system.

Connecting the NPort 6600 VDC's Power

To connect the NPort 6600-32/16/8-48V's power cord with its terminal block, follow the steps given below:



1. Loosen the screws on the V+ and V- terminals of the NPort 6600 VDC's terminal block.
2. Connect the power cord's VDC wire to the terminal block's V+ terminal and the power cord's DC Power Ground wire to the terminal block's V- terminal; then, tighten the terminal block screws. (Note: The NPort 6600 VDC can still operate even if the DC and DC Power Ground are reversed.)

If the power is properly supplied, the "Ready" LED will glow solid red until the system is ready, at which time the "Ready" LED will change to green.

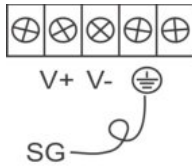


NOTE

You should use 8 kg-cm of screw torque and 22-14 AWG of suitable electric wire to connect the NPort 6600 VDC's power cord to its terminal block.

Grounding the NPort 6600 VDC

Grounding and wire routing helps limit the effects of noise because of electromagnetic interference (EMI). Run the ground connection from the ground screw to the grounding surface before connecting devices.



The Shielded Ground (sometimes called Protected Ground) contact is the second contact from the right of the 5-pin power terminal block connector on the rear panel of the NPort 6600 VDC. Connect the SG wire to the earth ground.



ATTENTION

This product is intended to be mounted to a well-grounded mounting surface such as a metal panel.

Connecting to the Network

Connect one end of the Ethernet cable to the NPort 6000's 10/100M Ethernet port and the other end of the cable to the Ethernet network. If you are using a fiber-port version of the NPort 6000, connect the fiber cable from the Ethernet network to the NPort 6000's fiber port.

If the cable is properly connected, the NPort 6000 will show a valid connection to the Ethernet as follows:

- The Ethernet LED glows solid green when connected to a 100 Mbps Ethernet network.
- The Ethernet LED glows solid orange when connected to a 10 Mbps Ethernet network.
- The Ethernet LED flashes when Ethernet packets are being transmitted or received.

Connecting to a Serial Device

Connect the serial data cable between the NPort 6000 and the serial device. Serial data cables are available as optional accessories.

LED Indicators

The LED indicators on the front panel of the NPort 6000 are described in the following table.

LED Name	LED Color	LED Function
PWR	Red	Power is being supplied to the power input.
Ready	Red	Steady on: Power is on, and the NPort 6000 is booting up. Blinking: An IP conflict occurs, or the DHCP or BOOTP server does not respond properly.
	Green	Steady on: Power is on, and the NPort 6000 is functioning normally. Blinking: The device server has been located by the NPort Search Utility.
	Off	Power is off, or there is a power error condition.
Link	Orange	The NPort 6000 is connected to a 10-Mbps Ethernet connection.
	Green	The NPort 6000 is connected to a 100-Mbps Ethernet connection.
	Off	The Ethernet cable is disconnected or has a short.
P1 to P16 in-use LED	Green	Server-side software has opened the serial port.
	Off	Server-side software did not open the serial port.
P1, P2, P3, P4 (6150/6250/6450)	Orange	The serial port is receiving data.
	Green	The serial port is transmitting data.
	Off	No data is being transmitted or received through the serial port.
P1 to P16 Tx (6610/6650)	Green	The serial port is transmitting data.
	Off	Data is not being transmitted through the serial port.
P1 to P16 Rx (6610/6650)	Orange	The serial port is receiving data.
	Off	No data is being received through the serial port.

The NPort 6450 and 6650 models have additional LEDs for the alarm and optional network modules:

LED Name	LED Color	LED Function
Module (6450/6610/6650)	Green	The fiber-optic network module is plugged in and has been detected.
	Off	The fiber-optic network module is not present.
Link (on optional network modules NM-FX01-M-SC, NM-FX01-S-SC)	Orange	Steady on: The NPort 6000 device server is connected to an Ethernet fiber connection, but the port is idle.
		Blinking: The fiber port is transmitting or receiving data.
Alarm (6450/6610/6650)	Red	The relay output (DOU) is open (exception).
	Off	The relay output (DOU) is short (normal condition).

Adjustable Pull High/Low Resistors for the RS-485 Port

In some critical environments, you may need to add termination resistors to prevent the reflection of serial signals. When using termination resistors, it is important to set the pull high/low resistors correctly so that the electrical signal is not corrupted. The NPort 6000 uses jumper settings or DIP switches to set the pull high/low resistor values for each serial port.

To set the pull high/low resistors to 150 K Ω , make sure that the jumper caps do not short the two jumpers assigned to the serial port. (For the NPort 6650, make sure both the assigned DIP switches are in the OFF position.) This is the default setting.

To set the pull high/low resistors to 1 K Ω , make sure that jumper caps shorted the two jumpers assigned to the serial port. (For the NPort 6650, make sure both the assigned DIP switches are in the ON position.)

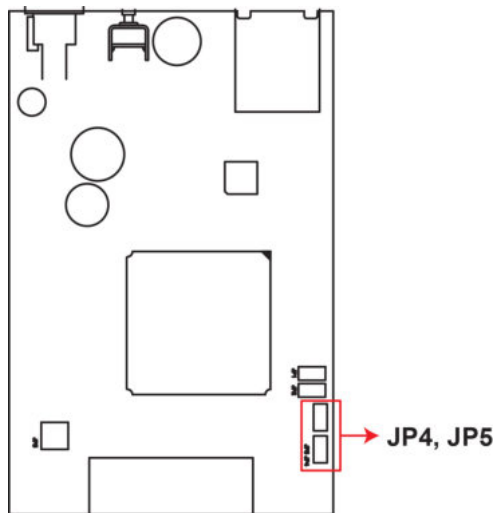


ATTENTION

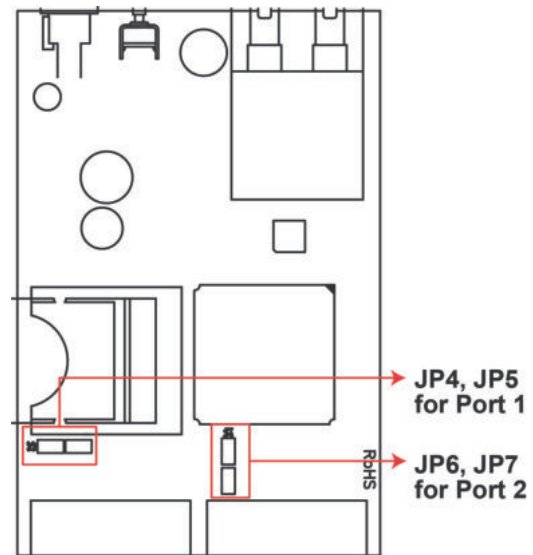
Do not use the 1 K Ω setting on the NPort 6000 when using the RS-232 interface. Doing so will degrade the RS-232 signals, shorten the maximum allowed communication distance, and the Rx LED may light up.

NPort 6150/6250/6450 Jumpers

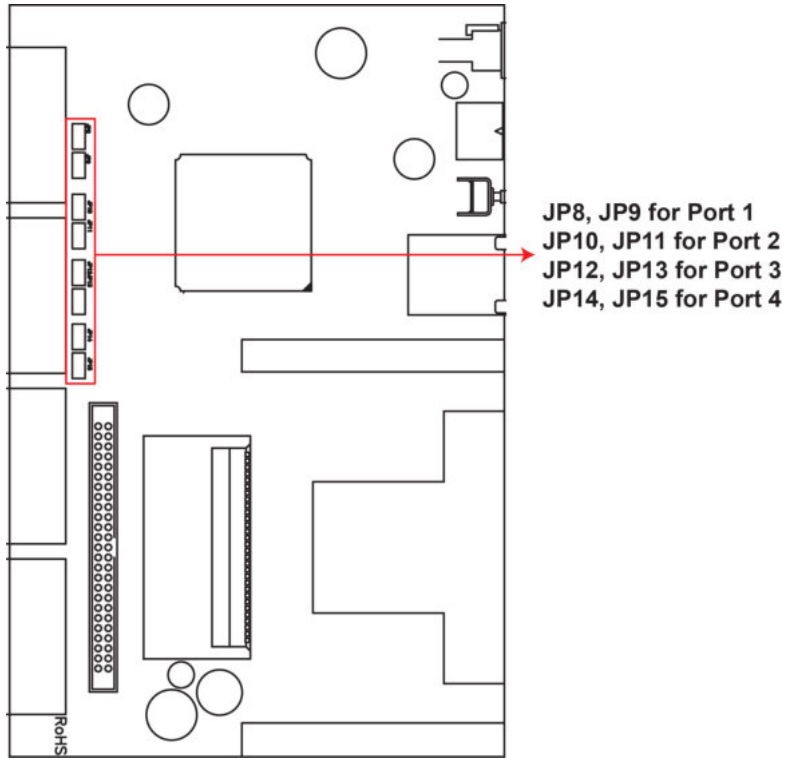
NPort 6150



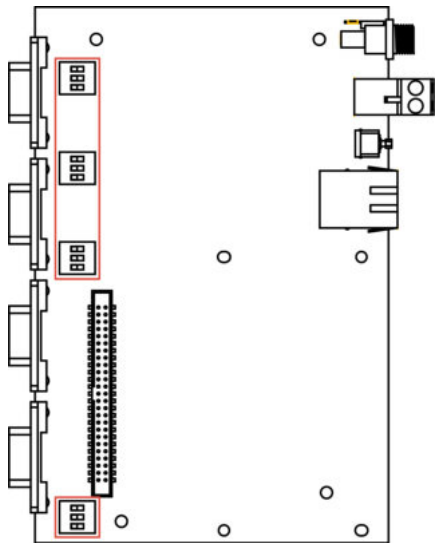
NPort 6250



NPort 6450 (Revision before v1.7.1)

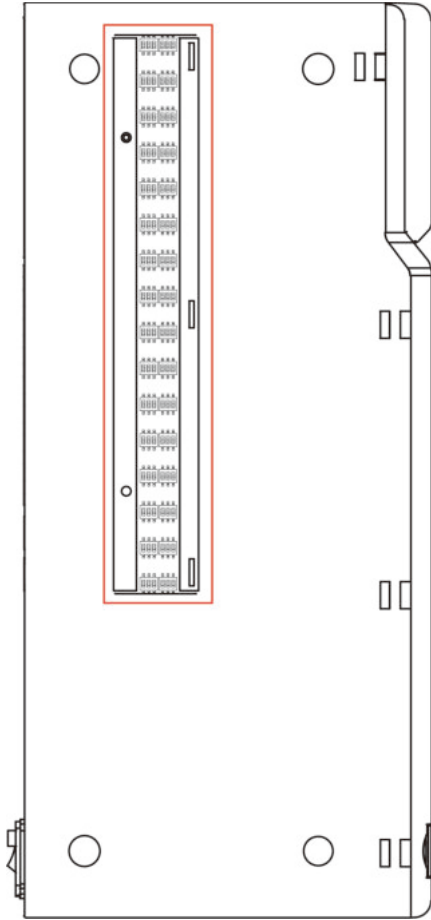


NPort 6450 DIP Switches (Revision v1.8.0 and after)



SW	1	2	3
	Pull High	Pull Low	Terminator
ON	1 K Ω	1 K Ω	120 Ω
OFF	150 K Ω	150 K Ω	-

NPort 6650 DIP Switches



SW	1	2	3
	Pull High	Pull Low	Terminator
ON	1 K Ω	1 K Ω	120 Ω
OFF	150 K Ω	150 K Ω	-

3. Cybersecurity Considerations

With cyberattacks growing in number and sophistication, network device vendors are adding functions geared towards protecting sensitive business and personal information. Moxa has dedicated itself to this area by developing measures to make sure all the products can and will meet the security standard, so customers will use Moxa's product without too much to worry about. There are certain details that Moxa cannot do alone; customers and Moxa need to work together to build up a much-secured environment to defend against all kinds of cyberthreats. This chapter introduces the essential steps to enhance the cybersecurity of Moxa's products. Customers may need to refer to other sections in the user manual for the exact settings or commands.

Updating Firmware

When a customer buys a product from Moxa or reseller, Moxa may have already released a newer version of firmware, which is likely to have enhanced the security features included. We suggest always update to the latest firmware. Please check with Moxa's support website for further details.

Turn Off Unused Service and Ports

Imagine living in a house that has many entrances. If all the doors and windows are left unlocked or even open, it sends a message of welcoming to intruders out there. We always recommend turning off services and ports that are not in use to reduce the chances of being attacked.

Turn Off Moxa Service After Installation

Moxa Service is extremely helpful for first-time installation as it helps the device to be discovered in a local area network (LAN). Once the installation is completed, this service should be turned off for safety reasons; however, once it is turned off, a utility such as Moxa's Device Search Utility (DSU) is no longer seeking for the device. Access to the product will be only through the IP and login with username and password.

Turn On Services That Are Necessary

Several services were designed when cybersecurity wasn't much of an issue. Therefore, their design's considerations didn't quite cover cybersecurity. Below is a list of services that are recommended to turn on only when necessary:

- HTTP/HTTPS: If the web console is required to access the product, it is recommended to use HTTPS over HTTP
- Telnet: Only enable Telnet if the command line is required to manage the product
- SNMP: If you are using Simple Network Management Protocol for remote device monitoring and management, it should be turned on. It is strongly advised to change the default community name once enabled and set SNMP to send a trap if authentication failures happen.



NOTE

Once all the settings are configured according to your needs, remember to save, and restart the device so that all the new settings are effective. Remember to export your settings.



NOTE

If all HTTP/HTTPS/Telnet/Serial consoles are turned off, then there is no other route to access the product. The only way to recover it is to reset the device and start from the beginning. Please refer to the user manual on how to reset the device.

Limited IP Access

Limiting the number of IP addresses that can access the product is one of the most effective ways of blocking unwanted intruders. If there are only limited desktop/notebook/mobile devices that would access the product, grant those IPs access.

Account and Password

- There is a default username and password for first-time installation; we strongly suggest changing the password after installation has been done.
- Starting from firmware version 2.0 onwards, there is no default username and password. You may need to set the username and password for the first user (who will also be the admin user) of this device to enhance the device's security.
- Use your own passwords for users of the devices. If possible, also change the default name of the account, for example, don't name admin group "admin" before the device is deployed.
- Use strong passwords. The devices support a function to check if passwords are strong enough. You can enable the function to help you check whether the passwords are strong enough.
- Use the account login failure lockout feature to prevent unwelcome access.

System Log

System log can contain all kinds of activities that are happening on your NPort, such as Login Fail, IP Changed, Password Changed, Config Changed, etc. Check the log periodically to examine any abnormal behavior.

Testing the Security Environment

Besides these devices that support those protective functions, network managers can follow several recommendations to protect their network and devices.

To prevent unauthorized access to a device, follow these recommendations:

- Testing tools for cybersecurity environment checks are available. Some may provide limited free use, for example, Nessus. These tools help identify probable security leaks in the environment.
- The device should be operated inside a secure network, protected by a firewall or router that blocks attacks via the Internet.
- Control access to the serial console as with any physical access to the device.
- Avoid using insecure services such as Telnet and TFTP; the best way is to disable them completely.
- Limit the number of simultaneous web server and Telnet sessions allowed. Periodically, change the passwords.
- Back up the configuration files periodically and compare the configurations to make sure the devices work properly.
- Audit the devices periodically to make sure they comply with these recommendations and/or any internal security policies.
- If there is a need to return the unit to Moxa, make sure encryption is disabled and that you had already backed up the current configuration before returning it.



NOTE

DISCLAIMER: Please note that the above information and guide (the "information") are for your reference only. We do not guarantee a cyberthreat-free environment. These guidelines are to increase the security level to defend against cyberintrusions and do not guarantee that the above information will meet your specific requirements. The above information is provided "as-is", and we make no warranties, express, implied or otherwise, regarding its accuracy, completeness, or performance.

4. Initial IP Address Configuration

When setting up the NPort 6000 for the first time, the first thing you should do is configure its IP address. This chapter introduces the different methods that can be used.

Static and Dynamic IP Addresses

Determine whether your NPort 6000 needs to use a static IP or dynamic IP address (either DHCP or BOOTP/PPPoE application).

- **If your NPort 6000 is used in a static IP environment**, you will assign a specific IP address, using one of the tools described in this chapter.
- **If your NPort 6000 is used in a dynamic IP environment**, the IP address will be assigned automatically from over the network. In this case, set the IP configuration mode to DHCP, DHCP/BOOTP, BOOTP, or PPPoE.



ATTENTION

Consult your network administrator on how to reserve a fixed IP address for your NPort 6000 in the MAC-IP mapping table when using a DHCP Server or BOOTP Server. For most applications, assign a fixed IP address to your NPort 6000.

Factory Default IP Address

The NPort 6000 is configured with the following default private IP address:

192.168.127.254

Note that IP addresses that begin with "192.168" are referred to as private IP addresses. Devices configured with a private IP address are not directly accessible from a public network. For example, you cannot ping a device with a private IP address from an outside Internet connection. If your application requires sending data over a public network, such as the Internet, your NPort 6000 will need a valid public IP address, which can be leased from a local ISP.

Configuration Options

Device Search Utility

You may configure your NPort 6000 with the bundled Device Search Utility for Windows. Note that you will be asked to enter the username and password to access the NPort 6000 device. The default username is **admin** and the default password is **moxa**. Starting from firmware version 2.0 onwards, there is no default username and password. You may need to set the username and password for the first user (it will also be the admin user) of this device to enhance the device security. Please refer to **Chapter 14, Software Installation/Configuration**, for details on how to install and use the Device Search Utility.

Web Console

You may configure your NPort 6000 using a standard web browser. Note that you will be asked to enter the username and password to access the NPort 6000 device. The default username is **admin** and the default password is **moxa**. Starting from firmware version 2.0 onwards, there is no default username and password. You may need to set the username and password for the first user (it will also be the admin user) of this device to enhance the device security. Please refer to **Chapter 6, Configuration with the Web Console**, for details on how to access and use the NPort 6000 web console.

LCM Console/Front Panel (NPort 6610, 6650, and 6450 only)

The NPort 6610, 6650, and 6450 only give you the option to configure some settings through the front panel, also known as the LCM (Liquid Crystal Module) console. The LCM console can be configured for read-only or writeable access. Read-only access allows settings to be viewed but not changed. Factory default settings are for writeable access, where configuration is allowed through the LCM console to users in the Administration Group only. (For account management details, please reference **Chapter 11, Administration Settings**)

Starting from firmware version 2.0, the LCM Console is disabled if you didn't set the username and password for the first user. You will only see the server's name and default IP address, but all the buttons will not work.



ATTENTION

If the LCM console is configured for writeable status, the LCM console will require you to enter the username and the password before allowing you access. The password will not be required if the LCM console is configured for read-only access.

The **MENU** button activates the main menu. It is also used to cancel a selection and return to a previous menu.

The **UP** and **DOWN** buttons navigate between options.

The **SEL** button confirms a selection or enters a submenu.

The IP environment (Static, DHCP, PPPoE, etc.) is configured under **Main Menu > Network setting > IP config**. The IP address is configured under **Main Menu > Network setting > IP address**. After the address has been entered, you will need to restart the NPort under **Main Menu > Save/Restart**.

The following instructions explain how to set the NPort 6000's IP address through the LCM console:

1. Press **MENU** to activate the Main Menu.
2. The first line of the display shows the current menu and should read **Main Menu**. The second line shows the current selection and should read **Server setting**. Use the **UP** and **DOWN** buttons to select **Network setting**. Press **SEL** to enter the **Network setting** menu.
3. In the **Network setting** menu, select **IP config**. Don't forget to press **SEL** to confirm your selection.
4. In the **IP config** menu, use the **UP** and **DOWN** buttons to select the option that matches your IP environment (Static, DHCP, etc.). Press **SEL** to confirm your choice. You may also press **MENU** to cancel your selection and return to the previous submenu.
5. You should be back in the **Network setting** menu. From the **Network setting** menu, select **IP address**.
6. Use the **UP** and **DOWN** buttons to change the digit currently selected by the blinking cursor. Press **SEL** to move to the next digit. Continue changing the IP address until all the digits have been entered. If you make a mistake, press **MENU** to cancel all changes and return to the **Network setting** menu. You cannot go back one digit.
7. Once you have finished changing the IP address, your changes are saved but not in effect. In order for your changes to take effect, you will need to restart the NPort. You may view and modify your changes by selecting **IP address** at the **Network setting** menu again.
8. Press the menu button to exit the **Network setting** menu and return to the **Main Menu**. Use the **UP** and **DOWN** buttons to select **Save/Restart** and press **SEL**. Use the **UP** and **DOWN** buttons to select **Yes** and press **SEL** to restart.



NOTE

Only standard temperature models come with an LCM console.

ARP

You can use the ARP (Address Resolution Protocol) command to set up an IP address for your NPort 6000. The ARP command tells your computer to associate the NPort 6000's MAC address with an IP address. Afterwards, use Telnet to access the NPort 6000, and its IP address will be reconfigured.



ATTENTION

To use the ARP setup method, both your computer and the NPort 6000 must be connected to the same LAN. Alternatively, you may use a crossover Ethernet cable to connect the NPort 6000 directly to your computer's Ethernet card. Before executing the ARP command, your NPort 6000 must be configured with the factory default IP address (192.168.127.254), and your computer and the NPort 6000 must be on the same subnet.

To use ARP to configure the IP address, complete the following:

1. Get a valid IP address for your NPort 6000 from your network administrator.
2. Get your NPort 6000's MAC address from the label on the bottom panel.
3. Execute the ARP s command from your computer's MS-DOS prompt as follows:

```
arp -s <IP address> <MAC address>
```

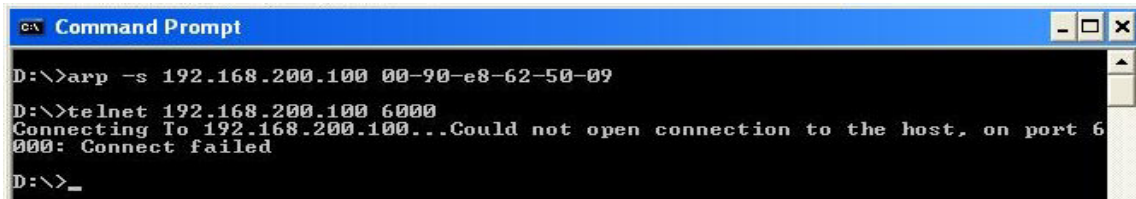
For example,

```
C:\> arp -s 192.168.200.100 00-90-E8-04-00-11
```

4. Next, execute a special Telnet command by entering the following exactly:

```
telnet 192.168.200.100 6000
```

When you enter this command, a **Connect failed** message will appear, as shown below.



```
Command Prompt
D:\>arp -s 192.168.200.100 00-90-e8-62-50-09
D:\>telnet 192.168.200.100 6000
Connecting To 192.168.200.100...Could not open connection to the host, on port 6
000: Connect failed
D:\>_
```

5. After the NPort 6000 reboots, its IP address will be assigned to the new address, and you can reconnect using Telnet to verify that the update was successful.

Telnet Console

Depending on how your computer and network are configured, you may find it convenient to use network access to set up your NPort 6000's IP address. This can be done using Telnet.



NOTE

The Telnet console is disabled by default from firmware version 2.0 onwards.



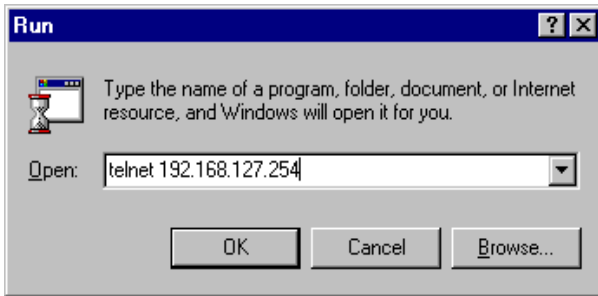
ATTENTION

Figures in this section were taken from the NPort 6650's Telnet console.

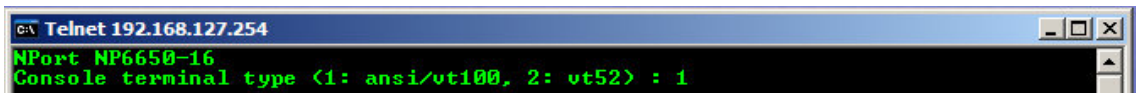
1. From the Windows desktop, select Start -> Run and type the following in the Run window:

telnet 192.168.127.254

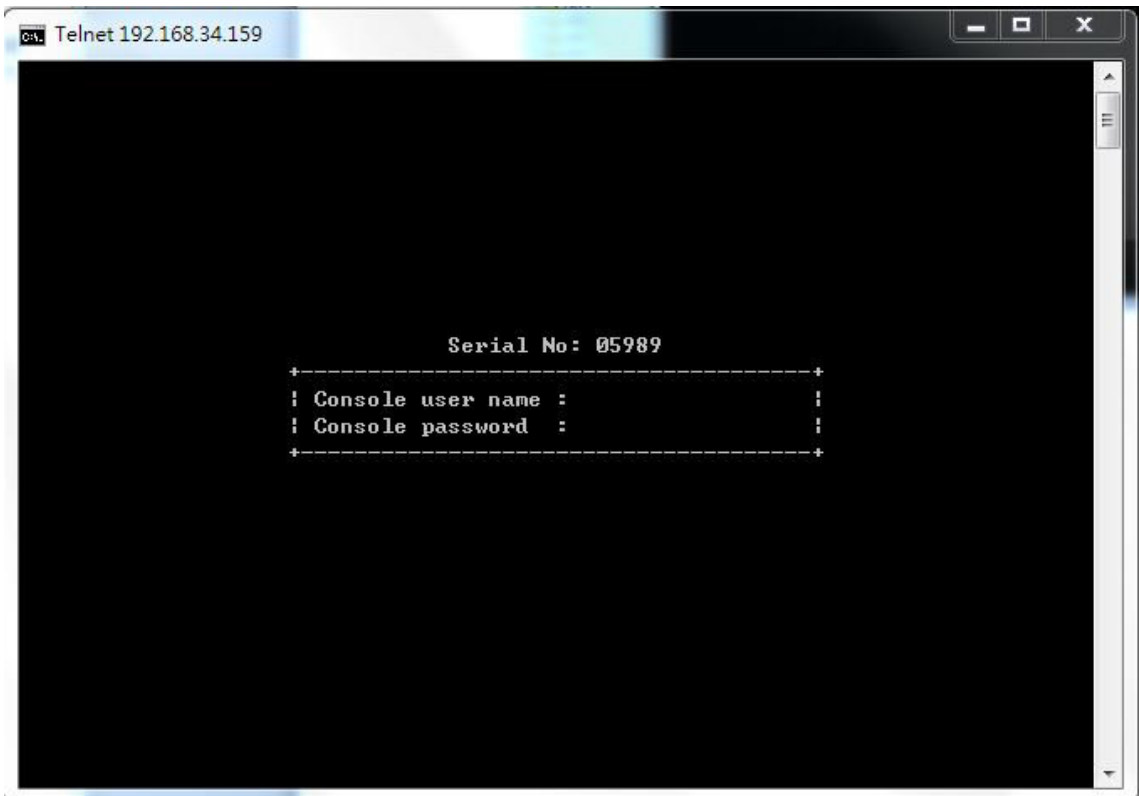
If your IP address is different from the default setting, use your IP address instead. Click **OK**.



2. The console terminal type selection is displayed as shown. Enter **1** for **ansi/vt100** and press **ENTER** to continue.



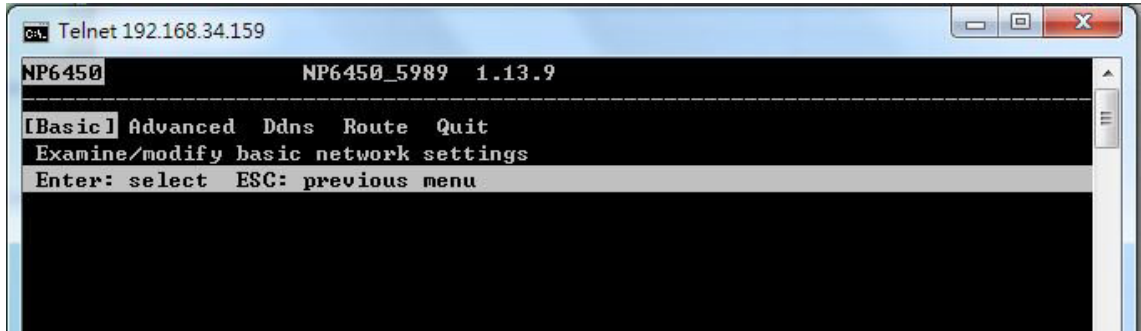
3. You will be asked to enter the username and password to access the NPort 6000 device. If you're accessing the NPort the first time, the default username is **admin** and the default password is **moxa**. Press **ENTER** to proceed.



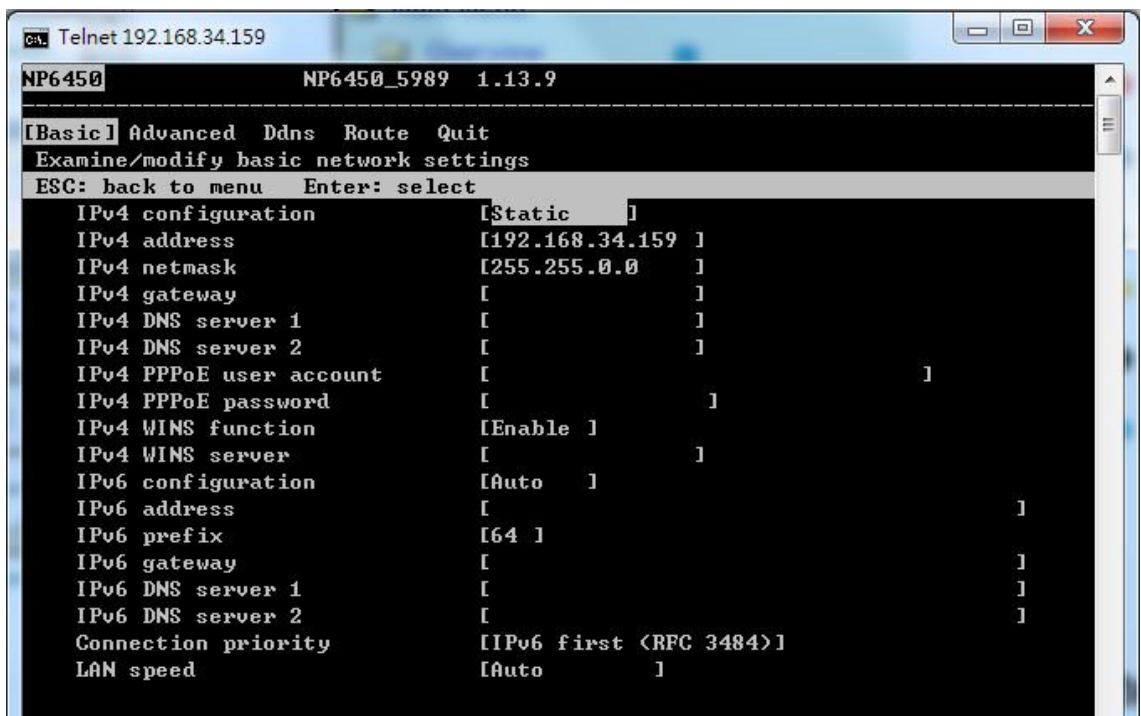
4. Press **N** or use the arrow keys to select **Network** and then press **ENTER**.



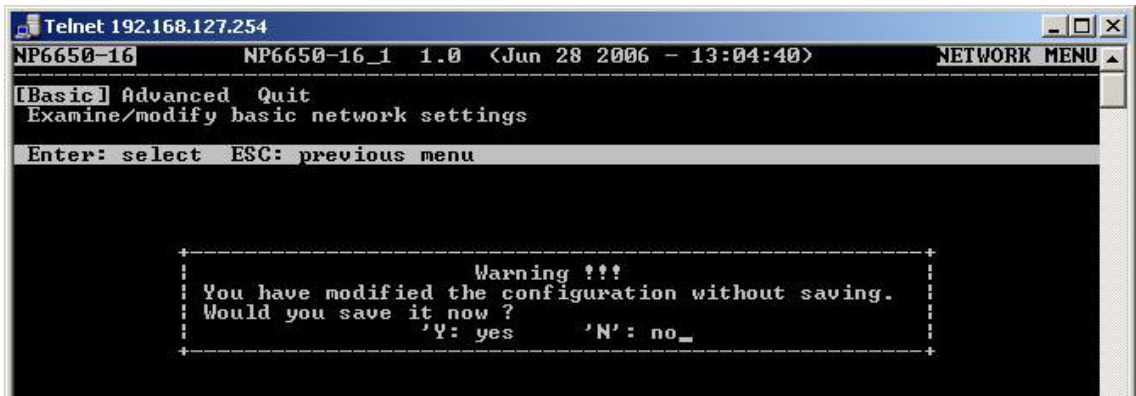
5. Press **B** or use the arrow keys to select **Basic** and then press **ENTER**.



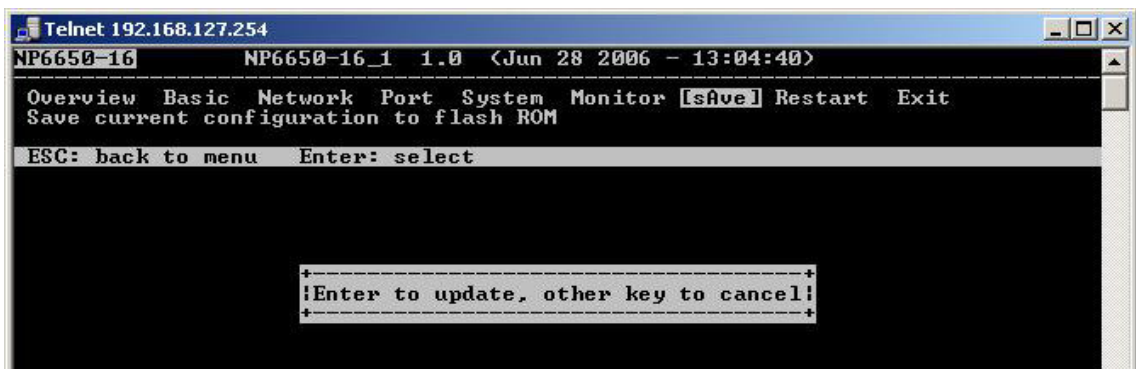
6. Use the arrow keys to move the cursor to **IP address**. Use the **DELETE**, **BACKSPACE**, or **SPACE** keys to erase the current IP address; then, type in the new IP address and press **ENTER**. Note that if you are using a dynamic IP configuration (BOOTP, DHCP, etc.), you will need to go to the **IPv4 Configuration Field (or IPv6 Configuration Field)** and press **ENTER** to select the appropriate configuration.



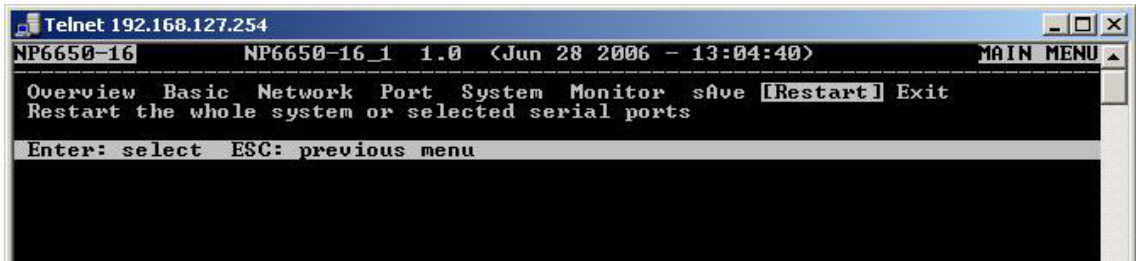
- Press **ESC** twice to return to the previous page. Press **Y** to confirm the modification.



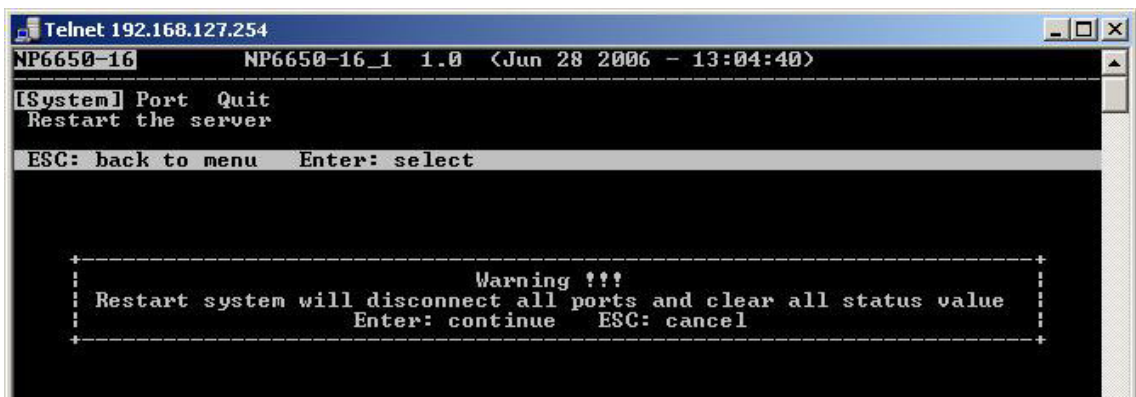
- Press **ESC** to return to the previous page.
- Press **A** or use the arrow keys to select **Save** and then press **ENTER**. Press **ENTER** again to confirm the save command.



- Press **R** or use the arrow keys to select **Restart** and then press **ENTER**.



- Press **S** or use the arrow keys to select **System**; then press **ENTER** to restart the NPort 6000.



Serial Console

The NPort 6000 supports configuration through the serial console, which is the same as the Telnet console but accessed through the RS-232 console port rather than through the network. Once you have entered the serial console, the configuration options and instructions are the same as if you were using the Telnet console.

The following instructions and screenshots show how to enter the serial console using PComm Terminal Emulator, which is available free as part of the PComm Lite suite. You may use a different terminal emulator utility, although your actual screens and procedures may vary slightly from the following instructions.

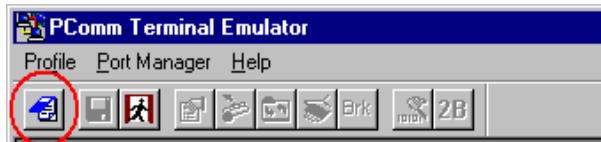
1. Turn off the power to the NPort 6000. Use a serial cable to connect the NPort 6000's serial console port to your computer's male RS-232 serial port.



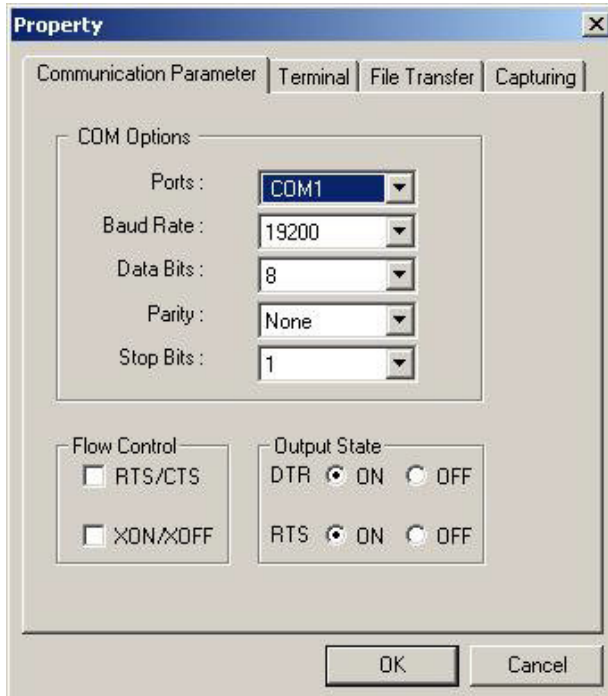
ATTENTION

The NPort 6610/ 6650 has a dedicated serial console port. For the PIN definition, see the RS-232 PINOUT in **Appendix A: NPort 6600: RS-232/422/485 (male RJ45)** section. For all other NPort 6000 models, port 1 serves as the serial console port.

2. From the Windows desktop, select **Start > All Programs > PComm Lite > Terminal Emulator**.
3. The PComm Terminal Emulator window should appear. From the Port Manager menu, select **Open**, or simply click the **Open** icon as shown below:

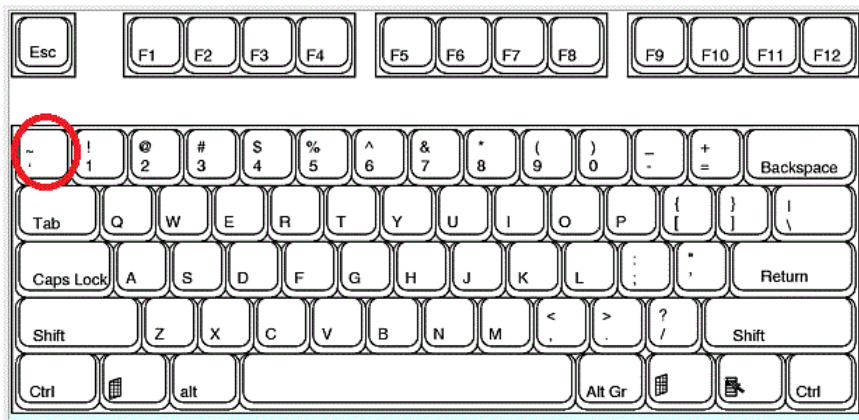


4. The Property window opens automatically. Select the **Communication Parameter** tab; then, select the appropriate COM port for the connection (COM1 in this example). Configure the parameters for **19200**, **8**, **None**, **1** (**19200** for Baud Rate, **8** for Data Bits, **None** for Parity, and **1** for Stop Bits).



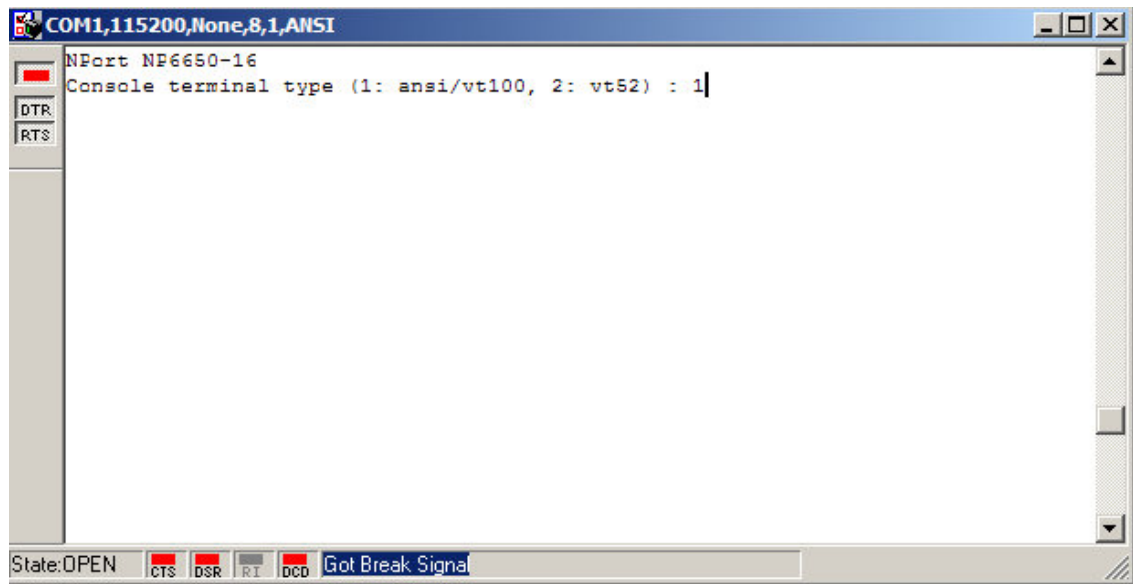
5. From the Property window's Terminal page, select **ANSI** or **VT100** for **Terminal Type** and click **OK**.

- If you are using the NPort 6610/6650, you may power it up at this point. If you are using the NPort 6150, 6250, or 6450, hold down the grave accent key (`) while powering it up, as shown below. Note that the grave accent key (sometimes called backwards apostrophe) is NOT the apostrophe key—it is the key usually found next to the number **1** key.

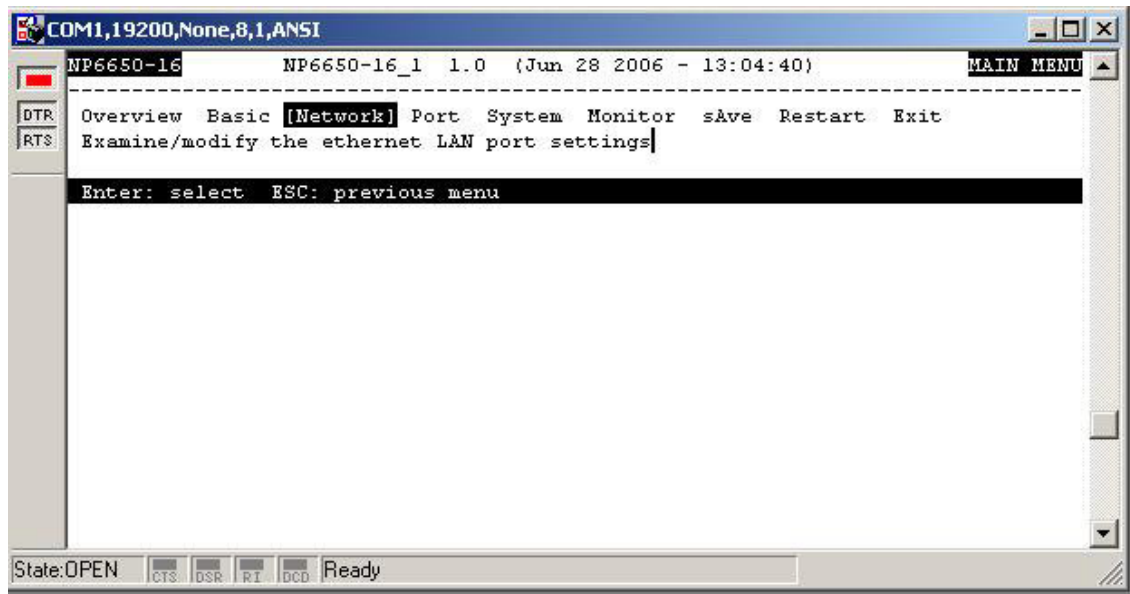


The NPort 6000 will then automatically switch from data mode to console mode.

- If the NPort 6000 has been set up for password protection, you will be prompted to enter the password. After you enter the password, or if password protection is not enabled, you will be prompted to select the terminal mode. Press **1** for **ansi/vt100** and then press **ENTER**.



- The main menu should come up. Once you are in the console, you may configure the IP address through the **Network** menu item, just as with the Telnet console. Please refer to steps 4 to 11 in the Telnet Console section to complete the initial IP configuration.



5. Introducing Serial Port Operation Modes

In this chapter, we describe the various operation modes of the NPort 6000. NPort 6000 modes are grouped by type of application, such as Device Control or Reverse Terminal. The options include an operation mode that relies on a driver installed on the host computer and operation modes that rely on TCP/IP socket programming concepts. After selecting the proper operation mode, refer to **Chapter 6, Configuration with the Web Console**, for detailed information on configuration parameters.

Overview

The NPort 6000 network enables traditional serial (RS-232/422/485) devices. The serial device server is a tiny computer equipped with a CPU and TCP/IP protocols that can bi-directionally translate data between the serial and Ethernet formats. Your computer can access, manage, and configure remote facilities and equipment over the Internet from anywhere in the world.

Traditional SCADA and data collection systems rely on serial ports to collect data from various kinds of instruments. Since the NPort 6000 network-enables instruments equipped with an RS-232, RS-422, or RS-485 communication port, your SCADA and data collection system will access all instruments connected to a standard TCP/IP network, regardless of whether the devices are used locally or at a remote site.

The NPort 6000 is an external IP-based network device that allows you to expand the number of serial ports for a host computer on demand. If your host computer supports the TCP/IP protocol, you will not be limited by the host computer's bus limitation (such as ISA or PCI), nor will you be limited by the absence of drivers for various operating systems.

Besides providing socket access, the NPort 6000 also comes with a Real COM/TTY driver that transmits all serial signals intact. This enables you to preserve your existing COM/TTY-based software without needing to invest in additional software.

Three different socket modes are available: TCP Server, TCP Client, and UDP Server/Client. The major difference between the TCP and UDP protocols is that TCP guarantees delivery of data by requiring the recipient to send an acknowledgement to the sender. UDP does not require this type of verification, making it possible to offer faster delivery. UDP also allows unicast or multi-unicast of data to one IP or groups of IP addresses.

The NPort 6000 also supports console management applications, including Reverse Telnet, as well as Reverse SSH terminal modes. Reverse terminal modes enable you to connect to a server's console port through an IP network for remote control and/or monitoring of that server.

The NPort 6000 supports standard SSL secure data access for Real COM/TTY mode, TCP server mode, TCP Client mode, and Pair Connection mode. Data transmitted on the Ethernet will be well protected.

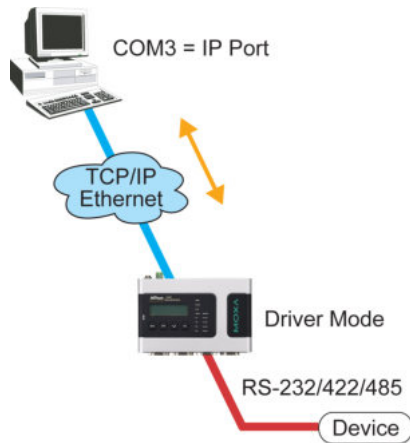
Guide to NPort 6000 Modes

On the NPort 6000, each serial port is independently configurable for a different mode with different settings. For example, on the NPort 6450, an administrator can easily configure two ports for Real COM mode, one port for Ethernet Modem mode, and one port for Reverse Telnet mode. Please refer to **Chapter 8, Configuring Serial Port Operation Modes**, for detailed information and configuration instructions.

Device-control Applications

For device-control applications, the NPort 6000 offers the following modes: Real COM/Secure Real COM mode and RFC2217 mode.

Real COM and Secure Real COM Modes



The NPort 6000 comes bundled with Real COM drivers for Windows systems and TTY drivers for Linux systems. Real COM mode includes optional data encryption, using TLS.

In Real COM mode, the bundled drivers can establish a transparent connection between a host and a serial device by mapping the serial port on the NPort 6000 to a local COM/TTY port on the host computer. Real COM mode supports up to eight simultaneous connections that enable multiple hosts to simultaneously collect data from the same serial device.

One of the major conveniences of using Real COM mode is that it allows you to use software that was written for pure serial communication applications. The Real COM driver intercepts data sent to the host's COM port, packs it into a TCP/IP packet, then redirects it through the host's Ethernet card. At the other end of the connection, the NPort 6000 accepts the Ethernet frame, unpacks the TCP/IP packet, and then transparently sends the data through the serial port to the attached serial device.



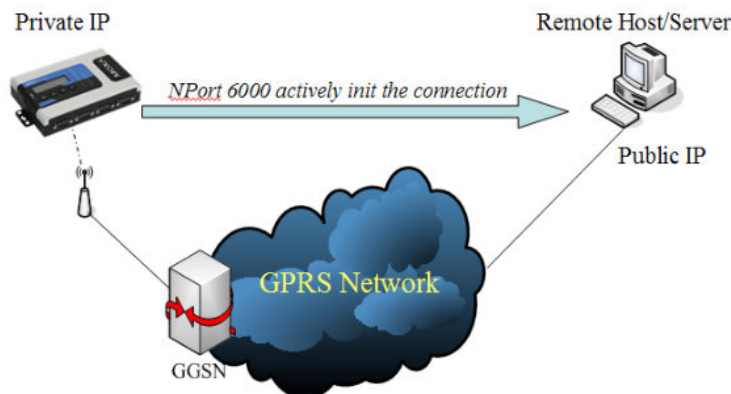
ATTENTION

Real COM mode allows several hosts to have access control over the same NPort 6000. The drivers that come with your NPort 6000 control host access by checking the host's IP address. Please refer to the **Accessible IP List** section in **Chapter 10, System Configuration Settings**, for more details.

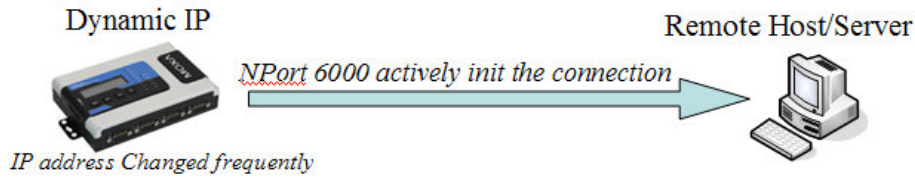
Reverse Real COM Mode

Real COM mode will not work when the NPort 6000 is using a private IP address, or if the NPort 6000 is in a dynamic IP address environment. In either of these cases, the remote host/server cannot connect to the NPort 6000.

Private IP address application



Dynamic IP address application



Reserve Real COM mode is an innovative operation mode developed by Moxa. It allows NPort 6000 terminal servers to achieve the same effect as Real COM mode, but without needing to apply for a public IP address. In other words, Reverse Real COM mode can be used even if the NPort is using a private IP address or is being used in a dynamic IP address environment.

In Reserve Real COM mode, the NPort 6000 will actively start a connection to the remote host/server that is listed in the destination IP field after it boots up.

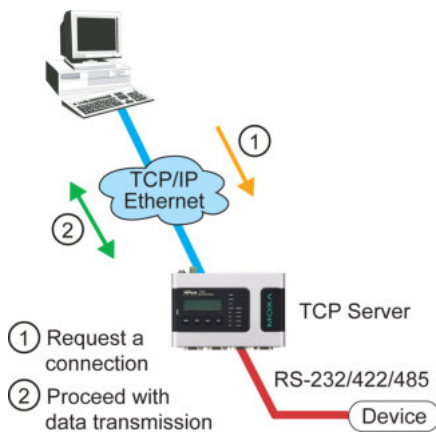
RFC2217 Mode

RFC-2217 mode is similar to Real COM mode. That is, a driver is used to establish a transparent connection between a host computer and a serial device by mapping the serial port on the NPort 6000 to a local COM port on the host computer. RFC2217 defines general COM port control options based on the Telnet protocol. Third- party drivers supporting RFC-2217 are widely available on the Internet and can implement Virtual COM mapping to your NPort 6000 serial port(s).

Socket Applications

For socket applications, the NPort 6000 offers the following modes: TCP Server/Secure TCP Server, TCP Client/ Secure TCP Client, and UDP.

TCP Server and Secure TCP Server Modes



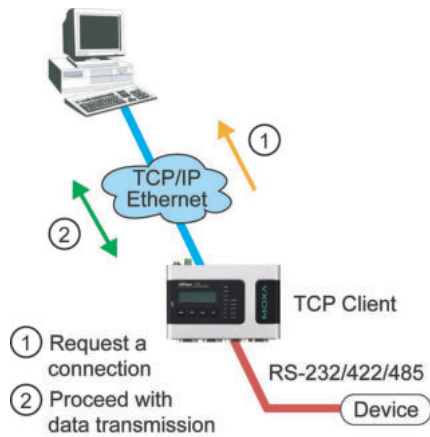
In TCP Server mode, the serial port on the NPort 6000 is assigned a port number which must not conflict with any other serial port on the NPort 6000. The host computer starts contact with the NPort 6000, establishes the connection, and receives data from the serial device. This operation mode also supports up to eight simultaneous connections, enabling multiple hosts to collect data from the same serial device at the same time.

As illustrated in the figure, data transmission proceeds as follows:

1. The host requests a connection from the NPort 6000, which is configured for TCP Server mode.
2. Once the connection is established, data can be transmitted in both directions between the host and the NPort 6000.

TCP Server mode supports optional data encryption using TLS.

TCP Client and Secure TCP Client Modes



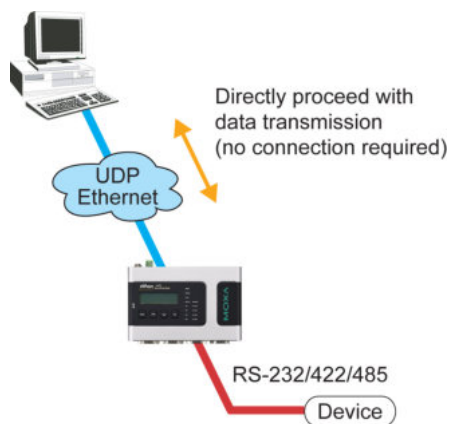
In TCP Client mode, the NPort 6000 can actively establish a TCP connection to a predefined host computer when serial data arrives. After the data has been transferred, the NPort 6000 can automatically disconnect from the host computer by using the inactivity time settings.

As illustrated in the figure, data transmission proceeds as follows:

1. The NPort 6000, configured for TCP Client mode, requests a connection from the host.
2. Once the connection is established, data can be transmitted in both directions between the host and the NPort 6000.

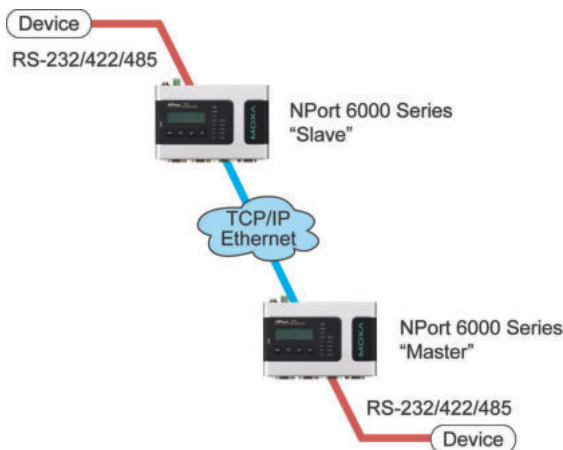
TCP Client mode includes optional data encryption using TLS.

UDP Mode



Compared to TCP communication, UDP is faster and more efficient. In UDP mode, you can unicast or multi-unicast data from a serial device to one or multiple host computers; and the serial device can receive data from one or multiple host computers. These traits make UDP mode especially suited for message display applications.

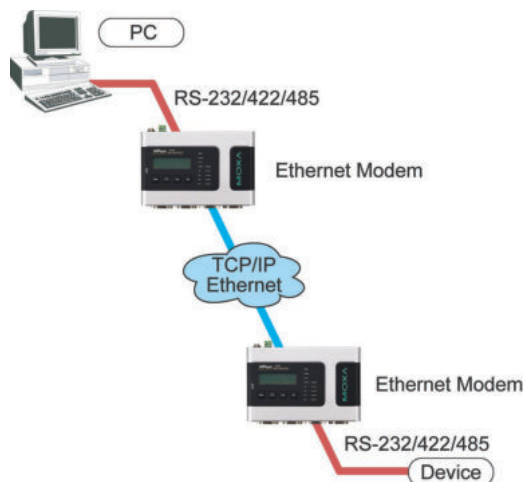
Pair Connection and Secure Pair Connection Modes



In Pair Connection mode, two NPort 6000 servers work together to remove the 15-meter distance limitation imposed by the RS-232 interface. One server is arbitrarily designated the master and the other as the slave—it does not matter which is which if there is one of each. One server is connected from its RS-232 port to the COM port of a PC or another type of computer, such as a handheld PDA that has a serial port; the other server is connected to the serial device through its RS-232 port.

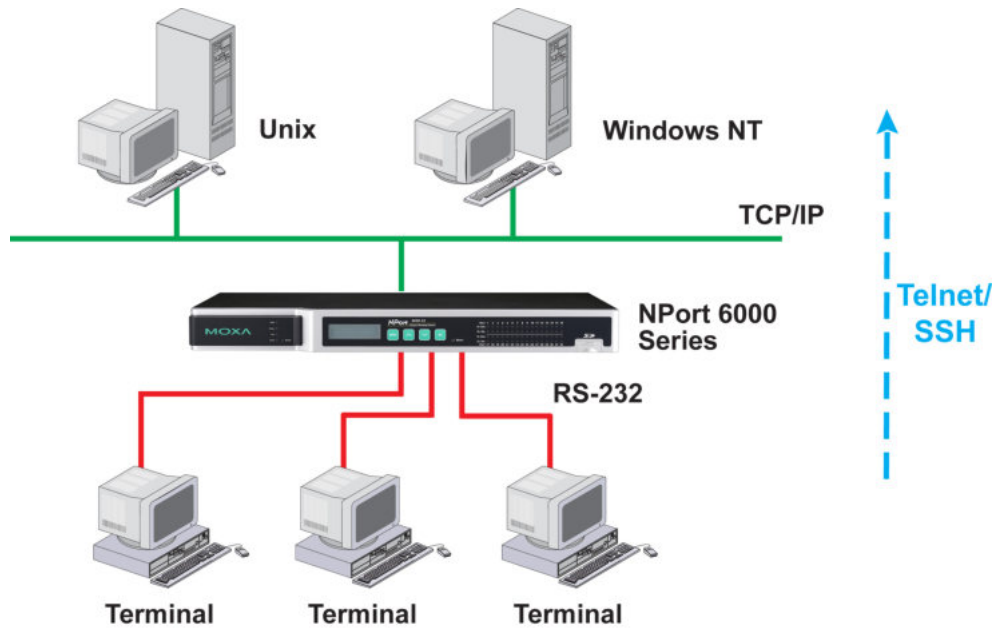
The two servers are then connected to each other over the network.

Ethernet Modem Mode



Ethernet Modem mode is designed for use with legacy operating systems, such as MS-DOS, that do not support TCP/IP Ethernet. By connecting the properly configured NPort 6000 serial port to the MS-DOS computer's serial port, it is possible to use legacy software to transmit data over the Ethernet if the software is originally designed to transmit data over a modem.

Terminal Applications



Terminal applications involve connecting terminals to UNIX or Windows servers over a network. A terminal connects to the appropriately configured serial port the NPort 6000, and the NPort 6000 transmits information to and from a UNIX or Windows server over the network through its Ethernet port. You may need to check with your network administrator to determine the appropriate terminal mode. All terminal modes support fast keys as used in many terminal applications.

Please refer to **Chapter 8, Configuring Serial Port Operation Modes**, for detailed information and configuration instructions.

Terminal ASCII Mode

Terminal ASCII mode can handle up to 8 sessions per port with the ability to switch between sessions on the same terminal. This mode is used for text-based terminals with no file-transfer capability or encryption.

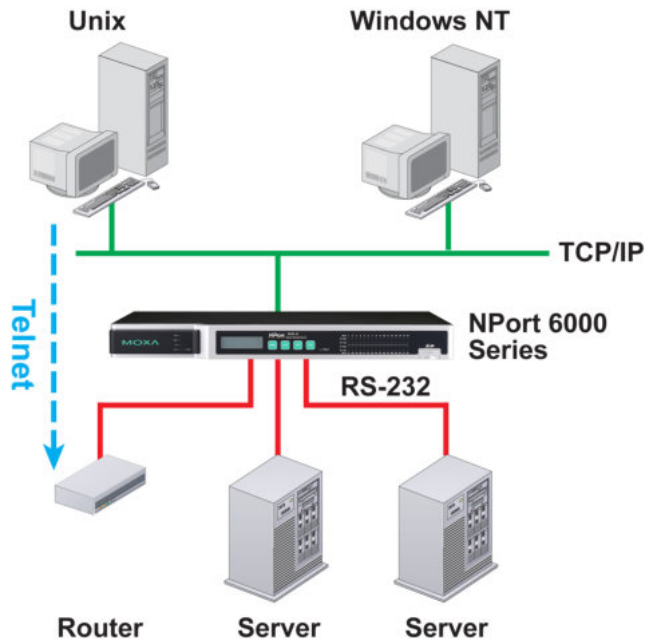
Terminal BIN Mode

Terminal BIN mode allows one session per port and is used for terminal applications that include file-transfer features.

SSH Mode

SSH mode allows one session per port and is used for secure terminal applications that abide by the SSH protocol.

Reverse Terminal Applications



Reverse terminal applications are like terminal applications in that they involve using the NPort 6000 to manage the connection between a terminal and a server. The difference is that with reverse terminal applications, the terminal is connected through the network and the server is connected through the serial port, rather than the other way around. In practice, a reverse terminal session typically involves a network administrator telnetting to a device that has a dedicated serial console port used specifically for configuration.

For example, many routers, switches, UPS units, and other devices (including the NPort 6000) have Console/AUX or COM ports to which a terminal can be physically connected for console management. With the NPort 6000, the device's console port can be connected to a serial port on the NPort 6000, allowing a network administrator to telnet to the device remotely through the network. Although modern network equipment generally allows other options for remote configuration through the network, there are situations in which it is necessary or desirable to configure a device by serial console (e.g., for security reasons, when using older-generation equipment, or as a backup configuration method when the network is down).

NPort 6000 reverse terminal modes allow the use of the NPort 6000 User Table or a RADIUS server for identity verification purposes. Please refer to the **Misc. Network Settings** section in **Chapter 10, System Configuration Settings**, for instructions on setting up the NPort 6000 User Table.

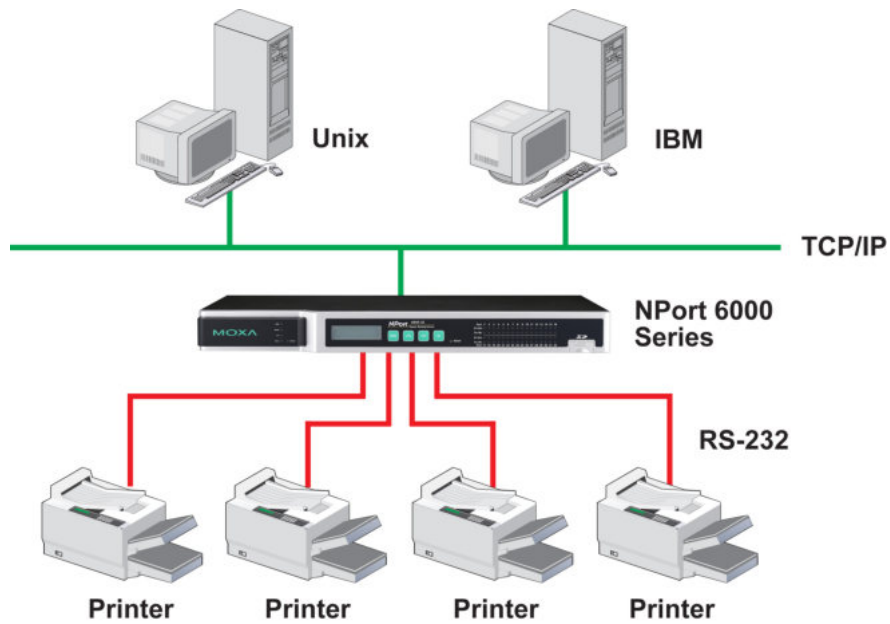
Reverse Telnet

Reverse Telnet mode is widely used for device management in control rooms. The system waits for a host on the network to start a connection. Since TCP Server mode does not assist with conversion of CR/LF commands, reverse terminal applications that require this conversion should use Reverse Telnet mode.

Reverse SSH

The NPort 6000 also offers a Reverse SSH mode so you can use SSH utilities such as PuTTY to connect to remote servers.

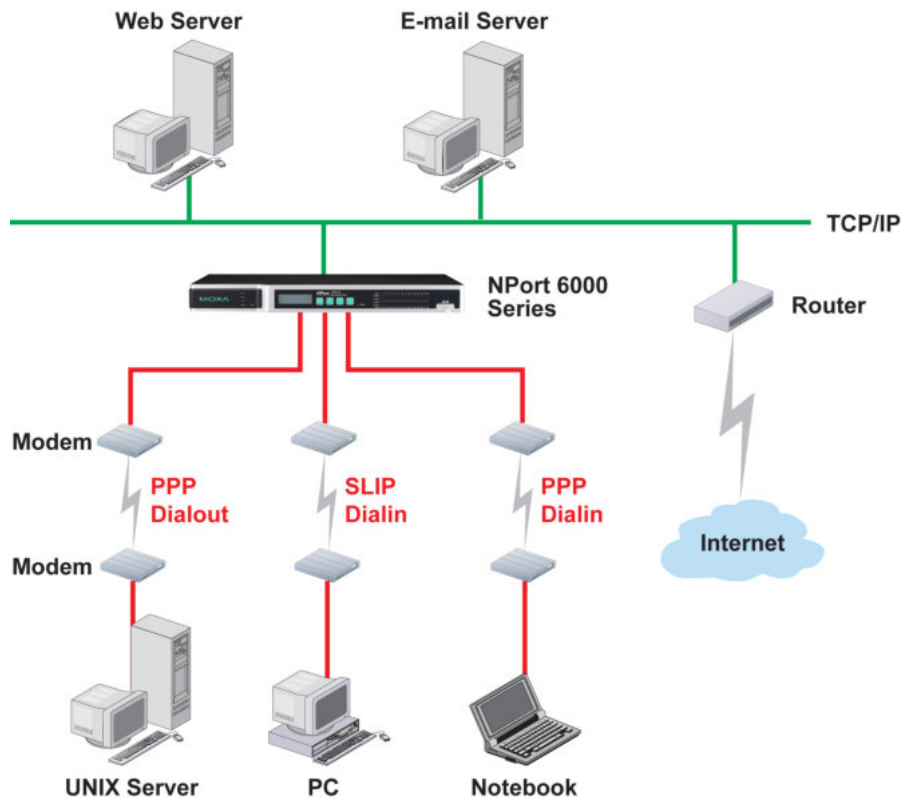
Printer Modes



The NPort 6000's Printer mode provides an excellent solution for banking and stock exchange services with huge printing demands. Printer modes involve a network printer that is connected to a serial port on the NPort 6000, with a port number assigned to specify the printer's location. Windows or UNIX hosts can access the printer over the network in either RAW or LPD modes.

Please refer to **Chapter 8, Configuring Serial Port Operation Modes**, for detailed information and configuration instructions.

Dial In/Out Modes



The NPort 6000 provides dial-in/dial-out access for ISPs and enterprises that need a remote access solution. When a user at a remote site uses a PPP dial-up connection to access the NPort 6000, the NPort 6000 plays the role of a dial-up server, but also ensures that the user has legal access to the network by verifying the user's identity with the NPort 6000 User Table or a RADIUS server. Please refer to the **Misc. Network Settings** section in **Chapter 10, System Configuration Settings**, for instructions on setting up the NPort 6000 User Table.

The NPort 6000 supports PPP, SLIP, and Terminal modes for dial-in/dial-out access. Regardless of which operating system is used, you will always be able to use standard PPP dial-up to establish a connection. The NPort 6000 can also act as a router to connect serial ports to a WAN connection. Routing protocols (including static, RIP I, and RIP II) can be adjusted to route different WAN connections.

Please refer to **Chapter 8, Configuring Serial Port Operation Modes** for detailed information and configuration instructions.

Disabled Mode

You can disable any port on the NPort 6000 by setting the operation mode to **Disabled**.

6. Configuration with the Web Console

The web console is the most user-friendly method available to configure the NPort 6000. With a standard web browser, you have easy and intuitive access to all settings and options. In this chapter, we introduce the web console and go through the basic configuration options. The same configuration options are also available through the Telnet and serial console.

Using Your Web Browser

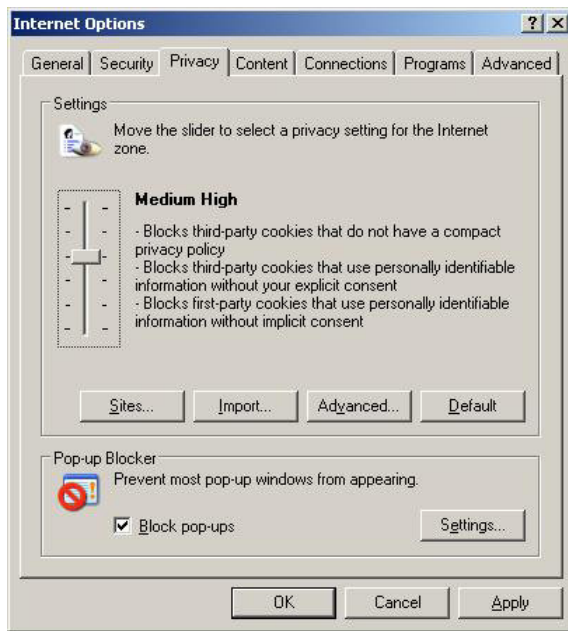
Browser Cookie Settings

Verify that cookies are enabled for your browser. If the cookies are disabled, you cannot use the web console. (Cookies are only used for password transmission.)

1. For Internet Explorer, enable cookies by selecting **Internet Options** from the **Tools** menu:



2. Select the **Privacy** tab. There are six levels of privacy setting: Block All Cookies, High, Medium High, Medium, Low, and Accept All Cookies. Users must select **Medium High** (as the image shows below) to access the NPort 6000 web console.



ATTENTION

If you are not using Internet Explorer, cookies are usually enabled through a web browser setting such as **allow cookies that are stored on your computer** or **allow per-session cookies**.

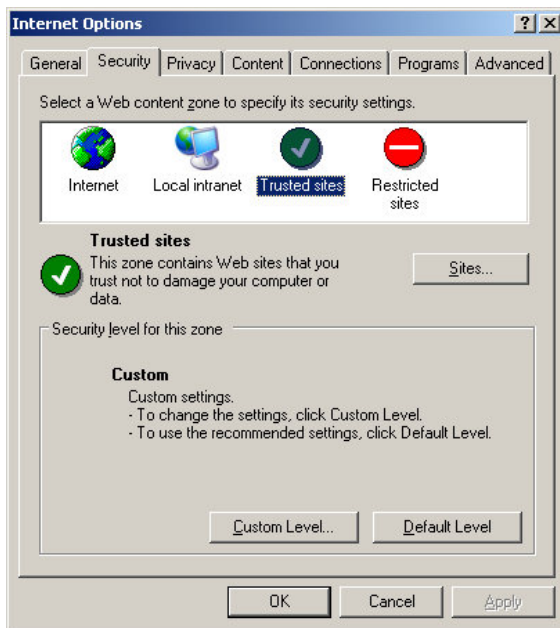
Trusted Site Settings

For Windows 2003 users, you may need to add the NPort 6000's IP address to your browser's list of trusted sites.

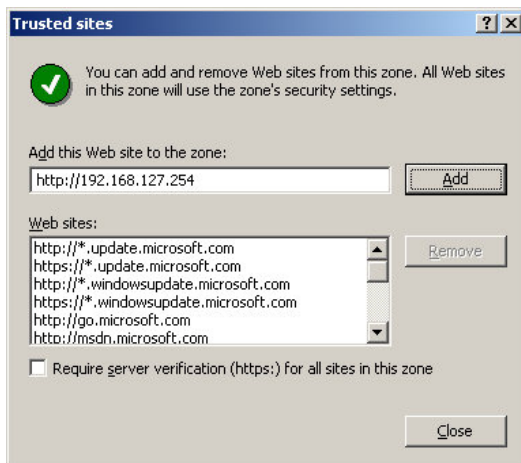
1. If you see the following window while attempting to view the web console, click on **Add...** to modify the list of trusted sites:



You may also directly access the list of trusted sites through **Internet Options** in the **Tools** menu of Internet Explorer. Select the **Security** tab, then click on the **Trusted Sites** icon and on the **Sites...** button:



2. In either case, the window below should appear, showing the list of sites that you have configured Internet Explorer to trust. Add the IP address of your NPort 6000 here (the factory default IP address is 192.168.127.254).



After adding the NPort 6000's IP address as a trusted site, you should be able to view the web console by entering the NPort 6000's IP address in your browser's address bar.

Opening the Web Console

Open your web browser and enter **192.168.127.254** in the website address line. This is the default IP address for the NPort 6000—if a new address has been assigned, enter the new address instead. Press **ENTER** to load the page.



ATTENTION

The examples and figures in this chapter use the NPort 6000 factory default IP address of 192.168.127.254. If you have assigned a different IP address to your NPort 6000, be sure to adjust accordingly when following these directions. Please refer to **Chapter 4, Initial IP Address Configuration**, for details on how to configure the IP address.

For firmware version 1.21 and before:

The default login username is **admin** and the default password is **moxa**.

MOXA

Web Console Login

Username : admin

Password :

Login

For firmware version 2.0 and after: Please set up the username and password for the first user, and the admin user. Every time you reset the device to the default setting, you will need to set the username or password before you log in to the device.

MOXA

First boot

Username :

New Password : (4-16 characters)

Confirm Password : (4-16 characters)

Submit



ATTENTION

If you forget your password, the **ONLY** way to configure the NPort 6000 is by using the reset button to reset all settings and load the factory defaults. If you have disabled the reset button in your NPort 6000 configuration, you may still use it to load the factory defaults within the first 60 seconds that the NPort 6000 is powered on.

Remember to back up your configuration by exporting it to a file. Your configuration can be easily restored by importing the file to the NPort 6000. This will save time if you have forgotten the password and need to reload the factory defaults.

The NPort 6000's web console will appear after logging in.

Welcome to NPort 6000 Series	
Model name	NP6450
Serial No.	120
Firmware version	1.14 Build 16100316
Ethernet IP address	192.168.35.105
	fe80::c8fe:16ff:fe08:3116
Ethernet MAC address	CA:FE:16:08:31:16
Ethernet LAN speed	100M/Link
LAN module speed	----- -----
Up time	0 days 04h:01m:20s
Module type	No module
Module AP version	-----
Serial port 1	115200,None,8,1
Serial port 2	115200,None,8,1
Serial port 3	115200,None,8,1
Serial port 4	115200,None,8,1
LCM	Not support

Web Console Navigation

On the NPort 6000 web console, the left panel is the navigation panel and contains an expandable menu tree for navigating among the various settings and categories. When you click on a menu item in the navigation panel, the main window will display the corresponding options for that item. Configuration changes can then be made in the main window. For example, if you click on **Network Configurations** in the navigation panel, the main window will show a page of network-related settings you can configure.

You must click on the **Submit** button to keep your configuration changes. The **Submit** button will be at the bottom of every page that has configurable settings. If you navigate to another page without clicking the **Submit** button, your settings will not be kept.

Changes will not take effect until they are saved and the NPort is restarted! You may complete this in one step by clicking on the **Save/Restart** option after you submit a change. If you need to make several changes before restarting, you may save your changes without restarting by selecting **Save Configuration** in the navigation panel. If you restart the NPort 6000 without saving your configuration, the NPort 6000 will discard all submitted changes.

Network Configuration

Basic Network Settings

Network Settings - Basic

IPv4 Configuration

IPv4 configuration: Static

IPv4 address: 192.168.127.254

Netmask: 255.255.255.0

Gateway:

IPv4 DNS server 1:

IPv4 DNS server 2:

PPPoE user account:

PPPoE password: (max: 15 characters)

WINS function: Enable Disable

WINS server:

IPv6 Configuration

IPv6 configuration: Auto

IPv6 address:

Prefix: 64

IPv6 Gateway:

IPv6 DNS server 1:

IPv6 DNS server 2:

Connection priority: IPv6 first (RFC 3484) IPv4 first

Configuration

LANspeed: Auto

LLDP Setting

LLDP: Enable Disable

Message Transmit Interval: 30 (5 - 32768)

Submit

You can access **Basic Network Settings** by expanding the **Network Configuration** item in the navigation panel. Basic Network Settings is where you assign the NPort 6000 IP address, netmask, Gateway, and other IP parameters.



NOTE

You must assign a valid IP address to your NPort 6000 before it works in your network environment. Your network system administrator should provide you with a unique IP address and related settings for your network. First-time users can refer to **Chapter 4, Initial IP Address Configuration**, for more information.

IPv4 Configuration (default=Static): You can choose from four possible IP configuration modes.

Option	Description
Static	User-defined IP address, netmask, gateway.
DHCP	DHCP server-assigned IP address, netmask, gateway, DNS, and time server
DHCP/BOOTP	DHCP server-assigned IP address, netmask, gateway, DNS, and time server, or BOOTP server-assigned IP address (if the DHCP server does not respond)
BOOTP	BOOTP server-assigned IP address
PPPoE	PPP over Ethernet, remote ISP-assigned IP address

IPv4 Address (default=192.168.127.254): Enter the IP address that will be assigned to your NPort 6000. All ports on the NPort 6000 will share this IP address. An IP address is a number assigned to a network device (such as a computer) as a permanent address on the network. Computers use the IP address to identify and talk to each other over the network. Choose a proper IP address that is unique and valid in your network environment.

Netmask (default=255.255.255.0): Enter the subnet mask. A subnet mask represents all of the network hosts at one geographic location, in one building, or on the same local area network.

When a packet is sent out over the network, the NPort 6000 will use the subnet mask to check whether the desired TCP/IP host specified in the packet is on the local network segment. If the address is on the same network segment as the NPort 6000, a connection is established directly from the NPort 6000. Otherwise, the connection is established through the default gateway.

Gateway: Enter the IP address of the gateway if applicable. A gateway is a network computer that acts as an entrance to another network. Usually, the computers that control traffic within the network or at the local Internet service provider are gateway nodes. The NPort 6000 needs to know the IP address of the default gateway computer to communicate with the hosts outside the local network environment. For correct gateway IP address information, consult the network administrator.



ATTENTION

In dynamic IP environments, the firmware will try to get the network settings from the DHCP or BOOTP server three times every 30 seconds until the network settings are assigned by the DHCP or BOOTP server. The first try times out after one second, the second try times out after three seconds, and the third try times out after five seconds.

If the DHCP/BOOTP server is unavailable, the firmware will use the default IP address (192.168.127.254), netmask, and gateway settings.

IPv4 DNS server 1: This is an optional field. If your network has access to a DNS server, you may enter the DNS server's IP address in this field. This allows the NPort 6000 to use domain names instead of IP addresses to access hosts.

Domain Name System (DNS) is how Internet domain names are identified and translated into IP addresses. A domain name is an alphanumeric name, such as `www.moxa.com`, which is easier to remember than the numerical IP address. A DNS server is a host that translates this kind of text-based domain name into the actual IP address used to establish a TCP/IP connection.

When the user wants to visit a particular website, the user's computer sends the domain name (e.g., `www.moxa.com`) to a DNS server to request that website's numerical IP address. When the IP address is received from the DNS server, the user's computer uses that information to connect to the website's web server.

The NPort 6000 will play the role of a DNS client, in the sense that it will actively query the DNS server for the IP address associated with a particular domain name. The following functions on the NPort 6000 web console support the use of domain names in place of IP addresses: Time Server, Destination IP Address (in TCP Client mode), Mail Server, SNMP Trap Server, Destination Address (in Pair Connection mode), Primary/Secondary Host Address (in Terminal mode), RADIUS Server, TACACS+ Server and SMTP Server.

IPv4 DNS server 2: This is an optional field. The IP address of another DNS server can be entered in this field for when DNS server 1 is unavailable.

PPPoE user account and PPPoE password: For dynamic broadband networks such as xDSL or cable modem, users must enter the username and password that they received from their ISP to establish a network connection. If a serial port on the NPort 6000 will use PPPoE, enter the account name and password in these fields.

WINS function (default=enable): Enable or disable the WINS (Windows Internet Naming Service) server.

WINS server: If a WINS Server is connected to the network, enter the WINS Server's IP address in this field. TCP/IP uses IP addresses to identify hosts, but users often use symbolic names, such as computer names. The WINS Server, which uses NetBIOS over TCP/IP, contains a dynamic database to map computer names to IP addresses.

What is IPv6?

IPv6 stands for Internet Protocol version 6. It is the second version of the Internet Protocol, introduced after the first version, which is IPv4. The difference between the two versions is the length of the IP address. IPv4 uses 32-bit IP addresses; IPv6 uses 128-bit IP addresses. IPv4 is still the predominant protocol used over most of the Internet.

IPv6 Configuration (default=Static): You can choose from three possible IP configuration modes.

Option	Description
Auto	IPv6 router assigned prefix Step 1: NPort generates the Link local address automatically Step 2: NPort sends the "Router solicitation" to the router to apply for an IP address. 2.1 Router assigns an IP address to NPort → Step 4 2.2 Router assigns the DHCPv6 Server to offer an IP address → Step3 2.3 Router has no response (e.g., router does not exist) → Step 3 Step 3. The NPort applies for an IP address from the DHCPv6 Server Step 4. Process closed
Static	User-defined IP address, Prefix, Gateway.
Disable	Use IPv4

IPv6 Address (default= Auto): Enter the IPv6 address that will be assigned to your NPort 6000. All ports on the NPort 6000 will share this IPv6 address. An IPv6 address is a number assigned to a network device (such as a computer) as a permanent address on the network. Computers use the IPv6 address to identify and talk to each other over the network. Choose a proper IPv6 address that is unique and valid in your network environment.

Prefix: The prefix is the part of the address that shows the bits that have fixed values or are the bits of the subnet prefix. Prefixes for IPv6 subnets, routes, and address ranges are expressed in the same way as Classless Inter-Domain Routing (CIDR) notation for IPv4. An IPv6 prefix is written in address/prefix-length notation. For example, 21DA:D3::/48 and 21DA:D3:0:2F3B::/64 are IPv6 address prefixes.



NOTE

IPv4 implementations commonly use a dotted decimal representation of the network prefix known as the subnet mask. A subnet mask is not used for IPv6. Only the prefix length notation is supported.

IPv6 Gateway

Gateway: Enter the IPv6 address of the gateway if applicable. A gateway is a network computer that acts as an entrance to another network. Usually, the computers that control traffic within the network or at the local Internet service provider are gateway nodes. The NPort 6000 needs to know the IPv6 address of the default gateway computer to communicate with the hosts outside the local network environment. For correct gateway IPv6 address information, consult the network administrator.

IPv6 DNS server 1: This is an optional field. The IP address of another DNS server may be entered in this field for when DNS server 1 is unavailable.

IPv6 DNS server 2: This is an optional field. The IP address of another DNS server may be entered in this field for when DNS server 1 is unavailable.

Connection Priority: This function should work with the NPort 6000 functions that use the domain name to obtain the IP address of the remote host/server. For this kind of application, the NPort 6000 will ask for the IP address of the remote host/server through the DNS, and the DNS will reply with both the IPv4 and IPv6 IP addresses if both exist simultaneously in the remote host/server. For this reason, you need to define which one has higher priority, IPv6 first (RFC 3484) or IPv4 first.

Applications that get the IP address from the domain name:

Application	Time Server, DDNS, WINS, RADIUS Server, TACACS+ Server, Remote Syslog, E-mail Alert, SNMP Tarp Alert.
OP Mode	TCP Client, Reverse RealCOM, Pair connection, Terminal

LAN1 speed (default=Auto): You may configure the network speed for the built-in Ethernet connection on the NPort 6000. IEEE 802.3 Ethernet supports auto negotiation of transfer speed. However, some switches/hubs require that the communication speed be fixed at 100 Mbps or 10 Mbps. Note that there is no option for configuring the network speed for the optional network modules for the NPort 6600 and 6450.

LLDP

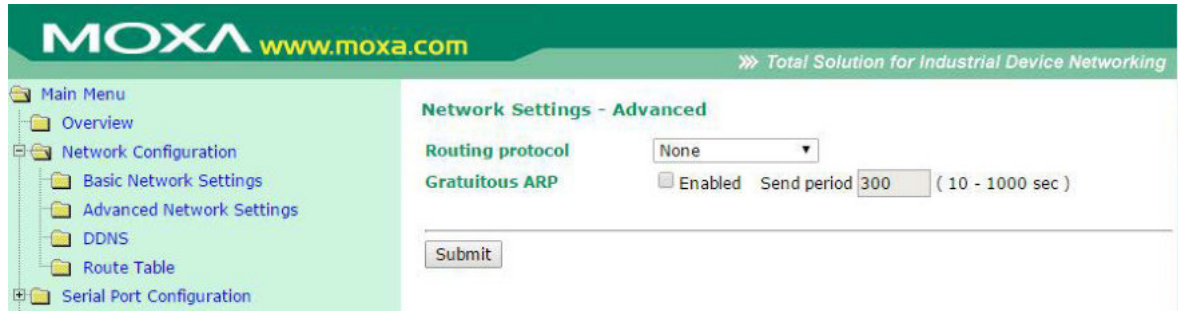
Setting	Description	Factory Default
Enable or Disable	Enables or disables the LLDP function.	Enable

Message Transmit Interval

Setting	Description	Factory Default
5 to 32768 sec.	Sets the transmit interval of LLDP messages in seconds.	30 (seconds)

Advanced Network Settings

You can access **Advanced Network Settings** by expanding the Network Settings item in the navigation panel. Advanced Network Settings is where the routing protocol and gratuitous ARP are configured.



The screenshot shows the Moxa web interface for configuring network settings. The header includes the Moxa logo and website URL. The navigation menu on the left lists various configuration options. The main content area is titled 'Network Settings - Advanced' and contains two sections: 'Routing protocol' with a dropdown menu set to 'None', and 'Gratuitous ARP' with an 'Enabled' checkbox and a 'Send period' input field set to 300 seconds. A 'Submit' button is located at the bottom of the configuration area.

What is RIP?

RIP (Routing Information Protocol) is a protocol used to manage routing information within a self-contained network, such as a corporate LAN (Local Area Network) or an interconnected group of such LANs.

By using RIP, a gateway host with a router can send its entire routing table, which lists all the other hosts it knows about, to its closest host every 30 seconds. The closest host in turn will pass this information on to its neighbor, and so on, until all the hosts within the network have the same routing path information. This state is known as network convergence. RIP uses a hop count as a way of determining network distance. (Other protocols use more sophisticated algorithms that also include timing.) After receiving a packet headed for a specific destination, a network host with a router uses the routing table information to determine the next host to route the packet to.

RIP is considered an effective solution for small homogeneous networks. For larger, more complicated networks, transmitting the entire routing table every 30 seconds can bog down the network with a lot of extra traffic.

RIP 2 is an extension of RIP. Its purpose is to expand the amount of useful information contained in RIP packets and to add security elements. RIP 2 has become the standard version of RIP, and the original RIP is no longer used.

Routing Protocol: You may select which routing protocol, if any, your network will employ.

Gratuitous ARP: In some applications, you may need the NPort 6000 to send broadcast packets to update the ARP table on the server. If you enable this function and set the send period, the NPort 6000 will send periodically send broadcast packets at the specified time interval.

Module Settings

If your NPort 6000 Series has expanded network modules, please refer to **Chapter 7** for more information.

Setting up the DDNS

This section explains how to use the NPort 6000 with DDNS. When the NPort 6000 receives its IP address from a DHCP (Dynamic Host Configuration Protocol) server, remote servers cannot access it using a fixed IP address. With DDNS (Dynamic Domain Name Server), a remote server can access the NPort 6000 using its domain name instead of its IP address.

Currently, the NPort 6000 supports DNS service as provided by DynDNS.org and No-IP.com. Taking NO-IP.com as an example, you can easily register a host name for your own use for free. For detailed information, visit <http://www.noip.com/> or <https://www.dyndns.com>.

After you finish registering, you can fill in the host name, username, and password based on the service provider you have chosen.

For example, if you have registered the host name "moxanport6000.noip.me" with NO-IP.com, you choose "NO-IP.com" for the Server address, input "moxanport6000.noip.me" for host name, input your username and password on "NP-IP.com", and then click **Submit**. After doing so, when a remote server wants to access this NPort 6000, it can simply use "moxanport6000.noip.me" instead of its IP address.

Configuring the Route Table

The route table is where you configure how the NPort 6000 will connect to an outside network.

No.	Gateway	Destination	Netmask	Metric	Iface
1				1	Ian 1
2				1	Ian 1
3				1	Ian 1
4				1	Ian 1
5				1	Ian 1
6				1	Ian 1
7				1	Ian 1
8				1	Ian 1
9				1	Ian 1
10				1	Ian 1
11				1	Ian 1
12				1	Ian 1
13				1	Ian 1
14				1	Ian 1
15				1	Ian 1
16				1	Ian 1
17				1	Ian 1
18				1	Ian 1
19				1	Ian 1

You may have up to 32 entries in the route table. For each entry, you must provide information on the gateway, destination, netmask, metric hops, and interface.

Gateway: This is the IP address of the next-hop router.

Destination: This is the host's IP address or the network address of the route's destination.

Netmask: This is the destination network's netmask.

Metric: You may use this optional field to enter the number of hops from the source to the destination. This allows the NPort 6000 to prioritize the routing of data packets if over one router is available to reach a given destination.

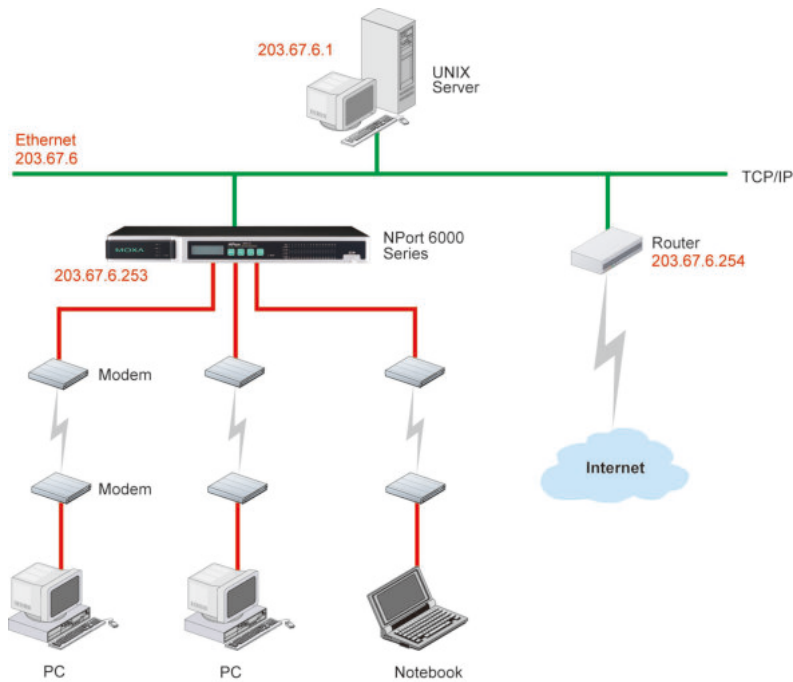
Iface: This is the network interface to which the packet must be sent.



ATTENTION

When a serial port is configured for PPP/SLIP, the **Iface** field must be set to that serial port for proper communication.

Configuring Routes to the Internet



In this example, the Notebook PC dials into the NPort 6000 to request a connection to the Internet host at **210.48.96.9**, which is not on the local network **203.67.6.xxx**. This causes the NPort 6000 to act as a router and send the datagram to the default next-hop router, **203.67.6.254**. In this case, we should add the gateway IP address of **203.67.6.254** to the routing table to handle hops to **210.48.96.9**.

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Main Menu

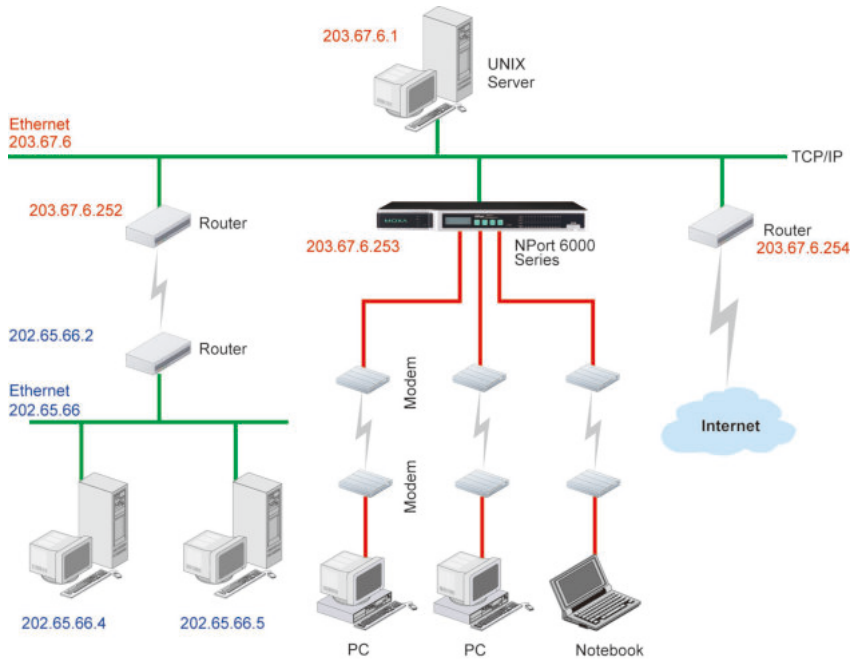
- Overview
- Network Configuration
 - Basic Network Settings
 - Advanced Network Settings
 - DDNS
 - Route Table
- Serial Port Configuration
- System Configuration
- Administration
- Log, Monitoring and Warning
- Common Settings
- Change Password
- Save Configuration
- Restart
- Logout

Route Table

No.	Gateway	Destination	Netmask	Metric	Iface
1	203.67.6.254	210.48.96.9	255.255.255.255	1	Ian1
2				1	Ian1
3				1	Ian1
4				1	Ian1
5				1	Ian1
6				1	Ian1
7				1	Ian1
8				1	Ian1
9				1	Ian1
10				1	Ian1
11				1	Ian1
12				1	Ian1

Generally, connections to the Internet are handled by assigning a gateway server in the network settings rather than through the route table.

Configuring Routes to the Intranet



In this example, dial-in users can make requests to Intranet hosts **202.65.66.4** or **202.65.66.5**, which are on network **202.65.66.xxx** (located outside network **203.67.6.xxx**). You will need to add a route entry for the next-hop router, **203.67.6.252** that delivers requests to network **202.65.66.xxx**. The metric hop in this case is 2 route hops.

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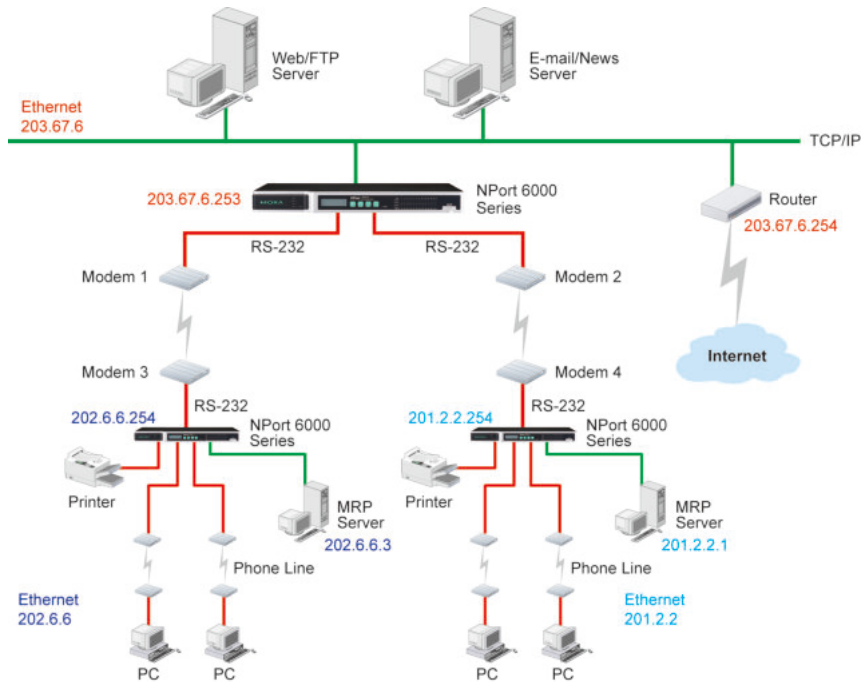
Main Menu

- Overview
- Network Configuration
 - Basic Network Settings
 - Advanced Network Settings
 - DDNS
 - Route Table
- Serial Port Configuration
- System Configuration
- Administration
- Log, Monitoring and Warning
- Common Settings
- Change Password
- Save Configuration
- Restart
- Logout

Route Table

No.	Gateway	Destination	Netmask	Metric	Iface
1	203.67.6.252	202.65.66.0	255.255.255.0	2	Ian1 ▾
2				1	Ian1 ▾
3				1	Ian1 ▾
4				1	Ian1 ▾
5				1	Ian1 ▾
6				1	Ian1 ▾
7				1	Ian1 ▾
8				1	Ian1 ▾
9				1	Ian1 ▾
10				1	Ian1 ▾
11				1	Ian1 ▾
12				1	Ian1 ▾
13				1	Ian1 ▾

Configuring Multiple Point Routes



For multilocation enterprises, NPort 6000 servers can be placed in different branch offices and used as both multipoint routers and as remote access servers. When hosts (e.g., the Web/FTP and E-mail/News servers shown in the figure) send requests to hosts on another network, such as **202.6.6.xxx** or **201.2.2.xxx**, the corresponding NPort 6000 delivers the request to the other NPort 6000 on the remote end, **202.6.6.254** or **201.2.2.254**, as the next-hop router.

For this example, assume that Modem 1 is connected to serial port 1, Modem 2 is connected to serial port 2, and PPP source and destination IP addresses of modems 1, 2, 3, and 4 are as follows:

	Source IP	Destination IP		Source IP	Destination IP
Modem 1	203.67.6.250	202.6.6.250	Modem 3	202.6.6.250	203.67.6.250
Modem 2	203.67.6.249	201.2.2.249	Modem 4	201.2.2.249	203.67.6.249

In this case, you will need to add two entries to the routing table, as shown in the following figure

No.	Gateway	Destination	Netmask	Metric	Iface
1	202.6.6.250	202.6.6.0	255.255.255.0	1	port1
2	201.2.2.249	201.2.2.0	255.255.255.0	1	port2
3				1	lan1
4				1	lan1
5				1	lan1
6				1	lan1
7				1	lan1
8				1	lan1
9				1	lan1
10				1	lan1
11				1	lan1
12				1	lan1

7. Module Settings

In this chapter, we describe additional settings related to the NM-TX01, NM-FX01-M-SC, NM-FX01-S-SC, NM-FX02-M-SC, and NM-FX02-S-SC modules. The same configuration options are also available from the Telnet and serial consoles.

NM-TX01, NM-TX02, NM-FX01-M-SC, NM-FX01-S-SC, NM-FX02-M-SC, NM-FX02-S-SC

Using Ethernet Redundancy

Setting up Ethernet Redundancy on your NPort 6000 network helps protect critical links against failure, protects against network loops and achieves the ring topology, and keeps network downtime at a minimum.

The Ethernet Redundancy function allows the user to implement several NPort 6000 units into a ring topology to provide a backup data transmission route if a cable is inadvertently disconnected or damaged. This is an important feature for industrial applications, since it could take several minutes to troubleshoot, such as locating the disconnected or severed cable. Several minutes of downtime could cause an enormous loss in production and revenue. The NPort 6000 supports three different protocols for this Ethernet redundancy function—**Rapid Spanning Tree Protocol (IEEE-802.1w)**, **Turbo Ring**, and **Turbo Ring 2**.



ATTENTION

The Ethernet redundancy function can be used with NPort 6450 and NPort 6600 units that have a network expansion slot and are equipped with any of the network extension modules listed below:

NM-TX01/NM-TX01-T	Ethernet module with 1 RJ45 port
NM-TX02/NM-TX02-T	Ethernet module with 2 RJ45 ports
NM-FX01-S-SC/ NM-FX01-S-SC-T	Ethernet module with a single-mode fiber port with SC connector
NM-FX01-M-SC/ NM-FX01-M-SC-T	Ethernet module with a multimode fiber port with SC connector
NM-FX02-S-SC/ NM-FX02-S-SC-T	Ethernet module with 2 single-mode fiber ports with SC connectors
NM-FX02-M-SC/ NM-FX02-M-SC-T	Ethernet module with 2 multimode fiber ports with SC connectors

“Turbo Ring,” “Turbo Ring V2,” and STP/RSTP protocols cannot be mixed on the same ring. The table below lists the key differences between each ring type. Use this information to evaluate the benefits of each; then, determine which features are most suitable for your network.

Protocol	STP	RSTP
Topology	Ring, Mesh	Ring, Mesh
Recovery Time	Up to 30 sec	Up to 5 sec

Moxa developed the proprietary Turbo Ring protocol to optimize communication redundancy and achieve a faster recovery time on the network. The protocol is implemented on both the Ethernet and the serial device server. Because of the differences in the behavior of a switch compared with a device server, the recovery times will also differ.

Protocol	Turbo Ring		Turbo Ring 2	
Topology	Ring		Ring	
Baudrate/Recovery Time	921.6 kbps	Up to 100 ms	921.6 kbps	Up to 100 ms
	9600 bps	Up to 40 ms	9600 bps	Up to 20 ms



NOTE

The Recovery time is based on the setting **Real COM Mode, N, 8, 1, Hi-Performance, HW flow control** on NPort 6450 and performs the burn-in test for 8 hours. Implementing the NPort 6000 in the Turbo Ring Enable Switch backbone may slow down the recovery time to 100 milliseconds because of the different operation behaviors of the NPort 6000.

The STP/RSTP Concept

Spanning Tree Protocol (STP) helps reduce link failures on a network and provides protection from loops. Networks that have a complicated architecture are prone to broadcast storms caused by unintended loops on the network. The Moxa NPort 6000's STP feature is disabled by default. To be completely effective, you must enable RSTP/STP on every NPort 6000 connected to your network.

Rapid Spanning Tree Protocol (RSTP) implements the Spanning Tree Algorithm and Protocol defined by IEEE Std 802.1w-2001. RSTP provides the following benefits:

- The topology of a bridged network will be determined much more quickly compared to STP.
- RSTP is backwards compatible with STP, making it relatively easy to deploy. For example:
 - Defaults to sending 802.1D style BPDUs if packets with this format are received.
 - STP (802.1D) and RSTP (802.1w) can operate on different ports of the same NPort 6000.

This feature is helpful when the NPort 6000 ports are connected to older equipment, such as legacy NPort 6000s.

You get essentially the same functionality as with RSTP and STP. To see how the two systems differ, see the "Differences between RSTP and STP" section in this chapter.



NOTE

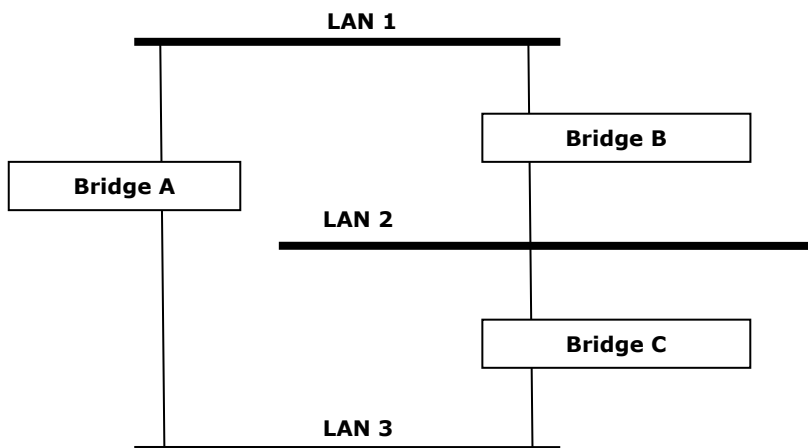
The STP protocol is part of the IEEE Std 802.1D, 1998 Edition bridge specification. The explanation given in the following section uses bridge instead of NPort 6000.

What is STP?

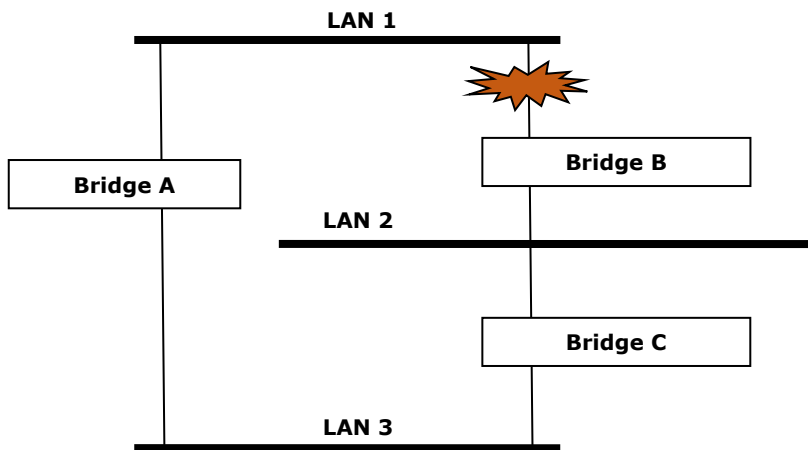
STP (802.1D) is a bridge-based system that is used to implement parallel paths for network traffic. STP uses a loop-detection process to:

- Locate and then disable less efficient paths (i.e., paths that have a lower bandwidth).
- Enable one of the less efficient paths if the most efficient path fails.

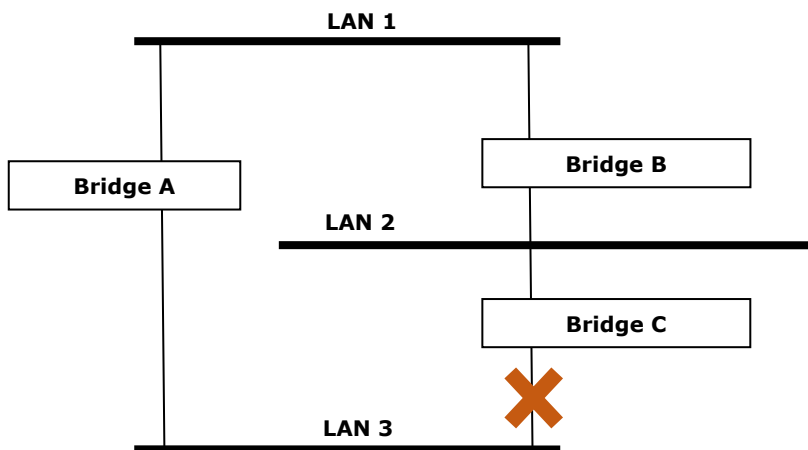
The figure below shows a network made up of three LANs separated by three bridges. Each segment uses at most two paths to communicate with the other segments. Since this configuration can give rise to loops, the network will overload if STP is NOT enabled.



If STP is enabled, it will detect duplicate paths and prevent, or block, one of them from forwarding traffic. In the following example, STP determined that traffic from LAN segment 2 to LAN segment 1 should flow through Bridges C and A because this path has a greater bandwidth and is therefore more efficient.



What happens if a link failure is detected? As shown in the next figure, the STP process reconfigures the network so that traffic from LAN segment 2 flows through Bridge B.



STP will determine which path between each bridged segment is the most efficient and then assign a specific reference point on the network. When the most efficient path has been identified, the other paths are blocked. In the above three figures, STP first determined that the path through Bridge C was the most efficient, and as a result, blocked the path through Bridge B. After the failure of Bridge C, STP reevaluated the situation and opened the path through Bridge B.

How STP Works

When enabled, STP determines the most appropriate path for traffic through a network. We outline the way it does this in the sections below.

STP Requirements

Before STP can configure the network, the system must satisfy the following requirements:

- Communication between all the bridges. This communication is carried out using Bridge Protocol Data Units (BPDUs), which are transmitted in packets with a known multicast address.
- Each bridge must have a Bridge Identifier that specifies which bridge acts as the central reference point, or a Root Bridge, for the STP system—bridges with a lower Bridge Identifier are more likely to be designated as the Root Bridge. The Bridge Identifier is calculated using the MAC address of the bridge and a priority defined for the bridge. The default priority of the NPort 6000 Series is 32768.
- Each port has a cost that specifies the efficiency of each link. The efficiency cost is usually determined by the bandwidth of the link, with less efficient links assigned a higher cost.

STP Calculation

The first step of the STP process is to perform calculations. During this stage, each bridge on the network transmits BPDUs. The following items will be calculated:

- Which bridge should be the Root Bridge? The Root Bridge is the central reference point from which the network is configured.
- The Root Path Costs for each bridge. This is the cost of the paths from each bridge to the Root Bridge.
- The identity of each bridge's Root Port. The Root Port is the port on the bridge that connects to the Root Bridge via the most efficient path. In other words, the port connected to the Root Bridge via the path with the lowest Root Path Cost. The Root Bridge, however, does not have a Root Port.
- The identity of the Designated Bridge for each LAN segment. The Designated Bridge is the bridge with the lowest Root Path Cost from that segment. If several bridges have the same Root Path Cost, the one with the lowest Bridge Identifier becomes the Designated Bridge. Traffic transmitted in the direction of the Root Bridge will flow through the Designated Bridge. The port on this bridge that connects to the segment is called the Designated Bridge Port.

STP Configuration

After all the bridges on the network agree on the identity of the Root Bridge, and all other relevant parameters have been established, each bridge is configured to forward traffic only between its Root Port and the Designated Bridge Ports for the respective network segments. All other ports are blocked, so they will not be allowed to receive or forward traffic.

STP Reconfiguration

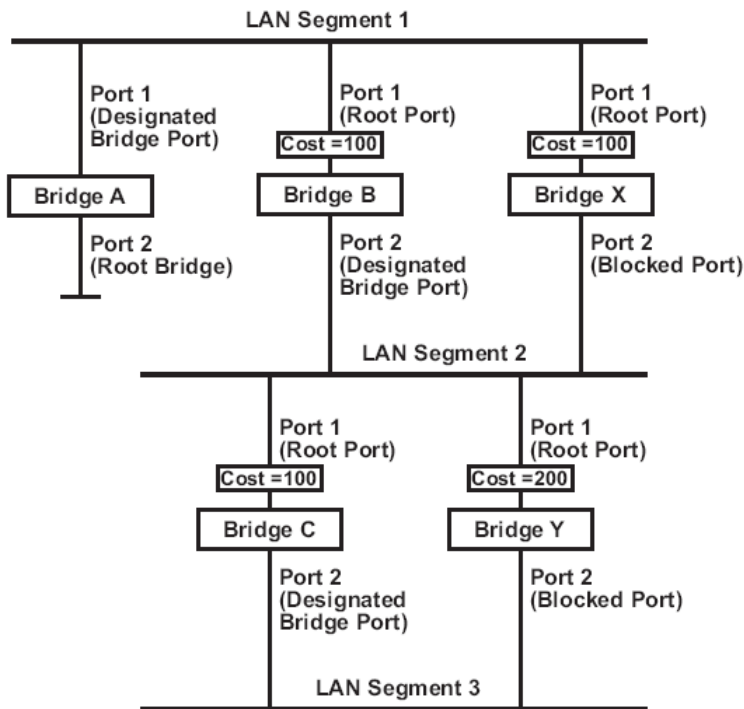
Once the network topology has stabilized, each bridge listens for Hello BPDUs transmitted from the Root Bridge at regular intervals. If a bridge does not receive a Hello BPDU after a certain interval (the Max Age time), the bridge assumes that the Root Bridge, or a link between itself and the Root Bridge, has gone down. This will trigger the bridge to reconfigure the network to account for the change. If you have configured an SNMP trap destination, the first bridge to detect the change sends out an SNMP trap when the topology of your network changes.

Differences between RSTP and STP

RSTP is similar to STP, but it includes additional information in the BPDUs that allows each bridge to confirm that it has taken action to prevent loops from forming when it enables a link to a neighboring bridge. Adjacent bridges connected via point-to-point links will enable a link without waiting to ensure that all other bridges in the network have had time to react to the change. The major benefit of RSTP is that the configuration decision is made locally rather than network-wide, allowing RSTP to carry out automatic configuration and restore a link faster than STP.

STP Example

The LAN shown below has three segments, with adjacent segments connected using two potential links. The various STP factors, such as Cost, Root Port, Designated Bridge Port, and Blocked Port are shown in the figure.



- Bridge A has been selected as the Root Bridge, since it was determined to have the lowest Bridge Identifier on the network.
- Since Bridge A is the Root Bridge, it is also the Designated Bridge for LAN segment 1. Port 1 on Bridge A is selected as the Designated Bridge Port for LAN Segment 1.
- Ports 1 of Bridges B, C, X, and Y are all Root Ports since they are the nearest to the Root Bridge, and therefore have the most efficient path.
- Bridges B and X offer the same Root Path Cost for LAN segment 2. However, Bridge B was selected as the Designated Bridge for that segment since it has a lower Bridge Identifier. Port 2 on Bridge B is selected as the Designated Bridge Port for LAN Segment 2.
- Bridge C is the Designated Bridge for LAN segment 3, because it has the lowest Root Path Cost for LAN Segment 3:
 - The route through Bridges C and B costs 200 (C to B=100, B to A=100)
 - The route through Bridges Y and B costs 300 (Y to B=200, B to A=100)
- The Designated Bridge Port for LAN Segment 3 is Port 2 on Bridge C.

Configuring RSTP

Redundancy Settings

Redundancy protocol: RSTP (IEEE 802.1W/1D) ▼

Bridge priority: 32768 ▼

Hello Time: 2 (1 - 10 sec)

Forward Delay: 15 (4 - 30 sec)

Max Age [Hint]: 20 (6 - 40 sec)

Port	Enable RSTP	Port Priority	Port Cost
1	<input type="checkbox"/>	128 ▼	200000
2	<input type="checkbox"/>	128 ▼	200000

Bridge priority

Setting	Description	Factory Default
Numerical value selected by user	Increase this device's bridge priority by selecting a lower number. A device with a higher bridge priority has a greater chance of being established as the root of the Spanning Tree topology.	32768

Hello time (sec.)

Setting	Description	Factory Default
Numerical value input by user	The root of the Spanning Tree topology periodically sends out a "hello" message to other devices on the network to check if the topology is healthy. The "hello time" is the time the root waits between sending hello messages.	2

Forward Delay

Setting	Description	Factory Default
Numerical value input by user	The time this device waits before checking to see if it should change to a different status.	15 (sec.)

Max. Age (sec.)

Setting	Description	Factory Default
Numerical value input by user	If this device is not the root, and it has not received a hello message from the root in an amount of time equal to "Max. Age," then this device will reconfigure itself as a root. Once two or more devices on the network are recognized as a root, the devices will renegotiate to set up a new Spanning Tree topology.	20

Enable STP per Port

Setting	Description	Factory Default
Enable/Disable	Select to enable the port as a node on the Spanning Tree topology.	Disabled

Configuration Limits of RSTP/STP

The Spanning Tree Algorithm places limits on three of the configuration items described above:

[Eq. 1]: 1 sec ≤ Hello Time ≤ 10 sec

[Eq. 2]: 6 sec ≤ Max. Age ≤ 40 sec

[Eq. 3]: 4 sec ≤ Forwarding Delay ≤ 30 sec

These three variables are further restricted by the following two inequalities:

[Eq. 4]: $2 \times (\text{Hello Time} + 1 \text{ sec}) \leq \text{Max. Age} \leq 2 \times (\text{Forwarding Delay} - 1 \text{ sec})$

The NPort 6000's firmware will alert you immediately if any of these restrictions are violated. For example, setting:

Hello Time = 5 sec, Max. Age = 20 sec, and Forwarding Delay = 4 sec does not violate Eqs. 1 through 3, but violates Eq. 4, since in this case:

$2 \times (\text{Hello Time} + 1 \text{ sec}) = 12 \text{ sec}$, and $2 \times (\text{Forwarding Delay} - 1 \text{ sec}) = 6 \text{ sec}$.

You can remedy the situation in many ways. One solution is simply to increase the **Forwarding Delay** value to at least 11 sec.

HINT: Take the following steps to avoid guessing:

Step 1: Assign a value to **Hello Time** and then calculate the leftmost part of Eq. 4 to get the lower limit of **Max. Age**.

Step 2: Assign a value to **Forwarding Delay** and then calculate the rightmost part of Eq. 4 to get the upper limit for **Max. Age**.

Step 3: Assign a value to **Forwarding Delay** that satisfies the conditions in Eq. 3 and Eq. 4.

Configuring Turbo Ring

The Turbo Ring Concept

Moxa developed the proprietary Turbo Ring protocol to optimize communication redundancy and achieve a faster recovery time on the network. The Turbo Ring and Turbo Ring V2 protocols identify one NPort 6000 as the master of the network and then automatically block packets from traveling through any of the network's redundant loops.

If one branch of the ring gets disconnected from the rest of the network, the protocol automatically readjusts the ring so that the part of the network that was disconnected can reestablish contact with the rest of the network.

Initial setup of a "Turbo Ring" or "Turbo Ring V2" ring



1. Select any two ports as redundant ports.
2. Connect the redundant ports to form the Turbo Ring.

The user does not need to configure any of the NPort 6000 units as the master to use Turbo Ring or Turbo Ring V2. If none of the NPort 6000 in the ring is configured as the master, then the protocol will automatically assign master status to one of the NPort 6000 units. In fact, the master is only used to identify which segment in the redundant ring acts as the backup path. In the following subsections, we explain how the redundant path is selected for rings configured for Turbo Ring and Turbo Ring V2.

Determining the Redundant Path of a “Turbo Ring” Ring

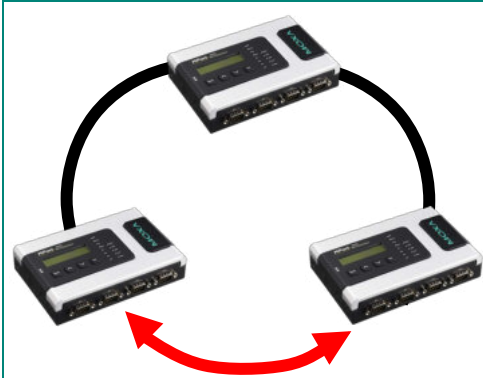
In this case, the redundant segment (i.e., the segment that will be blocked during normal operation) is determined by the number of EDS units that make up the ring and where the ring master is located.

When the number of NPort 6000 units in the Turbo Ring is even.



If there are $2N$ NPort 6000 units (an even number) in the Turbo Ring, then the backup segment is one of the two segments connected to the $(N+1)$ st NPort 6000 (i.e., the NPort 6000 unit directly opposite the master).

When the number of NPort 6000 units in the Turbo Ring is odd.



If there are $2N+1$ NPort 6000 units (an odd number) in the Turbo Ring, with NPort 6000 units and segments labeled counterclockwise, then segment $N+1$ will serve as the backup path.

For the example shown here, $N=1$, and therefore $N+1=2$.

Turbo Ring Settings

Redundancy Protocol Turbo Ring

Master Enable Disable

1st Redundant Port 1

2nd Redundant Port 2

Master

Setting	Description	Factory Default
Enable/Disable	Enable or Disable this NPort 6000 as the master.	Disable

Redundant Ports

Setting	Description	Factory Default
1st Redundant Port	Select any LAN port of the NPort 6000 to be one of the redundant ports.	Port 1
2nd Redundant Port	Select any LAN port of the NPort 6000 to be one of the redundant ports.	Port 2

Configuring Turbo Ring 2

Turbo Ring Settings

Redundancy Protocol Turbo Ring V2

Master Enable Disable

1st Redundant Port 1

2nd Redundant Port 2

Master

Setting	Description	Factory Default
Enable/Disable	Enable or Disable this NPort 6000 as the master.	Disable

Redundant Ports

Setting	Description	Factory Default
1st Redundant Port	Select any LAN port of the NPort 6000 to be one of the redundant ports.	Port 1
2nd Redundant Port	Select any LAN port of the NPort 6000 to be one of the redundant ports.	Port 2

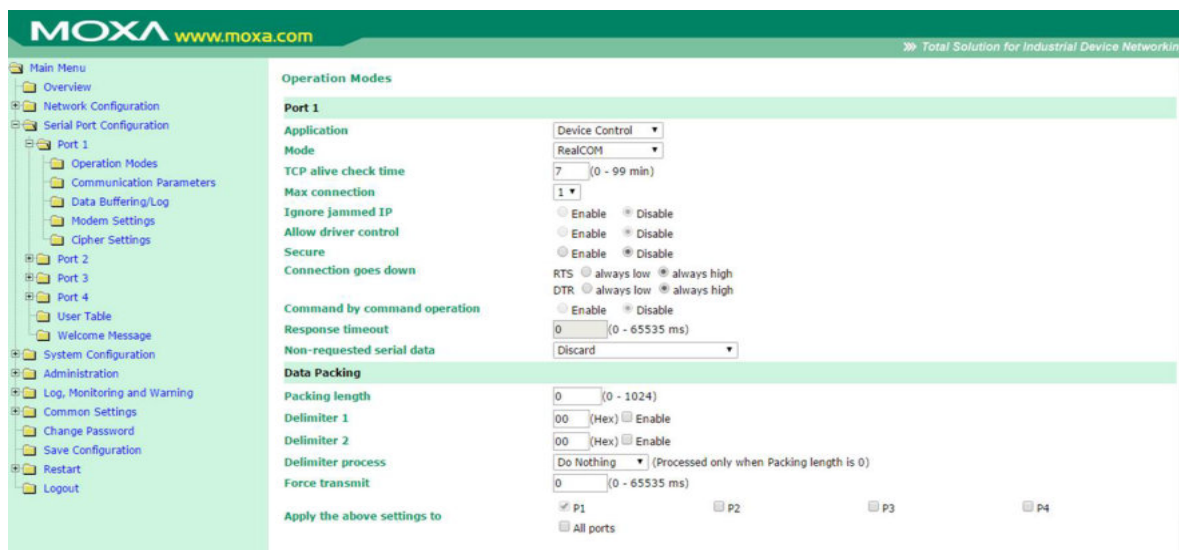
8. Configuring Serial Port Operation Modes

Modes

In this chapter, we explain how to configure the individual serial port modes.

Port Setting Basics

Each serial port on the NPort 6000 can be configured independently. To configure the operation mode and settings for a port, expand **Serial Port Configurations** in the navigation panel; then, expand the port that you would like to configure. Individual port settings are grouped into five categories in the navigation panel: Operation Modes, Communication Parameters, Data Buffering/Log, Modem Settings, and Cipher Settings.



Select **Operation Modes** in the navigation panel to select and configure the mode for each serial port. For NPort 6000 models with two or more serial ports, you may use the checkboxes at the bottom of the window to apply the settings to one or more ports.

Application: Select an application for the serial port from among the choices. Your application will determine the modes that are available.

Mode: Once you have chosen an application, select the mode. The configuration settings will vary depending on the mode that you have selected.

Device Control Applications

Real COM Mode

The screenshot shows the MOXA web console interface for configuring Port 1. The left sidebar contains a navigation menu with options like Main Menu, Overview, Network Configuration, Serial Port Configuration, and System Configuration. The main content area is titled 'Operation Modes' and shows settings for 'Port 1'. The 'Application' is set to 'Device Control' and the 'Mode' is 'RealCOM'. The 'TCP alive check time' is set to 7 minutes. The 'Max connection' is set to 1. The 'Ignore jammed IP' option is set to 'Disable'. The 'Allow driver control' option is set to 'Disable'. The 'Secure' option is set to 'Disable'. The 'Connection goes down' options are 'RTS: always low' and 'DTR: always low'. The 'Command by command operation' option is set to 'Disable'. The 'Response timeout' is set to 0 ms. The 'Non-requested serial data' is set to 'Discard'. The 'Data Packing' section shows 'Packing length' set to 0, 'Delimiter 1' set to '00 (Hex) Enable', 'Delimiter 2' set to '00 (Hex) Enable', and 'Delimiter process' set to 'Do Nothing'. The 'Force transmit' option is set to 0 ms. The 'Apply the above settings to' section has 'P1' checked and 'All ports' selected.

TCP alive check time (default=7 min): This field specifies how long the NPort 6000 will wait for a response to keep-alive packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic keep-alive packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open and will not send any keep-alive packets.

Max connection (default=1): This field is used if you need to receive data from different hosts simultaneously. When set to 1, only one specific host can access this port of the NPort 6000, and the Real COM driver on that host will have full control over the port. When set to 2 or greater, up to the specified number of hosts' Real COM drivers may open this port at the same time. When multiple hosts' Real COM drivers open the port at the same time, the COM driver only provides a pure data tunnel—no control ability. The serial port parameters will use firmware settings instead of depending on your application program (AP).

Application software that is based on the COM driver will receive a driver response of "success" when the software uses any of the Win32 API functions. The firmware will only send data back to the driver on the host.

Data will be sent first-in first-out when it enters the NPort 6000 from the Ethernet interface.



ATTENTION

When **Max connection** is greater than 1, the NPort 6000 will use a multiconnection application (i.e., two to eight hosts are allowed access to the port at the same time). When using a multiconnection application, the NPort 6000 will use the serial communication parameters as defined here in the web console, and all the hosts connected to the port must use identical serial settings. If one of the hosts opens the COM port with different serial settings, data will not be transmitted properly.

Ignore jammed IP (default=No): This option determines how the port will proceed if multiple hosts are connected and one or more of the hosts stops responding as the port is transmitting data. If you select **No**, the port will wait until the data has been transmitted successfully to all the hosts before transmitting the next group of data. If you select **Yes**, the port will ignore the host that stopped responding and continue data transmission to the other hosts.

Allow driver control (default=No): This option determines how the port will proceed if driver control commands are received from multiple hosts that are connected to the port. If **No** is selected, driver control commands will be ignored. If **Yes** is selected, control commands will be accepted, with the most recent command received taking precedence.

Secure (default=No): If you select **Yes**, data sent through the Ethernet will be encrypted with SSL.

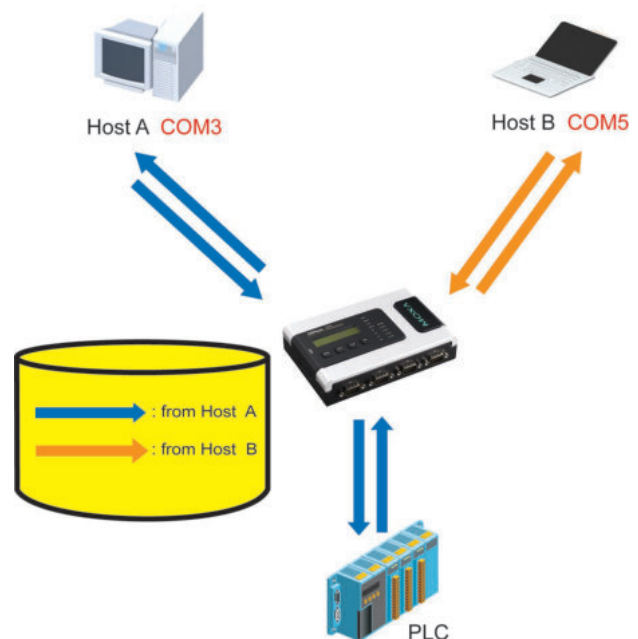


ATTENTION

If your NPort 6000 serial port is in Real COM mode and configured for SSL encryption, make sure the Real COM driver is configured the same way. This is done through NPort Windows Driver Manager, which is installed with the driver. Please refer to **Chapter 14, Software Installation/Configuration**, for more information.

Connection goes down (default=always high): You can configure what happens to the RTS and DTR signals when the Ethernet connection goes down. For some applications, serial devices need to know the Ethernet link status through RTS or DTR signals sent via the serial port. Use **goes low** if you want the RTS and DTR signal to change their status to low when the Ethernet connection goes down. Use **always high** if you do not want the Ethernet connection status to affect the RTS or DTR signals.

Command by command operation (default =Disable): Command by command mode can only support one request and one response from each host. When the NPort 6000 receives a command from any host on the Ethernet, the NPort 6000 will store the command in the buffer. Commands will be sent to the serial ports on a FIFO (first-in first-out) basis. See the diagram below:



Once the PLC responds, the NPort 6000 will save that response to its buffer, assuming that the response is correct and then send the command back to the originator of the command. The NPort 6000 can respond in place of the PLC the next time it receives a request for the same command.

Response timeout (default=0 ms): This field specifies how long the NPort 6000 will wait for response data through the serial port before sending the next command. The NPort 6000 sends the next command if there is no response through the serial port for the time specified by the Response timeout. If this field is set to 0, the Response timeout is essentially infinite, and the NPort 6000 will wait until the pre-command request is received to send the next command.

Non-requested serial data (default=discard): Specifies how the NPort will handle data that is received from a serial device that is not in response to a command. The NPort can either discard such data, forward the data to the network host that sent the most recent request, or forward the data to all open host connections.

- Discard: Discard the data
- Forward to last requester: Forward non-requested serial data to last requester connection
- Forward to all open connections: Forward non-requested serial data to all open connections

Packet length (default=0): The packet length setting refers to the maximum amount of data that is allowed to accumulate in the serial port buffer before sending. At the default of 0 for packet length, no maximum amount is specified, and data in the buffer will be sent as specified by the delimiter settings or when the buffer is full. When a packet length between 1 and 1024 bytes is specified, data in the buffer will be sent as soon it reaches the specified length.

Delimiter 1 and Delimiter 2 (default=None): When Delimiter 1 is enabled, the serial port will clear the buffer and send the data to the Ethernet port when a specific character, entered in hex format, is received. A second delimiter character may be enabled and specified in the Delimiter 2 field, so that both characters act as the delimiter to control when data should be sent.



ATTENTION

To enable a delimiter, the packet length must be set to 0. Delimiter 2 should only be enabled with Delimiter 1 and never on its own; otherwise, data errors may occur. Even when a delimiter is enabled, the NPort 6000 will still pack and send the data when the amount of data exceeds 1 KB.

Delimiter process (default=Do Nothing): The Delimiter process field determines how the data is handled when a delimiter is received. Delimiter 1 must be enabled for this field to have an effect. If Delimiters 1 and 2 are both enabled, both characters must be received for the delimiter process to take place.

- Do Nothing: Data in the buffer will be transmitted when the delimiter is received.
- Delimiter + 1: Data in the buffer will be transmitted after one additional byte is received following the delimiter.
- Delimiter + 2: Data in the buffer will be transmitted after two additional bytes are received following the delimiter.
- Strip Delimiter: Data in the buffer is first stripped of the delimiter before being transmitted.

Force transmit (default=0 ms): This parameter defines how large a gap in serial communication the NPort 6000 will allow before packing the serial data in its internal buffer for network transmission.

Reverse Real COM Mode

Operation Modes

Port 1

Application Device Control

Mode Reverse RealCOM

TCP alive check time 7 (0 - 99 min)

Ignore jammed IP Enable Disable

Allow driver control Enable Disable

Secure Enable Disable

Destination address 1 TCP port
Cmd port

Destination address 2 TCP port
Cmd port

Designated local TCP port 1

Designated local cmd port 1

Designated local TCP port 2

Designated local cmd port 2

Connection goes down RTS always low always high
DTR always low always high

Data Packing

Packet length (0 - 1024)

Delimiter 1 (Hex) Enable

Delimiter 2 (Hex) Enable

Delimiter process (Processed only when Packing length is 0)

Force transmit (0 - 65535 ms)

Apply the above settings to P1 P2 P3 P4
 All ports

TCP alive check time (default=7 min): This field specifies how long the NPort 6000 will wait for a response to keep-alive packets before closing the TCP connection. The NPort 6000 checks the connection status by sending periodic keep-alive packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open and will not send any keep-alive packets.

Ignore jammed IP (default=Disable): This option determines how the NPort will proceed if multiple hosts are connected and one or more of the hosts stops responding as the port is transmitting data. If you select disable, the port will wait until the data has been transmitted successfully to all the hosts before transmitting the next group of data. If you select Enable, the port will ignore the host that stopped responding and continue data transmission to the other hosts.

Allow driver control (default=Disable): This option determines how the port will proceed if driver control commands are received from multiple hosts that are connected to the port. If disable is selected, driver control commands will be ignored. If **Enable** is selected, control commands will be accepted, with the most recent command received taking precedence.

Secure (default=Disable): If you select Enable, data sent through the Ethernet will be encrypted with SSL.



ATTENTION

If an NPort 6000 serial port is in Reverse Real COM mode and configured for SSL encryption, make sure the Reverse Real COM driver is configured the same way. This is done through the NPort Windows Driver Manager, which is installed with the driver. Please refer to **Chapter 14, Software Installation/Configuration**, for more information.

Destination address 1 through 2 (default=None): Specifying an IP address allows the NPort 6000 to connect actively to the remote host. At least one destination must be provided.

TCP port (default=60950): This is the TCP port number assignment for the Remote Host/Server. It is the port number that the serial port of NPort 6000 uses to establish the connections with a Remote Host/Server. To avoid conflicts with well-known TCP ports, the default is set to 60950.



ATTENTION

Up to two connections can be established between the NPort 6000 hosts. Make sure that port 60950 is not blocked by the firewall before using this port.



ATTENTION

The destination IP address parameter can be the IP address, domain name, or the name defined in the host table.

Designated local port 1 through 2 (default=7010 through 7320): Use these fields to specify the designated local ports.

Connection goes down (default=always high): You can configure what happens to the RTS and DTR signals when the Ethernet connection goes down. For some applications, serial devices need to know the Ethernet link status through RTS or DTR signals sent via the serial port. Use **always low** if you want the RTS and DTR signal to change their status to low when the Ethernet connection goes down. Use **always high** if you do not want the Ethernet connection status to affect the RTS or DTR signals.

Packet length (default=0): The packet length setting refers to the maximum amount of data that is allowed to accumulate in the serial port buffer before sending. At the default of 0 for packet length, no maximum amount is specified and data in the buffer will be sent as specified by the delimiter settings or when the buffer is full. When a packet length between 1 and 1024 bytes is specified, data in the buffer will be sent as soon it reaches the specified length.

Delimiter 1 and Delimiter 2 (default=None): When Delimiter 1 is enabled, the serial port will clear the buffer and send the data to the Ethernet port when a specific character, entered in hex format, is received. A second delimiter character may be enabled and specified in the Delimiter 2 field, so that both characters act as the delimiter to control when data should be sent.



ATTENTION

To enable a delimiter, the packet length must be set to 0. Delimiter 2 should only be enabled with Delimiter 1 and never on its own; otherwise, there may be data errors. Even when a delimiter is enabled, the NPort 6000 will still pack and send the data when the amount of data exceeds 1 KB.

Delimiter process (default=Do Nothing): The Delimiter process field determines how the data is handled when a delimiter is received. Delimiter 1 must be enabled for this field to have an effect. If Delimiters 1 and 2 are both enabled, both characters must be received for the delimiter process to take place.

- Do Nothing: Data in the buffer will be transmitted when the delimiter is received.
- Delimiter + 1: Data in the buffer will be transmitted after one additional byte is received following the delimiter.
- Delimiter + 2: Data in the buffer will be transmitted after two additional bytes are received following the delimiter.
- Strip Delimiter: Data in the buffer is first stripped of the delimiter before being transmitted.

Force transmit (default=0 ms): This parameter defines the size of a gap in serial communication the NPort 6000 will allow before packing the serial data in its internal buffer for network transmission.

As data is received through the serial port, it is stored by the NPort 6000 in its internal buffer. The NPort 6000 transmits data stored in the buffer over the TCP/IP network when the specified force transmit time is reached. When set to 0, the force transmit time is disabled, and the NPort 6000 transmits data over the TCP/IP network as soon as the serial data is received. At 1 to 65535, the TCP/IP protocol software will pack the serial data received when there is a gap in serial communication that exceeds the specified force transmit time.

The optimal force transmit time depends on your application, but it must be at least larger than one character interval within the specified baudrate. For example, let's assume that the serial port is set to 1200 bps, 8 data bits, 1 stop bit, and no parity. In this case, the total number of bits needed to send a character is 10 bits, and the time required to transfer one character is $(10 \text{ (bits)} / 1200 \text{ (bits/s)}) \times 1000 \text{ (ms/s)} = 8.3 \text{ ms}$. Therefore, set the force transmit time to be larger than 8.3 ms, so in this case, it must be greater than or equal to 10 ms.

If it is necessary to send a series of characters in the same packet, the serial device will need to send that series of characters within the specified force transmit time, and the total length of data must be less than or equal to the NPort 6000's internal buffer size (1 KB per port).

Applying the above setting to NPort 6000 models with two or more serial ports, you may use the checkboxes at the bottom of the window to apply the settings to one or more ports.

RFC2217 Mode

The screenshot shows the MOXA web interface for configuring Port 1. The 'Operation Modes' section is active, showing the following configuration:

- Application:** Device Control
- Mode:** RFC2217
- TCP alive check time:** 7 (0 - 99 min)
- TCP port:** 4001
- Data Packing:** Packing length: 0 (0 - 1024)
- Delimiter 1:** 00 (Hex) Enable
- Delimiter 2:** 00 (Hex) Enable
- Delimiter process:** Do Nothing (Processed only when Packing length is 0)
- Force transmit:** 0 (0 - 65535 ms)

At the bottom, the 'Apply the above settings to' section has checkboxes for P1, P2, P3, P4, and All ports, all of which are currently unchecked.

TCP alive check time (default=7 min): This field specifies how long the NPort 6000 will wait for a response to keep-alive packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic keep-alive packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the keep-alive packets.

TCP port (default=4001): This is the TCP port number assignment for the serial port on the NPort 6000. It is the port number that the serial port uses to listen to connections and that other devices must use to contact the serial port. To avoid conflicts with well-known TCP ports, the default is set to 4001.

Packet length (default=0): The packet length setting refers to the maximum amount of data that is allowed to accumulate in the serial port buffer before sending. At the default of 0 for packet length, no maximum amount is specified and data in the buffer will be sent as specified by the delimiter settings or when the buffer is full. When a packet length between 1 and 1024 bytes is specified, data in the buffer will be sent as soon it reaches the specified length.

Delimiter 1 and Delimiter 2 (default=None): When Delimiter 1 is enabled, the serial port will clear the buffer and send the data to the Ethernet port when a specific character, entered in hex format, is received. A second delimiter character may be enabled and specified in the Delimiter 2 field, so that both characters act as the delimiter to show when data should be sent.



ATTENTION

To enable a delimiter, the packet length must be set to 0. Delimiter 2 should only be enabled with Delimiter 1 and never on its own; otherwise, data errors may occur. Even when a delimiter is enabled, the NPort 6000 will still pack and send the data when the amount of data exceeds 1 KB.

Delimiter process (default=Do Nothing): The delimiter process field determines how the data is handled when a delimiter is received. Delimiter 1 must be enabled for this field to have an effect. If Delimiters 1 and 2 are both enabled, both characters must be received for the delimiter process to take place.

- Do Nothing: Data in the buffer will be transmitted when the delimiter is received.
- Delimiter + 1: Data in the buffer will be transmitted after one additional byte is received following the delimiter.
- Delimiter + 2: Data in the buffer will be transmitted after two additional bytes are received following the delimiter.
- Strip Delimiter: Data in the buffer is first stripped of the delimiter before being transmitted.

Force transmit (default=0 ms): This parameter defines how large a gap in serial communication the NPort 6000 will allow before packing the serial data in its internal buffer for network transmission.

Socket Applications

TCP Server Mode

The screenshot displays the MOXA configuration web interface for Port 1. The left sidebar shows a navigation tree with 'Serial Port Configuration' expanded to 'Port 1'. The main content area is titled 'Operation Modes' and is divided into two sections: 'Operation Modes' and 'Data Packing'.

Operation Modes:

- Application: Socket
- Mode: TCP Server
- TCP alive check time: 7 (0 - 99 min)
- Inactivity time: 0 (0 - 65535 ms)
- Max connection: 1
- Ignore jammed IP: Enable Disable
- Allow driver control: Enable Disable
- Secure: Enable Disable
- TCP port: 4001
- Cmd port: 966
- Connection goes down:
 - RTS: always low always high
 - DTR: always low always high
- Command by command operation: Enable Disable
- Response timeout: 0 (0 - 65535 ms)
- Non-requested serial data: Discard

Data Packing:

- Packing length: 0 (0 - 1024)
- Delimiter 1: 00 (Hex) Enable Disable
- Delimiter 2: 00 (Hex) Enable Disable
- Delimiter process: Do Nothing (Processed only when Packing length is 0)
- Force transmit: 0 (0 - 65535 ms)

At the bottom, there are radio buttons for 'Apply the above settings to': P1, P2, P3, and P4, along with an All ports option.

TCP alive check time (default=7 min.): This field specifies how long the NPort 6000 will wait for a response to keep-alive packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic keep-alive packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the keep-alive packets.

Inactivity time (default=0 ms): This field specifies how long the NPort 6000 will wait for incoming and outgoing data through the serial port before closing the TCP connection. The TCP connection is closed if there is no incoming or outgoing data through the serial port for the specified **Inactivity time**. If this field is set to **0**, the TCP connection is kept active until a connection close request is received.



ATTENTION

If used, the **Inactivity time** setting should be greater than the **Force transmit** time. To prevent the unintended loss of data due to the session being disconnected, it is highly recommended that this value is set large enough so that the intended data transfer is completed.

Max connection (default=1): This field is used if you need to receive data from different hosts simultaneously. When set to 1, only a single host may open the TCP connection to the serial port. When set to 2 or greater, up to the specified number of hosts may open this port at the same time. When multiple hosts establish a TCP connection to the serial port at the same time, the NPort 6000 will duplicate the serial data and transmit it to all the hosts. Ethernet data is sent on a first-in first-out basis to the serial port when data enters the NPort 6000 from the Ethernet interface.

Ignore jammed IP (default=Disable): This option determines how the port will proceed if multiple hosts are connected and one or more of the hosts stops responding as the port is transmitting data. If you select **Disable**, the port will wait until the data has been transmitted successfully to all the hosts before transmitting the next group of data. If you select **Enable**, the port will ignore the host that stopped responding and continue data transmission to the other hosts.

Allow driver control (default=Disable): This option determines how the port will proceed if driver control commands are received from multiple hosts that are connected to the port. If **Disable** is selected, driver control commands will be ignored. If **Enable** is selected, control commands will be accepted, with the most recent command received taking precedence.

Secure (default=Disable): If you select **Enable**, data sent through the Ethernet will be encrypted with SSL.

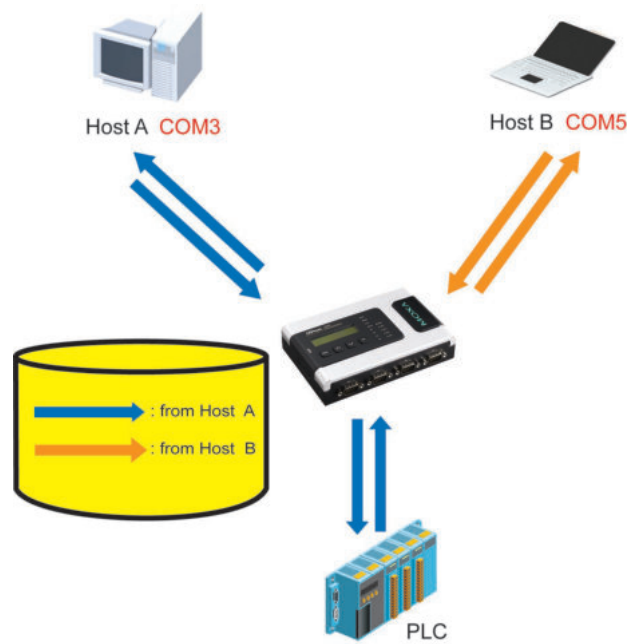
TCP port (default=4001): This is the TCP port number assignment for the serial port on the NPort 6000. It is the port number that the serial port uses to listen to connections, and that other devices must use to contact the serial port. To avoid conflicts with well-known TCP ports, the default is set to 4001.

Command port (default=966): The Command port is the TCP port for listening to SSDK commands from the host. To prevent a TCP port conflict with other applications, the user can set the Command port to another port if needed.

Connection goes down (default=always high): You can configure what happens to the RTS and DTR signals when the Ethernet connection goes down. For some applications, serial devices need to know the Ethernet link status through RTS or DTR signals via through the serial port. Use **goes low** if you want the RTS and DTR signal to change their status to low when the Ethernet connection goes down. Use **always high** if you do not want the Ethernet connection status to affect the RTS or DTR signals.

Command by command operation

(default=Disable): Command by command mode can only support one request and one response from each of the different hosts. When the NPort 6000 receives a command from any host on the Ethernet, the NPort 6000 will store all the commands in the buffer and then send them to serial ports in FIFO (first-in, first-out) order.



Once the PLC responds, the NPort 6000 will store the response in its buffer, decide that the response has been received, and then send back the command. The NPort 6000 will then be free to process the next command.

Response timeout (default=0 ms): This field specifies how long the NPort 6000 will wait for response data through the serial port before sending the next command. The NPort 6000 sends the next command if there is no response through the serial port for the time specified by the Response timeout. If this field is set to 0, the Response timeout is essentially infinite, and the NPort 6000 will wait until the pre-command request is received to send the next command.

Non-requested serial data (default=discard): Specifies how the NPort will handle data that is received from a serial device that is not in response to a command. The NPort can either discard such data, forward the data to the network host that sent the most recent request, or forward the data to all open host connections.

- Discard: Discard the data
- Forward to last requester: Forward non-requested serial data to last requester connection
- Forward to all open connections: Forward non-requested serial data to all open connections

Packet length (default=0): The packet length setting refers to the maximum amount of data that is allowed to accumulate in the serial port buffer before sending. At the default of 0 for packet length, no maximum amount is specified and data in the buffer will be sent as specified by the delimiter settings or when the buffer is full. When a packet length between 1 and 1024 bytes is specified, data in the buffer will be sent as soon it reaches the specified length.

Delimiter 1 and Delimiter 2 (default=None): When Delimiter 1 is enabled, the serial port will clear the buffer and send the data to the Ethernet port when a specific character, entered in hex format, is received. A second delimiter character may be enabled and specified in the Delimiter 2 field, so that both characters act as the delimiter to show when data should be sent.



ATTENTION

To enable a delimiter, packet length must be set to 0. Delimiter 2 should only be enabled in conjunction with Delimiter 1 and never on its own; otherwise, data errors may occur. Even when a delimiter is enabled, the NPort 6000 will still pack and send the data when the amount of data exceeds 1 KB.

Delimiter process (default=Do Nothing): The Delimiter process field determines how the data is handled when a delimiter is received. Delimiter 1 must be enabled for this field to have an effect. If Delimiters 1 and 2 are both enabled, both characters must be received for the delimiter process to take place.

- Do Nothing: Data in the buffer will be transmitted when the delimiter is received.
- Delimiter + 1: Data in the buffer will be transmitted after one additional byte is received following the delimiter.
- Delimiter + 2: Data in the buffer will be transmitted after two additional bytes are received following the delimiter.
- Strip Delimiter: Data in the buffer is first stripped of the delimiter before being transmitted.

Force transmit (default=0 ms): This parameter defines the size of a gap in serial communication the NPort 6000 will allow before packing the serial data in its internal buffer for network transmission.

TCP Client Mode

Operation Modes	
Port 1	
Application	Socket
Mode	TCP Client
TCP alive check time	7 (0 - 99 min)
Inactivity time	0 (0 - 65535 ms)
Ignore jammed IP	<input type="radio"/> Enable <input checked="" type="radio"/> Disable
Secure	<input type="radio"/> Enable <input checked="" type="radio"/> Disable
Destination address 1	<input type="text"/> Port <input type="text" value="4001"/>
Destination address 2	<input type="text"/> Port <input type="text" value="4001"/>
Destination address 3	<input type="text"/> Port <input type="text" value="4001"/>
Destination address 4	<input type="text"/> Port <input type="text" value="4001"/>
Designated local port 1	<input type="text" value="5010"/>
Designated local port 2	<input type="text" value="5011"/>
Designated local port 3	<input type="text" value="5012"/>
Designated local port 4	<input type="text" value="5013"/>
Connection control	Startup/None
Command by command operation	<input type="radio"/> Enable <input checked="" type="radio"/> Disable
Response timeout	0 (0 - 65535 ms)
Non-requested serial data	Discard
Data Packing	
Packing length	0 (0 - 1024)
Delimiter 1	00 (Hex) <input type="checkbox"/> Enable
Delimiter 2	00 (Hex) <input type="checkbox"/> Enable
Delimiter process	Do Nothing (Processed only when Packing length is 0)
Force transmit	0 (0 - 65535 ms)
<input type="button" value="Submit"/>	

TCP alive check time (default=7 min): This field specifies how long the NPort 6000 will wait for a response to keep-alive packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic keep-alive packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the keep-alive packets.

Inactivity time (default=0 ms): This field specifies how long the NPort 6000 will wait for incoming and outgoing data through the serial port before closing the TCP connection. The TCP connection is closed if there is no incoming or outgoing data through the serial port for the specified **Inactivity time**. If this field is set to **0**, the TCP connection is kept active until a connection close request is received.



ATTENTION

Inactivity time should at least be set larger than that of **Force transmit** time. To prevent the unintended loss of data due to the session being disconnected, it is highly recommended that this value is set large enough so that the intended data transfer is completed.



ATTENTION

Inactivity time is ONLY active when **Connection Control** (see below) is set to **Any character/Inactivity time**.

Ignore jammed IP (default=Disable): This option determines how the port will proceed if multiple hosts are connected and one or more of the hosts stops responding as the port is transmitting data. If you select **Disable**, the port will wait until the data has been transmitted successfully to all the hosts before transmitting the next group of data. If you select **Enable**, the port will ignore the host that stopped responding and continue data transmission to the other hosts.

Secure (default=Disable): If you select **Enable**, data sent through the Ethernet will be encrypted with SSL.

Destination address 1 through 4 (default=None): Specifying an IP address allows the NPort 6000 to connect actively to the remote host. At least one destination must be provided.

TCP port (default=4001): This is the TCP port number assignment for the serial port on the NPort 6000. It is the port number that the serial port uses to listen to connections, and that other devices must use to contact the serial port. To avoid conflicts with well-known TCP ports, the default is set to 4001.



ATTENTION

Up to four connections can be established between the NPort 6000 and hosts. The connection speed or throughput may be low if any one of the four connections is slow, since the one slow connection will slow down the other three connections.



ATTENTION

The **Destination IP** address parameter can be the IP address, domain name, or the name defined in the host table. For some applications, the user may need to send the data actively to the remote destination domain name.

Designated local port 1 through 4 (default=5010 through 5013): Use these fields to specify the designated local ports.

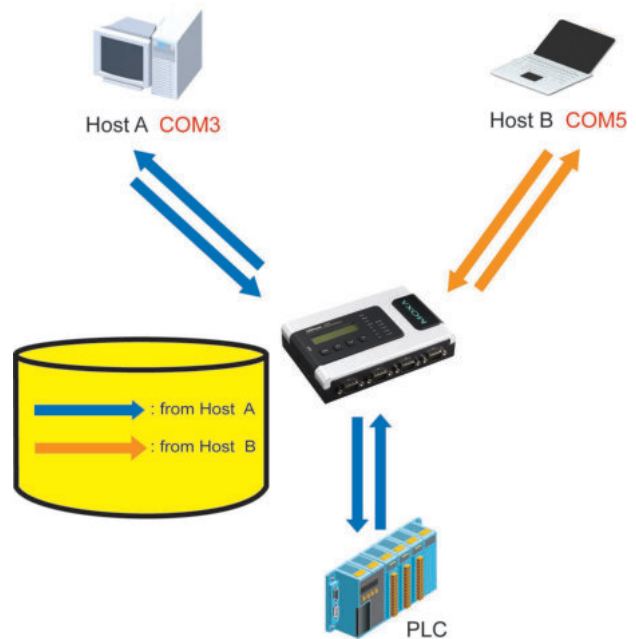
Connection control (default=Startup/None): This setting determines the parameters under which a TCP connection is established or disconnected. The different options are given in the following table. In general, both the Connect conditions and Disconnect conditions are given.

Option	Description
Startup/None (default)	A TCP connection will be established on startup and will remain active indefinitely.
Any Character/None	A TCP connection will be established when any character is received from the serial interface and will remain active indefinitely.
Any Character/ Inactivity Time	A TCP connection will be established when any character is received from the serial interface and will be disconnected when Inactivity time is reached.
DSR On/DSR Off	A TCP connection will be established when a DSR "On" signal is received and will be disconnected when a DSR "Off" signal is received.
DSR On/None	A TCP connection will be established when a DSR "On" signal is received and will remain active indefinitely.
DCD On/DCD Off	A TCP connection will be established when a DCD "On" signal is received and will be disconnected when a DCD "Off" signal is received.

Option	Description
DCD On/None	A TCP connection will be established when a DCD "On" signal is received and will remain active indefinitely.

Command by command operation

(default=Disable): Command by command mode can only support one request and one response from each of the different hosts. When the NPort 6000 receives a command from any host on the Ethernet, the NPort 6000 will store all the commands in the buffer and then send them to serial ports in FIFO (first-in, first-out) order.



Once the PLC responds, the NPort 6000 will store the response in its buffer, decide that the response has been received, and then send back the command. The NPort 6000 will then be free to process the next command.

Response timeout (default=0 ms): This field specifies how long the NPort 6000 will wait for response data through the serial port before sending the next command. The NPort 6000 sends the next command if there is no response through the serial port for the time specified by the Response timeout. If this field is set to 0, the Response timeout is essentially infinite, and the NPort 6000 will wait until the pre-command request is received to send the next command.

Non-requested serial data (default=discard): Specifies how the NPort will handle data that is received from a serial device that is not in response to a command. The NPort can either discard such data, forward the data to the network host that sent the most recent request, or forward the data to all open host connections.

- Discard: Discard the data
- Forward to last requester: Forward non-requested serial data to last requester connection
- Forward to all open connections: Forward non-requested serial data to all open connections

Packet length (default=0): This field refers to the maximum amount of data that is allowed to accumulate in the serial port buffer before sending. At the default of 0 for packet length, no maximum amount is specified and data in the buffer will be sent as specified by the delimiter settings or when the buffer is full. When a packet length between 1 and 1024 bytes is specified, data in the buffer will be sent as soon it reaches the specified length.

Delimiter 1 and Delimiter 2 (default=None): When Delimiter 1 is enabled, the serial port will clear the buffer and send the data to the Ethernet port when a specific character, entered in hex format, is received. A second delimiter character may be enabled and specified in the Delimiter 2 field, so that both characters act as the delimiter to show when data should be sent.



ATTENTION

To enable a delimiter, the packet length must be set to 0. Delimiter 2 should only be enabled with Delimiter 1 and never on its own; otherwise, data errors may occur. Even when a delimiter is enabled, the NPort 6000 will still pack and send the data when the amount of data exceeds **1 KB**.

Delimiter process (default=Do Nothing): The Delimiter process field determines how the data is handled when a delimiter is received. Delimiter 1 must be enabled for this field to have an effect. If Delimiters 1 and 2 are both enabled, both characters must be received for the delimiter process to take place.

- Do Nothing: Data in the buffer will be transmitted when the delimiter is received.
- Delimiter + 1: Data in the buffer will be transmitted after one additional byte is received following the delimiter.
- Delimiter + 2: Data in the buffer will be transmitted after two additional bytes are received following the delimiter.
- Strip Delimiter: Data in the buffer is first stripped of the delimiter before being transmitted.

Force transmit (default=0 ms): This parameter defines the size of a gap in serial communication the NPort 6000 will allow before packing the serial data in its internal buffer for network transmission.

UDP Mode

The screenshot shows the MOXA NPort 6000 configuration web interface. The left sidebar contains a navigation menu with options like Main Menu, Overview, Network Configuration, Serial Port Configuration, and Port 1. The main content area is titled 'Operation Modes' and shows settings for 'Port 1'. Under 'Operation Modes', the 'Application' is set to 'Socket' and 'Mode' is 'UDP'. 'Dynamic Destination' is set to 'Enable' and 'Dynamic Destination Timeout' is '0' (0 - 65535 ms). There are four 'Destination address' fields, each with 'Begin' and 'End' sub-fields, all set to 'Port 4001'. The 'Local listen port' is set to '4001'. Under 'Data Packing', 'Packing length' is '0' (0 - 1024), 'Delimiter 1' and 'Delimiter 2' are both '00 (Hex) Enable', 'Delimiter process' is 'Do Nothing' (Processed only when Packing length is 0), and 'Force transmit' is '0' (0 - 65535 ms). At the bottom, there are radio buttons for 'Apply the above settings to' with options 'P1', 'P2', 'P3', 'P4', and 'All ports'.

Dynamic Destination (default=disable): When enabled, the destination address and port number are decided by the source (IP address and UDP port number) of the last data received. When the function is enabled, you are NOT able to specify ranges of IP addresses for the serial port to connect to.

Dynamic Destination Timeout (default=0): When the Dynamic Destination function is enabled, the timeout can be set to determine when the NPort will forget the source (IP address and UDP port number) of the last data received. Any other source (IP address and UDP port) cannot connect to the NPort until Dynamic Destination Timeout is reached.

Destination address 1 through 4 (default=None): In UDP mode, you may specify up to four ranges of IP addresses for the serial port to connect to. At least one destination range must be provided.



ATTENTION

The maximum selectable IP address range is 64 addresses. However, when using multi-unicast, you may enter IP addresses of the form xxx.xxx.xxx.**255** in the **Begin** field. For example, enter **192.127.168.255** to allow the NPort 6000 to broadcast UDP packets to all hosts with IP addresses between 192.127.168.1 and 192.127.168.254.

Local listen port (default=4001): This is the UDP port that the NPort 6000 listens to and that other devices must use to contact the NPort 6000. To avoid conflicts with well-known UDP ports, the default is set to 4001.

Packet length (default=0): The packet length setting refers to the maximum amount of data that is allowed to accumulate in the serial port buffer before sending. At the default of 0 for packet length, no maximum amount is specified and data in the buffer will be sent as specified by the delimiter settings or when the buffer is full. When a packet length between 1 and 1024 bytes is specified, data in the buffer will be sent as soon it reaches the specified length.

Delimiter 1 and Delimiter 2 (default=None): When Delimiter 1 is enabled, the serial port will clear the buffer and send the data to the Ethernet port when a specific character, entered in hex format, is received. A second delimiter character may be enabled and specified in the Delimiter 2 field, so that both characters act as the delimiter to show when data should be sent.



ATTENTION

To enable a delimiter, the packet length must be set to 0. Delimiter 2 should only be enabled in conjunction with Delimiter 1 and never on its own; otherwise, there may be data errors. Even when a delimiter is enabled, the NPort 6000 will still pack and send the data when the amount of data exceeds **1 KB**.

Delimiter process (default=Do Nothing): The Delimiter process field determines how the data is handled when a delimiter is received. Delimiter 1 must be enabled for this field to have an effect. If Delimiters 1 and 2 are both enabled, both characters must be received for the delimiter process to take place.

- Do Nothing: Data in the buffer will be transmitted when the delimiter is received.
- Delimiter + 1: Data in the buffer will be transmitted after one additional byte is received following the delimiter.
- Delimiter + 2: Data in the buffer will be transmitted after two additional bytes are received following the delimiter.
- Strip Delimiter: Data in the buffer is first stripped of the delimiter before being transmitted.

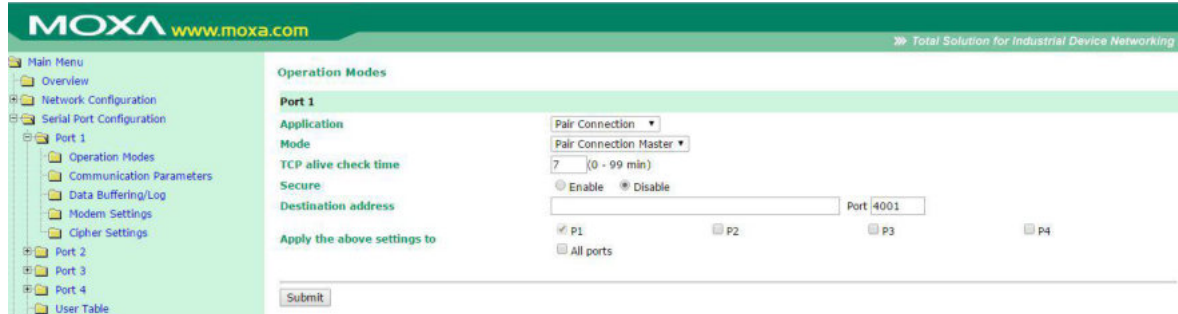
Force transmit (default=0 ms): This parameter defines how large a gap in serial communication the NPort 6000 will allow before packing the serial data in its internal buffer for network transmission.

Pair Connection Mode

Pair Connection mode can remove the 15-meter distance limitation imposed by the RS-232 interface. It establishes a connection between a serial port on one NPort 6000 server and another serial port on another NPort 6000 server. One of the serial ports is connected to the COM port of a PC or another type of computer, such as a handheld PDA that has a serial port. The other serial port is connected to the desired serial device. The two NPort 6000 servers are then connected to each other with a crossover Ethernet cable, and both are connected to the same LAN. In a more advanced setup, the two NPort 6000 servers communicate with each other over a WAN (i.e., through one or more routers). In Pair Connection Mode, both data and modem control signals (but not DCD signals) are transparently transferred between the two NPort 6000 servers.

Pair Connection Master Mode

When using Pair Connection mode, **Pair Connection Master** mode must be selected as the operation mode for one of the two serial ports involved, and **Pair Connection Slave** mode must be selected for the other serial port. In effect, the serial port that is in Pair Connection Master mode will act as a TCP client, and the one that is in Pair Connection Slave mode will act as a TCP server. In practice, it does not matter which port is the master and which port is the slave.



TCP alive check time (default=7 min): This field specifies how long the NPort 6000 will wait for a response to keep-alive packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic keep-alive packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the keep-alive packets.

Secure (default=Disable): If you select **Enable**, data sent through the Ethernet will be encrypted with SSL.



ATTENTION

When establishing a Pair Connection between two serial ports on two different NPort 6000 servers, make sure that if one side is configured for data encryption, the other side is also set up for data encryption (i.e., both are yes or both are no).

Destination IP address: The Pair Connection Master will contact the network host that has the specified IP address. The port will default to 4001. Make sure the port numbers match on both the Pair Connection Master and Slave.

Pair Connection Slave Mode

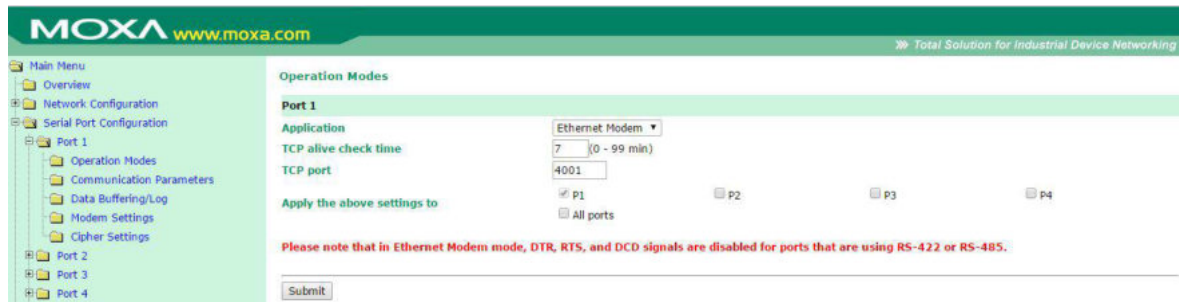


TCP alive check time (default=7 min): This field specifies how long the NPort 6000 will wait for a response to keep-alive packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic keep-alive packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the keep-alive packets.

Secure (default=Disable): If you select **Enable**, data sent through the Ethernet will be encrypted with SSL.

TCP port (default=4001): This is the TCP port number assignment for the serial port on the NPort 6000. It is the port number that the serial port uses to listen to connections and that other devices must use to contact the serial port. To avoid conflicts with well-known TCP ports, the default is set to 4001. Make sure the port numbers match on both the Pair Connection Master and Slave.

Ethernet Modem Mode



The screenshot shows the MOXA web interface for configuring Port 1. The left sidebar contains a navigation menu with options like Main Menu, Overview, Network Configuration, and Serial Port Configuration. The main content area is titled 'Operation Modes' and shows settings for 'Port 1'. The 'Application' is set to 'Ethernet Modem'. The 'TCP alive check time' is set to 7 (0-99 min). The 'TCP port' is set to 4001. There are checkboxes for applying settings to P1, P2, P3, P4, and All ports. A red note states: 'Please note that in Ethernet Modem mode, DTR, RTS, and DCD signals are disabled for ports that are using RS-422 or RS-485.' A 'Submit' button is at the bottom.

The NPort 6000 accepts the AT command ATD IP address: TCP port (for example, IPv4 : ATD 192.127.168.1:4001 / IPv6 : ATD [fe80::290:e8ff:fe0d:b0fb]:65500) from the serial port and then requests a TCP connection from the remote Ethernet Modem or PC. Here IP address is the IP address of the remote Ethernet modem or PC, and TCP port is the TCP port number of the remote Ethernet modem or PC. Once the remote unit accepts this TCP connection, the NPort 6000 will send out the **CONNECT baud** signal via the serial port and then enter data mode.

TCP alive check time (default=7 min): This field specifies how long the NPort 6000 will wait for a response to keep-alive packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic keep-alive packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the keep-alive packets.

TCP port (default=4001): This is the TCP port number assignment for the serial port on the NPort 6000. It is the port number that the serial port uses to listen to connections and that other devices must use to contact the serial port. To avoid conflicts with well-known TCP ports, the default is set to 4001.

Dial-in

The NPort 6000 listens for a TCP/IP connection request from the remote Ethernet modem or host. The NPort 6000's response depends on the ATSO value, as follows.

ATSO=0: The NPort 6000 will temporarily accept the TCP connection and then send the **RING** signal out through the serial port. The serial controller must reply with **ATA** within 2.5 seconds to accept the connection request, after which the NPort 6000 enters data mode. If no **ATA** command is received, the NPort 6000 will disconnect after sending three **RING** signals.

ATSO ≥ 1: The NPort 6000 will accept the TCP connection immediately and then send the **CONNECT baud** command to the serial port, in which baud represents the baudrate of the NPort 6000's serial port. After that, the NPort 6000 immediately enters data mode.

Dial-out

The NPort 6000 accepts the AT command "ATD IP:TCP port" from the serial port and then requests a TCP connection from the remote Ethernet Modem or PC. Here IP is the IP address of the remote Ethernet modem or PC, and TCP port is the TCP port number of the remote Ethernet modem or PC. Once the remote unit accepts this TCP connection, the NPort 6000 will send out the **CONNECT baud** signal via the serial port and then enter data mode.

Disconnection request from local site

When the NPort 6000 is in data mode, the user can start disconnection by sending “+++” from the local serial port to the NPort 6000. Some applications allow you to directly set the DTR signal off, which will also start disconnection. The NPort 6000 will enter command mode, and after one second, you can then enter “ATH” to shut down the TCP connection. The NPort 6000 will return a “NO CARRIER” via the serial port.



NOTE

The “+++” command cannot be divided. The “+” character can be changed in register S2, and the guard time, which prefixes and suffixes the “+++” to protect the raw data, can be changed in register S12.

Disconnection request from remote site

After the TCP connection has been shut down by the remote Ethernet modem or PC, the NPort 6000 will send the “NO CARRIER” signal via the serial port and then return to command mode.

AT Commands

The NPort 6000 supports the following common AT commands as used with a typical modem:

No.	AT command	Description	Remarks
1	ATA	Answer manually	
2	ATD <IP>:<Port>	Dial up the IP address: Port No.	
3	ATE	ATE0=Echo OFF ATE1=Echo ON (default)	
4	ATH	ATH0=On-hook (default) ATH1=Off-hook	
5	ATI, ATI0, ATI1, ATI2	Modem version	Reply “OK” only
6	ATL	Speaker volume option	Reply “OK” only
7	ATM	Speaker control option	Reply “OK” only
8	ATO	Online command	
9	ATP, ATT	Set Pulse/Tone Dialing mode	Reply “OK” only
10	ATQ0, ATQ1	Quiet command (default=ATQ0)	
11	ATSr=n	Change the contents of S register	See “S registers”
12	ATSr?	Read the contents of S register	See “S registers”
13	ATV	Result code type ATV0 for digit code, ATV1 for text code (default) 0=OK 1=connect 2=ring 3=No carrier 4=error	
14	ATZ	Reset (disconnect, enter command mode, and restore the flash settings)	
15	AT&C	Serial port DCD control AT&C0=DCD always on AT&C1=DTE detects connection by DCD on/off (default)	
16	AT&F	Restore manufacturer’s settings	
17	AT&G	Select guard time	Reply “OK” only
18	AT&R	Serial port RTS option command	Reply “OK” only
19	AT&S	Serial port DSR control	Reply “OK” only
20	AT&V	View settings	
21	AT&W	Write current settings to flash for next boot up	

S Registers

No.	S Register	Description & default value	Remarks
1	S0	Ring to auto-answer (default=0)	
2	S1	Ring counter (always=0)	No action needed
3	S2	Escape code character (default=43 ASCII "+")	
4	S3	Return character (default=13 ASCII)	
5	S4	Line feed character (default=10 ASCII)	
6	S5	Backspace character (default= 8 ASCII)	
7	S6	Wait time for dial tone (always=2, unit=sec)	No action needed
8	S7	Wait time for carrier (default=3, unit=sec)	
9	S8	Pause time for dial delay (always=2, unit=sec)	No action needed
10	S9	Carrier detect response time (always=6, unit 1/10 sec)	No action needed
11	S10	Delay for hang up after carrier (always=14, unit 1/10 sec)	No action needed
12	S11	DTMF duration and spacing (always=100 ms)	No action needed
13	S12	Escape code guard time (default=50, unit 1/50 sec) to control the idle time for "+ + +"	

Terminal Applications

Terminal ASCII (TERM_ASC)

The screenshot shows the MOXA web interface for configuring Port 1. The 'Terminal' section is highlighted, showing the following settings:

- Terminal type: ansi
- Max. sessions: 4
- Change session: ^T
- Quit: ^E
- Break: []
- Interrupt: []
- Authentication type: None
- Try next type on authentication denied: Enable Disable

Authentication type (default=None): This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
Local	Verify the ID against the NPort 6000 User Table.
RADIUS	Verify the ID against the external RADIUS server.
RADIUS - Local	Radius authentication is tried first, switching to Local if unsuccessful.
Local - RADIUS	Authentication is performed locally first, switching to Radius if unsuccessful.
TACACS+	Verify the ID against the external TACACS+ server.
TACACS+ - Local	TACACS+ authentication is tried first, switching to Local if unsuccessful.
Local - TACACS+	Authentication is performed locally first, switching to Radius if unsuccessful.
None	Authentication is not required.

Try next type on authentication denied (default=Disable): The field enables or disables the system to try next type on first authentication denied.

TCP alive check time (default=7 min): This field specifies how long the NPort 6000 will wait for a response to keep-alive packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic keep-alive packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the keep-alive packets.

Inactivity time (default=0 min): This field specifies how long the NPort 6000 will wait for incoming and outgoing data through the serial port before closing the TCP connection. The TCP connection is closed if there is no incoming or outgoing data through the serial port for the specified **Inactivity time**. If this field is set to **0**, the TCP connection is kept active until a connection close request is received.



ATTENTION

Inactivity time should at least be set larger than that of **Force transmit** time. To prevent the unintended loss of data because of the session being disconnected, it is highly recommended that this value is set large enough such that the intended data transfer is completed.

Auto-Link Protocol: If this field is set to **None**, the NPort 6000 will not connect to the host automatically. If Auto-Link Protocol is set to **Telnet** or **Rlogin**, the NPort 6000 will connect to the host automatically using the specified protocol.

Primary and Secondary host address: If specified, the fields designate permanent hosts to which the terminal will always be connected.

Telnet TCP port (default=23): By default, the Telnet TCP port number is set to 23, which is the default TCP port number for Telnet.

Terminal type (default=ansi): Some older terminal applications may require that the terminal type be transmitted before the connection can be established. You may need to refer to the server's documentation to determine the appropriate terminal type. For most applications, this setting will be unnecessary and will have no effect.

Max. Sessions (default=4): This setting allows you to configure the maximum number of sessions allowed for the serial port.

Change Session (default=(^T)0x14): This field defines the quick key to change a session.

Quit (default=(^E)0x05): This field defines the quick key to quit a session.

Break: This field defines the quick key to send a break signal.

Interrupt: This field defines the quick key for program termination.

Auto-login prompt (default=ogin:)

Password prompt (default=password:)

Login username: Enter the terminal login ID here.

Login password: Enter the password for the terminal login here.

Terminal BIN (TERM_BIN)

The screenshot shows the MOXA web interface for configuring Port 1. The left sidebar contains a navigation menu with options like Main Menu, Overview, Network Configuration, Serial Port Configuration, and Port 1. The main content area is titled 'Operation Modes' and is divided into sections: 'Port 1', 'Terminal', and 'Automatic Login'. The 'Port 1' section includes fields for Application (Terminal), Mode (Terminal (TERM_BIN)), TCP alive check time (7 min), Inactivity time (0 min), Auto-link protocol (None), Primary host address, Secondary host address, and Telnet TCP port (23). The 'Terminal' section includes Terminal type (ansi), Quit (^E), Authentication type (None), and Try next type on authentication denied (Enable). The 'Automatic Login' section includes Auto-login prompt, Password prompt, Login user name, and Login password. At the bottom, there are radio buttons for 'Apply the above settings to' (P1, All ports, P2, P3, P4) and a 'Submit' button.

Terminal Binary mode can transfer files with XMODEM or ZMODEM. You are only allowed to open one terminal session at a time when in Terminal Binary mode.

TCP alive check time (default=7 min): This field specifies how long the NPort 6000 will wait for a response to keep-alive packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic keep-alive packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the keep-alive packets.

Inactivity time (default=0 min): This field specifies how long the NPort 6000 will wait for incoming and outgoing data through the serial port before closing the TCP connection. The TCP connection is closed if there is no incoming or outgoing data through the serial port for the specified **Inactivity time**. If this field is set to **0**, the TCP connection is kept active until a connection close request is received.



ATTENTION

Inactivity time should at least be set larger than that of **Force transmit** time. To prevent the unintended loss of data because of the session being disconnected, it is highly recommended that this value is set large enough so that the intended data transfer is completed.

Auto-Link Protocol: If this field is set to **None**, the NPort 6000 will not connect to the host automatically. If Auto-Link Protocol is set to **Telnet** or **Rlogin**, the NPort 6000 will connect to the host automatically using the specified protocol.

Primary and Secondary host address: If specified, the fields designate permanent hosts to which the terminal will always be connected.

Telnet TCP port (default=23): By default, the Telnet TCP port number is set to 23, which is the default TCP port number for Telnet.

Terminal type (default=ansi): Some older terminal applications may require that the terminal type be transmitted before the connection can be established. You may need to refer to the server's documentation to determine the appropriate terminal type. For most applications, this setting will be unnecessary and will have no effect.

Quit (default=(^E) 0x05): This field configures the quick key used to disconnect the link between the current terminal session and the remote host. It is not necessary for binary communication.

Authentication type (default=None): This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
Local	Verify the ID against the NPort 6000 User Table.
RADIUS	Verify the ID against the external RADIUS server.
RADIUS - Local	Radius authentication is tried first, switching to local if unsuccessful.
Local - RADIUS	Authentication is performed locally first, switching to Radius if unsuccessful.
TACACS+	Verify the ID against the external TACACS+ server.
TACACS+ - Local	TACACS+ authentication is tried first, switching to Local if unsuccessful.
Local - TACACS+	Authentication is performed locally first, switching to Radius if unsuccessful.
None	Authentication is not required.

Try next type on authentication denied (default=Disable): The field enables or disables the system to try next type on first authentication denied.

Auto-login prompt (default=ogin:)

Password prompt (default=assword:)

Login username: Enter the terminal login ID here.

Login password: Enter the password for the terminal login here.

SSH

TCP alive check time (default=7 min): The TCP connection will be closed if there is no TCP activity for the specified amount of time. If this is set to 0, the TCP connection will remain open even if the connection remains idle. For socket and device control modes, the NPort 6000 will start listening for another TCP connection from another host after the connection is closed for being idle.

Inactivity time (default=0 min): This field specifies how long the NPort 6000 will wait for incoming and outgoing data through the serial port before closing the TCP connection. The TCP connection is closed if there is no incoming or outgoing data through the serial port for the specified **Inactivity time**. If this field is set to **0**, the TCP connection is kept active until a connection close request is received.



ATTENTION

Inactivity time should at least be set larger than that of **Force transmit** time. To prevent the unintended loss of data because of the session being disconnected, it is highly recommended that this value is set large enough so that the intended data transfer is completed.

Primary and Secondary host address: If specified, the fields designate permanent hosts to which the terminal will always be connected.

SSH TCP port (default=22): By default, the SSH TCP port number is set to 22, which is the default SSH port number.

Quit (default=(^E) 0x05): This field configures the quick key used to disconnect the link between the current terminal session and the remote host. For binary communication, it is unnecessary to define the quit key.

Break: This field defines the Host key for sending the break signal. For binary communication, it is unnecessary to define the break key.

Authentication type (default=None): This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
Local	Verify the ID against the NPort 6000 User Table.
RADIUS	Verify the ID against the external RADIUS server.
RADIUS - Local	Radius authentication is tried first, switching to Local if unsuccessful.
Local - RADIUS	Authentication is performed locally first, switching to Radius if unsuccessful.
TACACS+	Verify the ID against the external TACACS+ server.
TACACS+ - Local	TACACS+ authentication is tried first, switching to Local if unsuccessful.
Local - TACACS+	Authentication is performed locally first, switching to Radius if unsuccessful.
None	Authentication is not required.

Try next type on authentication denied (default=Disable): The field enables or disables the system to try next type on first authentication denied.

Login username: Enter the terminal login ID here.

Login password: Enter the password for the terminal login here.

Reverse Terminal Applications

Reverse Telnet Mode

TCP alive check time (default=7 min): This field specifies how long the NPort 6000 will wait for a response to keep-alive packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic keep-alive packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the keep-alive packets.

Inactivity time (default=0 min): This field specifies the idle time setting for auto-disconnection. A setting of 0 min. will cause the port to remain connected even if idle.

TCP port (default=4001): This is the TCP port number assignment for the serial port on the NPort 6000. It is the port number that the serial port uses to listen to connections and that other devices must use to contact the serial port. To avoid conflicts with well-known TCP ports, the default is set to 4001.

Authentication type (default=None): This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
Local	Verify the ID against the NPort 6000 User Table.
RADIUS	Verify the ID against the external RADIUS server.
RADIUS - Local	Radius authentication is tried first, switching to Local if unsuccessful.
Local - RADIUS	Authentication is performed locally first, switching to Radius if unsuccessful.
TACACS+	Verify the ID against the external TACACS+ server.
TACACS+ - Local	TACACS+ authentication is tried first, switching to Local if unsuccessful.
Local - TACACS+	Authentication is performed locally first, switching to Radius if unsuccessful.
None	Authentication is not required.

Try next type on authentication denied (default=Disable): The field enables or disables the system to try next type on first authentication denied.

Map keys <CR-LF> (default=CR-LF): This specifies how the **ENTER** key is mapped from the Ethernet port through the serial port.

Option	Description
<CR-LF>	carriage return + line feed (i.e., the cursor will jump to the next line, and return to the first character of the line)
<CR>	carriage return (i.e., the cursor will return to the first character of the line)
<LF>	line feed (i.e., the cursor will jump to the next line, but not move horizontally)

Reverse SSH Mode

TCP alive check time (default=7 min): This field specifies how long the NPort 6000 will wait for a response to keep-alive packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic keep-alive packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the keep-alive packets.

Inactivity time (default=0 min): This field specifies the idle time setting for auto-disconnection. A setting of 0 min. will cause the port to remain connected even if idle.

TCP port (default=4001): This is the TCP port number assignment for the serial port on the NPort 6000. It is the port number that the serial port uses to listen to connections, and that other devices must use to contact the serial port. To avoid conflicts with well-known TCP ports, the default is set to 4001.

Each NPort 6000's serial ports are mapped to a TCP port. To avoid conflicts with other TCP ports, set port numbers to 4001 for port 1, 4002 for port 2, etc.

Authentication type (default=None): This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
Local	Verify the ID against the NPort 6000 User Table.
RADIUS	Verify the ID against the external RADIUS server.
RADIUS - Local	Radius authentication is tried first, switching to Local if unsuccessful.
Local - RADIUS	Authentication is performed locally first, switching to Radius if unsuccessful.
TACACS+	Verify the ID against the external TACACS+ server.
TACACS+ - Local	TACACS+ authentication is tried first, switching to Local if unsuccessful.
Local - TACACS+	Authentication is performed locally first, switching to Radius if unsuccessful.
None	Authentication is not required.

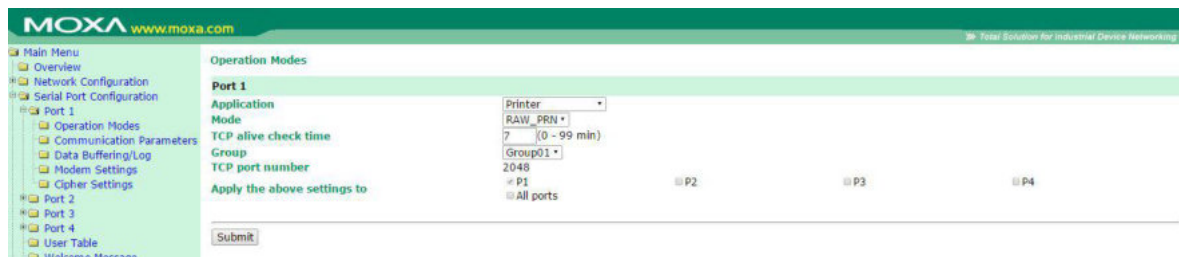
Try next type on authentication denied (default=Disable): The field enables or disables the system to try next type on first authentication denied.

Map keys <CR-LF> (default=CR-LF): This specifies how the **ENTER** key is mapped from the Ethernet port through the serial port.

Option	Description
<CR-LF>	carriage return + line feed (i.e., the cursor will jump to the next line, and return to the first character of the line)
<CR>	carriage return (i.e., the cursor will return to the first character of the line)
<LF>	line feed (i.e., the cursor will jump to the next line, but not move horizontally)

Printer Applications

RAW PRN Mode

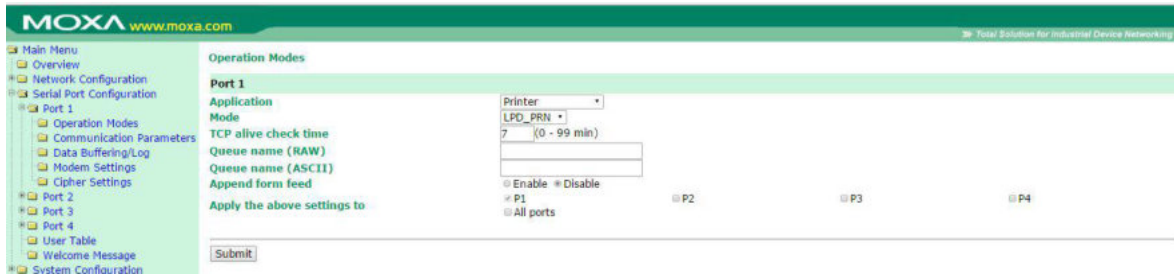


TCP alive check time (default=7 min): This field specifies how long the NPort 6000 will wait for a response to keep-alive packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic keep-alive packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the keep-alive packets.

Group (default=Group 01): This field groups printers attached to different ports. When printing requests are sent to a group of printers, all printers in that group will share the printing load. For example, setting the NPort 6000's serial ports 1, 3, and 6 to Group 01 will allow the printers attached to these three ports to act essentially as one printer.

TCP port number: This field is automatically filled in by the NPort 6000 and cannot be set by the user. The host uses this value to determine the Group to which the printer attached to this serial port belongs. Groups 01 to 06 are mapped to ports 2048 to 2063, respectively.

LPD PRN Mode



TCP alive check time (default=7 min): This field specifies how long the NPort 6000 will wait for a response to keep-alive packets before closing the TCP connection. The NPort 6000 checks connection status by sending periodic keep-alive packets. If the remote host does not respond to the packet within the time specified in this field, the NPort 6000 will force the existing TCP connection to close. For socket and device control modes, the NPort 6000 will listen for another TCP connection from another host after closing the connection. If **TCP alive check time** is set to **0**, the TCP connection will remain open even if there is no response to the keep-alive packets.

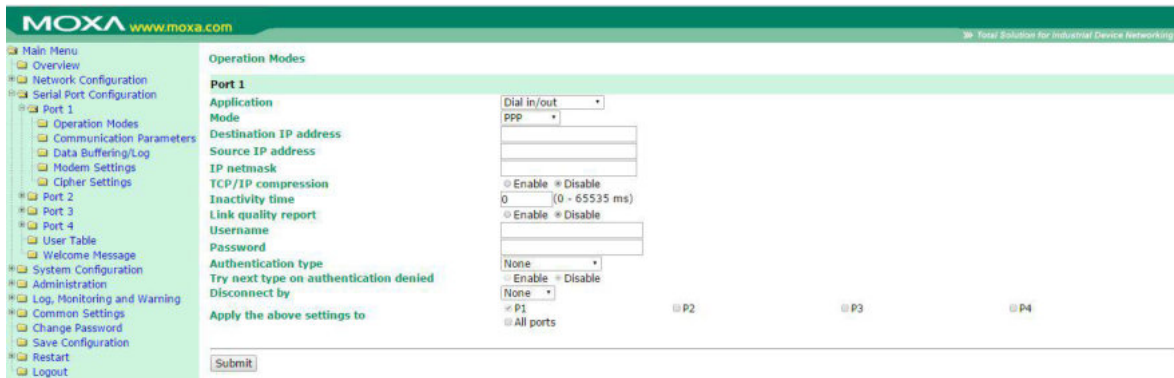
Queue name (RAW): This field optionally specifies the print queue's name (in RAW mode)

Queue name (ASCII): This field optionally specifies the print queue's name (in ASCII mode)

Append from feed (default=Disable): This field instructs the port to send a line feed in between print jobs, rather than continue where the last print job left off. This may be necessary for some applications.

Dial In/Out Applications

PPP Mode



PPP provides standard PPP service for both dial-in and dial-out.

Destination IP address: This is the IP address of the remote dial-in/ dial-out server.

Source IP address: The Source IP address is the IP address assigned to this serial port.

IP netmask: The IP netmask defines the netmask, also known as the subnet mask, for the PPP connection.

TCP/IP compression (default=Disable): The setting of this field depends on whether the remote user's application requests compression.

Inactivity time (default=0 ms): This field specifies the idle time setting for auto-disconnection. A setting of 0 ms will cause the port to remain connected even if idle.

Link quality report (default=Disable): Setting this field to **Enable** allows the NPort 6000 to disconnect a connection if the link noise exceeds a certain threshold.

Username: This is the dial-out user ID account.

Password: This is the dial-out user password.

Authentication type (default=None): This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
Local	Verify the ID against the NPort 6000 User Table.
RADIUS	Verify the ID against the external RADIUS server.
RADIUS-Local	Radius authentication is tried first, switching to Local if unsuccessful.
Local-RADIUS	Authentication is performed locally first, switching to Radius if unsuccessful
TACACS+	Verify the ID against the external TACACS+ server.
TACACS+-Local	TACACS+ authentication is tried first, switching to Local if unsuccessful.
Local-TACACS+	Authentication is performed locally first, switching to Radius if unsuccessful
None	Authentication is not required.

Try next type on authentication denied (default=Disable): The field enables or disables the system to try next type on first authentication denied.

Disconnect by (default=None): If this field is set as **DCD-off**, the connection will be disconnected when the DCD signal is off. If this field is set as **DSR-off**, the connection will be disconnected when the DSR signal is off.

PPPD Mode

PPPD (PPP on demand) is used for dial-in services, since it provides PPP services only when receiving a request from a remote PC.

Destination IP address: This is the IP address of the remote dial-in/ dial-out server.

Source IP address: The Source IP address is the IP address assigned to this serial port.

IP netmask: The IP netmask defines the netmask, also known as the subnet mask, for the PPP connection.

TCP/IP compression (default=Disable): The setting of this field depends on whether the remote user's application requests compression.

Inactivity time (default=0 ms): This field specifies the idle time setting for auto-disconnection. A setting of 0 ms will cause the port to remain connected even if idle.

Link quality report (default=Disable): Setting this field to **Enable** allows the NPort 6000 to disconnect a connection if the link noise exceeds a certain threshold.

Username: This is the dial-out user ID account.

Password: This is the dial-out user password.

Authentication type (default=None): This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
Local	Verify the ID against the NPort 6000 User Table.
RADIUS	Verify the ID against the external RADIUS server.
RADIUS-Local	Radius authentication is tried first, switching to Local if unsuccessful.
Local-RADIUS	Authentication is performed locally first, switching to Radius if unsuccessful
TACACS+	Verify the ID against the external TACACS+ server.
TACACS+-Local	TACACS+ authentication is tried first, switching to Local if unsuccessful.
Local-TACACS+	Authentication is performed locally first, switching to Radius if unsuccessful
None	Authentication is not required.

Try next type on authentication denied (default=Disable): The field enables or disables the system to try next type on first authentication denied.

Disconnect by (default=None): If this field is set as **DCD-off**, the connection will be disconnected when the DCD signal is off. If this field is set as **DSR-off**, the connection will be disconnected when the DSR signal is off.

SLIP Mode

SLIP provides standard SLIP service for both dial-in and dial-out.

Destination IP address: This is the IP address of the remote dial-in/ dial-out server.

Source IP address: The Source IP address is the IP address assigned to this serial port.

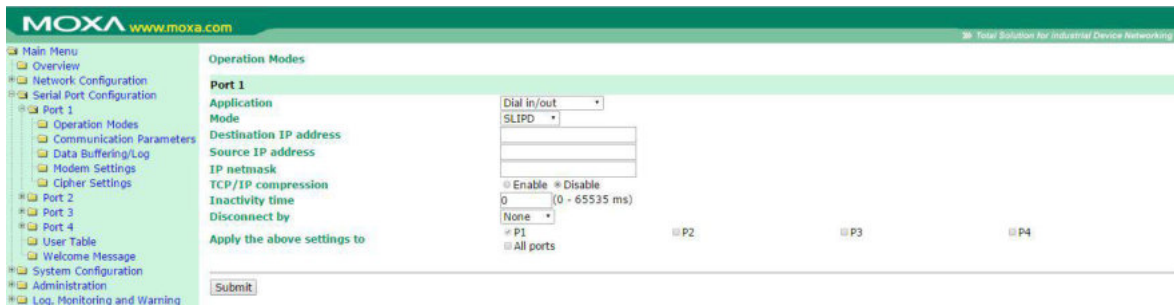
IP netmask: The IP netmask defines the netmask, also known as the subnet mask, for the SLIP connection.

TCP/IP compression (default=No): The setting of this field depends on whether the remote user's application requests compression.

Inactivity time (default=0 ms): This field specifies the idle time setting for auto-disconnection. A setting of 0 ms will cause the port to remain connected even if idle.

Disconnect by (default=None): If this field is set as **DCD-off**, the connection will be disconnected when the DCD signal is off. If this field is set as **DSR-off**, the connection will be disconnected when the DSR signal is off.

SLIPD Mode



SLIPD (SLIP on demand) is used for dial-in services since it provides SLIP services only when receiving a request from a remote PC.

Destination IP address: This is the IP address of the remote dial-in/ dial-out server.

Source IP address: The Source IP address is the IP address assigned to this serial port.

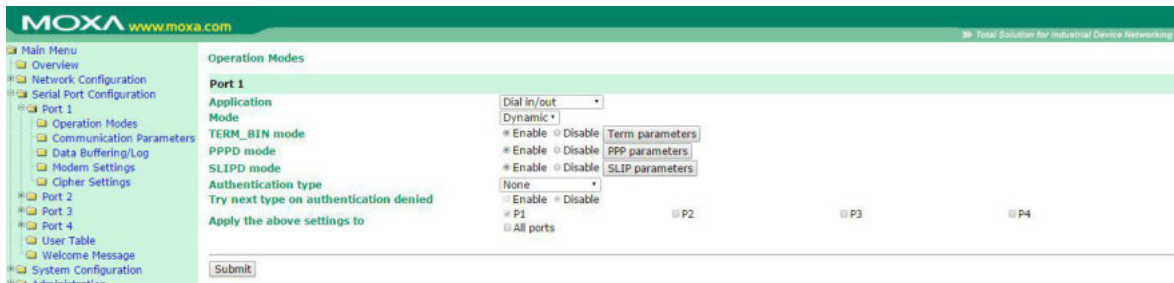
IP netmask: The IP netmask defines the netmask, also known as the subnet mask, for the SLIP connection.

TCP/IP compression (default=No): The setting of this field depends on whether the remote user's application requests compression.

Inactivity time (default=0 ms): This field specifies the idle time setting for auto-disconnection. A setting of 0 ms will cause the port to remain connected even if idle.

Disconnect by (default=None): If this field is set as **DCD-off**, the connection will be disconnected when the DCD signal is off. If this field is set as **DSR-off**, the connection will be disconnected when the DSR signal is off.

Dynamic Mode



Dynamic mode integrates PPPD, SLIPD, and Terminal dial-in services. Dynamic mode automatically detects which remote connection mode is being used and provides corresponding services. You can individually enable/disable PPP/SLIP/Terminal services by selecting Yes or No next to the corresponding option. **Yes** will enable that type of service; **No** will disable it.

Authentication type (default=None): This field allows you to configure the method used, if any, to verify a user's ID and authorization.

Option	Description
Local	Verify the ID against the NPort 6000 User Table.
RADIUS	Verify the ID against the external RADIUS server.
RADIUS-Local	Radius authentication is tried first, switching to Local if unsuccessful.
Local-RADIUS	Authentication is performed locally first, switching to Radius if unsuccessful
TACACS+	Verify the ID against the external TACACS+ server.
TACACS+-Local	TACACS+ authentication is tried first, switching to Local if unsuccessful.
Local-TACACS+	Authentication is performed locally first, switching to Radius if unsuccessful
None	Authentication is not required.

Try next type on authentication denied (default=Disable): The field enables or disables the system to try the next type on first authentication denied.

Disabled Mode



When the **Application** is set to **Disable**, the relevant port will be disabled.

9. Additional Serial Port Settings

In this chapter, we describe additional serial port settings on the NPort 6000. The same configuration options are also available through the Telnet and serial console.

Port Communication Parameters

The screenshot shows the MOXA web interface for configuring serial port parameters. The left sidebar contains a navigation menu with options like Overview, Network Configuration, Serial Port Configuration, and System Configuration. The main content area is titled 'Communication Parameters' and is for 'Port 1'. It includes a 'Port alias' field, a 'Serial Parameters' section with various settings, and an 'Apply the above settings to' section with checkboxes for P1, P2, P3, P4, and 'All ports'. A 'Submit' button is located at the bottom of the configuration area.

Port alias: This optional field allows you to assign an alias to a port for easier identification.

Serial Parameters



ATTENTION

The serial parameters for each serial port on the NPort 6000 should match the parameters used by the connected serial device. You may need to refer to your serial device's user's manual to determine the appropriate serial communication parameters.

Baudrate (default=115200 bps): This field configures the port's baudrate. Select one of the standard baudrates from the dropdown box or select **Other** and then type the desired baudrate in the input box.



ATTENTION

If the port requires a special baudrate that is not listed, such as 500000 bps, you can select the **Other** option and enter the desired baudrate into the text box. The NPort 6000 will automatically calculate the closest supported baudrate. The margin for error will be less than 1.7% for all baudrates under 921600 bps.

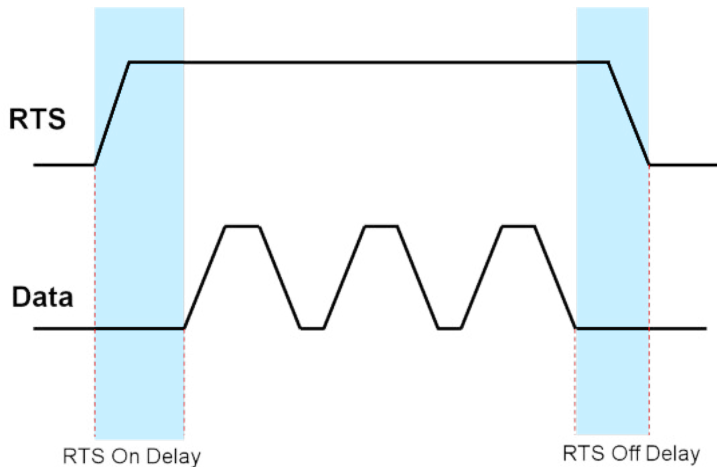
Data bits (default=8): This field configures the data bits parameter. Note: If data bits is set to 5 bits, stop bits will automatically be set to 2 bits.

Stop bits (default=1): This field configures the stop bits parameter. Note: If data bits is set to 5 bits, stop bits will automatically be set to 1.5 bits.

Parity (default=None): This field configures the parity parameter.

Flow control (default=RTS/CTS): This field configures the flow control type, including RTS/CTS, DTR/DSR, Xon/Xoff, RTS Toggle* and None.

*The RTS Toggle function is used for RS-232 mode only. This flow control mechanism is achieved by toggling the RTS pin in the transmission direction. When activated, data will be sent after the RTS pin is toggled ON for the specified time interval. After data transmission is finished, the RTS pin will toggle OFF for the specified time interval. RTS Toggle is not supported under RFC2217 mode.



FIFO (default=Enable): This field enables or disables the 128-byte FIFO buffer. The NPort 6000 provides FIFO buffers for each serial port, for both the Tx and Rx signals. Note, however, that you should disable the port's FIFO setting if the attached serial device does not have a FIFO buffer of its own. This is because a serial device that does not have its own buffer may not be able to keep up with data sent from the NPort's FIFO buffer.

Interface (default=RS-232): You may configure the serial interface to RS-232, RS-422, RS-485 2-wire, or RS-485 4-wire.

Port Data Buffering/Log



The NPort 6000 supports port buffering to prevent the loss of serial data when the Ethernet connection is down. Port buffering can be used in Real COM mode, TCP Server mode, TCP Client mode, Pair Connection mode, and Reverse Real COM mode. For other modes, the port-buffering settings will have no effect.

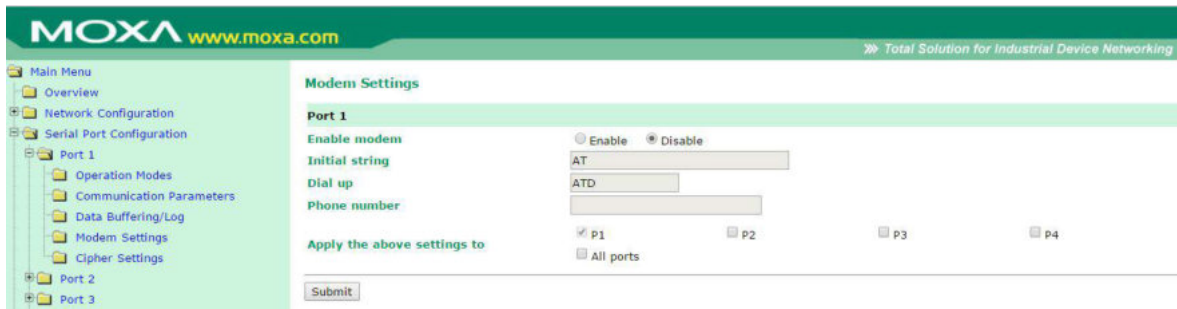
Port buffering enable (default=Disable): You may enable port buffering by setting this field to **Enable**.

Port buffering location (default=Memory(64K)): If port buffering is desired, use this setting to configure whether the buffer is in the system memory or in an optional installed SD card. Install and use an SD card if a buffer size greater than 64 KB is desired. Note that optional SD cards are not supported on the NPort 6150.

Port buffering SD file size (default=1 Megabyte): Use this field to configure the size of the port buffer if you have configured it to reside on an SD card. Note that optional SD cards are not supported on the NPort 6150.

Serial data logging enable (default=Disable): If this field is set to Enable, the NPort 6000 will store data logs on the system RAM for all serial ports. Note that this data is not saved when the NPort 6000 is powered off. Each serial port is allotted 64 KB to store that port's log file.

Port Modem Settings



Modem settings are used for the Dial In/Out modes. These settings will have no effect on ports configured for other modes.

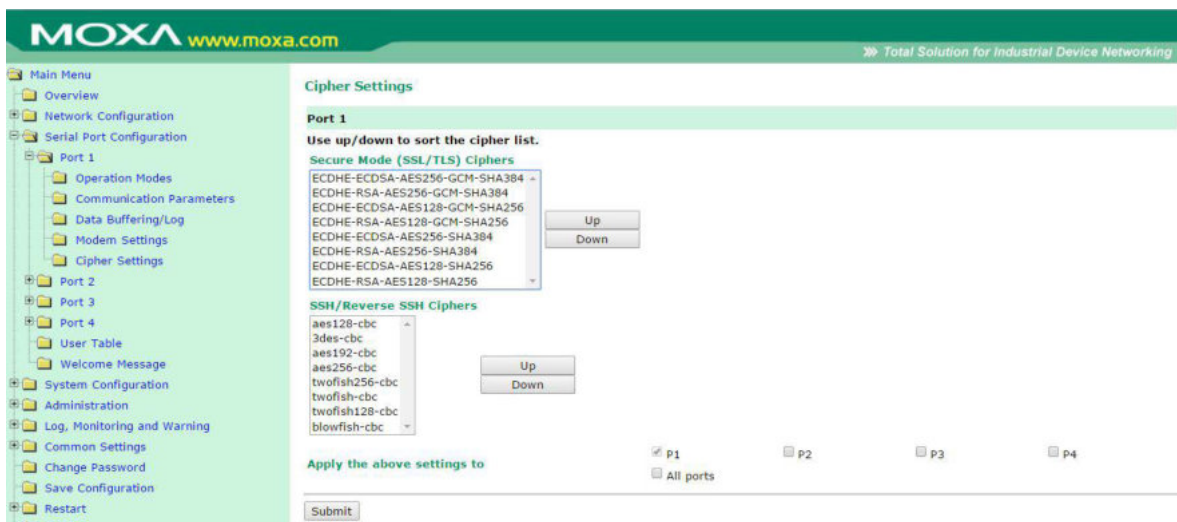
Enable modem (default=Disable)

Initial string: Use this field to configure the initial string that the modem will use to establish the connection. For example, **AT&S0=1** for auto-answer.

Dial up: Use this field to configure the modem's Dial-up AT command string.

Phone number: Use this field to configure the number that the user uses to dial out.

Port Cipher Settings



Serial Port Settings > Port N > Cipher Settings

Used to choose cipher priority for SSL/TLS and SSH to build secure connections. The **Secure Mode (SSL/TLS) Ciphers** are for when secure mode is selected. The **SSH/Reverse SSH Ciphers** are only for SSH terminals and Reverse SSH terminals.

User Table

No.	User Name	Password	Phone Number
1			
2			
3			
4			
5			
6			
7			
8			
9			
10			
11			
12			
13			
14			
15			
16			
17			
18			

The NPort 6000 User Table may authenticate users for terminal or reverse terminal access and is useful if you do not have an external RADIUS server for authentication. The NPort 6000 User Table stores up to 64 entries, with fields for username, password, and phone number, and welcome message

Welcome Message

Welcome Message

Enable welcome message Enable Disable

Message

Submit

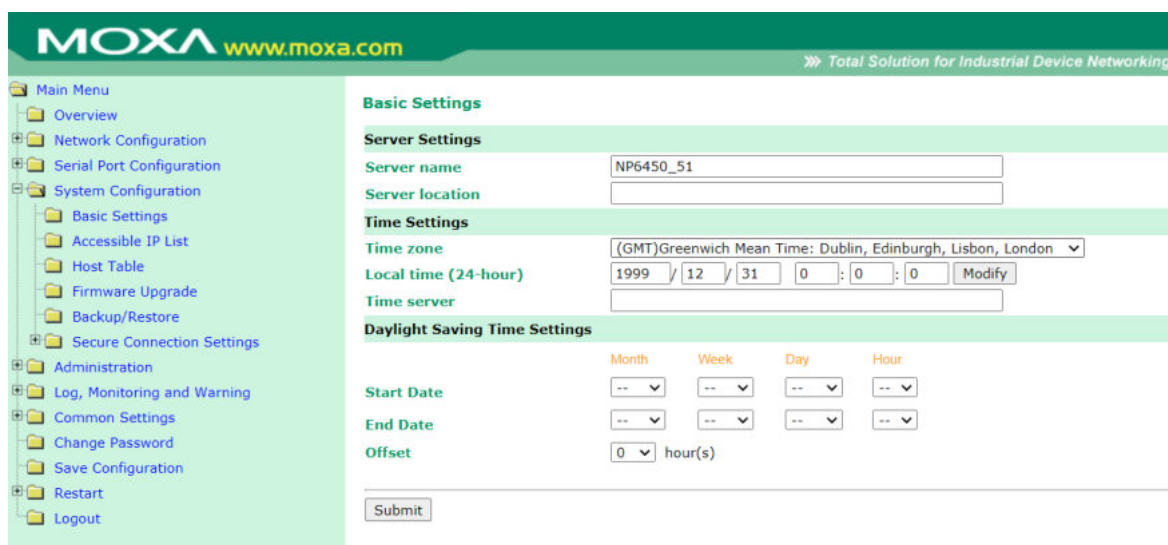
You can enable and enter a welcome message to greet dial-in or terminal users. For ports configured for other modes, the welcome message will not apply.

10. System Configuration Settings

In this chapter, we describe additional system settings on the NPort 6000. The same configuration options are also available through the Telnet and serial console.

Basic Settings

You may access Basic Settings in the navigation panel.



The screenshot shows the Moxa web interface for the NPort 6000. The navigation menu on the left includes: Main Menu, Overview, Network Configuration, Serial Port Configuration, System Configuration (Basic Settings, Accessible IP List, Host Table, Firmware Upgrade, Backup/Restore), Secure Connection Settings, Administration, Log, Monitoring and Warning, Common Settings, Change Password, Save Configuration, Restart, and Logout. The main content area is titled 'Basic Settings' and contains the following sections:

- Server Settings:** Server name (NP6450_51), Server location (empty field).
- Time Settings:** Time zone ((GMT)Greenwich Mean Time: Dublin, Edinburgh, Lisbon, London), Local time (24-hour) (1999 / 12 / 31 0 : 0 : 0 Modify), Time server (empty field).
- Daylight Saving Time Settings:** Start Date, End Date, and Offset (0 hour(s)).

A 'Submit' button is located at the bottom of the form.

Server Settings

Server name: This is an optional free text field for your own use; it does not affect the operation of the NPort 6000. It can help differentiate one NPort 6000 server from another.

Server location: This is an optional free text field for your own use; it does not affect the operation of the NPort 6000. It is useful for assigning or describing the location of an NPort 6000. In a network environment of multiple servers, this can be a valuable aid when performing maintenance.

Time Settings

The NPort 6000 has a built-in Real-Time Clock for time calibration functions. Functions such as Auto Warning Email or SNMP Trap can add real-time information to messages.

Before making any adjustments to the time, first select the correct time zone and submit the change. The console will display real time according to the time zone. To change the real-time clock, click on **Modify** next to the **Local time** field. Once you submit the new time, the NPort 6000's firmware will change the GMT time according to your time zone and local time settings.



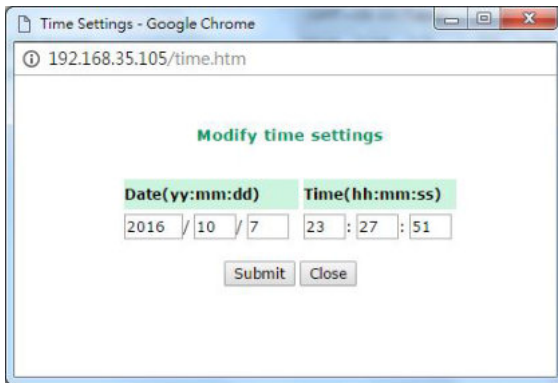
ATTENTION

A risk of an explosion exists if the real-time clock battery is replaced with the wrong type!

The NPort 6000's real time clock is powered by a lithium battery. We strongly recommend that you do not attempt replacement of the lithium battery without help from a qualified Moxa support engineer. If you need to change the battery, please contact the Moxa RMA service team.

Time zone (default=GMT Greenwich Mean Time): This field shows the currently selected time zone and allows you to select a different time zone.

Local time: This field shows the time that you last opened or refreshed the browser. To set the local time for the NPort 6000, click on the **Modify...** button, then submit your changes in the screen as shown below.



Time server: The NPort 6000 uses SNTP (RFC-1769) for auto time calibration. You may enter a time server IP address or domain name in this optional field. Once the NPort 6000 is configured with the correct time server address, it will request time information from the time server every 10 minutes.

Daylight Saving Time

Daylight saving time (also known as **DST** or **summertime** involves advancing clocks (usually one hour) during the summertime to provide an extra hour of daylight in the afternoon.

Start Date

Setting	Description	Factory Default
User adjustable date.	The Start Date parameter allows users to enter the date that daylight saving time begins.	None

End Date

Setting	Description	Factory Default
User adjustable date.	The End Date parameter allows users to enter the date that daylight saving time ends.	None

Offset

Setting	Description	Factory Default
User adjustable hour.	The offset parameter shows how many hours forward the clock should be set.	None

Accessible IP List

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Accessible IP List

Activate the accessible IP list (Operation modes are NOT allowed for the IPs NOT on the list)
 Apply additional restrictions (All device services are NOT allowed for the IPs NOT on the list)

No.	Active	IP Address	Netmask/Prefix
1	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
2	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
3	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
4	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
5	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
6	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
7	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
8	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
9	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
10	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
11	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
12	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
13	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
14	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
15	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
16	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>

The NPort 6000 uses an IP address-based filtering method to control access to its serial ports.

The Accessible IP list allows you restricted network access to the NPort 6000. When you enable the **Activate the accessible IP list**, the device will restrict which IP address(es) can access the serial port (establish a connection to the operation mode) of the device. When you also enable the **Apply additional restrictions**, the device will restrict the IP address(es) to access the device by web console, DSU, SSH console, and so on.

- **Activate the Accessible IP list**

Operation modes are not allowed for IPs NOT on the list. IPs that are not on the list will not be granted when communicating with the NPort via operation mode.

- **Apply additional restrictions**

All device services are NOT allowed for IPs not on the list. Services will not be granted for IPs that are not on the list. Please note that all IPs will still have access if the IP list is empty, even though the function is enabled.

Access is controlled by IP address. When the accessible IP list is enabled, a host's IP address must be listed to have access to the NPort 6000. You may add a specific address or range of addresses by using a combination of IP address and netmask, as follows:

To allow access to a specific IP address

Enter the IP address in the corresponding field; enter **255.255.255.255** for the netmask.

To allow access to hosts on a specific subnet

For both the IP address and netmask, use **0** for the last digit (e.g., **192.168.1.0** and **255.255.255.0**).

To allow unrestricted access

Deselect the **Enable the accessible IP list** option.

Refer to the following table for more configuration examples.

Allowed hosts	Entered IP address/Netmask
Any host	Disable
192.168.1.120	192.168.1.120/255.255.255.255
192.168.1.1 to 192.168.1.254	192.168.1.0/255.255.255.0
192.168.0.1 to 192.168.255.254	192.168.0.0/255.255.0.0
192.168.1.1 to 192.168.1.126	192.168.1.0/255.255.255.128
192.168.1.129 to 192.168.1.254	192.168.1.128/255.255.255.128

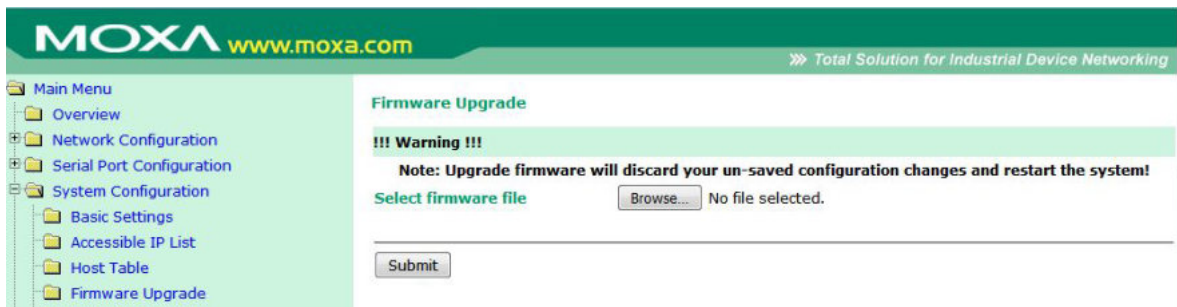
After you have input all the rules, please click the **Submit** button to save the changes. Remember to restart the device to enact the new rules.

Host Table

No.	Host Name	Host IP Address
1	<input type="text"/>	<input type="text"/>
2	<input type="text"/>	<input type="text"/>
3	<input type="text"/>	<input type="text"/>
4	<input type="text"/>	<input type="text"/>
5	<input type="text"/>	<input type="text"/>
6	<input type="text"/>	<input type="text"/>
7	<input type="text"/>	<input type="text"/>
8	<input type="text"/>	<input type="text"/>
9	<input type="text"/>	<input type="text"/>
10	<input type="text"/>	<input type="text"/>
11	<input type="text"/>	<input type="text"/>
12	<input type="text"/>	<input type="text"/>
13	<input type="text"/>	<input type="text"/>
14	<input type="text"/>	<input type="text"/>
15	<input type="text"/>	<input type="text"/>
16	<input type="text"/>	<input type="text"/>

The Host Table may simplify IP address entry on the NPort 6000 console by assigning a Host Name to a Host IP Address. When you assign a Host Name to a Host IP Address, you may then use the Host Name for some fields on the console rather than entering the IP address. Up to 16 entries can be stored on the Host Table.

Firmware Upgrade



The NPort 6000's firmware can be upgraded through the web console, serial console, or through NPort Search Utility. If you have changed your configuration, remember to save the configuration first before upgrading the firmware. Please refer to **Save Configuration** later in Chapter 13 for more information. Any unsaved changes will be discarded when the firmware is upgraded. To upgrade the firmware, simply enter the file name and click **Submit**. The latest firmware can be downloaded at www.moxa.com.

Backup/Restore

The Backup/Restore pages are combined into one page at firmware version 2.0. Please refer to snapshot below for the user interface.

Pre-Shared Key

The NPort 6000 can share or back up its configuration by exporting all settings to a file, which can then be imported into another NPort 6000. The exported file will be encrypted by a pre-shared key assigned by the user. (The default cipher key is **moxa**.)

After you have input the Pre-Shared Key, please click the **Submit** button to save it. Remember to restart the device to activate the new Pre-Shared Key.

Configuration Import

To import a configuration, go to **Backup/Restore > Configuration Import**. Enter the configuration file path/name and click **Submit**. The NPort 6000's configuration settings will be updated according to the configuration file. If you also wish to import the IP configuration (i.e., the NPort 6000's IP address, netmask, gateway, etc.), make sure that **Import all configurations including IP configurations** is checked.



ATTENTION

If the **Pre-shared Key** of imported configuration file differs from the **Pre-shared Key** assigned by the user for this NPort 6000 device, the configuration import process would fail.

Configuration Export

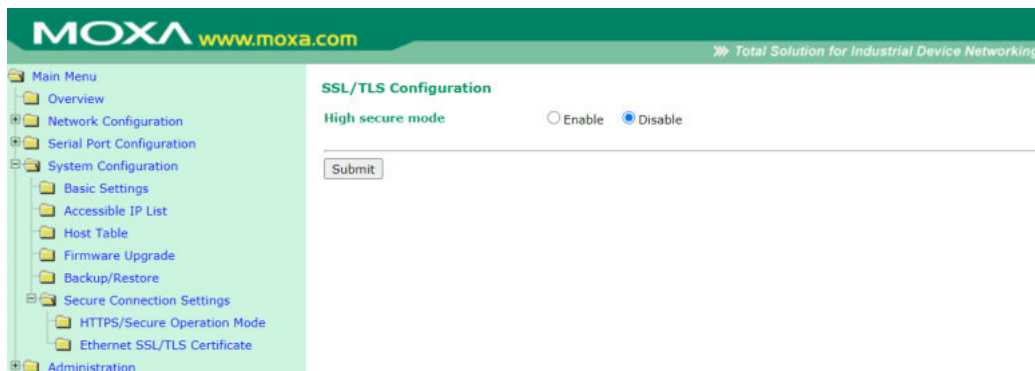
To export a configuration, go to **Backup/Restore > Configuration Export** and click Download. A standard download window will appear, and you will download the configuration into a file name and location of your choice.



ATTENTION

The exported files generated by firmware v1.14 and above will be encrypted and configurations cannot be changed. The exported configurations generated by firmware v1.13 and previous versions are acceptable to be imported in an NPort 6000 device with firmware v1.14.

Secure Connecting Settings (Changed Certificate From Versions 2.0)



The NPort 6000 with firmware v1.14 and above supports high security mode, which only allows secured cipher suites selected by Moxa with TLSv1.2 support. You may not use an outdated browser under this mode.

After you have enabled High secure mode, please click the **Submit** button to save it. Remember to restart the device to make it effective.

Ethernet SSL/TLS Certificate

The Certificate import, export and delete pages are combined into one page in firmware version 2.0. For the new user interface, please refer to the snapshot below.

Ethernet SSL/TLS Certificate Settings

Installed Certificate

Issued to	192.168.127.254
Issued by	192.168.127.254
Valid	from 2000/2/9 to 2020/2/9
Select SSL/TLS certificate/key file	<input type="button" value="Browse..."/> No file selected.

Delete Certificate

SSL/TLS certificate Delete Keep

Certificate Export

The certificate/key imported here will be used for HTTPS/SSH/Secure OP modes and will only accept PEM format.

11. Administration Settings

In this chapter, we describe administrative functions of the NPort 6000. The same configuration options are also available through the Telnet and serial console.

Account Management

The Account Management setting provides administrators the authority to add/delete/change a user account, grant access to the device users for specified function groups, and manage password and login policy to ensure the device is used by the authorized users.

Notification Message

As an administrator, you may customize your **Login Message** and the **Login Authentication Failure Message** to notify users with information you would like to provide.

Notification Message

Notification Message

Login Message

Welcome to NPort

16 characters/Maximum 240 characters

Login Authentication Failure Message

Please contact administrators if you forget the password

56 characters/Maximum 240 characters

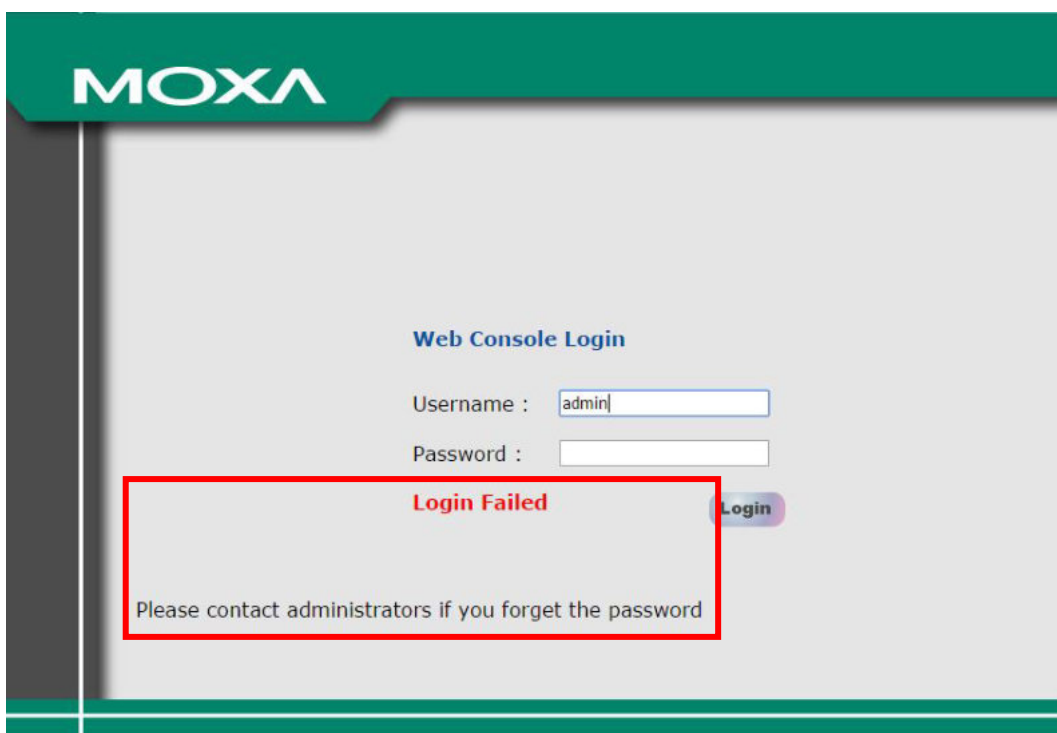
Submit

After you have input the messages, please click the **Submit** button to save them. Remember to restart the device to make it effective.

The message will appear on the login page after a successful or failed login. See examples below.



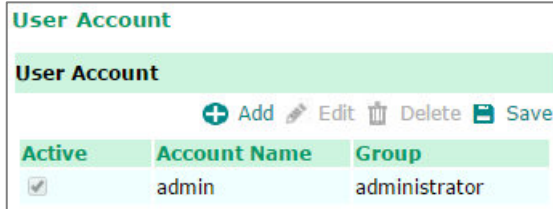
The screenshot shows the MOXA Web Console Login page. At the top, the MOXA logo is displayed in white on a green background. Below the logo, the page title "Web Console Login" is centered. There are two input fields: "Username : admin" and "Password :". A "Login" button is located to the right of the password field. A red rectangular box highlights the message "Welcome to NPort" in the bottom left corner of the page.



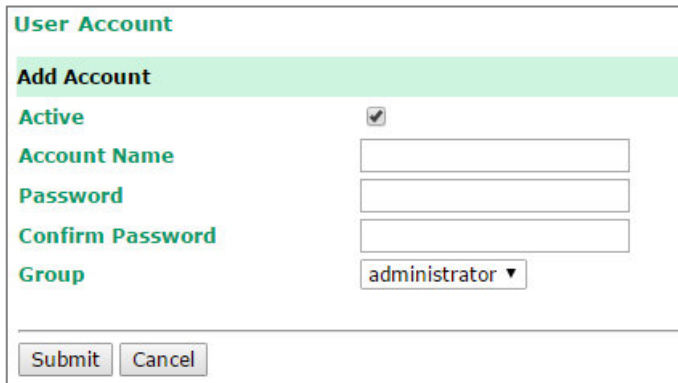
The screenshot shows the MOXA Web Console Login page after a failed login attempt. The MOXA logo and "Web Console Login" title are at the top. The "Username : admin" and "Password :" fields are present, with the "admin" field having a blue border. A "Login" button is to the right. A red rectangular box highlights the message "Login Failed" in red text, with a sub-message "Please contact administrators if you forget the password" below it.

User Account

In the NPort 6000, the main Function Groups (For a detailed explanation of function groups, please refer to the next section: **Access Permission**) are highly correlated with the user groups defined by the administrator(s). Administrators are allowed to add user accounts to the NPort 6000 device by clicking the **Add** button on the **User Account** page. You may also click on the current user to **Edit/Delete** the selected account.



The **Add Account (Edit Account)** page will pop up for you to enter (change) account information and assign a password to the user. Also, the Administrator(s) are allowed to assign proper **User Group** to the user to limit his/her privileges of using the NPort 6000. To add/delete/change the **User Group**, please go to the **Access Permission** section in the menu.



Access Permission

Administrators are allowed to enter the **Access Permission** section to customize **User Group(s)** and its corresponding **Function Group(s)**.

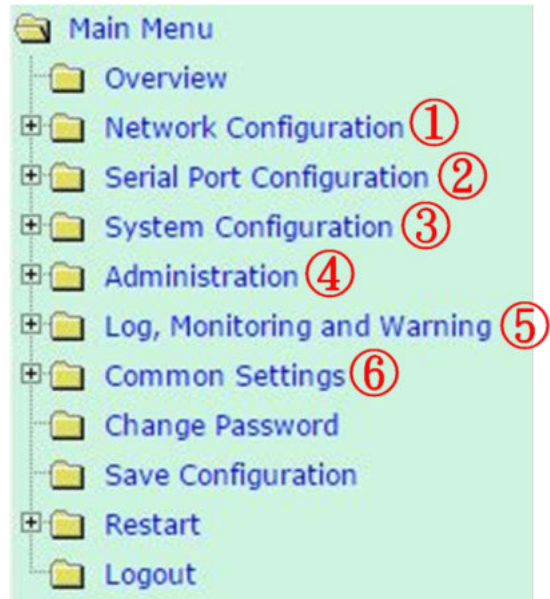
Access Permission

Group Name	Overview	Network Config	Serial Config	System Config	Administration	Log, Monitoring and Warning	Common Settings
administrator	Read Only	Read Write	Read Write	Read Write	Read Write	Read Write	Read Write
guest	Read Only	No Display	No Display	No Display	No Display	No Display	No Display
port_admin	Read Only	No Display	Read Write	Read Write	No Display	Read Write	Read Write

The user groups in the NPort 6000 allow administrators to manage user accounts in groups by defining their access levels. You're allowed to create at most four user groups and assign up to four accounts per user group. By default, the NPort 6000 is set with three user groups: **administrator**, **guest** and **port_admin**. Within these three user groups, **administrator** and **guest** cannot be deleted or changed.

The Function Groups in NPort 6000 are defined into six sets of functions, including:

1. **Network Configuration**
Settings in this function group are network related, for example: setting up IP addresses, route table, etc.
2. **Serial Port Configuration**
Settings in this function group are serial port operation related such as serial parameters, operation modes, etc.
3. **System Configuration**
Settings in this function group are device system related, for example: device server name, firmware upgrade, etc.
4. **Administration**
Settings in this function group are access control related, for example: account management, console settings, etc.
5. **Log, Monitoring and Warning**
Settings in this function group are device/communication status related, for example: system log, system monitoring, email alert, etc.
6. **Common Setting**
Miscellaneous functions



Click **Add** to create a User Group and authorize access level of each function group described above to this particular User Group. There are three access levels an Administrator can assign to a **User Group: No Display, Read Only** and **Read Write**.

A screenshot of the 'Access Permission' dialog box. It has a title bar 'Access Permission' and a header 'Add Group'. Below the header is a text input field for 'Group Name'. There are seven rows of function groups with dropdown menus for their permissions: Overview (Read Only), Network Config (No Display), Serial Config (No Display), System Config (No Display), Administration (No Display), Log, Monitoring and Warning (No Display), and Common Settings (No Display). At the bottom are 'Submit' and 'Cancel' buttons.

No Display: The user in this User Group will not see this function group when accessing the NPort 6000.

Read Only: The user in this User Group can only view the function/setting in this function group but cannot make modifications.

Read Write: The user in this User Group can view the function/setting in this function group and make modifications.

You may click an existing **User Group** to edit its access level by pressing the **Edit** button.

Access Permission							
Access Permission							
+ Add ✎ Edit 🗑 Delete 💾 Save							
Group Name	Overview	Network Config	Serial Config	System Config	Administration	Log, Monitoring and Warning	Common Settings
administrator	Read Only	Read Write	Read Write	Read Write	Read Write	Read Write	Read Write
guest	Read Only	No Display	No Display	No Display	No Display	No Display	No Display
port_admin	Read Only	No Display	Read Write	Read Write	No Display	Read Write	Read Write



NOTE

If you are using a RADIUS server for user authentication, make sure the ID string on the RADIUS server matches the Group Name set in the Access Permission page. Also, the Service-Type has to be set as "Login". For example, to grant users access to the admin group, the filter ID of the RADIUS server should be set as "admin" and the Service-Type as "Login".

Password and Login Policy

A user with an administrator role is authorized to determine the password and login policy of the NPort 6000 device.

Account Password and Login Management	
Account Password Policy	
Password minimum length	<input type="text" value="4"/> (4 - 16)
Password complexity strength check	<input type="radio"/> Enable <input checked="" type="radio"/> Disable <input type="radio"/> Enable <input checked="" type="radio"/> Disable <input type="radio"/> Enable <input checked="" type="radio"/> Disable <input type="radio"/> Enable <input checked="" type="radio"/> Disable
At least one digit (0~9)	<input type="radio"/> Enable <input checked="" type="radio"/> Disable
Mixed upper and lower case letters (A~Z, a~z)	<input type="radio"/> Enable <input checked="" type="radio"/> Disable
At least one special character (~!@#\$\$%^&*-_!;:.,<>[]{}())	<input type="radio"/> Enable <input checked="" type="radio"/> Disable
Password lifetime	<input type="text" value="90"/> (0 - 180 day; 0 for Disable)
Account Login Failure Lockout	
Account login failure lockout	<input type="radio"/> Enable <input checked="" type="radio"/> Disable
Retry failure threshold	<input type="text" value="5"/> (1 - 10 retry)
Lockout Time	<input type="text" value="5"/> (1 - 60 min)
<input type="button" value="Submit"/>	

On completion of the settings, please click the **Submit** button to save them. Remember to restart the device to activate the changed settings.

Account Password Policy

Parameter	Setting	Default	Description
Password minimum length	4 to 16 characters	4	Define the minimum length of login password for NPort 6000
Password complexity strength check:	Enable/Disable	Disable	Enable password complexity strength check will enforce the password combination setting
<ul style="list-style-type: none"> At least one digit (0-9) 	Enable/Disable	Disable	The password must contain at least one number (0-9) when enabling this parameter
<ul style="list-style-type: none"> Mixed upper and lower case letters (A~Z, a~z) 	Enable/Disable	Disable	The password must contain an upper and a lower-case letter when enabling this parameter
<ul style="list-style-type: none"> At least one special characters (~!@#\$\$%^&*-_!;:.,<>[]{}()) 	Enable/Disable	Disable	The password must contain at least one special character when enabling this parameter
Password Lifetime	0 to 180 days (0 for disable)	90 days	A password lifetime can be specified, and a system notification message will show up to remind users to change the password if the option is enabled.

Account Login Failure Lockout

Parameter	Setting	Default	Description
Account Login Failure Lockout	Enable/Disable	Disable	An account login failure lockout rule can be defined and enforced when enabled.
<ul style="list-style-type: none"> Retry failure threshold 	1-10 retry	5 if enabled	Number of retries can be determined prior to the lockout
<ul style="list-style-type: none"> Lockout time 	1-60 minute(s)	5 if enabled	Lockout duration can be specified to determine time until next retry.

SNMP Agent

SNMP Agent Settings

Configuration

SNMP Enable Disable

Read community string (max: 31 characters)

Write community string (max: 31 characters)

Contact name

Location

SNMP agent version v1 v2 v3

Read only user name

Read only authentication mode

Read only password (8-31 characters)

Read only privacy mode

Read only privacy (8-31 characters)

Read/write user name

Read/write authentication mode

Read/write password (8-31 characters)

Read/write privacy mode

Read/write privacy (8-31 characters)

On completion of all the changes, please click the **Submit** button to save them. Remember to restart the device to activate all the changes.

SNMP: To enable the SNMP Agent function, select the **Enable** option, and enter a community name (e.g., public).

Read community string (default=public_admin): This is a text password mechanism that is used to weakly authenticate queries to agents of managed network devices.

Write community string (default=private_admin): This is a text password mechanism that is used to weakly authenticate changes to agents of managed network devices.

Contact name: The optional SNMP contact information usually includes an emergency contact name and telephone or pager number.

Location: Use this optional field to specify the location string for SNMP agents such as the NPort 6000. This string is usually set to the street address where the NPort 6000 is physically located.

SNMP agent version: The NPort 6000 supports SNMP V1, V2, and V3.

Read-only and Read/write access control

The following fields allow you to define usernames, passwords, and authentication parameters for two levels of access: read-only and read/write. The name of the field will show which level of access it refers to. For example, **Read-only** authentication mode allows you to configure the authentication mode for read-only access, whereas **Read/write** authentication mode allows you to configure the authentication mode for read/write access. For each level of access, you may configure the following:

Username: Use this optional field to identify the username for the specified level of access.

Authentication mode (default=Disable): Use this field to select MD5 or SHA as the method of password encryption for the specified level of access, or to disable authentication

Privacy mode (default=Disable): Use this field to enable to disable DES_CBC or AES_CFB data encryption for the specified level of access.

Password: Use this field to set the password for the specified level of access.

Privacy: Use this field to define the encryption key for the specified level of access.

Authentication Server

Authentication Server	
RADIUS	
RADIUS server	<input type="text"/>
RADIUS key	<input type="text"/>
UDP port	1645 ▾
RADIUS accounting	<input type="radio"/> Enable <input checked="" type="radio"/> Disable
TACACS+	
TACACS+ server	<input type="text"/>
TACACS+ secret	<input type="text"/>
TACACS+ accounting	<input type="radio"/> Enable <input checked="" type="radio"/> Disable
<input type="button" value="Submit"/>	

On completion of the settings, please click the Submit button to save them. Remember to restart the device to activate the changed settings.

RADIUS server IP: If you are using a RADIUS server for user authentication, enter its IP address here.

RADIUS key: If you are using a RADIUS server for user authentication, enter its password here. The maximum key length is 64 bytes.

UDP port (default=1645): If you are using a RADIUS server, enter its UDP port assignment here.

RADIUS accounting: Use this field to enable or disable RADIUS accounting.

TACACS+ server: If you are using a TACACS+ server for user authentication, enter its IP address or domain name here.

TACACS+ secret: If you are using a TACACS+ server for user authentication, enter its password here.

TACACS+ accounting: Use this field to enable or disable TACACS+ accounting.

Console Setting

Console Settings

HTTP console Redirect to HTTPS Disable

HTTPS console (support TLS v1.2) Enable Disable

TLS v1.0/v1.1 for HTTPS console Enable Disable

Reject an unrecognized host header Enable Disable

Telnet console Enable Disable

SSH console Enable Disable

Moxa Service Enable Disable

Sensitive Data Encryption MD5/AES128

Maximum Login Users For HTTP+HTTPS 10 (1~10)

Auto Logout Setting (min) 5 (1~1440)

Console authentication type Local

Try next type on authentication denied Enable Disable

Reset button Always Enable Disable after 60 sec

LCM read-only protection Writable Read-only

On completion of all the changes, please click the **Submit** button to save them. Remember to restart the device to activate all the changes.

Configuration	Value	Description
HTTP/HTTPS console	Enable/Disable	This setting is to enable/disable the web console. For security reasons, the HTTP console can only be redirected to the HTTPS console.
TLS v1.0/v1.1 for HTTPS console	Enable/Disable	This setting is to enable the TLS v1.0/v1.1 version with an HTTPS connection for backward compatibility with an outdated browser. We don't recommend enabling it. It's disabled by default.
Reject an unrecognized host header	Enable/Disable	To prevent a HTTP Host header attack, its default enabled.
Telnet/SSH console	Enable/Disable	This setting is to enable/disable the Telnet/SSH console
Moxa Service	Enable/Disable	This setting is to enable/disable Moxa command service (DSCI). NPort Windows Driver Manager and Device Search Utility cannot be used when Moxa Service is disabled.
Sensitive Data Encryption	MD5/AES128, SHA256/AES256	The password may be transmitted in the Moxa service on the network. In the past, we used MD5 or AES128 to protect it. Starting from firmware version 2.0, it can be protected by SHA256 or AES256. To achieve this, please upgrade the DSU to v2.4 and NPort Windows Driver Manager to v2.1.
Maximum Login Users For HTTP+HTTPS	1-10	Set the maximum number of users allowed on web console
Auto Logout Setting (min)	1-1440 minutes	Set the logout time

Configuration	Value	Description
Console authentication type	Local RADIUS Local - RADIUS TACACS+ TACACS+ - Local Local - TACACS+	Set the console authentication type by dropdown menu
Try next type on authentication denied	Enable/Disable	If a user selects more than one authentication server types, (RADIUS - Local, Local - RADIUS, TACACS+ - Local, Local - TACACS+) NPort 6000 will make attempts on second authentication server if the first authentication server gets denied.
Reset button	Always Enable/ Disable after 60 sec	Users can set reset button functioning at all times by selecting Always Enable or allow reset button function only at first 60 seconds by selecting Disable after 60 sec
LCM read-only protection	Writable/Read-only	The NPort 6000 front panel, known as the LCM (Liquid Crystal Module), may be configured for read-only or writeable access. Read-only access allows settings to be viewed but not changed. Writeable access allows users in Administration group to change the setting.

Load Factory Defaults

This function will reset all the NPort 6000's settings to the factory default values. All previous settings, including the console password, will be lost. If you wish to keep the NPort 6000 IP address, netmask, and other IP settings, make sure **Keep IP settings** is checked off before loading the factory defaults.

Load Factory Default

Click on **Submit** to reset all settings, including the console password, to the factory default values. To leave the IP address, netmask, and gateway settings unchanged, make sure that **Keep IP Settings** is enabled.

Reset to Factory Default

Keep IP settings



NOTE

For firmware version 2.0 and later, after you have reset to factory default, the device will ask you to set the username/password before you can log in again.

12. Log, Monitoring and Warning

The NPort 6000 allows the monitoring of terminal server systems with event logs and alerts users when certain system, network, and configuration events are detected.

System Log Settings

System Log Settings			
Event Group	Local Log	Remote Log	Summary
System	<input type="checkbox"/>	<input type="checkbox"/>	System Cold Start, System Warm Start
Network	<input type="checkbox"/>	<input type="checkbox"/>	DHCP/BOOTP/PPPoE Get IP/Renew, NTP, Mail Fail, NTP Connect Fail, IP Conflict, Network Link Down
Config	<input type="checkbox"/>	<input type="checkbox"/>	Login Fail, IP Changed, Password Changed, Config Changed, Firmware Upgrade, SSL Certificate Import, Config Import, Config Export
OpMode	<input type="checkbox"/>	<input type="checkbox"/>	Connect, Disconnect, Authentication Fail, Restart

System Log Settings allow NPort users to customize network events that are logged by the NPort 6000. Events are grouped into four categories, known as event groups, and the user selects which groups to log under either the **Local Log** or **Remote Log** server. The actual system events that would be logged for each system group are listed under the column "Summary". For example, if **System** was enabled, then System Cold Start events and System Warm Start events would be logged.

After you have enabled these logs, please click the **Submit** button to save them. Remember to restart the device to make it effective.

Local Log	Keep the log in the flash of NPort 6000 up to 512 items.
Remote Log	Keep the log in the remote defined Log Server. You will need to assign a remote Log Server in the System Management/Misc. Network Settings / Remote Log Settings if remote log is checked.

System

System Cold Start	NPort 6000 cold start.
System Warm Start	NPort 6000 warm start.

Network

DHCP/BOOTP/PPPoE Get IP/Renew	IP of the NPort 6000 has been refreshed.
NTP	Time synchronization was successful.
NTP Connect Fail	The NPort 6000 failed to connect to the NTP Server.
Mail Fail	Failed to deliver the email.
IP Conflict	There is an IP conflict on the local network.
Network Link Down	LAN 1 Link is down.

Config

Login Fail	
IP Changed	Static IP address was changed.
Password Changed	Administrator Password was changed.
Config Changed	The NPort 6000's configuration was changed.
Firmware Upgrade	Firmware was upgraded.
SSL Certificate Import	SSL Certificate was imported.
Config Import	Config was imported.
Config Export	Config was exported.

OpMode

Connect	Op Mode is in use
Disconnect	Op Mode switched from in use to disconnect.
Authentication Fail	The Authentication failed in terminal; reverse terminal; or dial in/out operation modes
Restart	Serial port was restarted.

Configure the Remote Log Server

Remote Log Server

Configuration

SYSLOG server

SYSLOG facility

SYSLOG severity

After you have set up the remote log server, please click the **Submit** button to save it. Remember to restart the device so that the device will start sending the logs to the server.

SYSLOG server

IP address or domain name of remote log server.

SYSLOG facility

Syslog Facility is one information field associated with a syslog message.

SYSLOG severity

Order of severity, listed from most severe to least severe. These settings will apply to all the events that the NPort 6000 sends to the remote log server.

0	Emergency
1	Alert
2	Critical
3	Error
4	Warning
5	Notice
6	Informational
7	Debug

System Monitoring

Users can view **Serial Status** and **System Status** under **System Monitoring** section. All monitor functions will refresh automatically every five seconds unless the **Auto Refresh** box is unchecked.

Serial Status

Serial to Network Connections

Go to **Serial to Network Connections** under **Serial Status** to view the operation mode and status of each connection for each serial port.

Serial to Network Connections					
<input checked="" type="checkbox"/> Auto refresh					
Port	OP Mode	Connections			
1	Device Control/RealCOM	[]			[]
		[]			[]
		[]			[]
		[]			[]

Serial Port Status

Go to **Serial Port Status** under **Serial Status** to view the current status of each serial port.

Serial Port Status > Buffering.

Serial Port Status										
<input checked="" type="checkbox"/> Auto refresh										
Port	TxCnt	RxCnt	TxTotalCnt	RxTotalCnt	DSR	DTR	RTS	CTS	DCD	Buffering
1	0	0	0	0	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	0

Monitor port-buffering usage (bytes) of each serial port.

Serial Port Error Count

Go to **Serial Port Error Count** under **Serial Status** to view the error count for each serial port.

Serial Port Error Count				
<input checked="" type="checkbox"/> Auto refresh				
Port	ErrCnt			
	Frame	Parity	Overrun	Break
1	0	0	0	0

Frame: Framing error shows that the received character did not have a valid stop bit.

Parity: Parity error shows that the received data character does not match the parity selected.

Overrun: The NPort cannot hand-receive data to a hardware buffer because the input rate exceeds the NPort's ability to handle the data.

Break: Break interrupt shows that the received data input was held low for longer than a full-word transmission time. A full-word transmission time is defined as the total time to transmit the start, data, parity, and stop bits.

Serial Port Settings

Go to **Serial Port Settings** under **Serial Status** to view a summary of the settings for each serial port.

Serial Port Settings										
<input checked="" type="checkbox"/> Auto refresh										
Port	Baud Rate	Data Bits	Stop Bits	Parity	Flow Control				FIFO	Interface
					RTS/CTS	XON/XOFF	DTR/DSR	RTS Toggle		
1	115200	8	1	None	ON	OFF	OFF	OFF	Enable	RS-232

Serial Cipher Usage Status

Serial Status > Cipher Usage Status

Cipher Usage Status		
<input checked="" type="checkbox"/> Auto refresh		
Port	OP Mode	Cipher
1	Device Control/RealCOM	

Monitor cipher usage and connection status of each serial port. It depends on Cipher Settings.

System Status

Network Connections

Go to **Network Connections** under **System Status** to view network connection information.

Network Connections					
<input checked="" type="checkbox"/> Auto refresh					
Protocol	Recv-Q	Send-Q	Local Address	Foreign Address	State
TCP	0	0	192.168.127.254:4900	*:*	LISTEN
TCP	0	0	*:4900	*:*	LISTEN
TCP	0	0	192.168.127.254:14900	*:*	LISTEN
TCP	0	0	*:14900	*:*	LISTEN
TCP	0	0	192.168.127.254:23	*:*	LISTEN
TCP	0	0	192.168.127.254:80	*:*	LISTEN
TCP	0	0	192.168.127.254:443	*:*	LISTEN
TCP	0	0	*:80	*:*	LISTEN
TCP	0	0	*:443	*:*	LISTEN
TCP	0	0	192.168.127.254:22	*:*	LISTEN
TCP	0	0	*:23	*:*	LISTEN
TCP	0	0	*:22	*:*	LISTEN
TCP	0	0	192.168.127.254:950	*:*	LISTEN
TCP	0	0	192.168.127.254:966	*:*	LISTEN
TCP	0	0	*:950	*:*	LISTEN
TCP	0	0	*:966	*:*	LISTEN
TCP	0	0	192.168.127.254:80	192.168.127.54:64420	ESTAB
TCP	0	0	192.168.127.254:80	192.168.127.54:64421	ESTAB

Network Statistics

Go to **Network Statistics** under **System Status** to view network statistics.

Network Statistics						
<input checked="" type="checkbox"/> Auto refresh						
ETHERNET	Received	9055			Sent	7527
PPP	Received	0			Sent	0
	RDiscard	0	ErrSum	0	SDiscard	0
IP	Received	9025			Sent	7509
	RDiscard	0	SNoRoute	0	SDiscard	0
	ErrHeader	0	ErrProto	42	ErrAddr	0
ICMP	Received	6			Sent	0
	REchoReq	0			SEchoReq	0
	REchoRply	0			SEchoRply	0
UDP	Received	2447			Sent	17
	ErrHeader	0	ErrPorts	0		
TCP	Received	4362			Sent	7467
	ErrHeader	0	ErrPorts	15	ReSent	0
	CurrEstab	1	Opens	294		

Ethernet statistics

Sent: Total number of output datagram packets delivered to the Ethernet.
Received: Total number of input datagram packets received from the Ethernet.
Sent: Total number of output datagram packets delivered to the Ethernet.

PPP statistics

Received: Received IP datagram packets.
RDiscard: Received but discarded IP datagram packets.
ErrSum: Checksum error packets.
Sent: Sent IP datagram packets.
SDiscard: Sent but discarded IP datagram packets.

IP statistics

Received: Received IP datagram packets.
RDiscard: Received but discarded PPP datagram packets.
ErrHeader: Received but discarded IP datagram packets due to errors in IP headers.
SNoRoute: Received IP datagram packets for wrong route.
ErrProto: Locally addressed IP datagram packet received successfully but discarded for not matching one of TCP, UDP, ICMP protocols offered by CN2500.
Sent: Sent IP datagram packets.
SDiscard: Sent but discarded IP datagram packets.
ErrAddr: Sent datagram packet discarded for invalid destination IP address.

ICMP statistics

Received: Received packets of ICMP messages.
Sent: Sent packets of ICMP messages.
REchoReq: Received packets from remote Ping request.
REchoRply: Responding packets to remote Ping request.
SEchoReq: Received packets from local ping request.
SEchoRply: Responding packets to local ping request.

UDP statistics

Received: Received UDP datagram packets.
ErrPorts: Received UDP datagram packets with invalid destination port.
ErrHeader: Received UDP datagram packet with incorrect header.
Sent: Sent UDP datagram packets.

TCP statistics

Received: Total received packets of segments, including error packets.
ErrHeader: Error packets (e.g., bad TCP checksums).
CurrEstab: The counter of TCP connections for which the current status is either ESTABLISHED or CLOSE-WAIT.
ErrPorts: Received TCP datagram packets with invalid destination port.
Opens: TCP connections.
Sent: Total sent packets, including those on current connections.
ReSent: Retransmitted packets.

Network Module

Network Redundancy					
<input checked="" type="checkbox"/> Auto refresh					
Redundancy protocol		None			
Bridge role		---			
Root Bridge ID		---			
Root Path Cost		---			
Port	Enable RSTP	Port Role	Designated Bridge ID	Status	
1	No	---	---	---	
2	No	---	---	---	
3	No	---	---	---	

Check the information and status of the Network Module inserted in the NPort 6000.

Auto Refresh:

Default (Enable): Auto refresh the status every five seconds.

Redundancy Protocol:

Shows which communication protocol is in use: Turbo Ring, Turbo Ring V2, RSTP, or none.

Status:

Shows Healthy if the ring is operating normally and shows **Break** if the ring's backup link is active.

Master Slave:

Shows whether this NPort 6000 is the master of the Turbo Ring. (This field appears only when Turbo Ring or Turbo Ring V2 modes are active.)



ATTENTION

The user does not need to set the master to use Turbo Ring. If no master is set, the Turbo Ring protocol will assign master status to one of the EDS units in the ring. The master is only used to determine which segment serves as the backup path.

First Redundant Port Status (Port 1)

Second Redundant Port Status (Port 2)

The "Ports Status" indicators show **Forwarding** for normal transmission, **Blocking** if this port is connected to a backup path and the path is blocked, and **Link down** if there is no connection.

Serial Data Log

Data logs for each serial port can be viewed in ASCII or HEX format. After selecting the serial port and format, you may click **Select all** to select the entire log if you wish to copy and paste the contents into a text file.

Serial Data Log

Data Log - ASCII

Select port [ASCII][HEX]

Select all Clear log Refresh

System Log

This option displays the system log. You may click **Select all** to select the entire log if you wish to copy and paste the contents into a text file.

System Log

System Log

```
2016/10/31 07:52:12 [System] System Warm Start
2016/10/31 07:52:24 [Network] Get IP Fail (IPv6)
2016/10/31 07:52:49 [System] System Cold Start
2016/10/31 07:52:55 [Config] admin: Local Login Success
2016/10/31 07:53:02 [Network] Get IP Fail (IPv6)
2016/10/31 07:53:11 [Config] Config Changed
2016/10/31 07:53:25 [System] System Warm Start
2016/10/31 07:53:32 [Config] admin: Local Login Success
2016/10/31 07:53:38 [Network] Get IP Fail (IPv6)
```

Select all Clear log Refresh Download

Routing

Go to **Routing** under **System Status** to display the routing information.

Routing						
<input checked="" type="checkbox"/> Auto refresh						
Current Routing						
Iface	Destination	Gateway/HA	Netmask	Metric	Flag	Use
eth1	192.168.127.0	192.168.127.254	255.255.255.0	1	U+	279

Iface: Name of the physical network interface.

Destination: Network or host that the router allows you to connect to.

Gateway: IP Address of the gateway you configured for this route. If you are directly connected, this is a local address. Otherwise, it is the address of the machine through which packets must be routed.

Netmask: Network pattern of the gateway.

Metric: Number of hops to the destination.

Flags: Status of the route. Valid statuses are:

U up

D down

G route to a gateway

H route to a host **T** setting in route table

R dynamic by RIP

Use: Correct number of packets being sent along this route.

Dout State (for 6450/6600)

Dout State refers to the relay output status, which can be configured to change upon the occurrence of certain system events through **Auto Warning Settings** under **System Management**. You may click **Dout State** under **System Status** to display a list of events that may cause a change to the Dout status. If a configured alarm event occurs, the alarm LED lights up and the Dout status changes, and you may come to this screen to determine the specific cause for the alarm. To reset the Dout status, click on **Acknowledge Event**. Note that the alarm LED will remain unchanged until the actual event has been resolved.

Dout State		
<input checked="" type="checkbox"/> Auto refresh		
Dout Status		
Ethernet1 link down	-	Acknowledge Event
Ethernet2 link down	-	Acknowledge Event
Ethernet3 link down	-	Acknowledge Event
DCD changed (Port 1)	-	Acknowledge Event
DSR changed (Port 1)	-	Acknowledge Event
DCD changed (Port 2)	-	Acknowledge Event
DSR changed (Port 2)	-	Acknowledge Event
DCD changed (Port 3)	-	Acknowledge Event
DSR changed (Port 3)	-	Acknowledge Event
DCD changed (Port 4)	-	Acknowledge Event
DSR changed (Port 4)	-	Acknowledge Event

Auto Warning Settings

Event Log Settings

The NPort 6000 provides 1000 audit records, and the log capacity can be managed by using **Event Log settings**.

Event Log Settings

Event Log Capacity

Current usage ratio of log capacity 1%

Event log capacity warning Enable Disable

warning at 0 (%)

warning by Mail Trap

Event log overflow action Overwrite the oldest event log ▼

Submit

On the **Event Log Settings** page, the **Current usage ratio of log capacity** can be viewed in percentage for user's reference. An **email** alert or **SNMP Trap** can alert users that the Event log capacity is reaching the threshold (percentage of maximum audit record storage capacity) specified by the user.

The device supports the following **Event log overflow actions** in response to an audit processing failure:

1. **Overwrite the oldest event log**
2. **Stop recording events**

Event Settings

Event Settings

System Event

Cold start Mail Trap

Warm start Mail Trap

Network Event

Ethernet link down Dout

Config Event

Console(web/text) login auth fail Mail Trap

IP changed Mail

Password changed Mail

Submit

On the Event Settings page, you may configure how administrators are notified of certain system, network, and configuration events. Depending on the event, different options for automatic notification are available, as shown above. **Mail** refers to emailing a specified address. **Trap** refers to sending an SNMP Trap.

On completion of the changes, please click the **Submit** button to save them. Remember to restart the device to activate all these changes.

Dout is only available on the NPort 6450 and 6650 and refers to changing the status of the relay output (the DOUT socket at the back of the NPort 6000) and of the alarm LED.

Cold start: This refers to starting the system from a power off status, or after upgrading your firmware.

Warm start: This refers to restarting the NPort 6000 without turning the power off.

Network Event: These settings are only available on the NPort 6450 and 6650. **Ethernet1** refers to the built-in Ethernet port, and **Ethernet2** and **Ethernet3** refer to Ethernet ports that are added through optional network modules. These settings configure the NPort to change the status of the relay output and alarm LED if the specified connection goes down.

Console(web/text) login auth fail: This field refers to a failed attempt to log in to a password-protected NPort 6000 console.

IP changed: With this option selected, the NPort 6000 will attempt to email warning before it reboots after an IP address change. However, the NPort 6000 will reboot with the new IP address, regardless of whether the email transmission is successful.

Password changed: With this option selected, the NPort 6000 will attempt to email warning before it reboots with a new console password. If the NPort 6000 cannot send an email to the mail server within 15 seconds, it will still reboot without sending the email.

Serial Event Settings

Port Event Settings						
Serial Port Event	DCD changed			DSR changed		
	Mail	Trap	Dout	Mail	Trap	Dout
Port 1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Port 4	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
All ports	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

On the Serial Event Settings page, you may configure how administrators are notified of each serial port's DCD and DSR changes. Mail refers to emailing a specified address. Trap refers to sending an SNMP Trap. Dout is only available on the NPort 6450 and 6650 and refers to changing the status of the relay output (the DOUT socket at the back of the NPort 6000) and of the alarm LED.

On completion of the changes, please click the **Submit** button to save them. Remember to restart the device to activate all these changes.

DCD changed

A change in the DCD (Data Carrier Detect) signal shows that the modem connection status has changed. For example, if the DCD signal changes to low, it shows that the connection line is down. When the DCD signal changes to low, the NPort 6000 will automatically send a warning to the administrator as configured on the Serial Event Settings page.

For the NPort 6450 and 6650, after the relay output status has been changed, administrators may reset its status by selecting **Acknowledge Event** from the NPort 6000 console, or by correcting the DCD signal. Please refer to the section on System Monitoring later in this chapter for more information.

DSR changed

A change in the DSR (Data Set Ready) signal shows that the data communication equipment is powered off. For example, if the DSR signal changes to low, it shows that the data communication equipment is powered off. When the DSR signal changes to low, the NPort 6000 will automatically send a warning to the administrator as configured on the Serial Event Settings page.

For the NPort 6450 and 6650, after the relay output status has been changed, administrators may reset its status by selecting **Acknowledge Event** from the NPort 6000 console, or by correcting the DSR signal. Please refer to the section on System Monitoring later in this chapter for more information.



ATTENTION

SNMP shows a change in DCD or DSR signals but does not differentiate between the two. A change in either signal from “-” to “+” is showed by “link up,” and a change in either signal from “+” to “-” is showed by “link down.”

Email Alert

E-mail Alert

Mail Server Settings

Mail server (SMTP)

My server requires authentication

 User name

 Password

From e-mail address

To e-mail address 1

To e-mail address 2

To e-mail address 3

To e-mail address 4

The Email Alert settings configure how email warnings are sent for system and serial port events. You may configure up to four email addresses to receive automatic warnings.

On completion of the changes, please click the **Submit** button to save them. Remember to restart the device to activate all these changes.



ATTENTION

Consult your Network Administrator or ISP for the proper mail server settings. The Auto warning function may not work properly if it is not configured correctly. The NPort 6000’s SMTP AUTH supports LOGIN, PLAIN, and CRAM-MD5 (RFC 2554).

Mail server: This field is for your mail server’s domain name or IP address.

Username: This field is for your mail server’s username, if required.

Password: This field is for your mail server’s password, if required.

From email address: This is the email address from which automatic email warnings will be sent.

To email address 1 to 4: This is the email address or addresses to which the automatic email warnings will be sent.

SNMP Trap

SNMP Trap

SNMP trap server IP or domain name

Trap version v1 v2c

Trap community

On completion of the changes, please click the **Submit** button to save them. Remember to restart the device to activate all these changes.

SNMP trap server IP: Use this field to show the IP address to use for receiving SNMP traps.

Trap version (default=v1): Use this field to select the SNMP trap version.

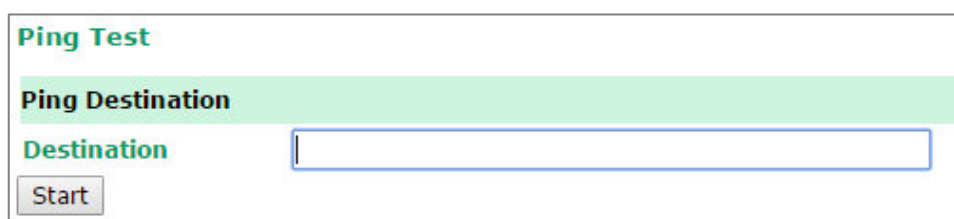
Trap community (default=public_admin): Use this field to designate the SNMP trap community.

13. Common Settings and Others

In this chapter, we describe common functions on the NPort 6000 and other functions that are available to all user levels, except guests. The same configuration options are also available through the Telnet and serial console.

Common Settings

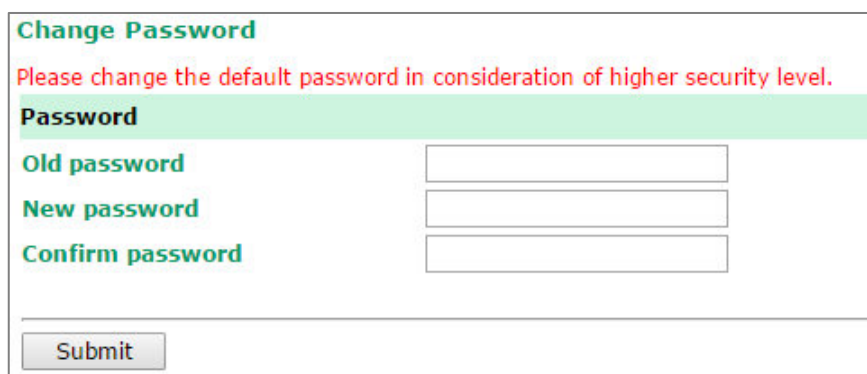
Ping



The screenshot shows a web console interface for a 'Ping Test'. At the top, the title 'Ping Test' is displayed in green. Below it, a green header bar contains the text 'Ping Destination'. Underneath, the label 'Destination' is followed by a text input field. At the bottom left of the form is a 'Start' button.

You can ping an IP address from the NPort 6000 web console to test the Ethernet connection. Enter the IP address or domain name in the **Destination** field to make sure that the connection is OK.

Change Password



The screenshot shows a web console interface for 'Change Password'. The title 'Change Password' is in green. Below it, a red warning message reads: 'Please change the default password in consideration of higher security level.' A green header bar contains the text 'Password'. Below this, there are three input fields labeled 'Old password', 'New password', and 'Confirm password'. At the bottom left is a 'Submit' button.

For all changes to the NPort 6000's password protection settings, you will first need to enter the old password. If you are setting up password protection for the first time, the old password is the default password: **moxa**. To set up a new password or change the existing password, enter your desired password under both **New password** and **Confirm password**. You will need to save/restart the NPort device for the new password to take effect.



ATTENTION

If you forget the password, please contact the administrator(s) of the NPort 6000 to retrieve or reset your password. Or if you are the administrator, you will need to use the reset button on the NPort 6000's casing to load the factory defaults. (Please refer to **Chapter 11** for account management details.)

Before you set a password for the first time, export the configuration to a file when you have finished setting up your NPort 6000. Your configuration can then be easily imported back into the NPort 6000 if you need to reset the NPort 6000 because of a forgotten password or for other reasons. Please refer to **Chapter 10** on Configuration Import/Export for more details.

Save Configuration

Go to **Save Configuration** and then click **Save** to save your submitted configuration changes to the NPort 6000's flash memory. The configuration changes will then be effective when the NPort 6000 is restarted. If you do not save your changes before restarting, they will be discarded.

Save Configuration

If you have submitted any configuration changes, you must save the changes and restart the server before they take effect. Click **Save** to save the changes in the NPort 6000's memory. To restart the server, go to **Restart System** in the navigation panel.

Restart

Restart System

Go to **Restart System** under **Restart** and then click **Restart** to restart the NPort 6000. Ensure that you save all your configuration changes before you restart the system or else these changes will be lost.

Restart System

!!! Warning !!!

Clicking **Restart** will disconnect all serial and Ethernet connections and reboot the NPort 6000 server.
NOTE: Unsaved configuration changes will be discarded, and data currently in the middle of transmission may be lost.

Restart Ports

Go to **Restart Ports** under **Restart** and then select the ports to be restarted. Click **Select All** to select all the ports. Click **Submit** to restart the selected ports.

Restart Ports

Restart the selected serial ports.

Select Ports

1 2 3 4 5 6 7 8
 9 10 11 12 13 14 15 16

Logout

Logout System

!!! Warning !!!

Clicking Logout will exit the configuration page of NPort 6000 and terminate this session of current account.
NOTE: Unsaved configuration changes will be discarded.

Go to the **Logout** page and then press the Logout button to end the session of current account. Note that any unsaved configuration changes will be discarded after logout.

14. Software Installation/Configuration

Overview

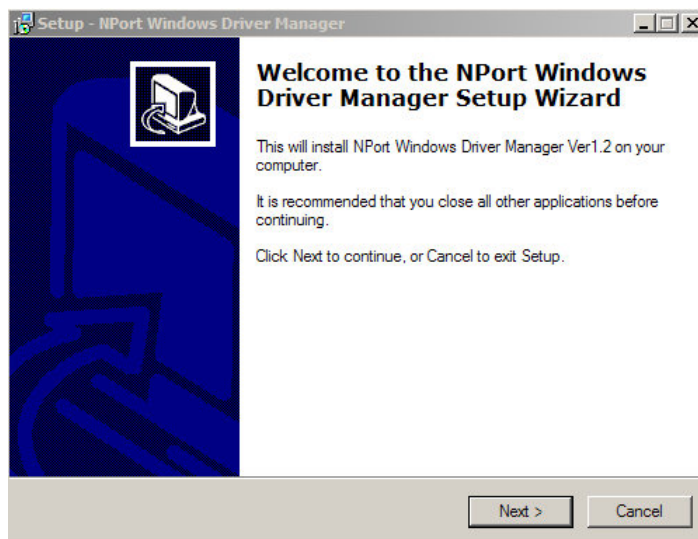
Moxa provides two types of software with the NPort 6000 Series: the NPort Windows Driver Manager for COM mapping and the Device Search Utility (also known as DSU) to broadcast search for all the NPort 6000s accessible over the network. You can also complete firmware upgrades via DSU or the web console.

NPort Windows Driver Manager

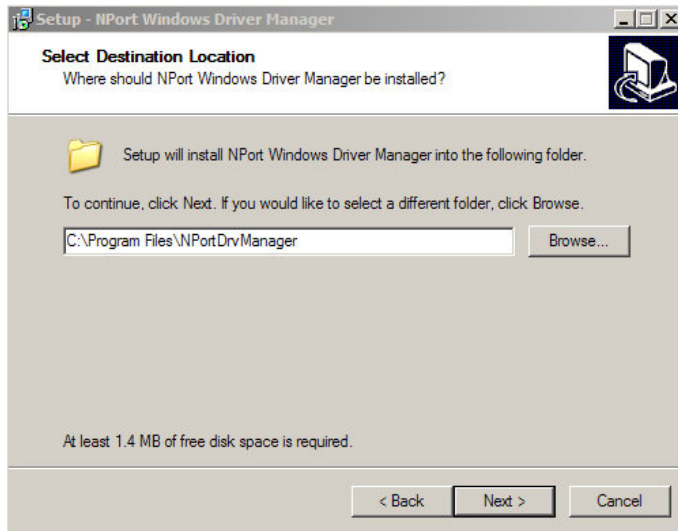
Installing NPort Windows Driver Manager

NPort Windows Driver Manager is intended for use with the NPort 6000 serial ports that are set to Real COM mode. The software manages the installation of drivers that allow you to map unused COM ports on your PC to serial ports on the NPort 6000. We designed these drivers for use with Windows 98/ME/2000/XP/2003. When the drivers are installed and configured, devices that are attached to serial ports on the NPort 6000 will be treated as if they were attached to your PC's own COM ports.

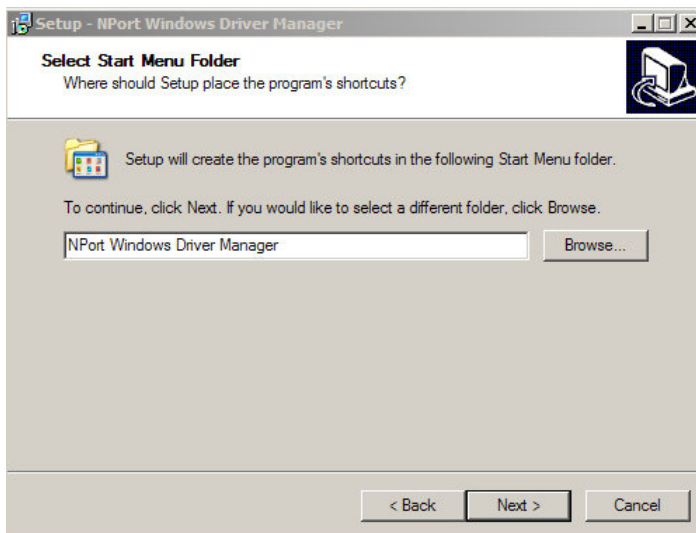
1. Please double-click on the **NPort Windows Driver Manager** icon when you download it from the Moxa website to start the installation process.
2. Click **Next** when the Welcome screen opens to proceed with the installation.



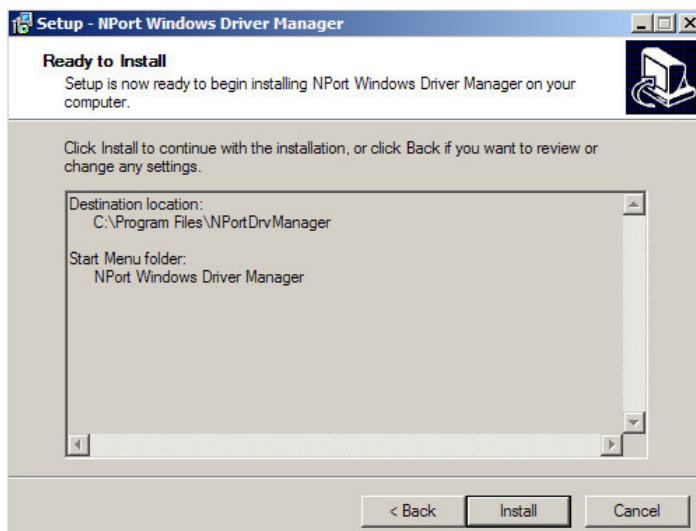
Click **Next** to install program files to the default directory or click **Browse** to select an alternative location.



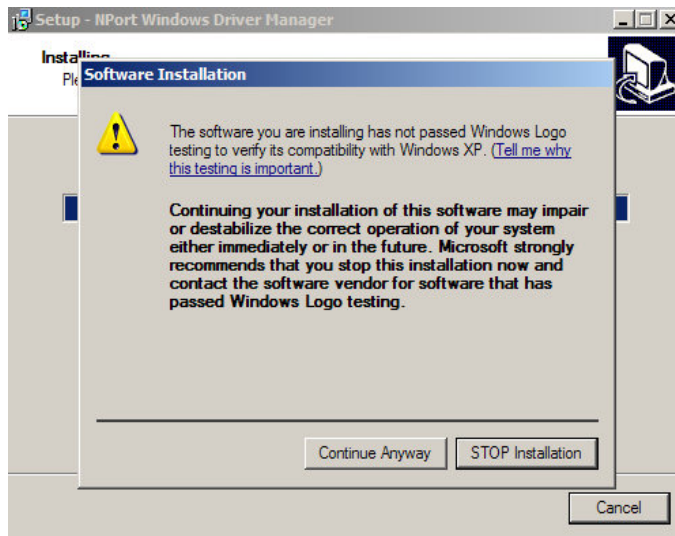
3. Click **Next** to install the program's shortcuts in the Start Menu folder.



4. Proceed with the installation by clicking **Next**. The installer will display a summary of the installation options.

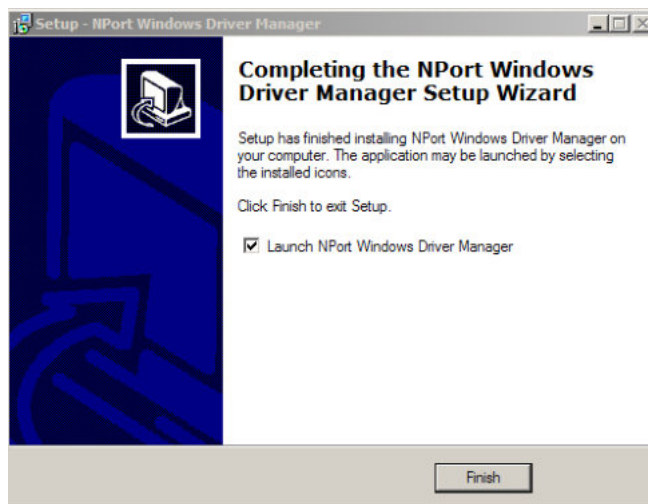


- Click **Install** to begin the installation. The setup window will report the progress of the installation. To change the installation settings, click **Back** and navigate to the previous screen. On Windows XP, the installer will display a message that the software has not passed Windows Logo testing. This is shown as follows:



Click **Continue Anyway** to finish the installation.

- Click **Finish** to complete the installation of NPort Windows Driver Manager.

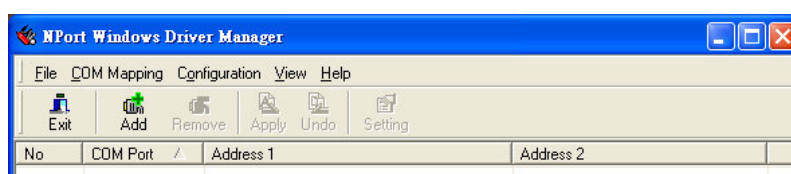


Using NPort Windows Driver Manager

Real COM Mode

After you install NPort Windows Driver Manager, you can set up the NPort 6000's serial ports as remote COM ports for your PC host. Make sure that the serial port(s) on your NPort 6000 are set to Real COM mode when mapping COM ports with the NPort Windows Driver Manager.

- Go to **Start > NPort Windows Driver Manager > NPort Windows Driver Manager** to start the COM mapping utility.
- Click the **Add** icon.



- Click **Rescan** to search for NPort device servers. From the list that is generated, select the server to which you will map COM ports, and then click **OK**. The default IPv4 address will be changed to IPv6 address when **Mapping IPv6 COM Port** is checked.

Add NPort

Select From List

Mapping IPv6 COM Port

Search Select All Clear All

No	Model	MAC 1	Address 1	MAC 2	Address 2
<input checked="" type="checkbox"/> 1	NPort 6450	00:90:E8:0E:A0:CE	192.168.127.254	-	-

Input Manually

RealCOM | Redundant COM | Reverse RealCOM

NPort IP Address:

First Mapping Port:

Data Port:

Command Port:

Total Ports:

? Help OK Cancel

- Alternatively, you can select **Input Manually** and then manually enter the NPort IP Address, 1st Data Port, 1st Command Port, and Total Ports to which COM ports will be mapped. Click **OK** to proceed to the next step. Note that the Add NPort page supports FQDN (Fully Qualified Domain Name), in which case the IP address will be filled in automatically.

Add NPort

Select From List

Mapping IPv6 COM Port

Search Select All Clear All

No	Model	MAC 1	Address 1	MAC 2	Address 2
<input checked="" type="checkbox"/> 1	NPort 6450	00:90:E8:0E:A0:CE	192.168.127.254	-	-

Input Manually

RealCOM | Redundant COM | Reverse RealCOM

NPort IP Address:

First Mapping Port:

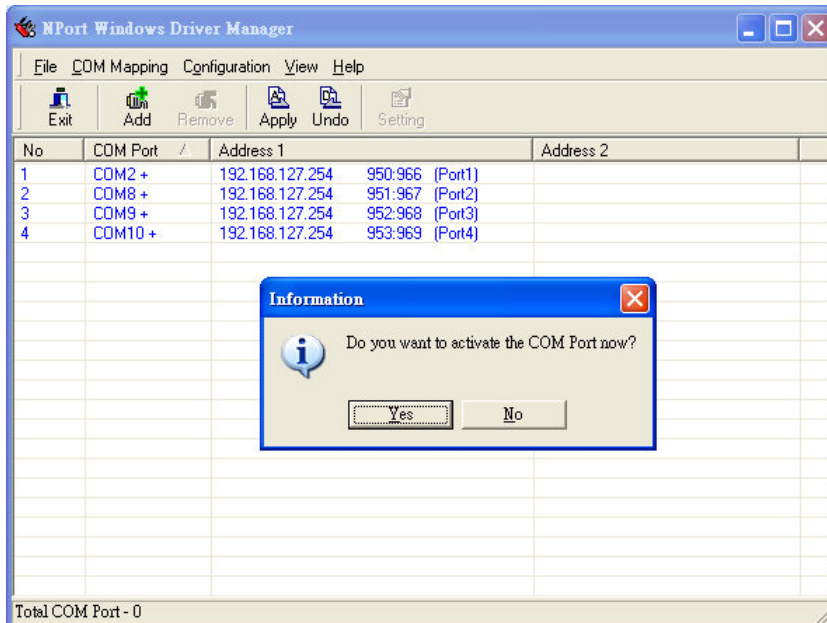
Data Port:

Command Port:

Total Ports:

? Help OK Cancel

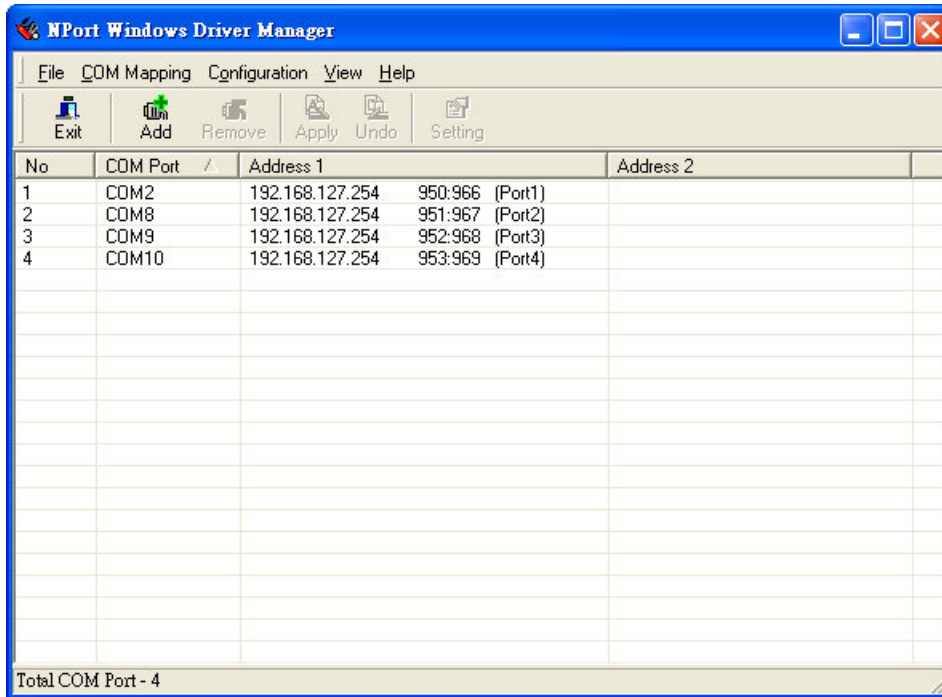
- COM ports and their mappings will appear in blue until they are activated. Activating the COM ports saves the information in the host system registry and makes the COM port available for use. The host computer will not have the ability to use the COM port until the COM ports are activated. Click **Yes** to activate the COM ports or click **No** to activate the COM ports later.



- In Windows XP, a message is displayed during activation of each port, showing that the software has not passed Windows Logo certification. Click **Continue Anyway** to proceed.



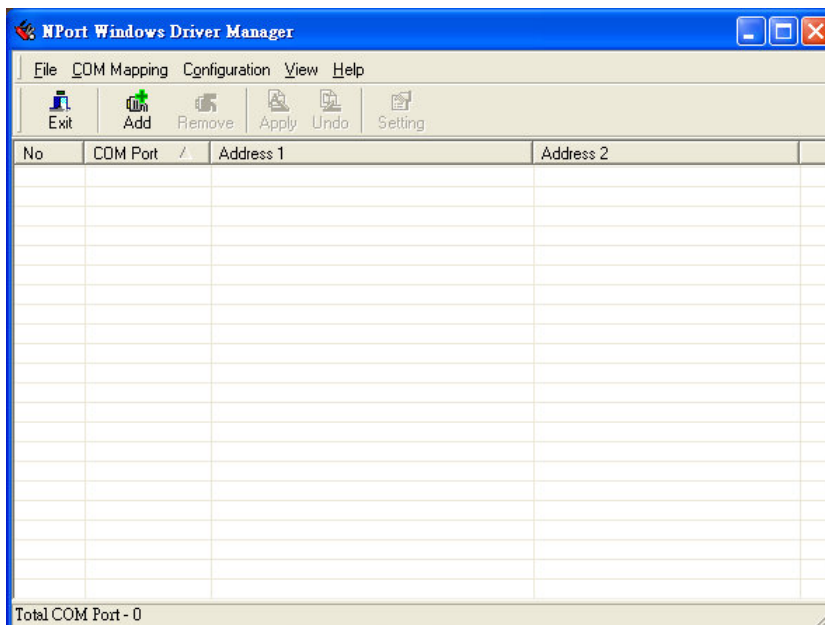
- Ports that have been activated will appear in black.



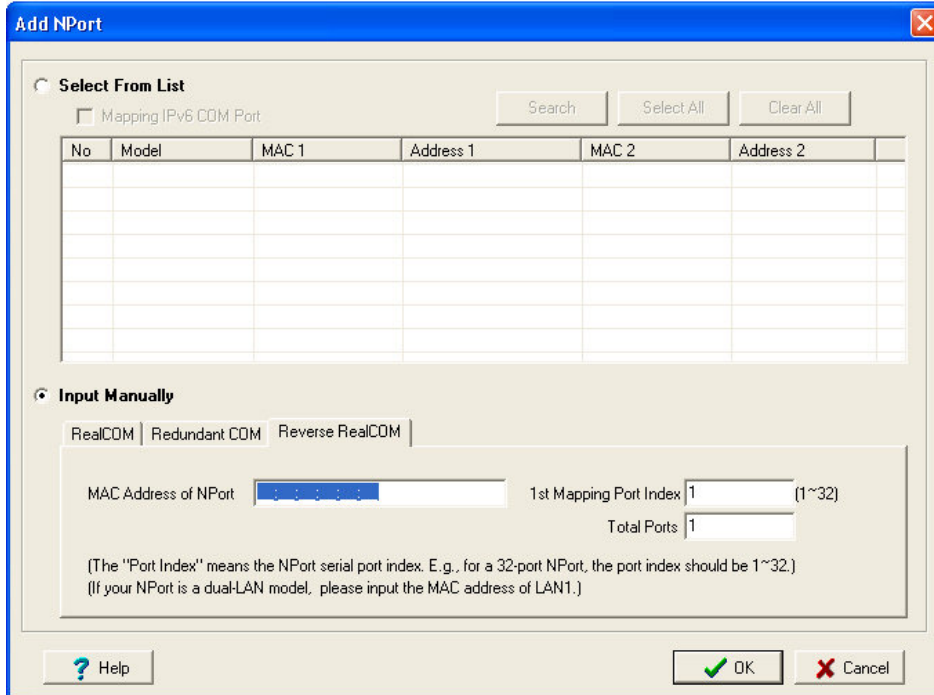
Reverse Real COM Mode

After you install NPort Windows Driver Manager, you can set up the NPort 6000's serial ports as remote COM ports for your PC host. Make sure that the serial port(s) on your NPort 6000 are set to Reverse Real COM mode when mapping COM ports with the NPort Windows Driver Manager.

- Go to **Start > NPort Windows Driver Manager > NPort Windows Driver Manager** to start the COM mapping utility.
- Click the **Add** icon.



3. Select **Input Manually** and click **Reverse Real COM** tab; then, manually enter the NPort MAC Address, 1st Mapping Port Index, and Total Ports. Click **OK** to proceed to the next step.



Depending on your application, maybe only some ports will be set up for Reverse Real COM mode. The user should assign which ports of which NPorts will be mapped in Reverse RealCOM mode.

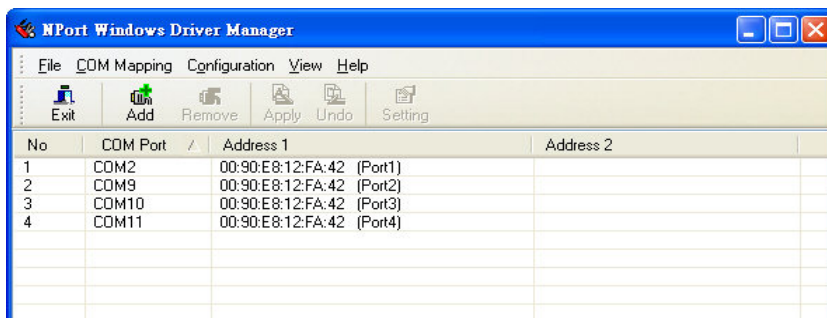
For example: If you want to map port 15 only for NPort 6000 (A), the configuration will be as follows:

MAC Address of NPort	The MAC address of NPort (A) for identification	00:90:18:18:f1:36
1st Mapping Port Index	Index or port 15	15
Total Number of Ports	Only port 15 will be mapped, and the total number of ports should be 1	1

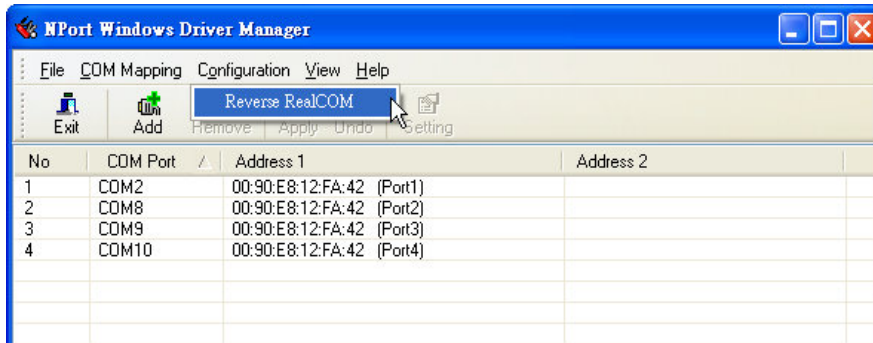
For example: If you want to map ports 3 to 15 for NPort 6000 (A), the configuration will be as follows:

MAC Address of NPort	The MAC address of NPort (A) for identification	00:90:18:18:f1:36
1st Mapping Port Index	Index the port 3	3
Total Number of Ports	From port 3 to port 15 will be mapped, and the total number of ports should be 13	13

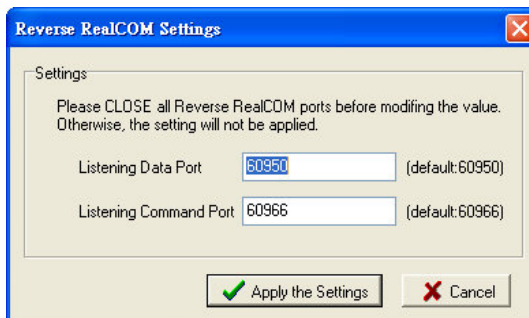
4. Ports that have been activated will appear in black.



- For Reverse Real COM mode, users should assign the TCP port number for the Remote Host/Server. Click the Configuration tab to change the port number.

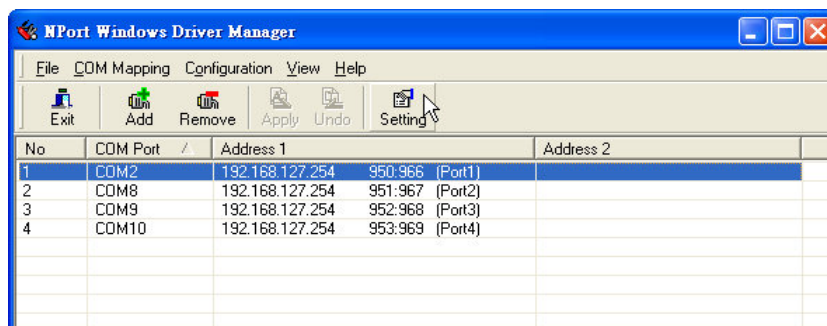


This is the TCP port number assignment for the remote host/server. It is the port number that the serial port of the NPort 6000 uses to establish the connections with Remote Host/Server. To avoid conflicts with well-known TCP ports, the default is set to 60950.

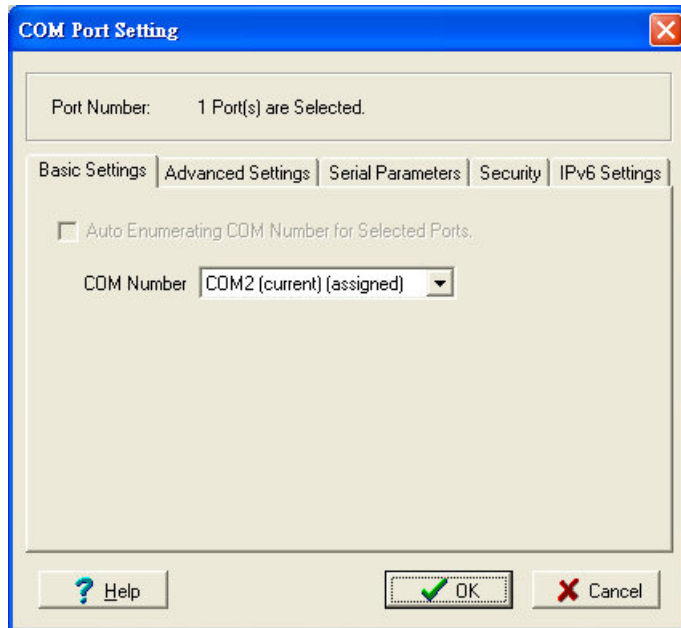


Configure the mapped COM ports

For Real COM Mode/Reverse Real COM Mode, to reconfigure the settings for a particular serial port on the NPort 6000, select the row corresponding to the desired port and then click the **Setting** icon.



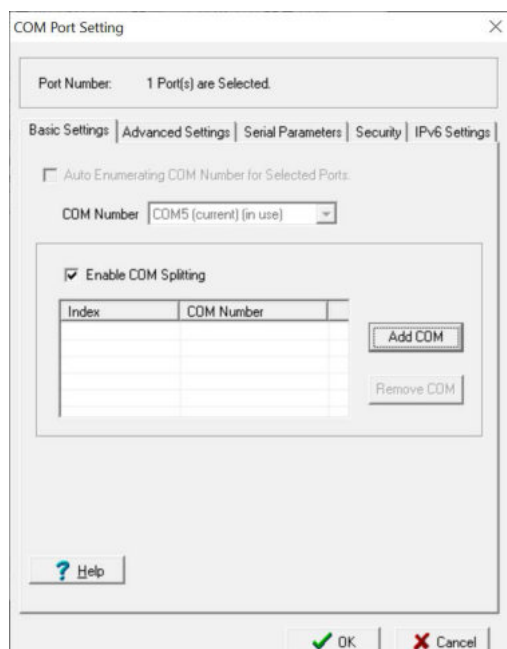
On the **Basic Setting** window, use the **COM Number** drop-down list to select a COM number to be assigned to the NPort 6000's serial port that is being configured. Select the **Auto Enumerating COM Number for Selected Ports** option to automatically assign available COM numbers in sequence to selected serial ports. Note that ports that are "in use" will be labeled accordingly.



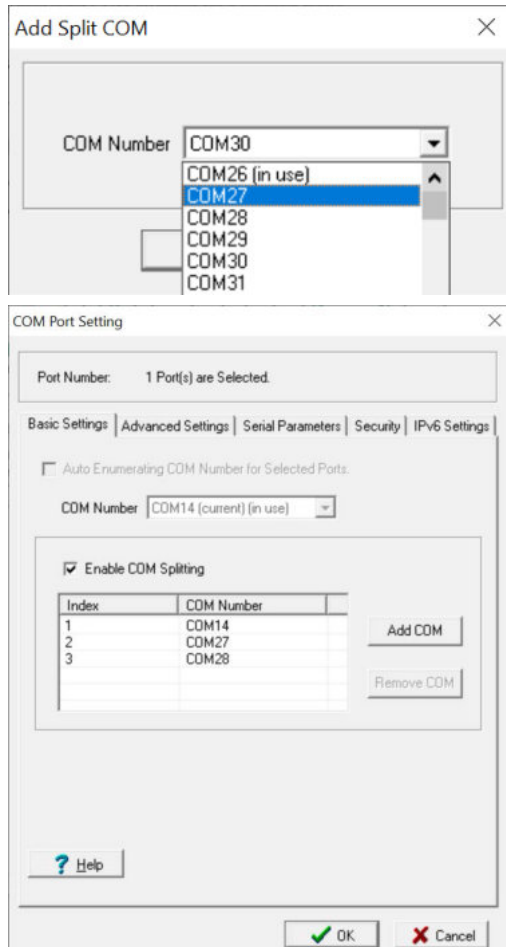
COM Splitting

The "COM Splitting" allows you to redirect data from the same serial port to several virtual COM ports on your computer. Remember, you need to adjust **Max Connection** in your NPort. For example, if you split to two COM ports, **Max Connection** needs to be adjusted to 2. Please refer to the **Max Connection** introduction in the user manual regarding configuration and number limitation.

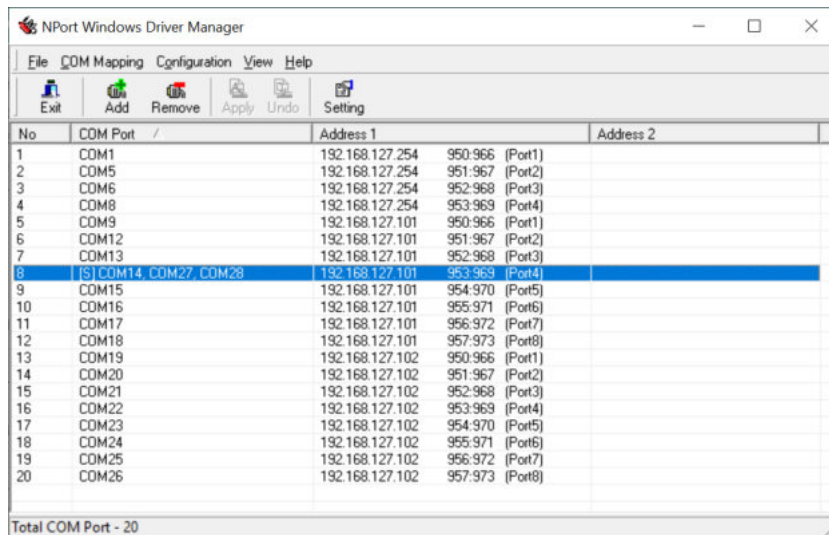
1. Enabled COM Splitting



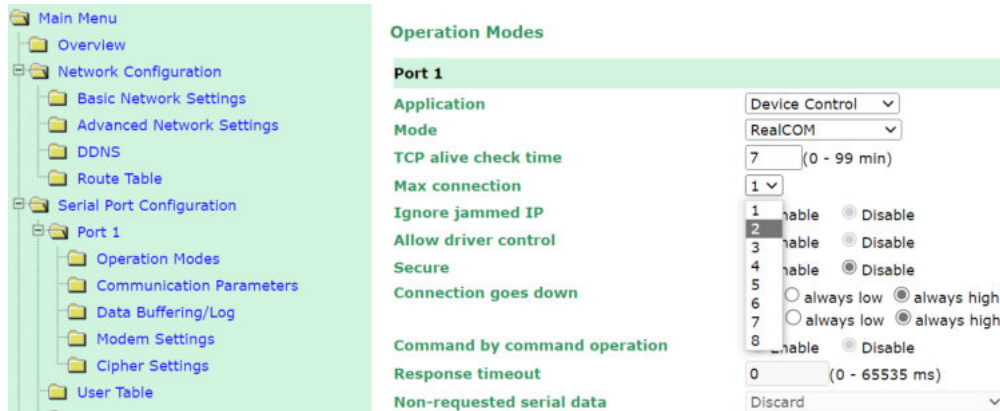
2. **Add COM** to select target COM ports for splitting; the COM port must be available.



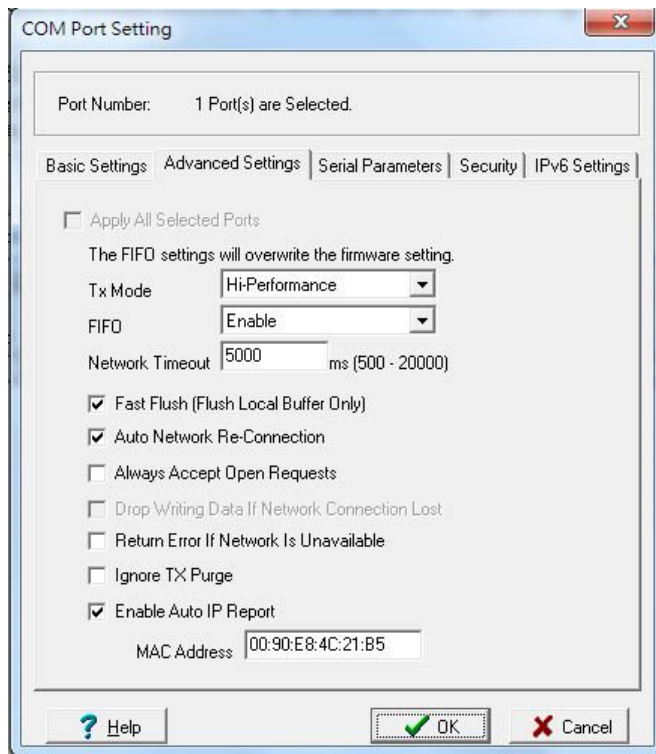
3. After pressing OK, check if the COM ports you just selected are grouped together. Click Apply to save the change.



- Adjust Max Connection number in NPort's Operation Modes to match the unit's number in the COM Split Group.



Click the **Advanced Setting** tab to change Tx Mode, FIFO, and Flash Flush.



Tx Mode

Hi-Performance is the default for Tx mode. After the driver sends data to the NPort 6000, the driver immediately issues a "Tx Empty" response to the program. Under **Classical** mode, the driver will not send the "Tx Empty" response until after confirmation is received from the NPort 6000's serial port. This causes lower throughput. Classical mode is recommended if you want to ensure that all data is sent out before further processing.

FIFO

If FIFO is **Disabled**, the NPort 6000 will transmit one byte each time the Tx FIFO becomes empty, and an Rx interrupt will be generated for each incoming byte. This will cause a faster response and lower throughput.

Network Timeout

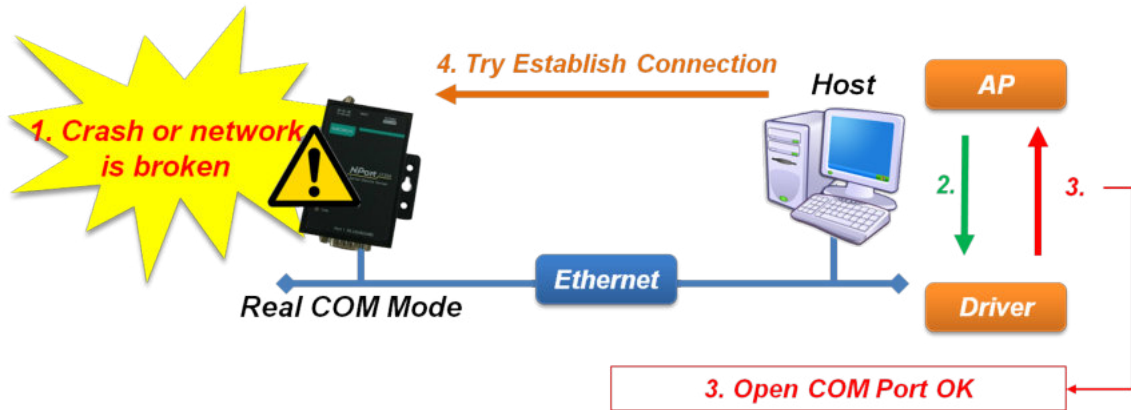
You can use this option to prevent blocking if the target NPort is unavailable.

Auto Network Reconnection

With this option enabled, the driver will repeatedly attempt to re-establish the TCP connection if the NPort 6000 does not respond to background “check-alive” packets.

Always Accept Open Requests

When the driver cannot establish a connection with the NPort, the user’s software can still open the mapped COM port, just like an onboard COM port.



Return error if network is unavailable

If this option is disabled, the driver will not return any errors even when a connection cannot be established to the NPort 6000. With this option enabled, calling the Win32 Comm function will cause the error return code “STATUS_NETWORK_UNREACHABLE” when a connection cannot be established to the NPort 6000. This usually means that your host’s network connection is down, perhaps because of a cable being disconnected. However, if you can reach other network devices, it may be that the NPort 6000 is not powered on or is disconnected. Note that **Auto Network Re-Connection** must be enabled to use this function.

Fast Flush (only flushes the local buffer)

For some applications, the user’s program will use the Win32 “PurgeComm()” function before it reads or writes data. After a program uses this PurgeComm() function, the NPort driver continues to query the NPort’s firmware several times to make sure no data is queued in the NPort’s firmware buffer, rather than just flushing the local buffer. This design is used to satisfy some special considerations. However, it may take more time (about several hundred milliseconds) than a native COM1 because of the additional time spent communicating across the Ethernet. Therefore, PurgeComm() works significantly faster with native COM ports on the PC than with mapped COM ports on the NPort 6000. In order to accommodate other applications that require a faster response time, the new NPort driver implements a new Fast Flush option. By default, this function is enabled.

If you have disabled Fast Flush and find that COM ports mapped to the NPort 6000 perform markedly slower than when using a native COM port, try to verify if “PurgeComm()” functions are used in your application. If so, try enabling the Fast Flush function and see if there is a significant improvement in performance.

Ignore TX Purge

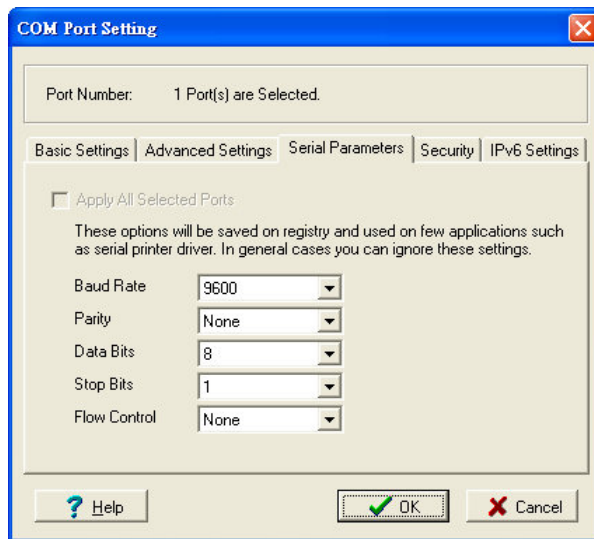
Applications can use the Win32 API PurgeComm to clear the output buffer. Outstanding overlapping write operations will be terminated. Select the **Ignore TX Purge** checkbox to ignore the effect on output data.



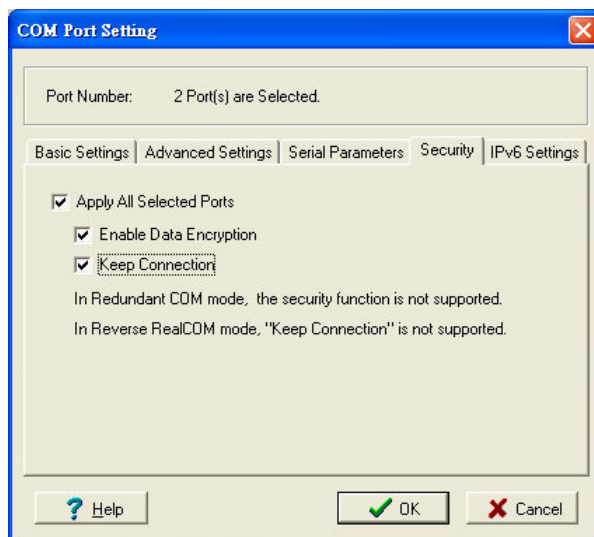
NOTE

Starting Windows Driver Manager v1.19 supports MOXA OnCell Series; the **Enable Auto IP Report** function in the Advance setting only supports OnCell products.

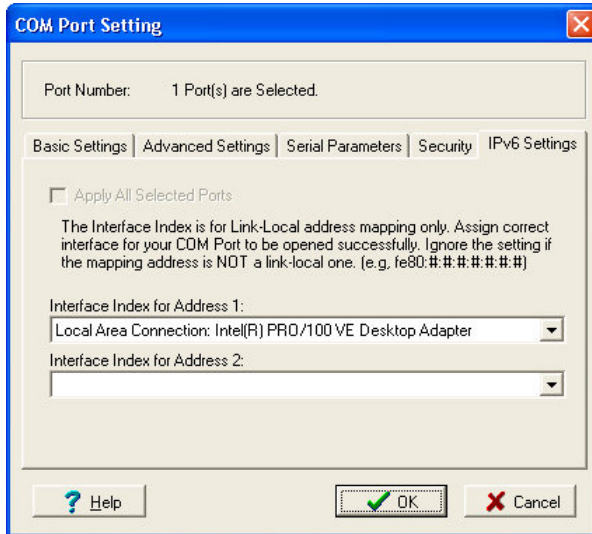
1. The **Serial Parameters** window in the following figure shows the default settings when the NPort 6000 is powered on. However, the program can redefine the serial parameters to different values after the program opens the port via Win 32 API.



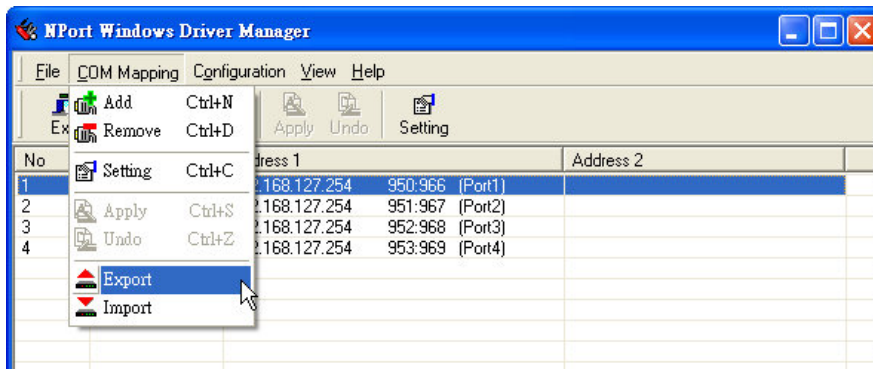
2. Click the **Security** tab to configure security settings. Select the **Enable Data Encryption** option to enable data to be encrypted when transmitted over the COM ports. After selecting the encryption option, select the **Keep connection** option to start encryption on COM ports immediately, without restarting the COM ports. (If your application will open/close COM ports frequently and the NPort 6000 is only for one host, you can enable this option to speed up the opening/closing time. However, this will cause your host to tie up the COM port so that other hosts cannot use it.) Select the **Apply All Selected Ports** option to enable the security settings to apply to all COM ports.



- Click the **IPv6 Setting** tab to configure the interface for Link-Local address mapping. When the global IPv6 address is used, this function can be ignored. When the Link-Local IPv6 address is used, users should select an interface for routing on interface index for address 1. The interface index for address 2 is for "redundant COM mode," which applies only to the CN2600 Series.



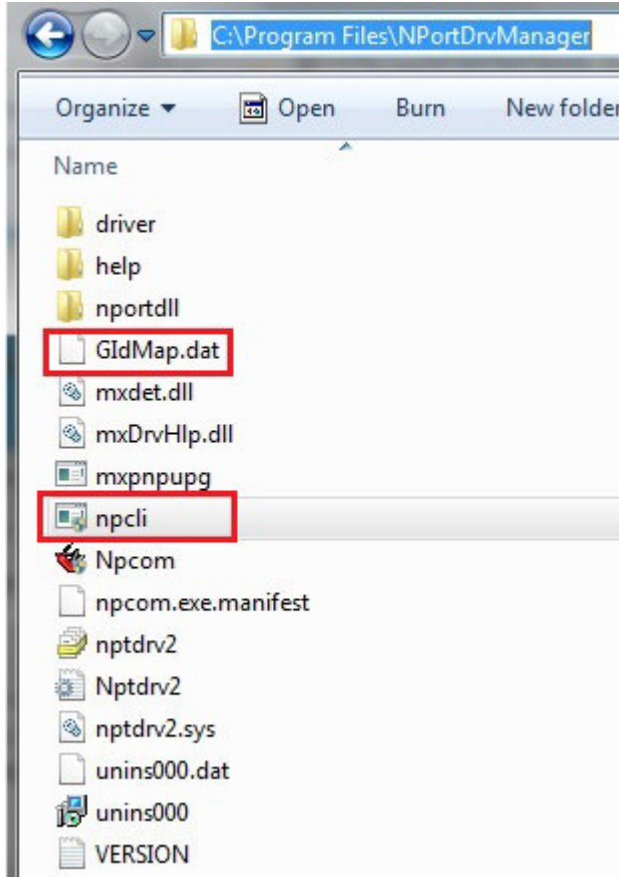
- To save the configuration to a text file, select **Export** from the **COM Mapping** menu. You will then be able to import this configuration file to another host and use the same COM Mapping settings in the other host.



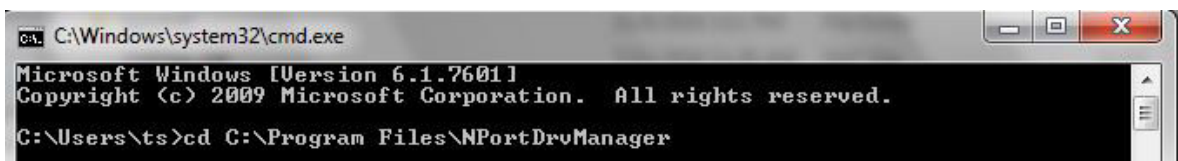
Command Line Installation/Removal

For NPort Windows Driver Manager v1.19 and above, it comes with command line script tool – **npcli.exe** for installation, removal of the driver and capability of configuring NPort driver functions.

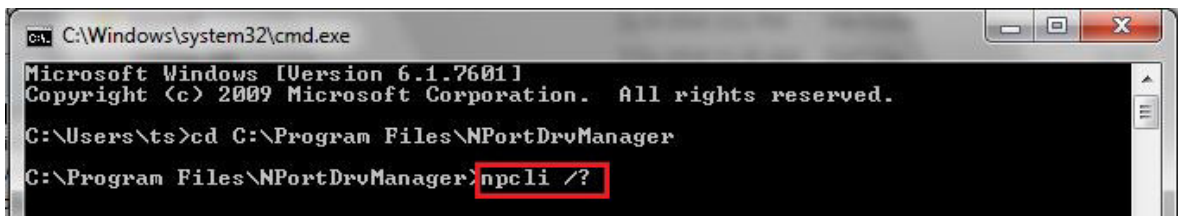
After successfully installing NPort Windows Driver Manager v1.19 (or above), the default file path is **C:\Program Files\NPortDrvManager** as shown below. The main files that support the NPort command line tool are **npcli.exe** and **GIdMap.dat**. You may move these two files to your preferred location.



Once NPort Windows Driver Manager v1.19 (or above) is installed, call out **cmd** screen on your computer. Change the directory to the drive that you placed in the above two files.



Type **npcli /?** to get detailed information of what command lines are supported and the function descriptions.



The usage instructions will show up for the user's reference.

NPort Command Line Interface Ver2.0 Build 16052400

Usage:

1. NPortDriver operation:

```
npcli /river [/install | /uninstall | /upgrade] [PATH_NAME]

/install      Install specified driver to host.
/uninstall    Uninstall current installed driver from host.
/upgrade      Upgrade specified driver without modify the mapped ports.
PATH_NAME     Specify the installer file of NPort Driver Manager to install
              or upgrade.
```

2. RealCOM port operation:

```
npcli /driver /add IP_ADDR /port PORT_NO /com COM_NO [/txmode [hiperf |
classical]] [/fifo [enable | disable]] [/flush [fast | normal]]
npcli /driver /remove /com [COM_NO | all]

/add          Add a RealCOM with a valid IP address (IP_ADDR).
/port         Specify the the NPort port number (PORT_NO) to add.
/com          Specify the COM number to add or remove (COM_NO).
/txmode       Set the TX mode as hi-performance (hiperf) or classical. The
              default is hiperf.
/fifo         Set the FIFO as enable or disable. The default is enable.
/flush        Set to enable fast flush(fast) or disable fast flush(normal).
              The default is fast.
/remove       Remove specified COM number (COM_NO) or all RealCOM ports.
```

3. NPort devices operation:

```
npcli /device /search
npcli /device /set ID /network [/ip IP_ADDR] [/mask SUBNET]
              [/gateway IP_ADDR] [/password CIPHER]
npcli /device /apply ID [/password CIPHER]

/search       Search the NPort and store the list to the memory.
/set          Specify the ID to set. Users must specify one of the searched
              NPorts for further operations. The default is 1.
/port         Specify the the NPort port number (PORT_NO) to set.
/password     Specify the password (CIPHER) if the NPort has one.
/network      Set to change the network settings.
/ip           Change the IP address (IP_ADDR) of NPort.
/mask         Change the subnet mask (SUBNET) of NPort.
/gateway      Change the IP address (IP_ADDR) of gateway.
/apply        Specify the ID to save changes and restart the NPort.
```

4. Examples

```
npcli /driver /install D:\Users\drvmgr_setup_Ver1.19.0_Build_15122492
npcli /diver /uninstall
npcli /driver /add 192.168.127.254 /port 1 /com 3
npcli /driver /add 192.168.127.254 /port 2 /com 4 /flush normal
npcli /device /search
npcli /device /set 1 /network /ip 192.168.10.7 /mask 255.255.255.0
              /password moxa
npcli /device /apply 1
```

Note:

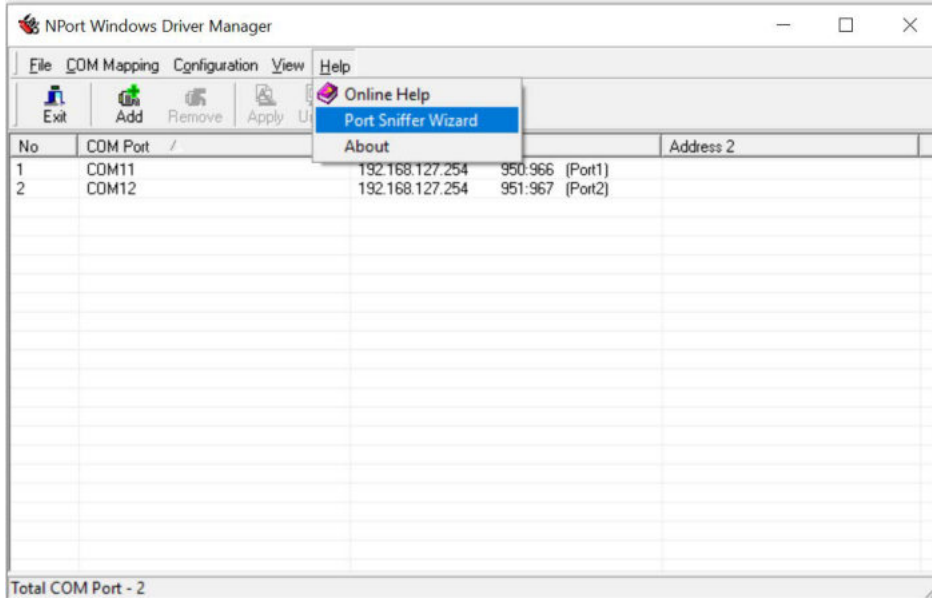
Npcli.exe requires an administrator privilege to change device settings.
It supports only IPv4 and it must be run under Windows XP and later versions.

Port Sniffer Wizard

Port sniffer is a utility that monitors and captures all serial ports activity on a system. It has advanced filtering and search capabilities that make it a powerful tool for exploring the way Windows works, seeing how applications use ports, or tracking down problems in system or application configurations.

How to use Port sniffer

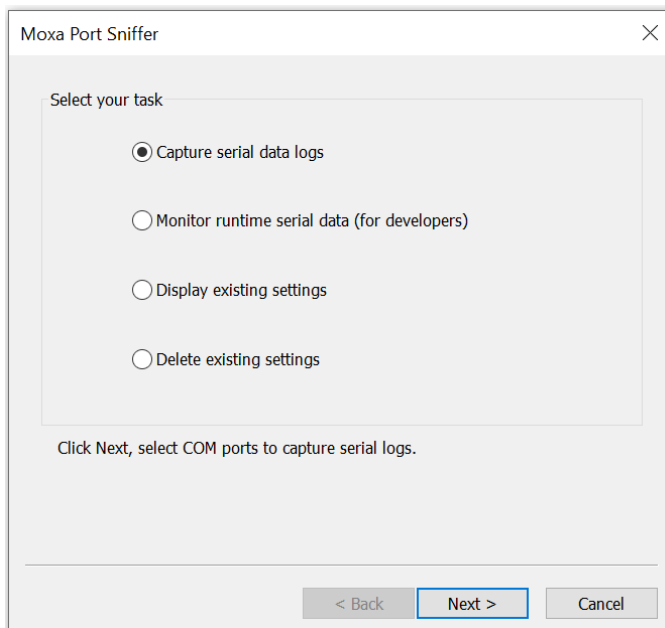
Click **Port Sniffer Wizard** in the drop-down menu under Help.



Task page

Select the task you need, and click **Next**:

- Capture serial data logs
- Monitor runtime serial data (for developers)
- Display existing settings
- Delete existing settings



Capture serial data logs

If errors occur, you can capture serial data logs from specific ports and send the logs back to Moxa. We can help you check the problems. Select this function to export log files.



NOTE

Enable capture serial data logs function may cause slight latency.

Step 1: COM port setting

- Select one or more COM ports to capture.
- Turn on the function you need.
 - Display IRP direction
IRP will inform users whether an error occurs when issuing a command or returning a response.
 - Hide sensitive data
The system will hide the data, so that you don't need to worry about data leakage. Specifically used for sensitive data.

The screenshot shows a dialog box titled "Port Sniffer" with a close button (X) in the top right corner. The main area is titled "Select COM ports to capture" and contains a list of COM ports with checkboxes: COM5, COM6, COM7, COM8, COM11, and COM12. The checkbox for COM12 is checked. To the right of the list are three checked options: "Display IRP direction", "Log to file", and "Hide sensitive data". Below these options is a "Refresh" button. At the bottom of the dialog, there are three buttons: "< Back", "Next >" (which is highlighted with a blue border), and "Cancel".

Step 2: Set the parameters of logging files

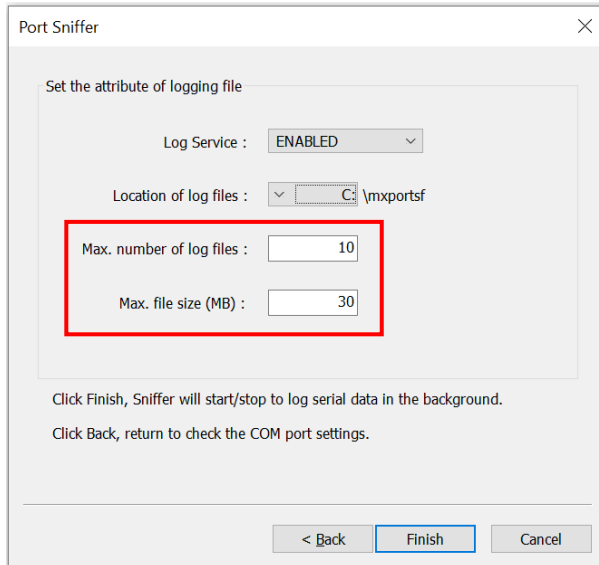
- Enabling log service.



NOTE

Disabling the log service will not capture the serial data.

- Choose the location of log files.
- Set the max. number of log files and max. file size (MB).



- Click finish and check log files at the locations you set.

Monitor runtime serial data (for developers)

The difference between the "Capture serial data logs" and "Monitor runtime serial data" functions is that the latter can present the status in real time.



NOTE

Usually used by developers or serial driver programmers to troubleshoot.



NOTE

You need to download some debug tools like "DebugView" from a third party to view the real-time status.

Step 1: COM port setting

- Select one or more COM ports to monitor the serial log in the runtime.
- Turn on the function you need.
 - Display IRP direction
IRP will inform users whether the error occurs when issuing a command or returning a response.
 - Log to file
Export log files at the same time.

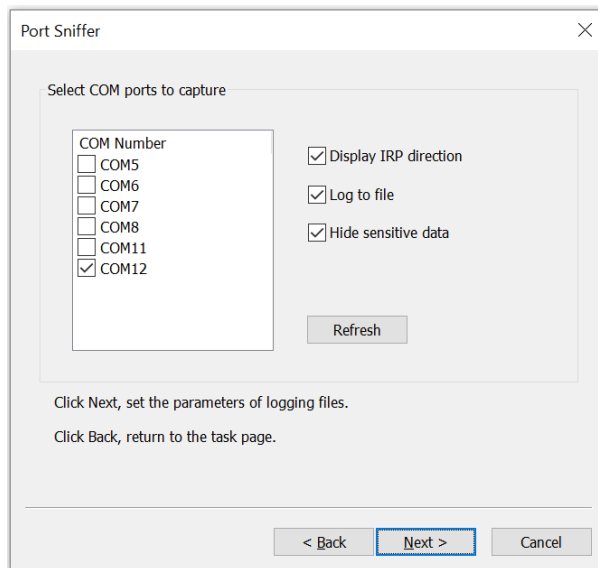


NOTE

Exporting log files at the same time will cause latency.

Hide sensitive data

The system will hide the data. Specifically used for sensitive data.



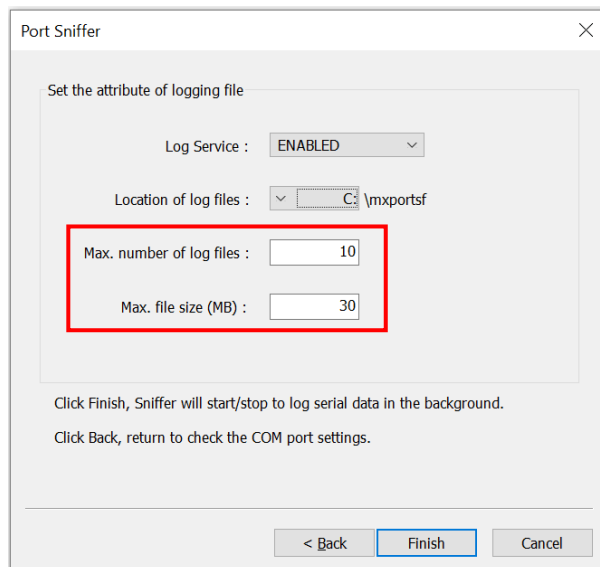
Step 2: Set the parameters of logging files



NOTE

Skip step 2 if you disable **Log to file** function.

- Enable log service.
- Choose the location of log files.
- Set the max. number of log files and max. file size (MB).



Step 3: Set the environment settings.

- Enable the Debug Print Filter to dump messages from kernel. The setting will take effect after the system restart.

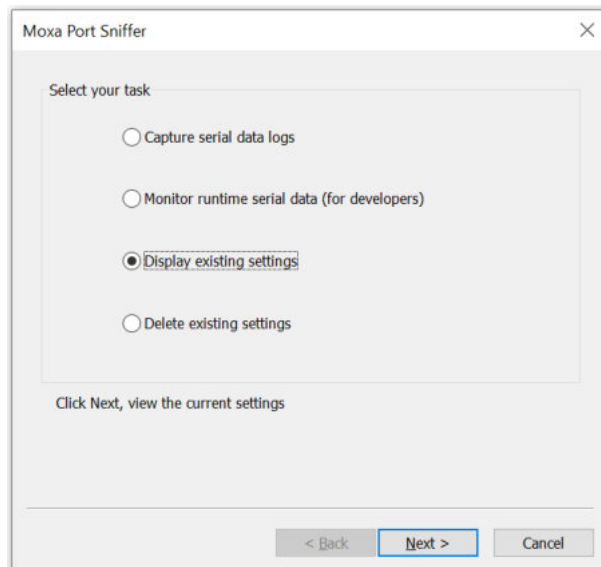


NOTE

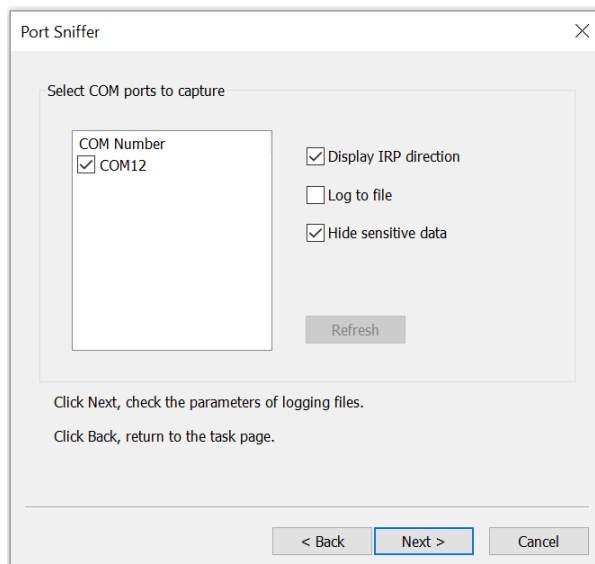
Disabling the Debug Print Filter will not output the serial data to the monitor.

Display existing settings

Step 1: Click **Display existing settings** to view the current setting.



Step 2: Check the COM port settings.



Step 3: Check the parameters for logging files.

The screenshot shows the 'Port Sniffer' dialog box with the 'Set the attribute of logging file' section. The 'Log Service' dropdown is set to 'ENABLED'. The 'Location of log files' dropdown is set to 'C:\mxportsf'. The 'Max. number of log files' text box contains the value '10'. The 'Max. file size (MB)' text box contains the value '30'. Below the settings, there are instructions: 'Click Next, check the environment settings.' and 'Click Back, return to check the COM port settings.' At the bottom, there are three buttons: '< Back', 'Next >', and 'Cancel'.

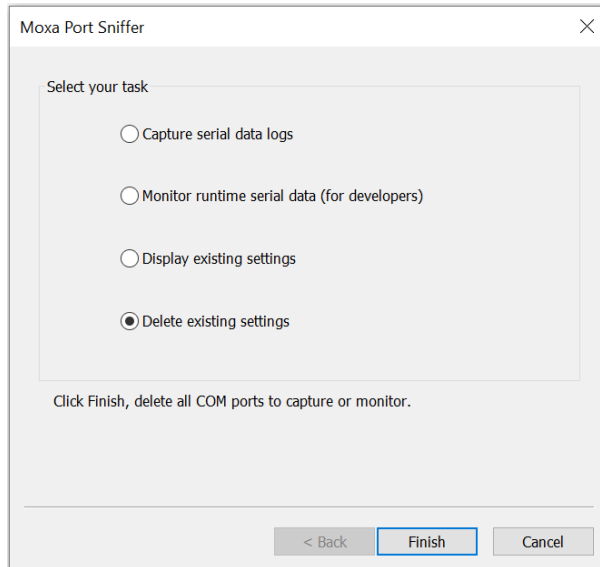
Step 4: Check the environment settings.

The screenshot shows the 'Port Sniffer' dialog box with the 'Environment settings' section. The 'Sniffer Service' dropdown is set to 'ENABLED'. The 'Debug Print Filter' dropdown is set to 'ENABLED'. Below these, there is a 'Note:' section with the following text: 'In Windows Vista or later versions, you must enable the Debug Print Filter to dump messages from kernel. This setting will take effect after system restart. Then, you can see the run-time serial data from the debug output monitor, like DebugView. (DebugView is an application distributed by Sysinternals @)'. Below the note, there are instructions: 'Click Finish, finish Port Sniffer settings.' and 'Click Back, return to check the COM port settings.' At the bottom, there are three buttons: '< Back', 'Finish', and 'Cancel'.

Step 5: Click **Finish** to finish Port Sniffer settings.

Delete existing settings

Step 1: Select **Delete existing settings**.



Step 2: Click **Finish** to delete existing settings.

Device Search Utility (DSU)

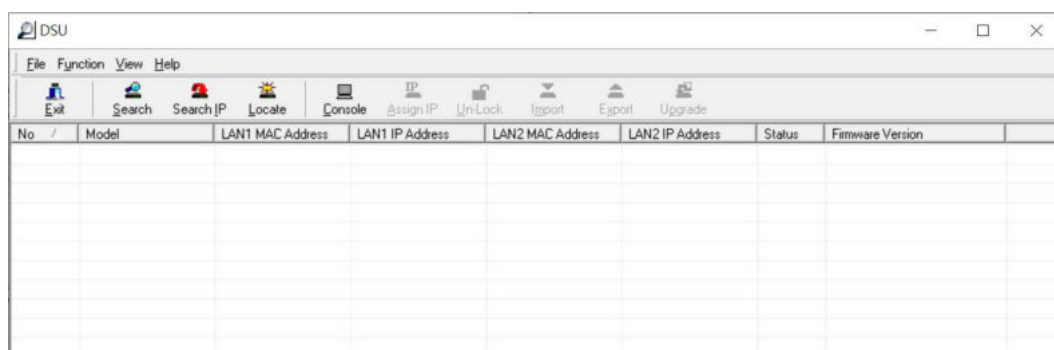
Installing Device Search Utility





Double-click the Device Search Utility installer which you can download from the Moxa website and follow the installation steps to complete setup.







Configuring by Device Search Utility (DSU)

Search

Before configuring the NPort, you will need to find it on the network first. The Broadcast Search function is used to locate all NPort 6000 servers that are connected to the same LAN as your computer.

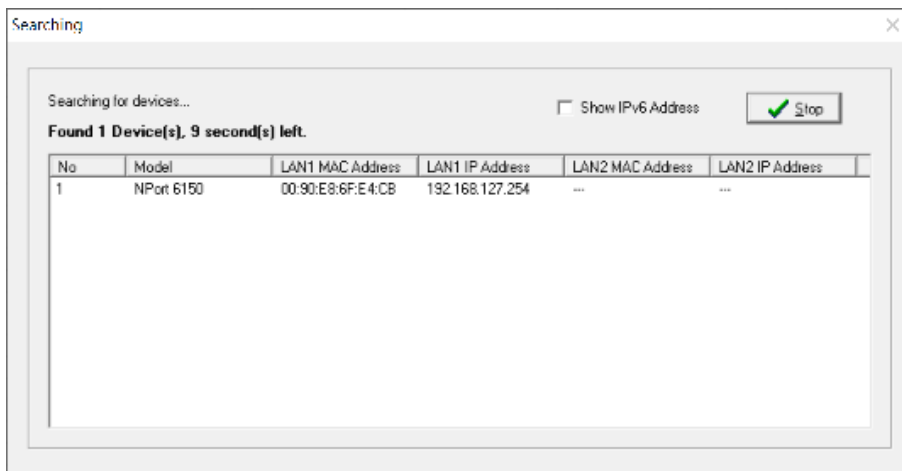


-  Exit Quit DSU
-  Search Broadcast search for devices
-  Search IP Search device by specific IP
-  Locate Locate the device by beeping it

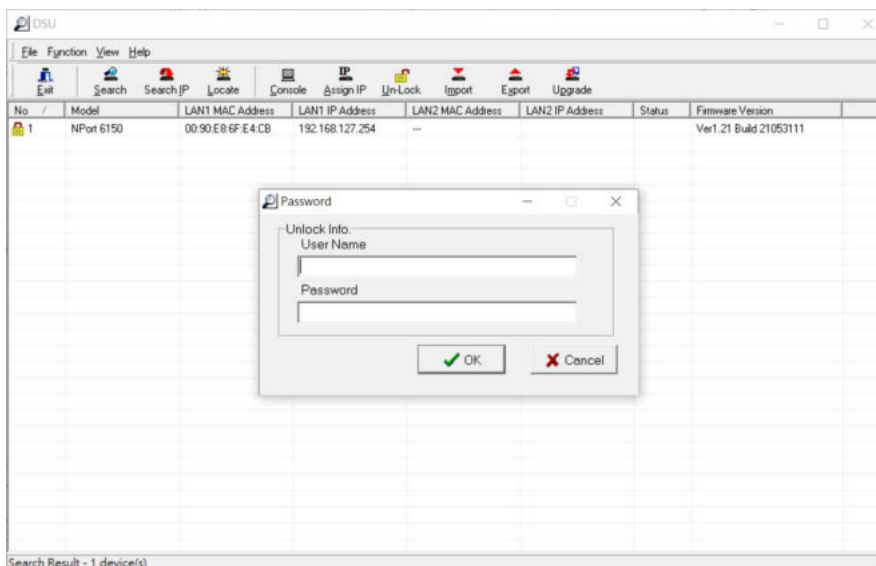
-  Console Access the device through consoles
-  Assign IP Assign IP to a device
-  Un-Lock Unlock the device before anything else
-  Import Import configuration file to a device
-  Export Export configuration file from a device
-  Upgrade Upgrade firmware of a device

In DSU, click **Search** to search your LAN for NPort device servers, or right-click to find the **Search** function. Since the Broadcast Search function searches for MAC address and not IP address, all NPort 6000 servers connected to the LAN will be located, regardless of whether they are part of the same subnet as the host.

When your unit appears in the search results, you may click **Stop** to end the search or wait a few more moments for the search to complete.



When the search is completed, all NPort 6000 serial device servers that are located are displayed in the DSU window. Select the device you wish to access and press the Unlock button to input the username and password for the device.





NOTE

1. The username and password are mandatory for the NPort 6000 Series installed with firmware v1.14 and later.
2. There will be session timeout after unlocking the NPort for 5 minutes. You will need to unlock the device again before further operation.

Search IP

You may also search the NPort by a specific IP address. Click **Search IP** in the toolbar and enter the IP address of the NPort.

The 'Add Device' dialog box contains a text input field for entering an IP address. Below the input field are two buttons: 'OK' (with a green checkmark icon) and 'Cancel' (with a red X icon).

Assign IP

After locating an NPort, you may change its IP address if required.

1. Select the NPort of which you would like to change the IP address. You may perform the action to multiple units of the same model at once by holding the CTRL key and click those NPorts you wish to change the IP address. Click **Assign IP** in the tool bar.

No.	Model	LAN1 MAC Address	LAN1 IP Address	LAN2 MAC Address	LAN2 IP Address	Status	Firmware Version
1	NPort 6150	00:90:E8:6F:E4:CB	192.168.127.254	---	---		Ver1.21 Build 21053111

2. In most cases, the NPort requires a fixed IP address, so select **Static IP address**. If you are not sure of your network environment, please consult your network administrator.

The 'Assign IP address' dialog box has three radio buttons: 'Static IP Address' (selected), 'DHCP for All', and 'IPv6'. Below the buttons is a table for assigning IP addresses to selected devices.

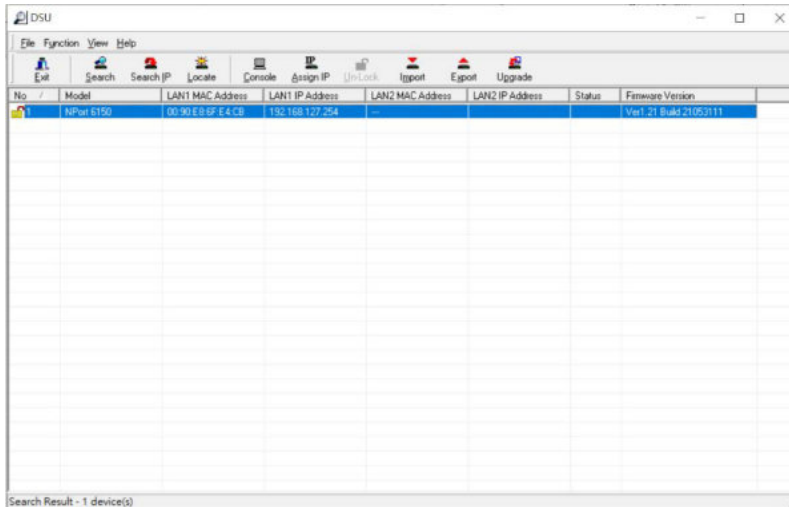
No.	MAC Address	IP Address	Netmask	Gateway
1	00:90:E8:6F:E4:CB	192.168.127.254	255.255.255.0	

At the bottom of the dialog box is an 'Assign IP Sequentially' button and 'OK' and 'Cancel' buttons.

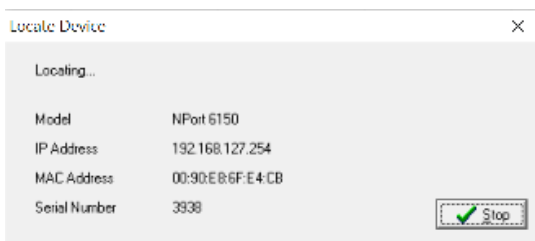
3. Click on the IP Address box to input the IP address manually. Do the same action to the **Netmask** cell as well. If multiple units of the same model are selected, you can click **Assign IP Sequentially**, so it will assign IP in sequence, starting from the IP address of the first device.

Locate

Locate provides a way of finding an NPort's location when in need. Select the NPort you are trying to find and click **Locate** in the toolbar.

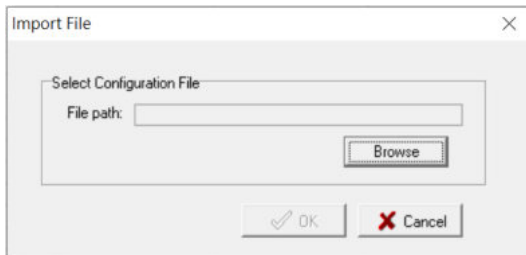


After **Locate** is triggered, the NPort's buzzer (if the NPort is equipped with one) will beep buzzing until it is turned off.



Import Configuration

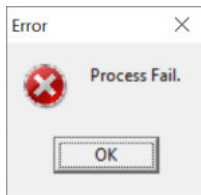
The Import Configuration function is used to import an NPort configuration from a file into one or more of the same NPort model. To import a configuration, first select the target device, click **Import** in the toolbar, then the **Browse** button to locate the configuration file, and press **OK**.



NOTE

You can import the same configuration to multiple units of the same model.

For the overall NPort 6000 Series with a security-enhanced firmware version, importing configuration decryption will be based on the pre-shared key defined in the NPort. If the pre-shared key does not match, you will see an error dialogue box on the screen.



You will then need to change the pre-shared key in **Console > System Configuration > Backup/Restore > Pre-shared Key** to match the encryption password of the configuration file before you can import.



NOTE

Firmware v1.14 and later support encrypted configuration files.



NOTE

1. You can simultaneously import the same configuration file into multiple NPort units of the same model. To select multiple NPort units, hold down the **Ctrl** key when selecting an additional NPort, or hold down the **Shift** key to select a block of NPort units.
2. If you have an encrypted configuration file, you will need to use the Device Search Utility V2.4 or later to import an encrypted configuration file.



NOTE

If you do not remember the password of the encrypted configuration file, there is no alternative way to decrypt the file.

Export configuration

The Export Configuration function is a handy tool that can produce a text file containing the current configuration of a particular NPort.

For the NPort 6000 Series with a security-enhanced firmware version, export configuration encryption will be based on the Pre-shared key defined in the NPort (default is empty password, and you may configure the password in **Console > System Configuration > Backup/Restore > Pre-shared Key**.) So, when you are exporting the configuration file, you are only required to select the output file location. Firmware v1.14 and later support encrypted configuration files.

Upgrade firmware

From time to time, Moxa would roll up new firmware for feature/security enhancement, patches, etc. It may be necessary to visit NPort product website frequently to check for new firmware. You may also register to Moxa's website and follow the product updates so that you will be notified automatically for any recent activity. Please check **Appendix F, How to Become a Registered User of Moxa Website**.

1. Unlock the NPort you wish to upgrade, then click the **Upgrade** function in the toolbar to start the process.
2. In the file picker, choose the firmware file for your NPort.
3. You will see the progress.

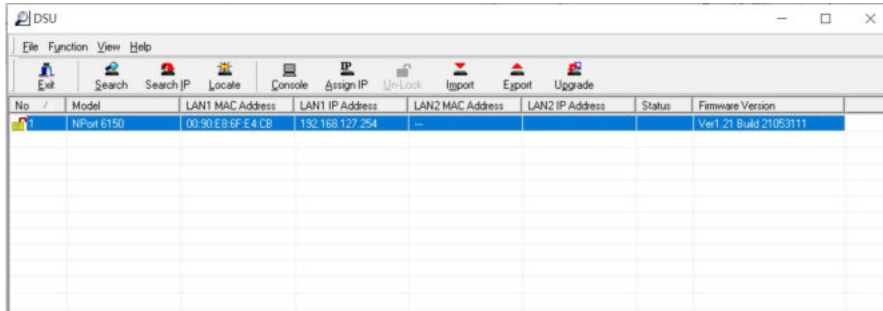


NOTE

You can simultaneously upgrade the firmware of multiple NPort units that are of the same model. To select multiple NPort units, hold down the Ctrl key when selecting an additional NPort, or hold down the Shift key to select a block of NPort units.

Web console

To change further settings on the NPort, click the **Console** icon in the toolbar to launch the web console. This will take you to the web console where you can make all configuration changes.



The screenshot shows the DSU application window with a menu bar (File, Function, View, Help) and a toolbar containing icons for Exit, Search, Search IP, Locate, Console, Assign IP, Un-Lock, Import, Export, and Upgrade. Below the toolbar is a table with the following data:

No	Model	LAN1 MAC Address	LAN1 IP Address	LAN2 MAC Address	LAN2 IP Address	Status	Firmware Version
1	NPort 6150	00:90:E8:6F:E4:CB	192.168.127.254	--			Ver1.21 Build 21053111

Please refer to **Chapter 6, Configuration with the Web Console**, for information on how to use the web console.

Accessible IP

Accessible IP allows only listed IP addresses access to the NPort. Select the specific NPort you wish to set the access control and then right-click and pick **Accessible IP**.

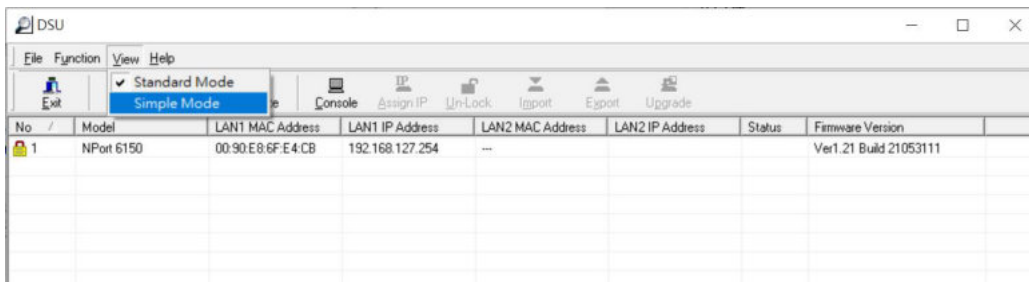


NOTE

DSU v2.x does not support **Accessible IP** for the NPort 6000. Please use the web console instead.

Standard Mode View/Simple Mode View

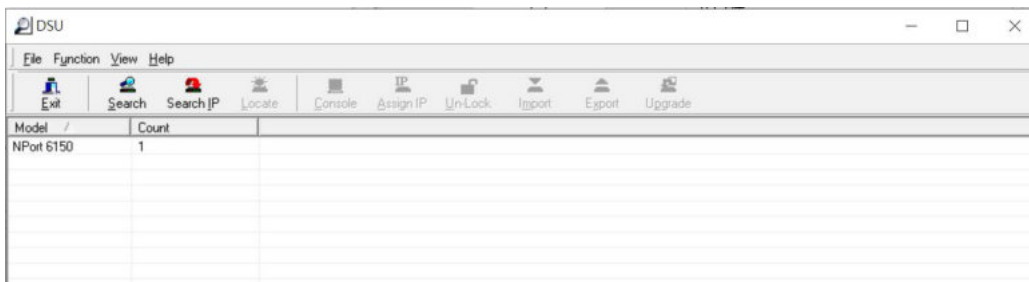
Simple Mode view provides you an overview of how many NPorts and other Moxa's devices are supported by DSU.



The screenshot shows the DSU application window with the 'View' menu open, showing 'Standard Mode' selected. The toolbar includes icons for Exit, Search, Search IP, Locate, Console, Assign IP, Un-Lock, Import, Export, and Upgrade. The table below shows the same data as the previous screenshot:

No	Model	LAN1 MAC Address	LAN1 IP Address	LAN2 MAC Address	LAN2 IP Address	Status	Firmware Version
1	NPort 6150	00:90:E8:6F:E4:CB	192.168.127.254	--			Ver1.21 Build 21053111

The default list gets sorted by the model's name; you can sort by other fields by clicking the header.

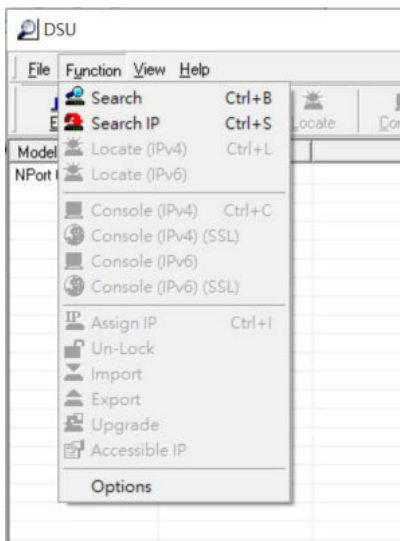


The screenshot shows the DSU application window with the 'View' menu open, showing 'Simple Mode' selected. The toolbar includes icons for Exit, Search, Search IP, Locate, Console, Assign IP, Un-Lock, Import, Export, and Upgrade. The table below shows a summary of the data:

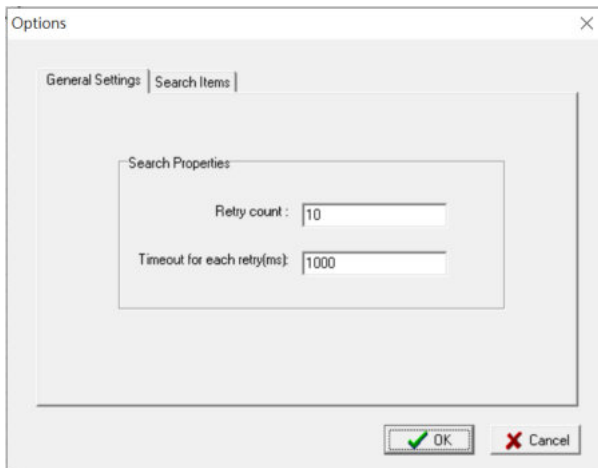
Model	Count
NPort 6150	1

Other Options

There are a few other options available to make DSU work better for your requirements.

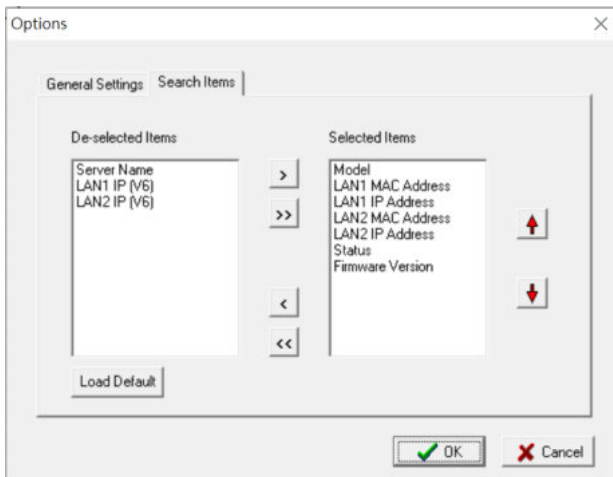


General Settings - Search Properties



Retry count: Ten times is the default number of retries **DSU** can search for the devices in the LAN. If your network responds slowly, you may increase the count.

Timeout for each retry (ms): The time interval between each retry. If your network environment has concerns about busy data traffic, you may increase the timer.



Search items: You may add or remove fields from the search result table to help with a better overview. Select the item in either pane and click the right or left arrow to switch side. Double arrows will move everything over. Items in the **Selected Items** pane will be shown on the table header row, and the up and down red arrows are to adjust the display sequence.

Linux Real TTY Drivers

Basic Procedures

To map an NPort 6000 serial port to a Linux host's tty port, follow these instructions:

1. Set up the NPort 6000. After verifying that the IP configuration works and you can access the NPort 6000 (by using ping, telnet, etc.), configure the desired serial port on the NPort 6000 to Real COM mode.
2. Install the Linux Real tty driver files on the host
3. Map the NPort serial port to the host's tty port

Hardware Setup

Before proceeding with the software installation, make sure you have completed the hardware installation. Note that the default IP address for the NPort 6000 is **192.168.127.254**.



NOTE

After installing the hardware, you must configure the operating mode of the serial port on your NPort 6000 to Real COM mode.

Installing Linux Real TTY Driver Files



NOTE

For the newest information, please refer to readme.txt on Linux Real TTY Friver

1. Get the driver file from the Moxa website, at <http://www.moxa.com>.
2. Log in to the console as a superuser (root).
3. Execute **cd /** to go to the root directory.
4. Copy the driver file **npreal2xx.tgz** to the **/** directory.
5. Execute **tar xvfz npreal2xx.tgz** to extract all files into the system.
6. Execute **/tmp/moxa/mxinst**.
For RedHat AS/ES/WS and Fedora Core1, append an extra argument as follows:
/tmp/moxa/mxinst SP1
The shell script will install the driver files automatically.
7. After installing the driver, you will see several files in the **/usr/lib/npreal2/driver** folder:
 - > **mxaddsvr** (Add Server, mapping tty port)
 - > **mxdelsvr** (Delete Server, unmapping tty port)
 - > **mxloadsvr** (Reload Server)
 - > **mxmknod** (Create device node/tty port)
 - > **mxrmnod** (Remove device node/tty port)
 - > **mxuninst** (Remove tty port and driver files)At this point, you will be ready to map the NPort serial port to the system tty port.

Mapping TTY Ports

Make sure that you set the operation mode of the desired NPort 6000 serial port to Real COM mode. After logging in as a superuser, enter the directory `/usr/lib/npreal2/driver` and then execute `mxaddsvr` to map the target NPort serial port to the host tty ports. The syntax of `mxaddsvr` is as follows:

```
mxaddsvr [NPort IP Address] [Total Ports] ([Data port] [Cmd port])
```

The `mxaddsvr` command performs the following actions:

1. Modifies `npreal2d.cf`.
2. Creates tty ports in directory `/dev` with major and minor number configured in `npreal2d.cf`.
3. Restarts the driver.

Mapping tty ports automatically

To map tty ports automatically, you may execute `mxaddsvr` with just the IP address and number of ports, as in the following example:

```
# cd /usr/lib/npreal2/driver  
# ./mxaddsvr 192.168.3.4 16
```

In this example, 16 tty ports will be added, all with IP 192.168.3.4, with data ports from 950 to 965 and command ports from 966 to 981.

Mapping tty ports manually

To map tty ports manually, you may execute `mxaddsvr` and manually specify the data and command ports, as in the following example:

```
# cd /usr/lib/npreal2/driver  
# ./mxaddsvr 192.168.3.4 16 4001 966
```

In this example, 16 tty ports will be added, all with IP 192.168.3.4, with data ports from 4001 to 4016 and command ports from 966 to 981.

Removing Mapped TTY Ports

After logging in as root, enter the directory `/usr/lib/npreal2/driver` and then execute `mxdelsvr` to delete a server. The syntax of `mxdelsvr` is:

```
mxdelsvr [IP Address]
```

Example:

```
# cd /usr/lib/npreal2/driver  
# ./mxdelsvr 192.168.3.4
```

The following actions are performed when executing `mxdelsvr`:

1. Change `npreal2d.cf`.
2. Remove the relevant tty ports in directory `/dev`.
3. Restart the driver.

If the IP address is not provided in the command line, the program will list the installed servers and total ports on the screen. You will need to choose a server from the list for deletion.

Removing Linux Driver Files

A utility is included that will remove all driver files, mapped tty ports, and unload the driver. To do this, you only need to enter the directory `/usr/lib/npreal2/driver`, then execute `mxuninst` to uninstall the driver. This program will perform the following actions:

1. Unload the driver.
2. Delete all files and directories in `/usr/lib/npreal2`
3. Delete directory `/usr/lib/npreal2`
4. Change the system initializing script file.

macOS TTY Drivers

Basic Procedures

To map an NPort 6000 serial port to a Mac host's tty port, follow these instructions:

1. Set up the NPort 6000. Verify the IP configuration works by using ping, telnet, etc.
2. Install the Mac driver files on the host.
3. Search or manually input the IP address of the NPort to set up virtual COM port.

Hardware Setup

Before proceeding with the software installation, make sure you have completed the hardware installation. Please note the default IP address for the NPort 6000 is 192.168.127.254.

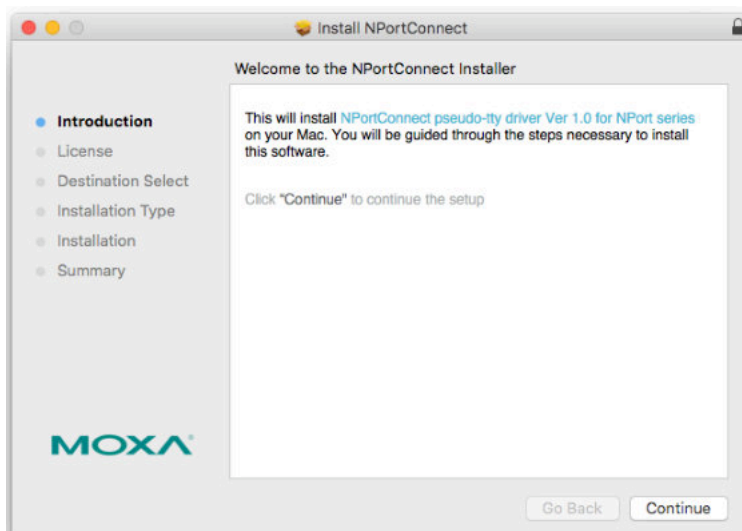
Installing macOS TTY Driver Files



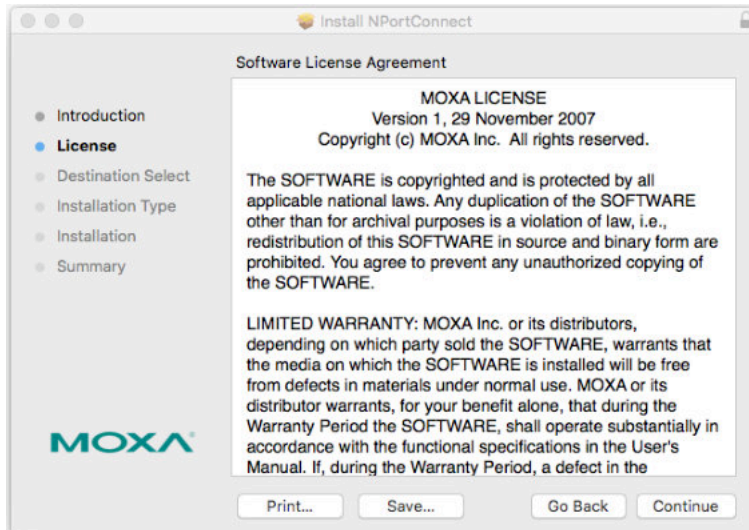
NOTE

For the newest information, please refer to readme.txt on Mac TTY Driver. Resources location of product information, release note, and readme file: `/usr/local/share/NPortConnect`

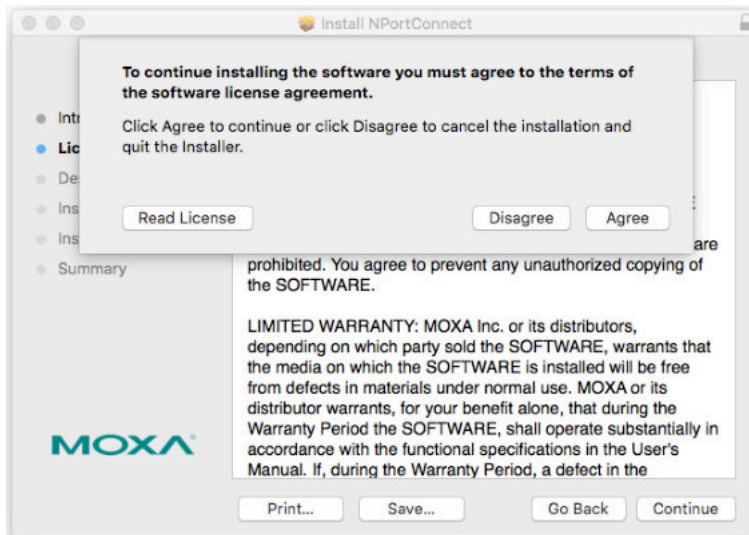
1. Get the driver file from Moxa's website, at <http://www.moxa.com>. You may find it in the Resource section under your product page.



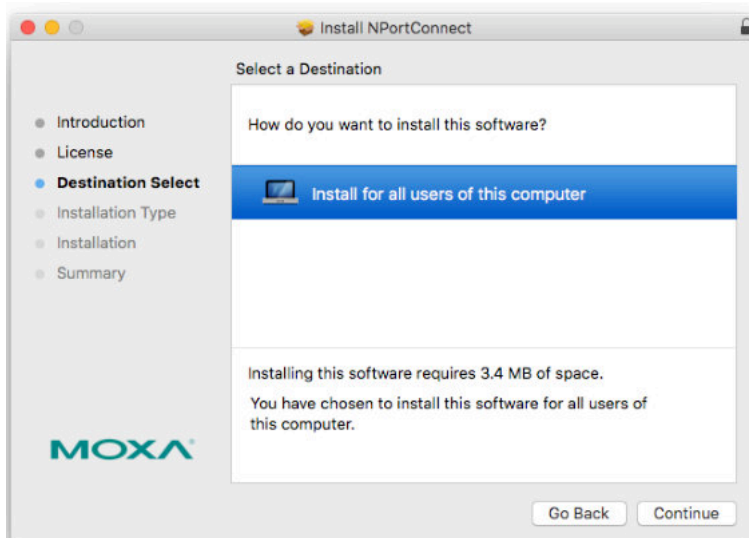
- Execute the installer package 'moxa-macOS-tty-drivers-for-macOS-10.12-or-later-v1.0.pkg'.



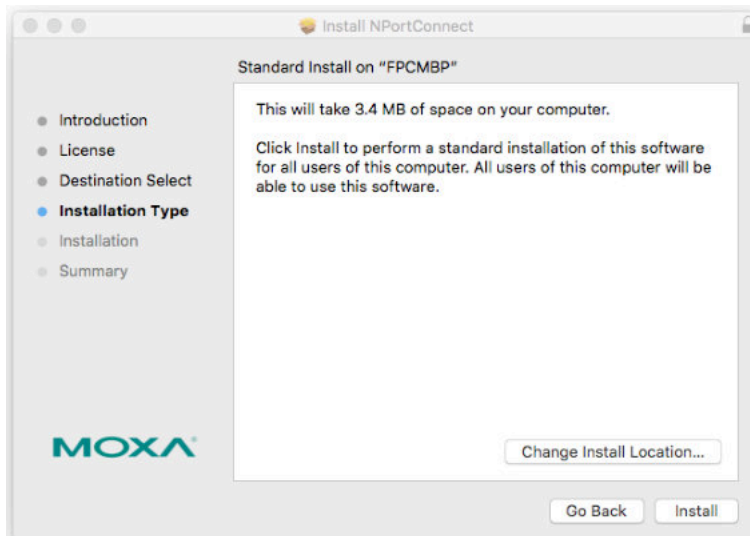
- Press **Continue** when the **Introduction** window opens to proceed with installation.



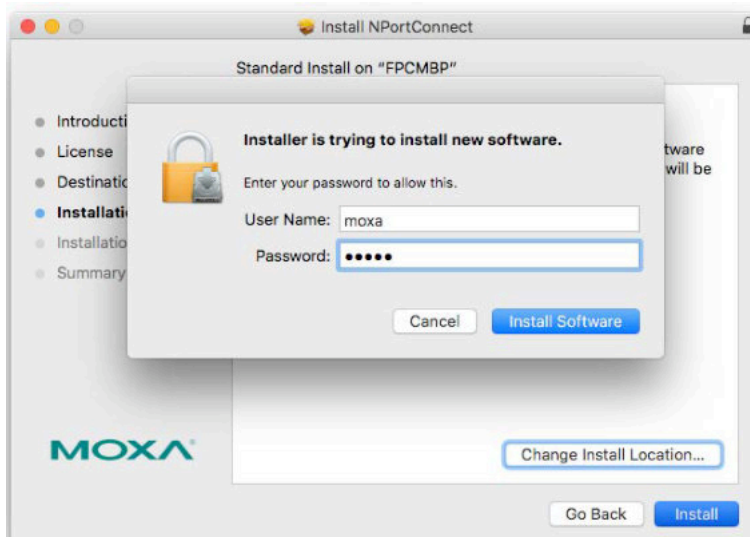
- Press **Continue** in the **Destination Select** window.



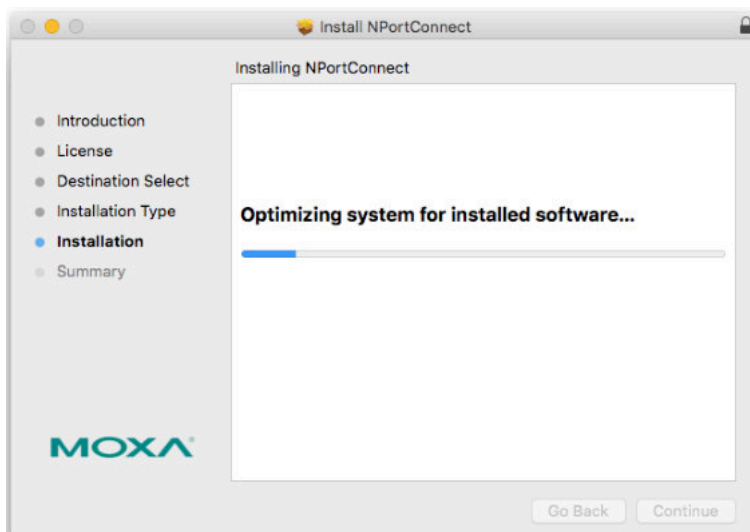
5. Click **Install** to start the installation in the default directory or select an alternative location.



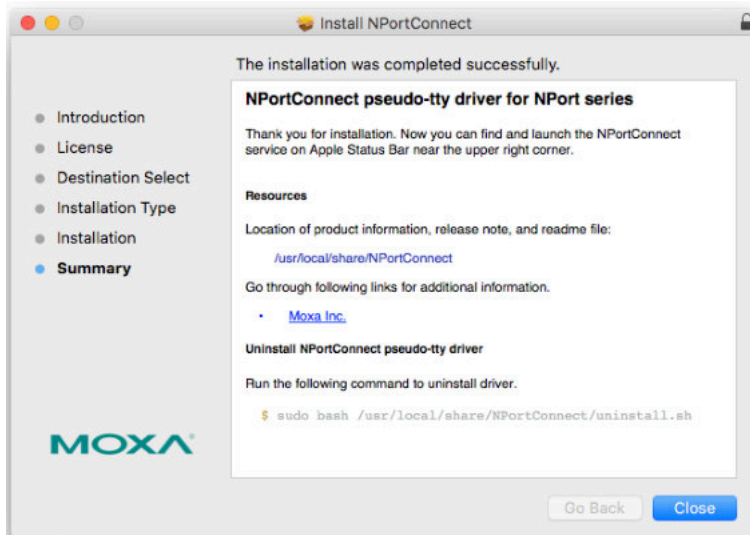
6. Key in your system login username and password to confirm the authentication.



7. The installation window reports the progress of the installation.



- Click **Close** to complete the installation of the NPort macOS tty driver.

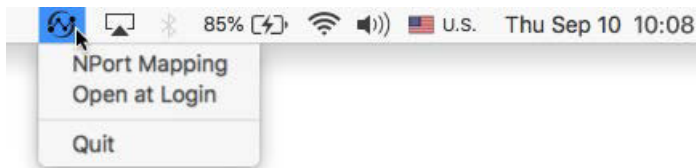


Mapping macOS TTY port

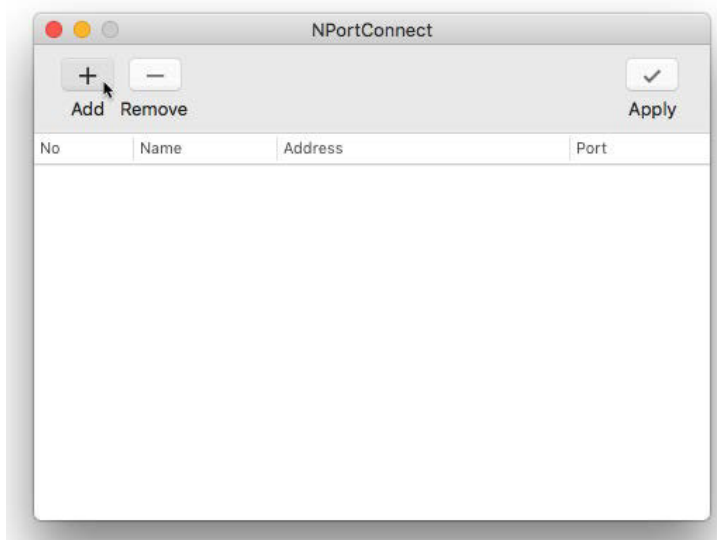
- In the menu bar, a NPortConnect icon should appear after the installation is completed.



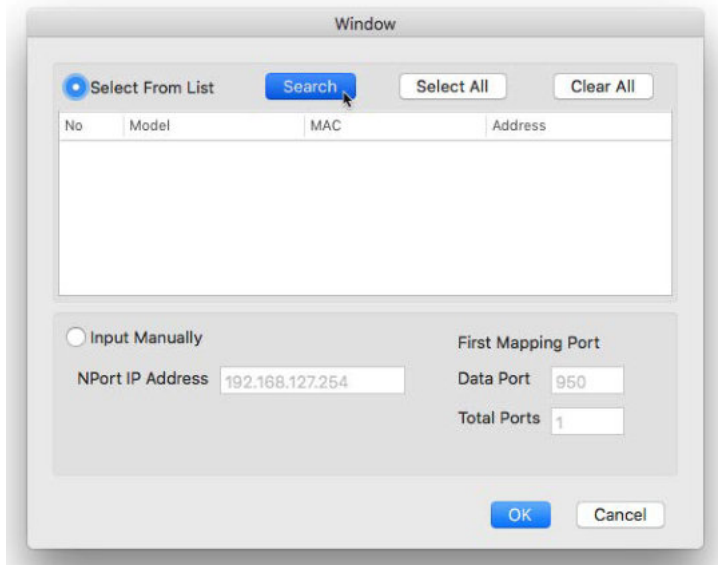
- Click on the **NPortConnect** icon and select **NPort Mapping** for the port mapping function.



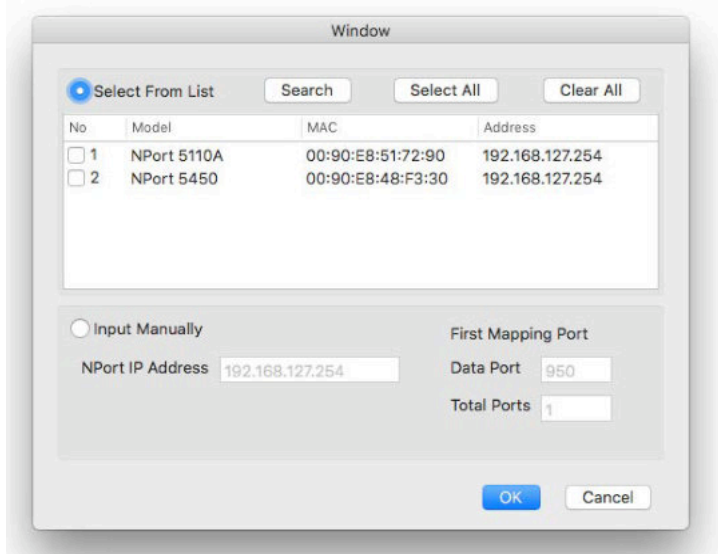
- Click on **+ Add** to enter the tty port setup.



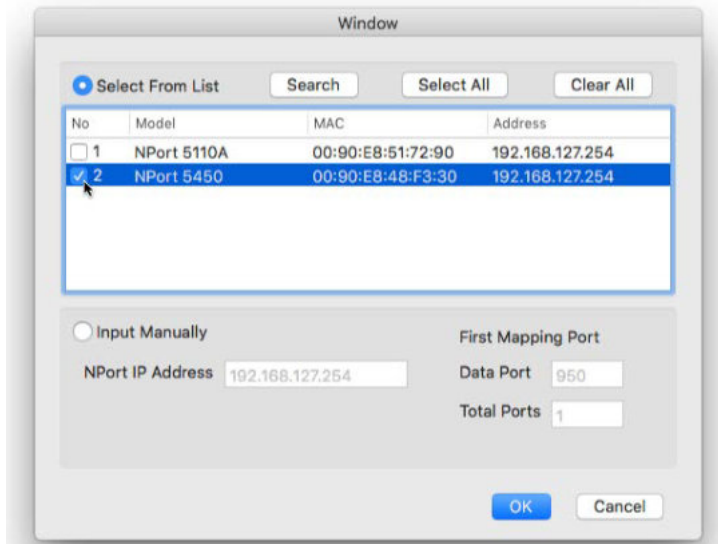
- Click **Search** to find the NPort already setup in the **Hardware Setup** procedure. The **Search** function is broadcast search to locate all the NPort units connected to the same LAN as your Mac. Since the Broadcast Search function searches by MAC address and not IP address. All NPort units connected to the LAN will be located, regardless of whether they are part of the same subnet as the host. Or, you can input the IP address manually to find the specific NPort.



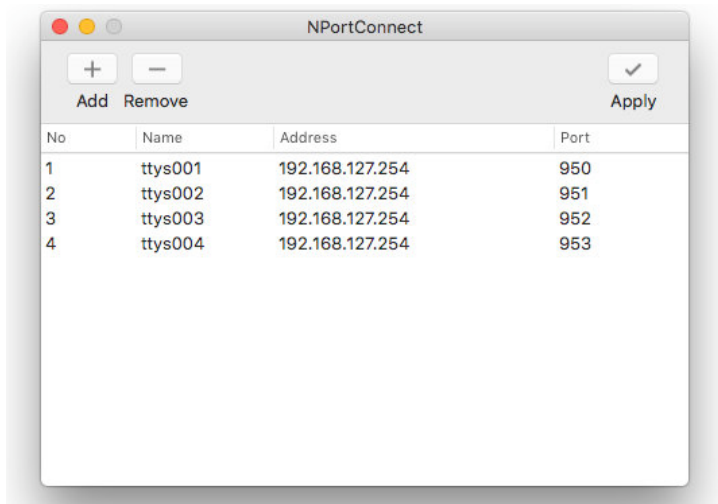
- Once the search is completed, all the NPort found will appear on the list.



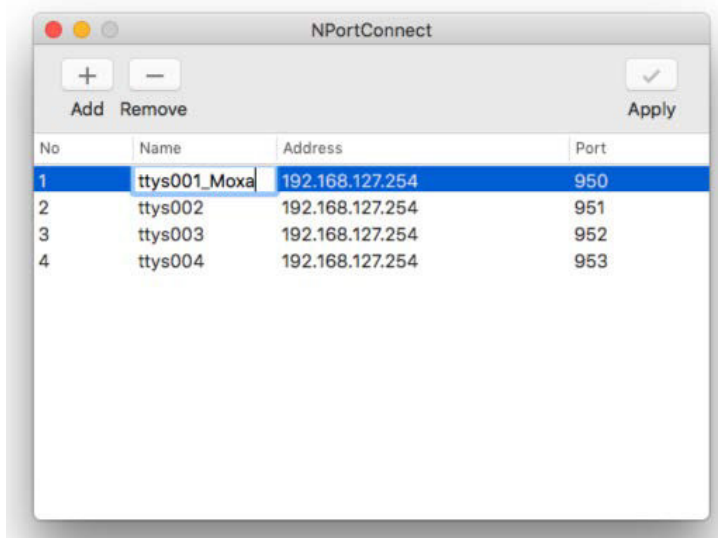
- Select the model types that are for the tty port mapping and click **OK**.



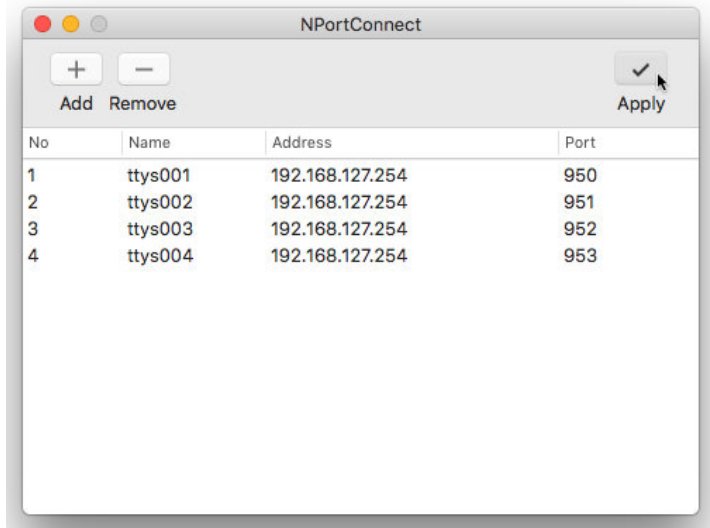
- NPortConnect would auto assign the tty name and corresponding port number to the IP address of the selected NPort.



- The tty name and port number are editable. Please note that these changed values are only for mapping configuration and would not change the values in the NPort settings.



9. When everything is set, click **Apply** to save the configuration.



Uninstalling the Driver

Run the following command to uninstall driver:

```
$ sudo bash /usr/local/share/NPortConnect/uninstall.sh
```

Linux Arm Drivers

Introduction

This section is intended for programmers who are porting the NPort Real TTY driver to a specified Arm-based platform. The following knowledge is recommended before reading the instructions in this guide.

- Linux kernel programming
- Arm platform compiler
- The Yocto Project documentation
- Moxa UC-Series Manual
- Raspberry Pi Manual

Instructions in this section use examples of porting on the Moxa UC-Series Arm platform and Raspberry Pi. You can apply the experience of porting Real TTY driver to other platforms.

The Real TTY driver fully supports all modern-day Linux distributions running on x86 environments, and the driver core is also compatible with the Arm platform. This document will guide you on how to port the Real TTY driver core.

However, some platform-dependent services, such as installer, are not available. You may refer to the platform's documentation to fulfill the requirements.

Porting to the Moxa UC-Series—Arm-based Computer

Build binaries on a general Arm platform

If your platform is powerful and comprises the necessary development tools, the driver can be built on the platform directly. You can refer to README.TXT of Real TTY Driver to understand the requirement.

The step of building this driver in an Arm environment is the same as in x86 and x64 environments.

```
# ./mxinst
```

Cross-compiler and the Real TTY driver



NOTE

To cross-compile on a x86 or x64 Linux host, the target ARM environment's kernel source package and cross-compiler toolchain must be installed first.

After installing and configuring the kernel source package and toolchain, you need to compile all of the source code with the kernel source package and toolchain.

In this example, we install the cross-compiler for the Moxa UC-Series ARM-based computer. You can refer to the product's manual for further detail.

1. Download the cross-compiler toolchain and the kernel source package webpage under the product page.

```
$ git clone https://github.com/Moxa-Linux/am335x-linux-4.4
```

2. Download the toolchain from the product's webpage. The toolchain, which is used by the UC Series, is arm-linux-gnueabihf. It is a script that will install the related packages. Execute the script and follow the steps to install the Linux cross-compiler tools. You will need the root privilege to install the toolchain and the kernel source.

```
# sh arm-linux-gnueabihf_6.3_Build_amd64_<build_date>.sh
```

If the script shows the notification message: "Please export these environment variables before using toolchain", enter the following script command:

```
# export PATH=$PATH:/usr/local/arm-linux-gnueabihf-6.3/usr/bin
```

3. The kernel source, which is used by the UC Series, is am335x-linux-4.4. You need to configure these files before starting to cross-compile.

Move the kernel source to /moxa/kernel and configure the kernel source.

```
# mv am335x-linux-4.4 /moxa/kernel
```

```
# cd /moxa/kernel
```

```
# make uc3100_defconfig ← Replace the UC 3100 with the UC Series that is being used.
```

```
# make modules_prepare
```

After the abovementioned steps, please follow the processes as set out in Section "Moxa cross-compiling interactive script," and Section "Manually build the Real TTY driver with a cross-compiler," to cross-compile Moxa's driver for the UC-Series platforms.

The NPort Real TTY driver, which includes the driver module, service daemons, and tools, needs to be compiled. The files are listed as follows:

- npreal2.ko: Real TTY kernel extension
- npreal2d: Daemon of Real COM communication
- npreal2d_redund: Daemon of Redundant COM mode only for the NPort CN2500/CN2600 Series.
- mxloadsvr: Daemons reloading tool.
- mxaddsvr: Port-mapping tool.
- mxdelsvr: Port-unmapping tool.
- mxsetsec: Secure mode setting tool.
- mxcfmat: Internal-use only tool.
- mxmknod: Internal-use only tool.
- mxrmnod: Internal-use only tool.
- npreal2d.cf: Configuration template.

If it is preferred to build these binaries with automatic script, please refer to Section "Moxa cross-compiling interactive script." If you find the build script troublesome, or you prefer to build these binaries manually, please refer to Section "Manually build the Real TTY driver with a cross-compiler."

If you have generated the necessary binaries, please refer to Section "Deploy cross-compiled binary to target" to deploy to the target platform.

Moxa cross-compiling interactive script

To simplify the processes above, Moxa has provided an interactive script, "mxcc", to cross-compile these drivers. You may execute ./mxcc in the Real TTY driver source directory to cross-compile the MOXA driver.

The steps are as follows:

```
# ./mxcc
Enter target device architecture (ARCH) [arm]:
Enter cross-compiler (CROSS_COMPILE) [arm-linux-gnueabihf-]:
Enter target device kernel source directory [/moxa/kernel/]:

If you wish to use secure communication with the NPort 6000 Series device, choose
[Y] to enable the SSL function.

Note: This function supports Real COM with secure mode in the NPort 6000 Series
only.

Do you want to enable secure mode? [Y/N]: N

The polling mode allows you to open the tty port as nonblocking even if the NPort
is not connected.

Do you want to set the driver to polling mode? [Y/N]: N

*****
MOXA NPort Server Real TTY Driver Series driver cross-compiling finished.
When cross compiling is successful, the driver is outputted to output folder.
*****
```

The binaries will now be generated and placed in the output directory under the source code folder.

Manually build the Real TTY driver with a cross-compiler

To cross-compile npreal2 driver, users can find "Makefile" in the driver source folder, then run it.

```
# make -C KDIR=<KERNEL_SOURCE> M=<DRIVER_SOURCE> ARCH=<ARCH>
CROSS_COMPILE=<CROSS_COMPILE> KVER_MAJOR=<KERNEL_MAJOR>
KVER_MINOR=<KERNEL_MINOR> modules
```

<KERNEL_SOURCE>: The directory of target kernel source.

<DRIVER_SOURCE>: The directory of the Real TTY driver source.

<ARCH>: The target Arm environment device's CPU architecture. For example, arm, arm64.

<CROSS_COMPILE>: The cross-compile toolchain path. If the toolchain is arm-linux-gnueabihf, and the path of toolchain exists in your PATH environment variable, please enter "arm-linux-gnueabihf-" here.

<KERNEL_MAJOR>: The target Arm system kernel source's kernel major version. You can use the command "make kernelversion" to get the kernel source's major version.

For example:

```
# make kernelversion
4.4.0
|
+--- kernel major version
```

<KERNEL_MINOR>: The target Arm system kernel source's kernel minor version. You can use the command "make kernelversion" to get the kernel source's minor version.

For example:

```
$ make kernelversion
4.4.0
|
+--- kernel minor version
```

The "make" command would be similar to the following example:

```
# make -C KDIR=/moxa/kernel M=/home/user/moxa/source ARCH=arm CROSS_COMPILE=arm-  
linux-gnueabihf- KVER_MAJOR=4 KVER_MINOR=4 modules
```

After using the "make" command to cross-compile the drivers, the driver file "npreal2d.ko" can be found in the source code directory.

To cross-compile the daemons and tools, please find "Makefile" in the driver source folder, then run it.

```
# make <TARGET> CROSS_COMPILE=<CROSS_COMPILE> CC=<C_COMPILE> CFLAGS=<C_FLAGS>
```

<TARGET>: Set one of npreal2d, preal2d_redund, and tools.

<CROSS_COMPILE>: The cross-compile toolchain path. If the toolchain is "arm-linux-gnueabihf", and the path of toolchain exists in your PATH environment variable, please enter "arm-linux-gnueabihf-" here.

<C_COMPILE>: The C compiler offered by the cross-compiler toolchain. It is "gcc" if the toolchain is "arm-linux-gnueabihf-".

<C_FLAGS>: Please specify the preprocessor definitions of Real TTY driver here.



NOTE

"-DNO_INIT" must be included or else the cross-compiler may return error messages.

Please see the definitions:

- "-DNO_INIT": Disable the startup service.
- "-DOFFLINE_POLLING": Allow tty not to be blocked if the NPort is offline.

e.g.: To build TARGET=npreal2d with a polling feature, please use the following command:

```
# make npreal2d CROSS_COMPILE="arm-linux-gnueabihf-" CC=gcc CFLAGS="-DNO_INIT -  
DOFFLINE_POLLING"
```

After using the "make" command to cross compile the daemons and tools, the binaries can be found in the source code directory.

(Optional) Build a secure mode connection to the NPort 6000 Series

When it is required to use a secure mode connection to the NPort 6000 Series, the npreal2d daemon should be built manually because it needs an extra OpenSSL library. This section introduces the secure mode npreal2d building in addition to the OpenSSL library demonstration. OpenSSL is maintained by www.openssl.org.

Most of the Linux distributions have package management tools, such as apt-get or yum, which help you to install OpenSSL library and development tools. In an Arm platform, it must be built from the source code. You may refer to OpenSSL's user guide to generate the library first. The instructions may vary amongst different OpenSSL versions, cross-compilers, or building hosts.

The demonstration here illustrates the process that Moxa has built for the library for Real TTY driver and for Moxa's lab testing.

1. Create the folders below for OpenSSL products:

```
$ cd ~  
$ mkdir openssl-lib  
$ cd openssl-lib  
$ mkdir openssl-arm  
$ mkdir ssl-arm
```
2. Check out the OpenSSL source code. We used a stable branch named OpenSSL-fips-2_0_9. The command below will download the OpenSSL-fips-2_0_9 source code in the openssl folder.

```
$ git clone https://github.com/openssl/openssl.git -b OpenSSL-fips-2_0_9
```

3. OpenSSL needs to be configured before executing the "make" command.



NOTE

The <openssl-arm> and <ssl-arm> are the folders that were created in the previous instruction. The cross-compiler toolchain "arm-linux-gnueabihf-" is used for the Moxa UC-serial computer.

```
$ cd openssl
$ setarch i386 ./config no-asm no-shared enable-ssl3 enable-ssl3-method
enable-tls1_3 --prefix=<openssl-arm> --opengssldir=<ssl-arm> --cross-compile-
prefix=arm-linux-gnueabihf-
```

4. Next, make and install the OpenSSL:

```
$ make
$ make install_sw
```

Finally, the headers and libraries will be constructed in the following hierarchy:

```
openssl-arm
├── bin
├── include
├── lib
│   ├── engines
│   ├── libcrypto.a
│   ├── libssl.a
│   └── pkgconfig
```

The following command is to build npreal2d with secure mode:

```
$ arm-linux-gnueabihf-gcc -c ${CFLAGS} -DNO_INIT -DSSL_ON -DOPENSSL_NO_KRB5
npreal2d.c -I/home/user/openssl-lib/openssl-arm/include
```

If polling mode is preferred, change "\${CFLAGS}" to "-DOFFLINE_POLLING".

```
$ arm-linux-gnueabihf-gcc npreal2d.o -o npreal2d -lssl -lcrypto -ldl -lpthread -
I/home/user/openssl-lib/openssl-arm/lib/ -I/home/user/openssl-lib/openssl-
arm/include
```

The npreal2d binary will be generated.



NOTE

Only the npreal2d requires OpenSSL library; other binaries should follow Section "Manually build the Real TTY driver with a cross-compiler".



NOTE

The secure mode is supported only if the NPort 6000 enables it. Please refer to the NPort 6000 Series User Manual to configure secure mode in the NPort 6000.

Deploy cross-compiled binary to target

You should find following binaries under the output or source code directory:

```
npreal2.ko
npreal2d
npreal2d_redund
mxloadsvr
mxaddsvr
mxdelsvr
mxsetsec
```

A few necessary tools are available in the source code directory:

```
Mxcformat
mxmknod
mxrmnod
npreal2d.cf
```

Follow the steps below to deploy to the target Arm platform.

1. Copy the npreal2.ko to the path `/lib/modules/`uname -r`/kernel/drivers/char` on the Arm platform.
2. Create a folder `/usr/lib/npreal2/driver`. Copy all the above files to that folder, except npreal2.ko.
3. Boot into the Arm platform and load the driver.

```
# modprobe npreal2
```
4. Change the directory to `"/usr/lib/npreal2/driver"` and run `"mxaddsvr, mxdelsvr, or mxsetsec"`, the same as running them on x86 Linux.
5. The module can be unloaded by the following command:

```
# modprobe -r npreal2
```

Porting to Raspberry Pi OS

Raspberry Pi OS images are prebuilt by www.raspberrypi.org. You can install the image and start up the system. The process to build the Real TTY driver is the same as with x86 Linux. Please refer to README.txt to check the system requirements.

You may use the rpi-source to install the kernel source packages for a more convenient option. Please refer to the official website <https://github.com/notro/rpi-source/wiki> for more information.

rpi-source is a third-party package offering an integrated kernel resource for building a driver. The Real TTY is tested with this package to see if it works well. However, the requirements may vary for different Raspberry Pi OS versions. Please read the manual of the rpi-source to understand the know-how and the limitations.

Porting to the Yocto Project on Raspberry Pi

Prerequisite

You are expected to be familiar with the Yocto Project. Please refer to <https://docs.yoctoproject.org> for the Yocto Project documentation for further understanding. Also, it is encouraged to follow the procedures in this guide unless you have sufficient knowledge about the Real TTY driver, the Yocto Project, and Raspberry Pi.

The dunfell branch (3.1.9) is referred to throughout in this section. Please base it on this version before reading the instructions in the Yocto Project documentation. You are required to build the Yocto image successfully with the "Yocto Project Quick Build" document.

In the Yocto Project, you can select the platform you want to build. This guide installs Raspberry Pi BSP Layer as a demonstration in the following steps:

1. Suppose the YoctoProject is installed in the /home/user/poky folder. Checkout the source code of the Raspberry Pi BSP Layer.

```
$ cd /home/user/poky
$ git clone https://git.yoctoproject.org/cgit/cgit.cgi/meta-raspberrypi -b
dunfell
```
2. A meta-raspberrypi folder will be checked out now. Use the following instructions to set up Raspberry Pi BSP:

```
$ source oe-init-build-env
```
3. Use a text editor to add the following content to the configuration file './conf/local.conf'.
4. Add the type 'rpi-sdimg' optionally if SD card is preferred

```
IMAGE_FSTYPES="tar.bz2 ext3 rpi-sdimg"
```
5. Change the machine name of your target

```
# Use raspberrypi2 for Pi 2 board
# Use raspberrypi3 for Pi 3 board
Use raspberrypi3-64 for 64-bit Pi 3 board
MACHINE ?= "raspberrypi3"
```
6. Use the text editor to add the following content to the configuration file './conf/bblayers.conf'
7. Add this line '/home/user/poky/meta-raspberrypi' to BBLAYERS

```
BBLAYERS ?= " \
/home/user/poky/meta \
/home/user/poky/meta-poky \
/home/user/poky/meta-yocto-bsp \
/home/user/poky/meta-raspberrypi \
"
```
8. Build the target core-image-base by following this command and the Raspberry Pi image will be generated:

```
$ bitbake core-image-base
```

Once the above image runs on Raspberry Pi, go to the next section.

Create a Moxa layer for the Yocto Project

Introduction

Moxa RealTTY driver is packaged as a layer for Yocto. You can add or remove the driver by modifying the BBLAYERS attribute in the bblayers.conf file.

The following sections describe how to create the meta-moxa layer for the dunfell branch (3.1.9). Note that the process may vary if your target uses a different branch. Please refer to Yocto's manual for complete information.

An example is also available in the examples folder in the RealTTY driver.

You may follow the subsequent procedures to create the same meta-moxa layer.

Create an empty Moxa Layer

Use the following commands to create an empty layer, named meta-moxa.

1. Initiate the environment first. Suppose the project is installed in /home/user/poky.

```
$ cd /home/user/poky
$ source oe-init-build-env
```
2. The above commands changed the directory to the built directory. Now, we change the directory back to the Yocto root directory.

```
$ cd /home/user/poky
```


3. Create meta-moxa:

A message appears reminding you to add the layer later.

```
$ bitbake-layers create-layer meta-moxa
```

Note: Starting bitbake server.

Add your new layer with "bitbake-layers add-layer meta-moxa."

The meta-moxa directory will be created in /home/user/poky:

```
$ tree meta-moxa
```

```
meta-moxa
├── conf
│   └── layer.conf
├── COPYING.MIT
├── README
└── recipes-example
    └── example
        └── example_0.1.bb
```

The "recipes-example" folder is not necessary; it may be deleted at anytime.

Create a recipe for the Real TTY kernel

Use the following commands to create a recipe for installing Real TTY kernel to the target platform.

1. Create a directory recipes-kernel in meta-moxa:

```
$ cd /home/user/poky
```

```
$ mkdir meta-moxa/recipes-kernel
```

2. The simplest way is to copy and change from a hello example, which is available in the Yocto source code:

```
$ cp -r ./meta-skeleton/recipes-kernel/hello-mod ./meta-
moxa/recipes-kernel
```

The content of meta-moxa now is listed below:

```
$ tree meta-moxa
```

```
meta-moxa/
├── conf
│   └── layer.conf
├── COPYING.MIT
├── README
└── recipes-kernel
    └── hello-mod
        ├── files
        │   ├── COPYING
        │   ├── hello.c
        │   └── Makefile
        └── hello-mod_0.1.bb
```

3. Delete the unnecessary files in hello-mod. Rename the hello-mod.

```
$ cd ./meta-moxa/recipes-kernel
```

```
$ rm ./hello-mod/files/COPYING
```

```
$ rm ./hello-mod/files/hello.c
```

```
$ mv ./hello-mod/hello-mod_0.1.bb ./hello-mod/realtty-kernel_0.1.bb
```

```
$ mv ./hello-mod realtty-kernel
```

4. Extract the Real TTY source code in /moxa. Copy the following files into hello-mod:

```
$ cp /moxa/COPYING-GPL.TXT ./realtty-kernel/files/
```

```
$ cp /moxa/npreal2.c ./realtty-kernel/files/
```

```
$ cp /moxa/npreal2.h ./realtty-kernel/files/
```

```
$ cp /moxa/np_ver.h ./realtty-kernel/files/
```

- The content of the recipes-kernel now is listed below:

```
$ tree ./
./
├── realtty-kernel
│   ├── files
│   │   ├── COPYING-GPL.TXT
│   │   ├── Makefile
│   │   ├── npreal2.c
│   │   ├── npreal2.h
│   │   └── np_ver.h
│   └── realtty-kernel_0.1.bb
```

- Modify the content of the file `./realtty-kernel/files/Makefile` as follows:

```
obj-m := npreal2.o
SRC := $(shell pwd)
all:
$(MAKE) -C $(KERNEL_SRC) M=$(SRC)
modules_install:
$(MAKE) -C $(KERNEL_SRC) M=$(SRC) modules_install
clean:
rm -f *.o *~ core .depend *.cmd *.ko *.mod.c
rm -f Module.markers Module.symvers modules.order
rm -rf .tmp_versions Modules.symvers
```

- Modify the content of the file `./realtty-kernel/realtty-kernel_0.1.bb` as follows:

```
DESCRIPTION = "Linux kernel module for NPort"
LICENSE = "GPLv3"
LIC_FILES_CHKSUM = "file://COPYING-GPL.TXT;md5=3c34afdc3adf82d2448f12715a255122"
inherit module
SRC_URI = " \
file://Makefile \
file://npreal2.h \
file://np_ver.h \
file://npreal2.c \
file://COPYING-GPL.TXT \
"
S = "${WORKDIR}"
# The inherit of module.bbclass will automatically name module packages with the prefix"kernel-
module-" as required by the OpenEmbedded Core-build environment.
RPROVIDES_${PN} += "kernel-module-npreal2"
```

Create a recipe for the Real TTY utilities

Similar to creating a realtty-kernel recipe, create a recipe for facilitating the NPort management.

- Create directory below in meta-moxa:

```
$ cd /home/user/poky
$ mkdir -p ./meta-moxa/recipes-utility/realtty-tools/files
```

- Copy the Moxa driver which can be downloaded from the Moxa product web page directly. The driver's name format is `npreal2_vM.N_BUILD-DATE.tgz`.

```
$ cp /home/user/download/npreal2_vM.N_BUILD_DATE.tgz ./meta-moxa/recipes-
utility/realtty-tools/files/
```

3. Create a bb file `./meta-moxa/recipes-utility/realtty-tools/realtty-tools.bb`, which has the following content:

```
DESCRIPTION = "Service utilities for NPort"
LICENSE = "GPLv3"
LIC_FILES_CHKSUM = "file://moxa//COPYING-GPL.TXT;md5=3c34afdc3adf82d2448f12715a255122"

# OpenSSL is required for secured mode
DEPENDS = "openssl"

# Specify the compressed driver file for SRC_URI
SRC_URI = "file://npreal2_vM.N_BUILD-DATE.tgz"

S = "${WORKDIR}"

# Specify the destination of RealTTY driver
DEST_DIR = "${D}${libdir}/npreal2/driver"
FILES_${PN} += "${libdir}/npreal2/driver/*"

# If it is required to connect the NPort with the SSL secure mode (secure mode is available in the NPort
6000 Series only), unremark the following line:
#SSL_MODE = "yes"

do_compile () {
${CC} -o mxaddsvr ${S}/moxa/mxaddsvr.c ${S}/moxa/misc.c
${CC} -o mxdelsvr ${S}/moxa/mxdelsvr.c ${S}/moxa/misc.c
${CC} -o mxcfmat ${S}/moxa/mxcformat.c
${CC} -o mxloadsvr -DNO_INIT ${S}/moxa/mxloadsvr.c ${S}/moxa/misc.c
${CC} -o mxsetsec -DNO_INIT ${S}/moxa/mxsetsec.c ${S}/moxa/misc.c

if [ ${SSL_MODE} = "yes" ], then
${CC} -o npreal2d_redund -lssl -lpthread -DSSL_ON -DOPENSSL_NO_KRB5 ${S}/moxa/redund_main.c
${S}/moxa/redund.c
${CC} -o npreal2d -lssl -DSSL_ON -DOPENSSL_NO_KRB5 ${S}/moxa/npreal2d.c
or else
${CC} -o npreal2d_redund -lpthread ${S}/moxa/redund_main.c ${S}/moxa/redund.c
${CC} -o npreal2d ${S}/moxa/npreal2d.c
fi
}

do_install () {
install -m 0755 -d ${DEST_DIR}
install -m 0755 ${S}/mxaddsvr ${DEST_DIR}
install -m 0755 ${S}/mxdelsvr ${DEST_DIR}
install -m 0755 ${S}/mxcfmat ${DEST_DIR}
install -m 0755 ${S}/mxloadsvr ${DEST_DIR}
install -m 0755 ${S}/mxsetsec ${DEST_DIR}
install -m 0755 ${S}/moxa/mxmknod ${DEST_DIR}
install -m 0755 ${S}/moxa/mxrmnod ${DEST_DIR}
install -m 0755 ${S}/npreal2d ${DEST_DIR}
```

```

install -m 0755 ${S}/npreal2d_redund ${DEST_DIR}
install -m 0755 ${S}/moxa/npreal2d.cf ${DEST_DIR}
}

# Ignore GNU_HASH (did not pass LDFLAGS)
INSANE_SKIP_${PN} = "ldflags"

```



NOTE

The file name of SRC_URI must be the same as it was copied in the last step.

- The content of meta-moxa is listed as below:

```

$ tree meta-moxa
meta-moxa
├── conf
│   └── layer.conf
├── COPYING.MIT
├── README
├── recipes-kernel
│   └── reatty-kernel
│       ├── files
│       │   ├── COPYING-GPL.TXT
│       │   ├── Makefile
│       │   ├── npreal2.c
│       │   ├── npreal2.h
│       │   └── np_ver.h
│       └── reatty-kernel_0.1.bb
└── recipes-utility
    └── reatty-tools
        ├── files
        │   └── npreal2_vM.N_BUILD-DATE.tgz
        └── reatty-tools.bb

```

Install a Moxa layer into the Yocto Project

- Install the Moxa layer and Real TTY recipes into the Yocto Project.


```

$ cd /home/user/poky
$ source oe-init-build-env

```
- Use a text editor to add the following content to the configuration file:


```

'./conf/bblayers.conf':

```
- Add this line `"/home/user/poky/meta-moxa"` to BBLAYERS


```

BBLAYERS ?= " \
/home/user/poky/meta \
/home/user/poky/meta-poky \
/home/user/poky/meta-yocto-bsp \
/home/user/poky/meta-raspberrypi \
/home/user/poky/meta-moxa \
"

```
- Use a text editor to add the following content to the configuration file:


```

'./conf/local.conf':
IMAGE_INSTALL_append += " reatty-tools reatty-kernel"

```

Deploy the Yocto image in Raspberry Pi

Build the image with the Real TTY driver:

```
$ cd /home/user/poky
$ source oe-init-build-env
$ bitbake core-image-base
```

An SD-card format image (.rpi-sdimg) is generated under /home/user/poky/build/tmp/deploy/images/raspberrypi3. It is suggested to use the Raspberry Pi official tool 'rpi-imager' to burn the image into the SD-card and then boot it into the Linux kernel in Raspberry Pi.

Start the Real TTY driver in Raspberry Pi

After logging into the system, start the Real TTY driver

```
root@raspberrypi3:~# modprobe npreal2
[ 39.906812] npreal2: loading out-of-tree module taints kernel.
[ 39.913379] MOXA Async/NPort server family Real TTY driver ttymajor 33 calloutmajor 38 verbose 1
(Ver5.1)
```

For example, we illustrate how to add a 4-port NPort with the IP address: 192.168.127.254

```
root@raspberrypi3:~# cd /usr/lib/npreal2/driver
root@raspberrypi3:/usr/lib/npreal2/driver# ./mxaddsvr 192.168.127.254 4
Adding Server...
```

```
ttyr00, cur00
ttyr01, cur01
ttyr02, cur02
ttyr03, cur03
Added Real Com IP : 192.168.127.254
```

Now the device node /dev/ttyr00 ~ /dev/ttyr03 is created for tty port use.

Set the default tty mapping to the Real TTY configuration

You may use the Real TTY configuration file, npreal2d.cf that we set up in 4.5, as the default settings when deploying to a new Raspberry Pi image.

1. Copy and replace npreal2d.cf in the NPort Real TTY driver folder '/moxa' extracted in the build system.
2. tar -zxvf new_npreal2_driver.tgz /moxa
3. Go back to "Create a recipe for the Real TTY utilities", change the name of npreal2_vM.N_BUILD_DATE.tgz with the file name in step 2.)
4. Rebuild the image.

(Optional): Use the SSL secure mode for the NPort 6000 Series

You may use the NPort secure mode (SSL) to connect between Raspberry Pi and the NPort 6000 Series securely. The following instructions are for this purpose:

1. Open the reallty-tools bb file with a text editor.
(./meta-moxa/recipes-utility/reallty-tools/reallty-tools.bb)
2. If it is required to connect the NPort with the SSL secure mode (secure mode is available in the NPort 6000 Series only), unremark the following line: SSL_MODE = "yes"
3. Repeat "Deploy the Yocto image in Raspberry Pi" and "Start the Real TTY driver in Raspberry Pi" again, executing the following command to enable the serial port after the NPort mapping. Remember to enable secure mode in the NPort.

```
root@raspberrypi3:/usr/lib/npreal2/driver# ./mxsetsec
```

Troubleshooting

If the following error is encountered during the building of the image,

```
ERROR: Task (/home/user/poky/meta/recipes-devtools/binutils/binutils_2.34.bb:do_compile) failed with exit code '1'
```

It is suggested to compile binutils first, then compile the entire image:

```
$ bitbake binutils -c do_compile
$ bitbake core-image-base
```

The UNIX Fixed TTY Driver



NOTE

For the newest information, please refer to readme.txt on Fixed TTY Driver

Installing the UNIX Driver

1. Log in to UNIX and create a directory for the Moxa TTY. To create a directory named **/usr/etc**, execute the command:

```
# mkdir -p /usr/etc
```

2. Copy **moxattyd.tar** to the directory you created. If you created the **/usr/etc** directory above, you would execute the following commands:

```
# cp moxattyd.tar /usr/etc
```

```
# cd /usr/etc
```

3. Extract the source files from the tar file by executing the command:

```
# tar xvf moxattyd.tar
```

The following files will be extracted:

README.TXT

moxattyd.c --- source code

moxattyd.cf --- an empty configuration file

Makefile --- makefile

VERSION.TXT --- fixed tty driver version

FAQ.TXT

4. Compile and Link

For SCO UNIX:

```
# make sco
```

For UnixWare 7:

```
# make svr5
```

For UnixWare 2.1.x, SVR4.2:

```
# make svr42
```

Configuring the UNIX Driver

Change the configuration:

The configuration used by the **moxattyd program** is defined in the text file **moxattyd.cf**, which is in the same directory that contains the program **moxattyd**. You may use **vi** or any text editor to change the file, as follows:

```
ttyp1 192.168.1.1 950
```

For more configuration information, view the file **moxattyd.cf**, which contains detailed descriptions of the various configuration parameters.



NOTE

The "Device Name" depends on the OS. See the Device Naming Rule section in README.TXT for more information.

To start the **moxattyd** daemon after system bootup, add an entry into **/etc/inittab**, with the tty name you configured in **moxattyd.cf**, as in the following example:

```
ts:2:respawn:/usr/etc/moxattyd/moxattyd -t 1
```

Device naming rule

For UnixWare 7, UnixWare 2.1.x, and SVR4.2, use:

```
pts/[n]
```

For all other UNIX operating systems, use:

```
ttyp[n]
```

Starting moxattyd

Execute the command **init q** or reboot your UNIX operating system.

Adding an additional server

1. Change the text file **moxattyd.cf** to add an additional server. User may use **vi** or any text editor to change the file. For more configuration information, look at the file **moxattyd.cf**, which contains detailed descriptions of the various configuration parameters.
2. Find the process ID (PID) of the program **moxattyd**.

```
# ps -ef | grep moxattyd
```
3. Update configuration of **moxattyd** program.

```
# kill -USR1 [PID]
```

(e.g., if **moxattyd** PID = 404, kill -USR1 404)

This completes the process of adding an additional server.

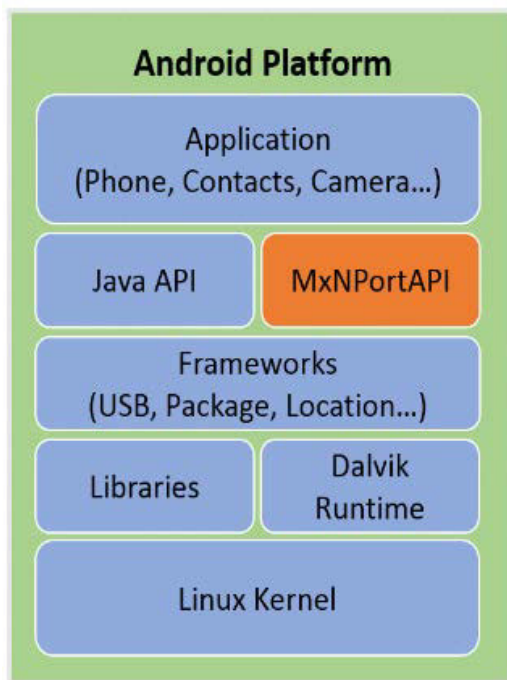
15. Android API Instructions

Overview

If you want to remote control your serial devices on an Android platform, then the MxNPortAPI is a simple application programming tool that you can use. The MxNPortAPI helps programmers develop an Android application to access the device server by TCP/IP.

The MxNPortAPI provides frequently used serial command sets like port control, input/output, etc., and the style of developed Android application is similar to MOXA Driver Manager. For more details about the provided functions, please refer to the "MxNPortAPI Function Groups" section.

This MxNPortAPI is layered between the Android application and Android network manager framework. This Android library is compatible with Java 1.7, Android 3.1 (Honeycomb - API version 12), and later versions.

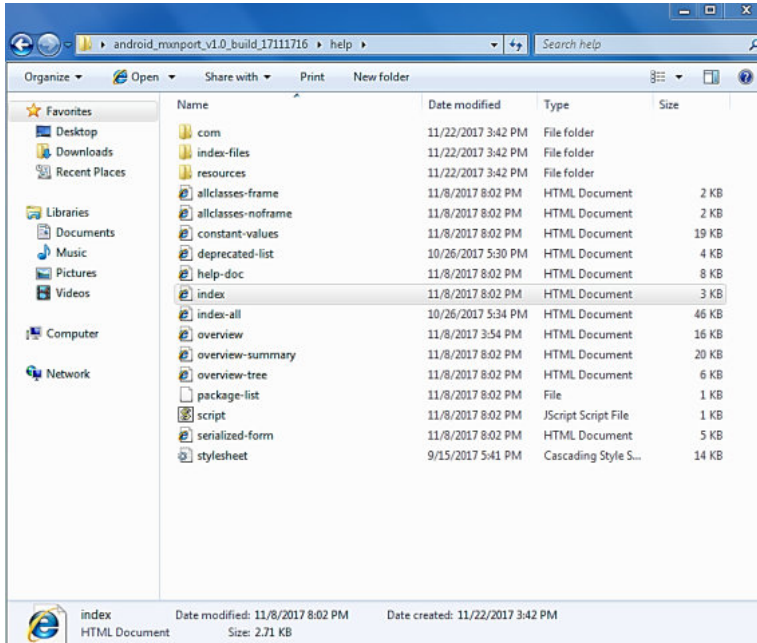


How to Start MxNPortAPI

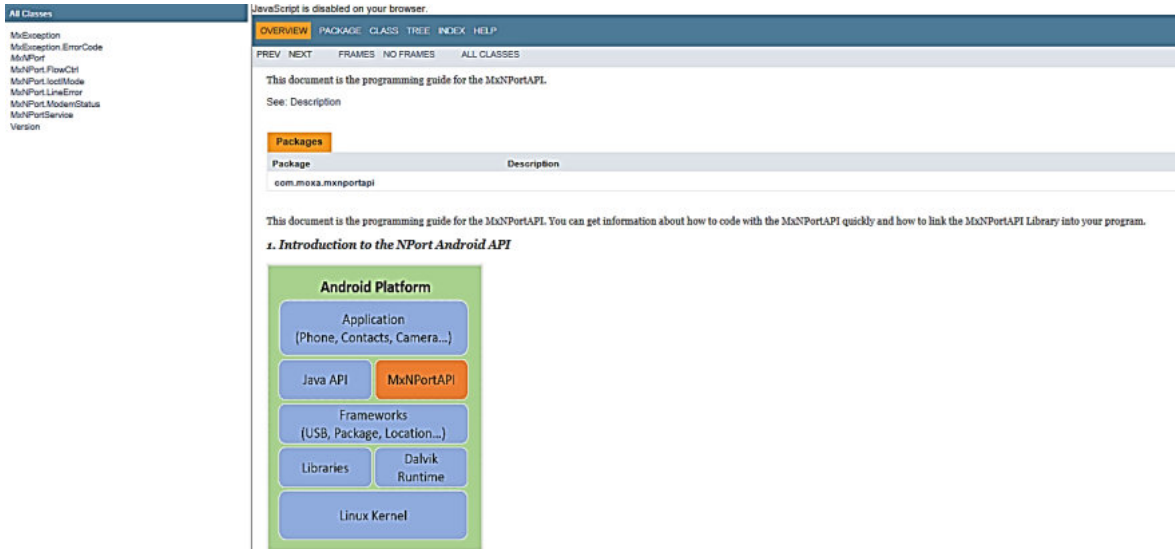
You can download the MxNPortAPI from Moxa's website at <http://www.moxa.com> and develop the application program in popular OSs, such as Windows, Linux, or Mac.

(You can refer the Android studio website to see the system requirements for the development environment: <https://developer.android.com/studio/index.html?hl=zh-tw#Requirements>).

To start your application program, please unzip the MxNPortAPI file and refer to the index (.html) under the Help directory.



For more details about the installation, please refer to the Overview section.



MxNPortAPI Function Groups

The supported functions in this API are listed below:

Port Control	Input/Output	Port Status Inquiry	Miscellaneous
open close setIoctlMode setFlowCtrl setBaud setRTS setDTR flush	read write	getBaud getFlowCtrl getIoctlMode getLineStatus getModemStatus getOQueue	setBreak

Example Program

To make sure this API is workable with the device server on an Android platform, see the example program below:

```

Thread thread = new Thread()
{
    @Override
    public void run() {
        /* Enumerate and initialize NPorts on system */
        List<MxNPort> NPortList = MxNPortService.getNPortInfoList();
        if(NPortList!=null){
            MxNPort.IoctlMode mode = new MxNPort.IoctlMode();
            mode.baudRate = 38400;
            mode.dataBits = MxNPort.DATA_BITS_8;
            mode.parity = MxNPort.PARITY_NONE;
            mode.stopBits = MxNPort.STOP_BITS_1;

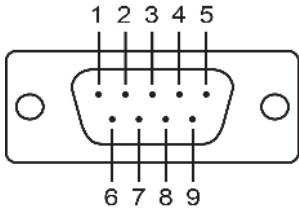
            MxNPort mxNPort = NPortList.get(0); /* Get first NPort device */
            try {
                byte[] buf = {'H','e','l','l','o',' ','W','o','r','l','d'};
                mxNPort.open(); /*open port*/
                mxNPort.setIoctlMode(mode); /*serial parameters setting*/
                mxNPort.write(buf, buf.length); /*write data*/
                mxNPort.close(); /*close port*/
            } catch (MxException e){
                /*Error handling*/
            }
        }
    }
};
thread.start();

```

A. Pinouts and Cable Wiring

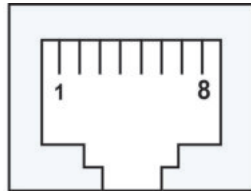
Port Pinout Diagrams

NPort 6150/6250/6450: RS-232/422/485 (male DB9)



PIN	RS-232	RS-422/ RS-485 (4W)	RS-485 (2W)
1	DCD	TxD-(A)	-
2	RXD	TxD+(B)	-
3	TXD	RxD+(B)	Data+(B)
4	DTR	RxD-(A)	Data-(A)
5	GND	GND	GND
6	DSR	-	-
7	RTS	-	-
8	CTS	-	-
9	-	-	-

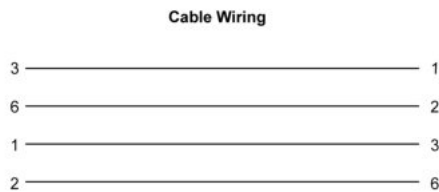
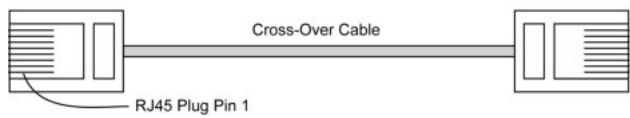
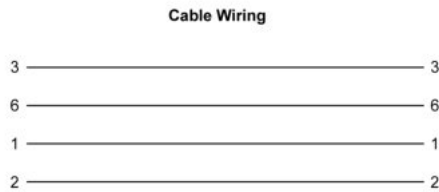
NPort 6600: RS-232/422/485 (male RJ45)



PIN	RS-232	RS-422/ RS-485 (4W)	RS-485 (2W)
1	DSR	-	-
2	RTS	TxD+(B)	-
3	GND	GND	GND
4	TXD	TxD-(A)	-
5	RXD	RxD+(B)	Data+(B)
6	DCD	RxD-(A)	Data-(A)
7	CTS	-	-
8	DTR	-	-

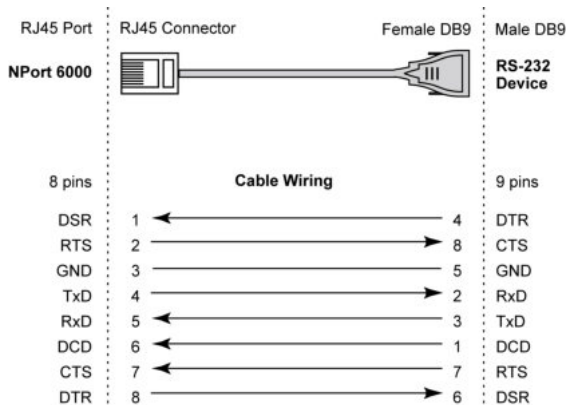
Cable Wiring Diagrams

Ethernet Cables

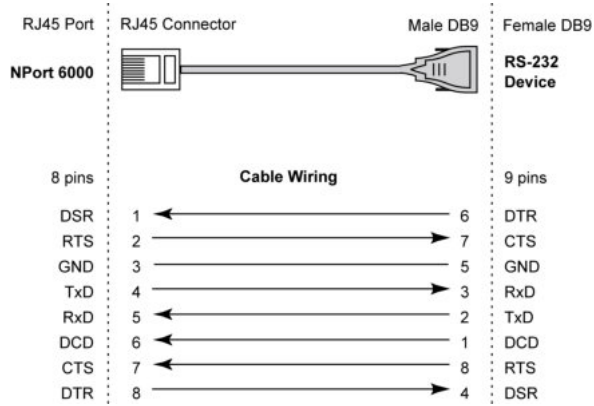


Serial Cables (RS-232)

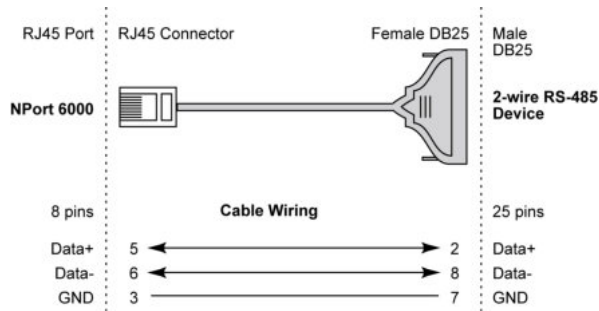
RJ45 (8-pin) to Female DB9



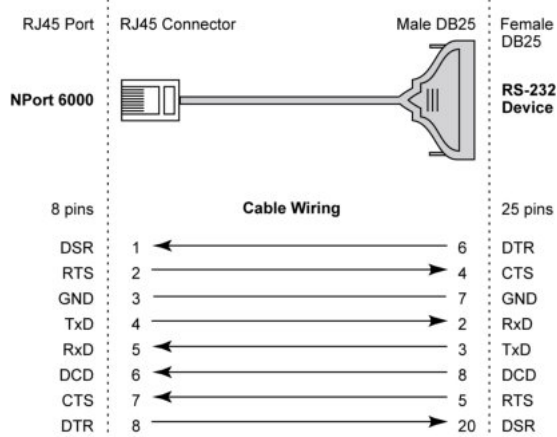
RJ45 (8-pin) to Male DB9



RJ45 (8-pin) to Female DB25

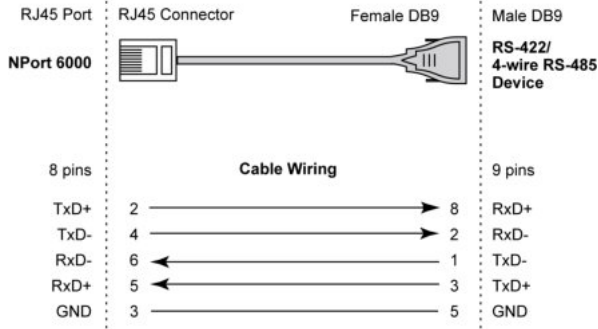


RJ45 (8-pin) to Male DB25

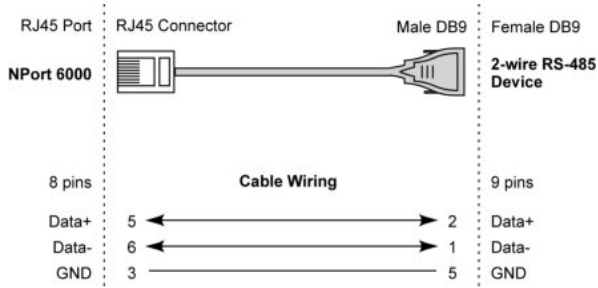


Serial Cables (RS-422/4-Wire RS-485)

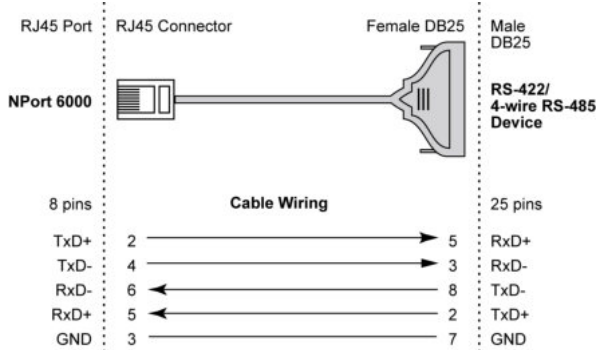
RJ45 (8-pin) to Female DB9



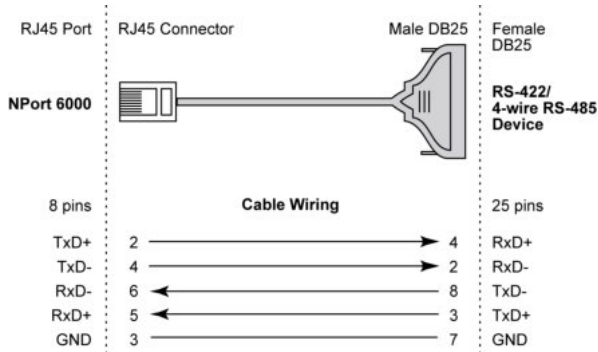
RJ45 (8-pin) to Male DB9



RJ45 (8-pin) to Female DB25

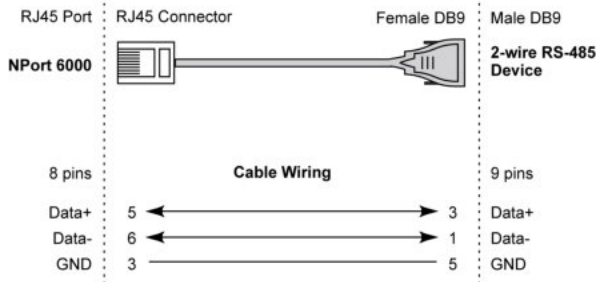


RJ45 (8-pin) to Male DB25

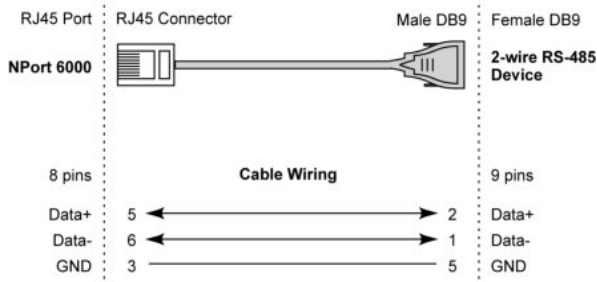


Serial Cables (2-wire RS-485)

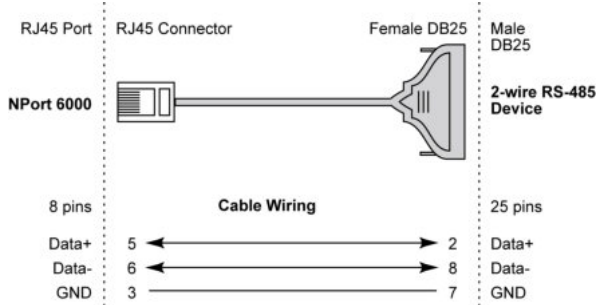
RJ45 (8-pin) to Female DB9



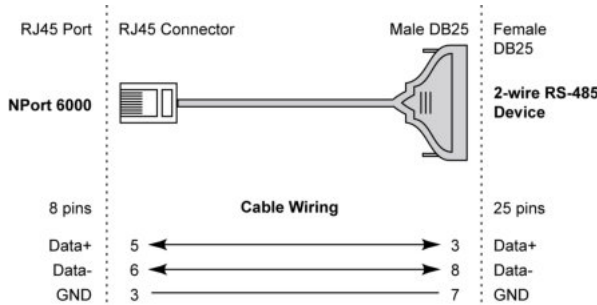
RJ45 (8-pin) to Male DB9



RJ45 (8-pin) to Female DB25



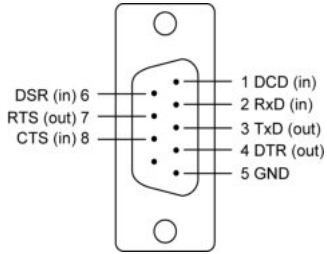
RJ45 (8-pin) to Male DB25



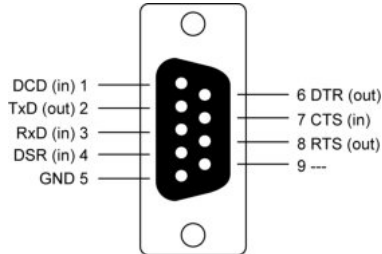
Pin Assignments for DB9 and DB25 Connectors

Pin Assignments for DB9 Male and Female Connectors

DB9 Male Connector

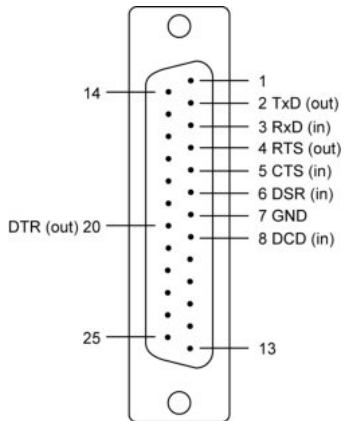


DB9 Female Connector

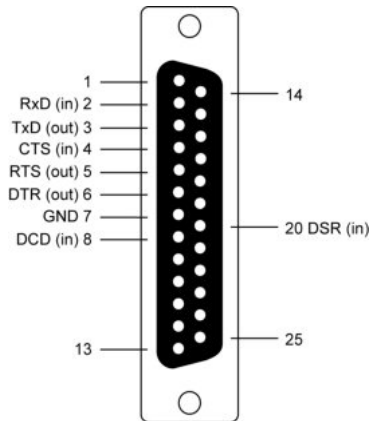


Pin Assignments for DB25 Male and Female Connectors

DB25 Male Connector



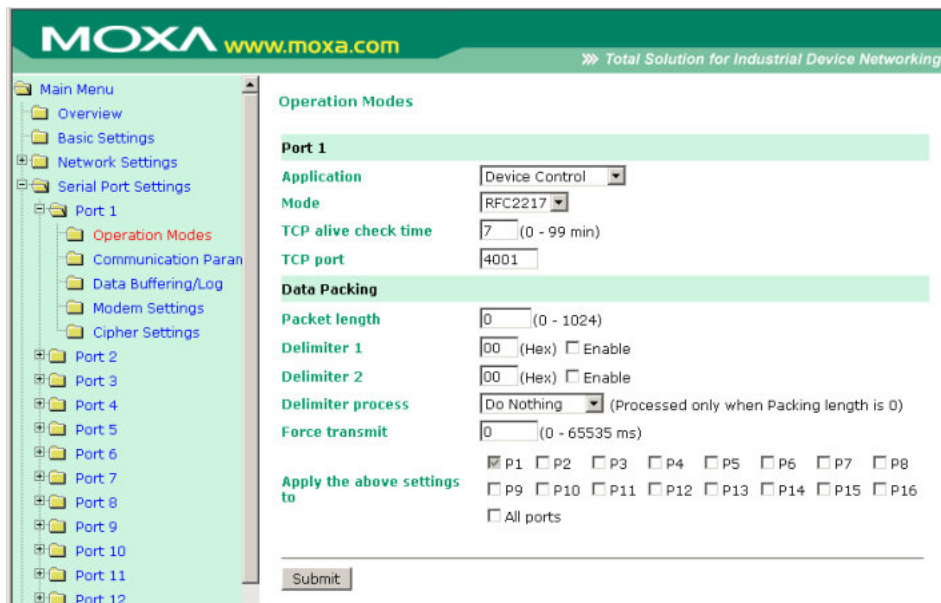
DB25 Female Connector



B. RFC2217

This appendix explains how to set up the environment to use RFC-2217 mode. RFC2217 defines general COM port control options based on the Telnet protocol and is used to allow the mapping of virtual COM ports to network ports. Any third-party driver that supports RFC-2217 can implement the virtual COM port on the NPort 6000. The installation is as follows:

1. In the NPort 6000 console, set up the desired serial port's operation mode as RFC2217 mode. By default, the first serial port on the NPort 6000 is assigned TCP port 4001, the second serial port is assigned TCP port 4002, and so on.



The screenshot displays the MOXA NPort 6000 console interface. The left sidebar shows a navigation tree with 'Serial Port Settings' expanded to 'Port 1', where 'Operation Modes' is selected. The main content area shows the configuration for 'Port 1' under the 'Operation Modes' section. The 'Application' is set to 'Device Control' and the 'Mode' is set to 'RFC2217'. The 'TCP alive check time' is 7 minutes, and the 'TCP port' is 4001. The 'Data Packing' section includes 'Packet length' (0), 'Delimiter 1' (00 Hex), 'Delimiter 2' (00 Hex), 'Delimiter process' (Do Nothing), and 'Force transmit' (0). At the bottom, there are checkboxes to apply settings to ports P1 through P16, with P1 checked, and a 'Submit' button.

2. Download and install a third-party driver that supports RFC-2217, such as Serial/IP COM Port Redirector (from Tactical Software).
3. Using your third party's configuration program, map a COM port to the NPort 6000's IP address and the serial port's TCP port.
4. Try opening the COM port that you just mapped. If you can open it, then the mapping was successful, and devices attached to the serial port on the NPort 6000 may be treated as if they were attached directly to the host computer.

C. Well-known Port Numbers

In this appendix, we provide a list of well-known port numbers that may cause network problems if you set the NPort 6000 to one of these ports. Refer to RFC 1700 for well-known port numbers or to the following introduction from the IANA:

The port numbers are divided into three ranges: the Well-Known Ports, the Registered Ports, and the Dynamic and/or Private Ports.

The Well-known Ports range from 0 through 1023.

The Registered Ports range from 1024 through 49151.

The Dynamic and/or Private Ports range from 49152 through 65535.

The Well-known Ports are assigned by the IANA, and on most systems, they can only be used by system processes or by programs executed by privileged users. The following table shows famous port numbers among the listed well-known port numbers. For more details, please visit the IANA website at <http://www.iana.org/assignments/port-numbers>.

TCP Socket	Application Service
0	Reserved
1	TCP Port Service Multiplexer
2	Management Utility
7	Echo
9	Discard
11	Active Users (systat)
13	Daytime
15	Netstat
20	FTP data port
21	FTP control port
23	Telnet
25	SMTP (Simple Mail Transfer Protocol)
37	Time (Time Server)
42	Host name server (names server)
43	Whois (nickname)
49	Login Host Protocol (login)
53	Domain Name Server (domain)
79	Finger protocol (finger)
80	World Wide Web (HTTP)
119	Network News Transfer Protocol (NNTP)
123	Network Time Protocol
213	IPX
160 to 223	Reserved for future use

UDP Socket	Application Service
0	Reserved
2	Management Utility
7	Echo
9	Discard
11	Active Users (sysstat)
13	Daytime
35	Any private printer server
39	Resource Location Protocol
42	Host name server (names server)
43	Whois (nickname)
49	Login Host Protocol (login)
53	Domain Name Server (domain)
69	Trivial Transfer Protocol (TFTP)
70	Gopher Protocol
79	Finger Protocol
80	World Wide Web (HTTP)
107	Remote Telnet Service
111	Sun Remote Procedure Call (Sunrpc)
119	Network News Transfer Protocol (NNTP)
123	Network Time Protocol (NTP)
161	SNMP (Simple Network Management Protocol)
162	SNMP Traps
213	IPX (used for IP Tunneling)

D. SNMP Agents with MIB II & RS-232 Like Groups

The NPort 6000 has built-in SNMP (Simple Network Management Protocol) agent software that supports SNMP Trap, RFC1317 and RS-232-like groups, and RFC 1213 MIB-II. The following table lists the standard MIB-II groups as well as the variable implementation for the NPort 6000.

RFC1213 MIB-II Supported SNMP Variables

System MIB	Interfaces MIB	IP MIB	ICMP MIB
sysDescr	ifNumber	ipForwarding	icmpInMsgs
sysObjectID	ifIndex	ipDefaultTTL	icmpInErrors
sysUpTime	ifDescr	ipInReceives	icmpInDestUnreachs
sysContact	ifType	ipInHdrErrors	icmpInTimeExcds
sysName	ifMtu	ipInAddrErrors	icmpInParmProbs
sysLocation	ifSpeed	ipForwDatagrams	icmpInSrcQuenchs
sysServices	ifPhysAddress	ipInUnknownProtos	icmpInRedirects
	ifAdminStatus	ipInDiscards	icmpInEchos
	ifOperStatus	ipInDelivers	icmpInEchoReps
	ifLastChange	ipOutRequests	icmpInTimestamps
	ifInOctets	ipOutDiscards	icmpTimestampReps
	ifInUcastPkts	ipOutNoRoutes	icmpInAddrMasks
	ifInNUcastPkts	ipReasmTimeout	icmpInAddrMaskReps
	ifInDiscards	ipReasmReqds	icmpOutMsgs
	ifInErrors	ipReasmOKs	icmpOutErrors
	ifInUnknownProtos	ipReasmFails	icmpOutDestUnreachs
	ifOutOctets	ipFragOKs	icmpOutTimeExcds
	ifOutUcastPkts	ipFragFails	icmpOutParmProbs
	ifOutNUcastPkts	ipFragCreates	icmpOutSrcQuenchs
	ifOutDiscards	ipAdEntAddr	icmpOutRedirects
	ifOutErrors	ipAdEntIfIndex	icmpOutEchos
	ifOutQLen	ipAdEntNetMask	icmpOutEchoReps
	ifSpecific	ipAdEntBcastAddr	icmpOutTimestamps
		ipAdEntReasmMaxSize	icmpOutTimestampReps
		ipRouteDest	icmpOutAddrMasks
		ipRouteIfIndex	icmpOutAddrMaskReps
		ipRouteMetric1	
		ipRouteMetric2	
		ipRouteMetric3	
		ipRouteMetric4	
		ipRouteNextHop	
		ipRouteType	
		ipRouteProto	
		ipRouteAge	
		ipRouteMask	
		ipRouteMetric5	
		ipRouteInfo	
		ipNetToMediaIfIndex	
		ipNetToMediaPhysAddress	
		ipNetToMediaNetAddress	
		ipNetToMediaType	
		ipRoutingDiscards	

Address Translation MIB	TCP MIB	UDP MIB	SNMP MIB
atIfIndex	tcpRtoAlgorithm	udpInDatagrams	snmpInPkts
atPhysAddress	tcpRtoMin	udpNoPorts	snmpOutPkts
atNetAddress	tcpRtoMax	udpInErrors	snmpInBadVersions
	tcpMaxConn	udpOutDatagrams	snmpInBadCommunityNames
	tcpActiveOpens	udpLocalAddress	snmpInBadCommunityUses
	tcpPassiveOpens	udpLocalPort	snmpInASNParseErrs
	tcpAttemptFails		snmpInTooBigs
	tcpEstabResets		snmpInNoSuchNames
	tcpCurrEstab		snmpInBadValues
	tcpInSegs		snmpInReadOnlys
	tcpOutSegs		snmpInGenErrs
	tcpRetransSegs		snmpInTotalReqVars
	tcpConnState		snmpInTotalSetVars
	tcpConnLocalAddress		snmpInGetRequests
	tcpConnLocalPort		snmpInGetNexts
	tcpConnRemAddress		snmpInSetRequests
	tcpConnRemPort		snmpInGetResponses
	tcpInErrs		snmpInTraps
	tcpOutRsts		snmpOutTooBigs
			snmpOutNoSuchNames
			snmpOutBadValues
			snmpOutGenErrs
			snmpOutGetRequests
			snmpOutGetNexts
			snmpOutSetRequests
			snmpOutGetResponses
			snmpOutTraps
			snmpEnableAuthenTraps
			snmpSilentDrops
			snmpProxyDrops

RFC1317 RS-232 Like Groups

RS-232 MIB	Async Port MIB
rs232Number	rs232AsyncPortIndex
rs232PortIndex	rs232AsyncPortBits
rs232PortType	rs232AsyncPortStopBits
rs232PortInSigNumber	rs232AsyncPortParity
rs232PortOutSigNumber	
rs232PortInSpeed	
rs232PortOutSpeed	

Input Signal MIB	Output Signal MIB
rs232InSigPortIndex	rs232OutSigPortIndex
rs232InSigName	rs232OutSigName
rs232InSigState	rs232OutSigState

Moxa-NP6000-MIB

overview	basicSetting	networkSetting	opModeSetting
modelName	serverName	ipConfiguration	portIndex
serialNumber	serverLocation	sysIpAddress	portApplication
firmwareVersion	timeZone	netMask	portMode
macAddress	localTime	defaultGateway	
viewLanSpeed	timeserver	dnsServer1IpAddr	
viewLanModuleSpeed		dnsServer2IpAddr	
upTime		pppoeUserAccount	
moduleType		pppoePassword	
configCRC32		winsFunction	
		winsServer	
		lan1Speed	
		routingProtocol	
		gratuitousArp	
		gratuitousArpSendPerios	

deviceControl Mode	socket Mode
deviceControlTcpAliveCheck	socketTcpAliveCheck
deviceControlMaxConnection	socketInactivityTime
deviceControlIgnoreJammedIp	socketMaxConnection
deviceControlAllowDriverControl	socketIgnoreJammedIp
deviceControlSecure	socketAllowDriverControl
deviceControlLocalTcpPort	socketSecure
deviceControlConnectionDownRTS	socketLocalTcpPort
deviceControlConnectionDownDTR	socketCmdPort
	socketTcpServerConnectionDownRTS
	socketTcpServerConnectionDownDTR
	socketTcpClientDestinationAddress1
	socketTcpClientDestinationPort1
	socketTcpClientDestinationAddress2
	socketTcpClientDestinationPort2
	socketTcpClientDestinationAddress3
	socketTcpClientDestinationPort3
	socketTcpClientDestinationAddress4
	socketTcpClientDestinationPort4
	socketTcpClientDesignatedLocalPort1
	socketTcpClientDesignatedLocalPort2
	socketTcpClientDesignatedLocalPort3
	socketTcpClientDesignatedLocalPort4
	socketTcpClientConnectionControl
	socketUdpDestinationAddress1Begin
	socketUdpDestinationAddress1End
	socketUdpDestinationPort1
	socketUdpDestinationAddress2Begin
	socketUdpDestinationAddress2End
	socketUdpDestinationPort2
	socketUdpDestinationAddress3Begin
	socketUdpDestinationAddress3End
	socketUdpDestinationPort3
	socketUdpDestinationAddress4Begin
	socketUdpDestinationAddress4End
	socketUdpDestinationPort4
	socketUdpLocalListenPort

pairConnection Mode	ethernetModem Mode
pairConnectionTcpAliveCheck	ethernetModemTcpAliveCheck
pairConnectionSecure	ethernetModemTcpPort
pairConnectionDestinationAddress	
pairConnectionDestinationPort	
pairConnectionTcpPort	

terminal Mode	reverseTerminal Mode
terminalTcpAliveCheck	reverseTerminalTcpAliveCheck
terminalInactivityTime	reverseTerminalInactivityTime
terminalAutoLinkProtocol	reverseTerminalTcpPort
terminalPrimaryHostAddress	reverseTerminalAuthenticationType
terminalSecondHostAddress	reverseTerminalMapKeys
terminalTelnetTcpPort	
terminalSshTcpPort	
terminalType	
terminalMaxSessions	
terminalChangeSession	
terminalQuit	
terminalBreak	
terminalInterrupt	
terminalAuthenticationType	
terminalAutoLoginPrompt	
terminalPasswordPrompt	
terminalLoginUserName	
terminalLoginPassword	

printer Mode	dial Mode	dataPacking
printerTcpAliveCheck	dialTERMBINMode	portPacketLength
printerTcpPort	dialPPPDMode	portDelimiter1Enable
printerGroup	dialSLIPDMode	portDelimiter1
printerQueueNameRaw	dialAuthType	portDelimiter2Enable
printerQueueNameASCII	dialDisconnectBy	portDelimiter2
printerAppendFromFeed	dialDestinationIpAddress	portDelimiterProcess
	dialSourceIpAddress	portForceTransmit
	dialIpNetmask	
	dialTcpIpCompression	
	dialInactivityTime	
	dialLinkQualityReport	
	dialOutgoingPAPID	
	dialPAPPassword	
	dialIncomingPAPCheck	

comParamSetting	dataBuffering	modemSetting
portAlias	portBufferingEnable	portEnableModem
portInterface	portBufferingLocation	portInitialString
portBaudRate	portBufferingSDFileSize	portDialUp
portBaudRateManual	portSerialDataLoggingEnable	portPhoneNumber
portDataBits		
portStopBits		
portParity		
portFlowControl		
portFIFO		
portOnDelay		
portOffDelay		

welcomeMessage	sysManagement
portEnableWelcomeMessage	enableAccessibleIpList
portMessage	accessibleIpListIndex
	activeAccessibleIpList
	accessibleIpListAddress
	accessibleIpListNetmask
	snmpEnable
	snmpContactName
	snmpLocation
	dDNSEnable
	dDNSServerAddress
	dDNSHostName
	dDNSUserName
	dDNSPassword
	hostTableIndex
	hostName
	hostIpAddress
	routeTableIndex
	gatewayRouteTable
	destinationRouteTable
	netmaskRouteTable
	metricRouteTable
	interfaceRouteTable
	userTableIndex
	userNameUserTable
	passwordUserTable
	phoneNumberUserTable
	radiusServerIp
	radiusKey
	udpPortAuthenticationServer
	radiusAccounting
	sysLocalLog
	networkLocalLog
	configLocalLog
	opModeLocalLog
	mailWarningColdStart
	mailWarningWarmStart
	mailWarningAuthFailure
	mailWarningIpChanged
	mailWarningPasswordChanged
	trapServerColdStart
	trapServerWarmStart
	trapServerAuthFailure
	alarmServerEthernet1LinkDown
	alarmServerEthernet2LinkDown
	alarmServerEthernet3LinkDown
	mailDCDchange
	trapDCDchange
	alarmDCDchange
	mailDSRchange
	trapDSRchange
	alarmDSRchange
	emailWarningMailServer
	emailRequiresAuthentication
	emailWarningUserName
	emailWarningPassword
	emailWarningFromEmail
	emailWarningFirstEmailAddr
	emailWarningSecondEmailAddr

welcomeMessage	sysManagement
	emailWarningThirdEmailAddr
	emailWarningFourthEmailAddr
	snmpTrapReceiverIp
	trapVersion
	httpConsole
	httpsConsole
	telnetConsole
	sshConsole
	lcmReadOnlyProtect
	resetButtonFunction
	loadFactoryDefaultSetting
	maxHttpLoginUsers
	autoLogoutSetting
	loginNotificationMessage
	loginFailureMessage
	userAccountIndex
	activeUserAccount
	accountName
	accountGroupName
	groupName
	networkConfig
	serialConfig
	systemConfig
	adminConfig
	monitorLogWarning
	commonSetting
	pwdMinLength
	pwdComplexityCheckEnable
	pwdComplexityCheckDigitEnable
	pwdComplexityCheckAlphabetEnable
	pwdComplexityCheckSpecialCharEnable
	pwdLifetime
	loginFailureLockoutEnable
	loginFailureLockoutRetrys
	loginFailureLockoutTime

sysStatus	saveConfiguration	restart
remoteIpIndex	saveConfig	restartPorts
monitorRemoteIp		restartSystem
monitorTxCount		
monitorRxCount		
monitorTxTotalCount		
monitorRxTotalCount		
monitorDSR		
monitorDTR		
monitorRTS		
monitorCTS		
monitorDCD		
monitorErrorCountFrame		
monitorErrorCountParity		
monitorErrorCountOverrun		
monitorErrorCountBreak		
monitorBaudRate		
monitorDataBits		
monitorParity		
monitorRTSCTSFlowControl		
monitorXONXOFFFlowControl		
monitorFIFO		

sysStatus	saveConfiguration	restart
monitorInterface		
monitorRTSToggleFlowControl		
relayOutputEthernet1LinkDown		
ethernet1LinkDownAcknowledge		
relayOutputEthernet2LinkDown		
ethernet2LinkDownAcknowledge		
relayOutputEthernet3LinkDown		
ethernet3LinkDownAcknowledge		
portDCDChangedStatus		
portDCDChangedAcknowledge		
portDSRChangedStatus		
portDSRChangedAcknowledge		

E. RADIUS Server

Managing diverse serial lines and modem pools for large numbers of users creates the need for significant administrative support. Since modem pools are links to the outside world, you must pay careful attention to security, authorization, and accounting. This can best be achieved by managing a single database of users allowing authentication (verifying usernames and passwords) as well as configuration of information that details the type of service to deliver to the user (e.g. SLIP, PPP, Telnet, and rlogin). The NPort 6000 supports the RADIUS protocol, which requires only one database for remote user management.

What is RADIUS?

Definition

Remote Authentication Dial-up User Service, or RADIUS, is the standard for centralizing the authentication, authorization, and accounting of remote access users.

Here is a brief description of how RADIUS works: When a user dials in to a remote access device, that device communicates with the central RADIUS server to determine if the user is authorized to connect to the LAN. The RADIUS server performs the authentication and responds with the result—either accept or reject. If the user is accepted, the remote access server routes the user onto the network; if not, the server will terminate the user's connection. The RADIUS server also provides accounting services if supported by the remote access server.

With RADIUS, a network manager or ISP only needs to maintain a single, central database against which all remote user authentications take place. This greatly eases the management burden associated with administering many dial-in users.

Client/Server Architecture

RADIUS is a type of client-server software. Communication servers such as the NPort 6000 play an active role, whereas RADIUS servers are passive.

When a remote host is connected to the NPort 6000, the host is prompted to enter a user ID and password.

After receiving the user ID and password, the NPort 6000 sends the information to a defined RADIUS server. Up to this point, the remote user still cannot access the network.

The RADIUS server compares the user ID and password with its internal database and responds through the network, either accepting or rejecting the connection attempt.

If the NPort 6000 receives the "accept" message from the RADIUS server, the remote user is allowed to access the network. Otherwise, the NPort 6000 will either terminate the connection or attempt to connect again after a specified duration of time.

Setting up the NPort 6000

Setting up the RADIUS Server IP Address

The screenshot shows the MOXA web interface for configuring the NPort 6000. The top navigation bar includes the MOXA logo and the website URL www.moxa.com. The main content area is titled 'Authentication Server' and is divided into two sections: 'RADIUS' and 'TACACS+'. The 'RADIUS' section contains the following fields: 'RADIUS server' (text input), 'RADIUS key' (text input), 'UDP port' (dropdown menu set to 1645), and 'RADIUS accounting' (radio buttons for 'Enable' and 'Disable', with 'Disable' selected). The 'TACACS+' section contains the following fields: 'TACACS+ server' (text input), 'TACACS+ secret' (text input), and 'TACACS+ accounting' (radio buttons for 'Enable' and 'Disable', with 'Disable' selected). A 'Submit' button is located at the bottom of the configuration area. The left sidebar contains a navigation menu with the following items: Main Menu, Overview, Network Configuration, Serial Port Configuration, System Configuration, Administration (expanded), Account Management, SNMP Agent, Authentication Server, Console Settings, Load Factory Default, Log, Monitoring and Warning, Common Settings, Change Password, Save Configuration, Restart, and Logout.

RADIUS server: This is the IP address of the RADIUS server.

RADIUS key: This is the password that is used to access the RADIUS server IUS server

UDP port: This is the RADIUS server's assigned UDP port.

RADIUS accounting: This field enables or disables RADIUS accounting.

Serial Port Configuration

RADIUS is an effective authentication method for dial-up services. In addition to dial-up services (PPP, SLIP, and Dynamic), the NPort 6000 supports RADIUS settings for terminal applications and console management applications. You will see it as an option for **Authentication type** when configuring the port's operation mode. Please refer to **Chapter 8, Configuring Serial Port Operation Modes**, for detailed information and configuration instructions.

Setting up UNIX Hosts

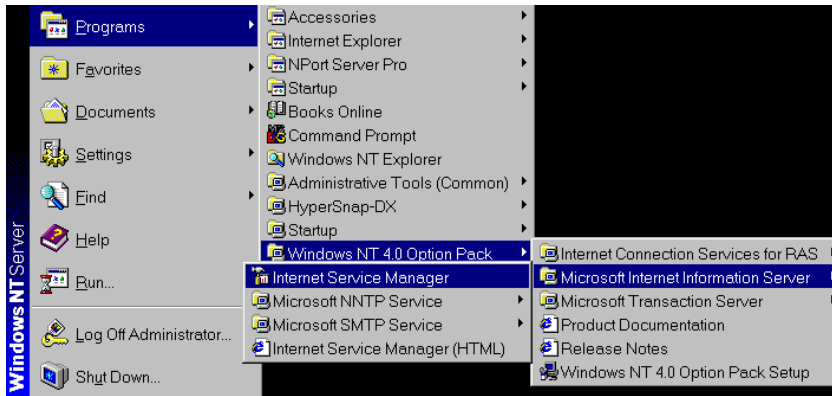
Moxa recommends the FreeRADIUS server for UNIX users. FreeRADIUS is the premiere open-source RADIUS server and is one of the top five RADIUS servers in use worldwide. It is effective for both embedded systems with small amounts of memory and for systems with millions of users. It is fast, flexible, and configurable, and it supports more authentication protocols than many commercial servers.

The server is released under the GNU General Public License (GPL), so it is free to download and install. FreeRADIUS can be downloaded from the following website:

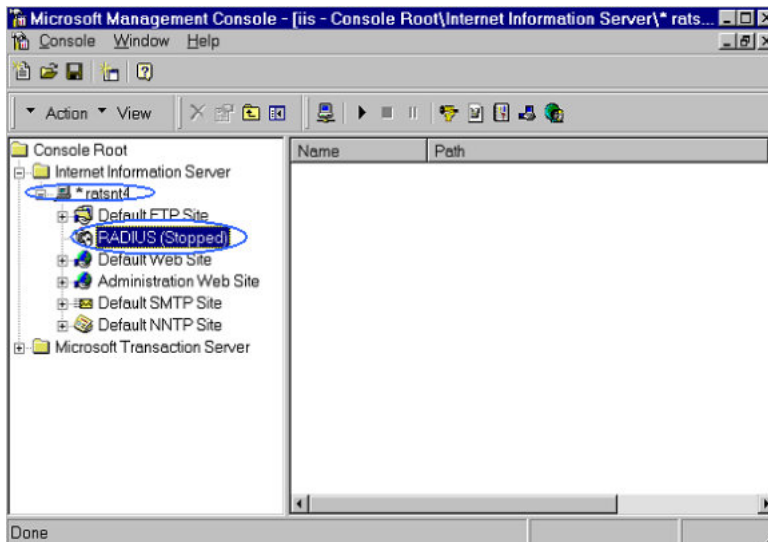
<http://www.freeradius.com/>

Setting up Windows NT Hosts

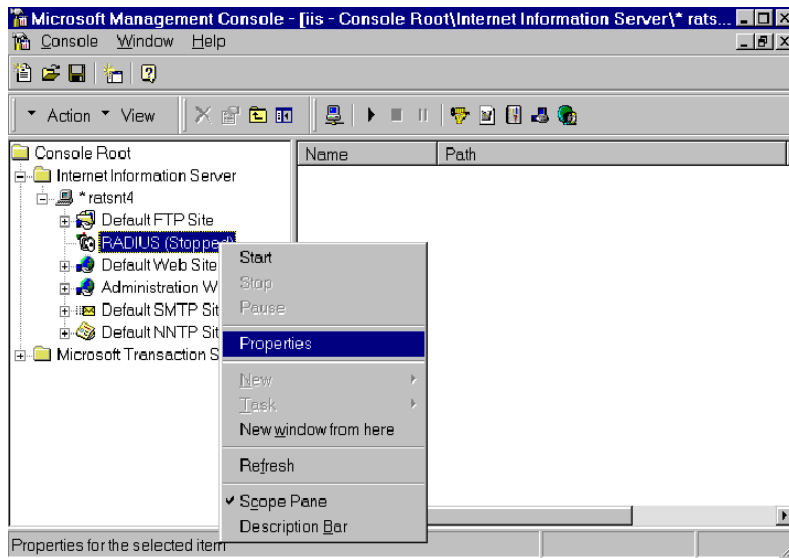
1. Install Windows NT OPTION PACK 4.0 on the Windows NT server.
2. Open **Start > Programs > Windows NT 4.0 Option Pack > Microsoft Internet Information Server > Management Console Manger**.



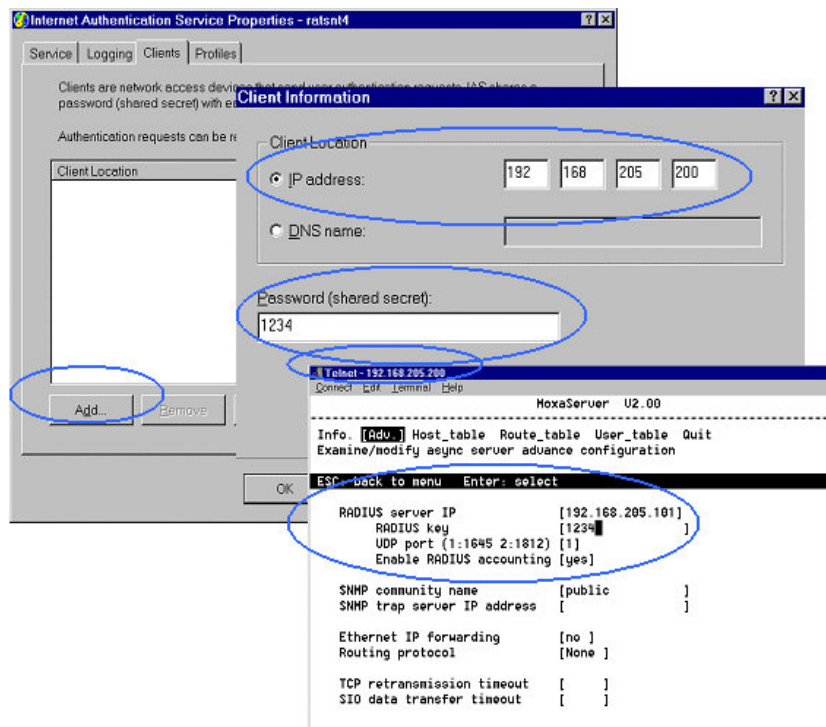
3. Go to **Console Root > Internet Information Server** (in the left pane). Your computer's name should be visible.
4. Find your computer's name in the left panel and click on it, after which you will see RADIUS in the right information window.



- Right click **RADIUS** in the left information window and then select **Properties**.



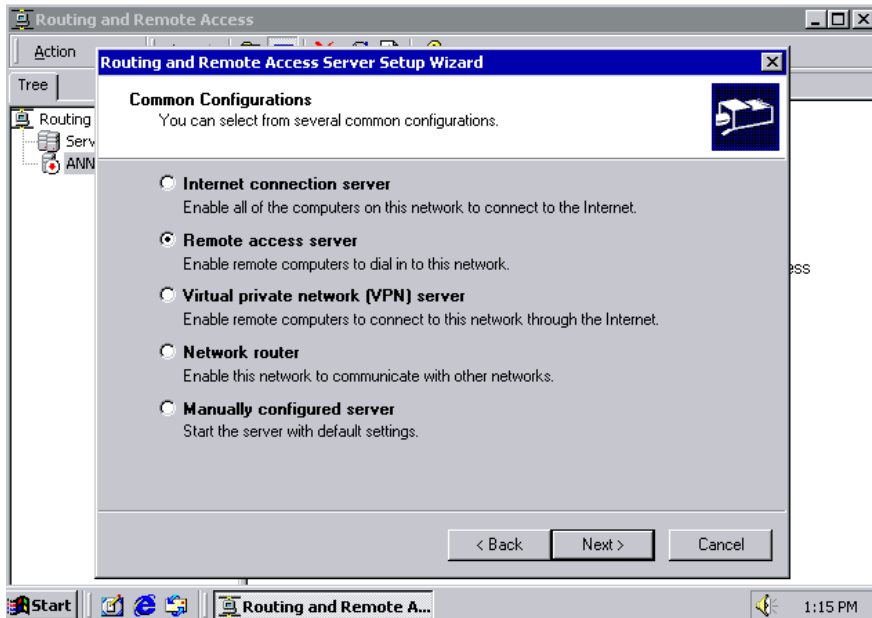
- Select **Service**. Verify that the RADIUS ports assignments match your configuration.
 [Authentication] 1645 or 1812
 [Accounting] 1646 or 1813
- Select **Client** and then click **Add**. Enter the NPort 6000's IP address in the IP address field. Enter the NPort 6000's RADIUS key in the password field. This must match the RADIUS key that you set in the NPort 6000 console.



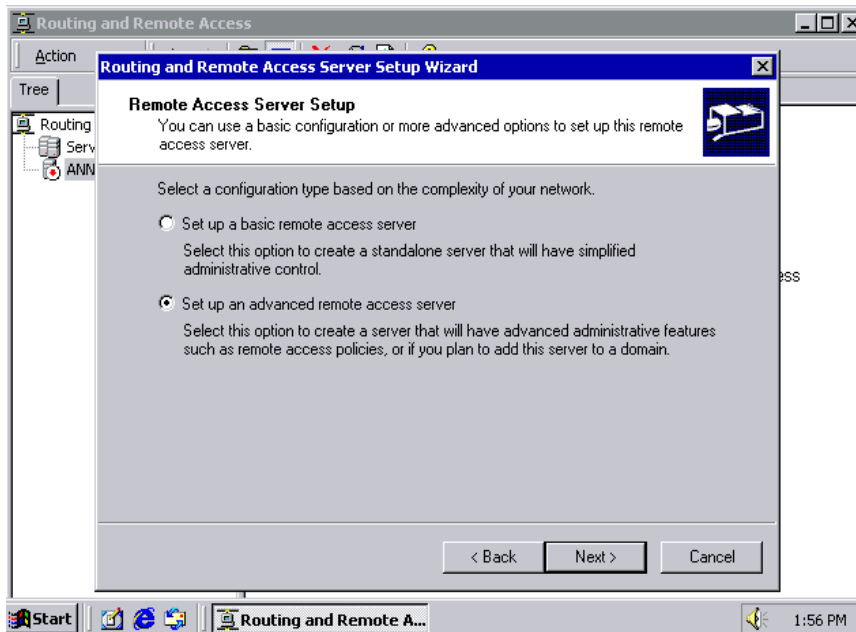
- Click **Apply**.
- Right click **RADIUS** in the left information window and select **Start**. You will now see that RADIUS is running.

Setting up Windows 2000 Hosts

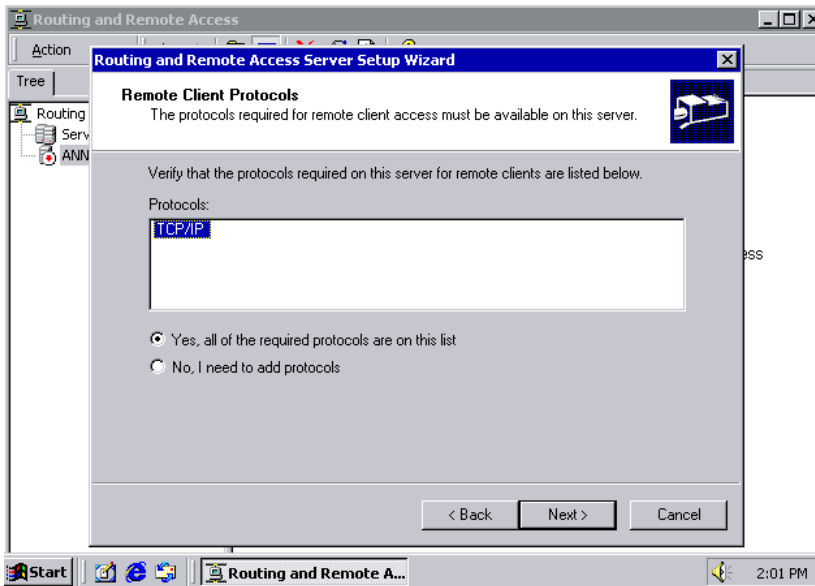
1. Open **Start > Programs > Administrative Tools > Routing and Remote Access**.
2. Right click **Server (Local)** and select **Configure** and **Enable Routing and Remote Access**. Click **Next** to continue.
3. Select **Remote access server** and click **Next** to continue.



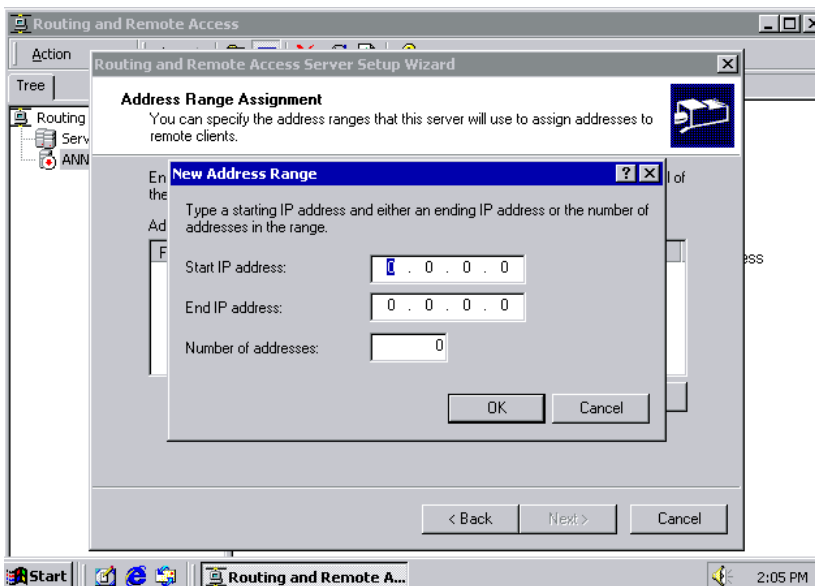
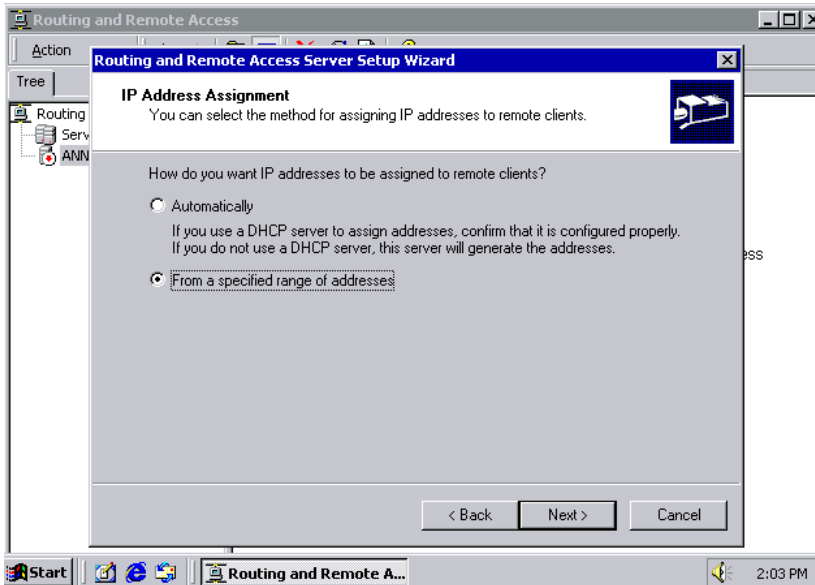
4. Select **Set up an advanced remote access server** and click **Next** to continue.



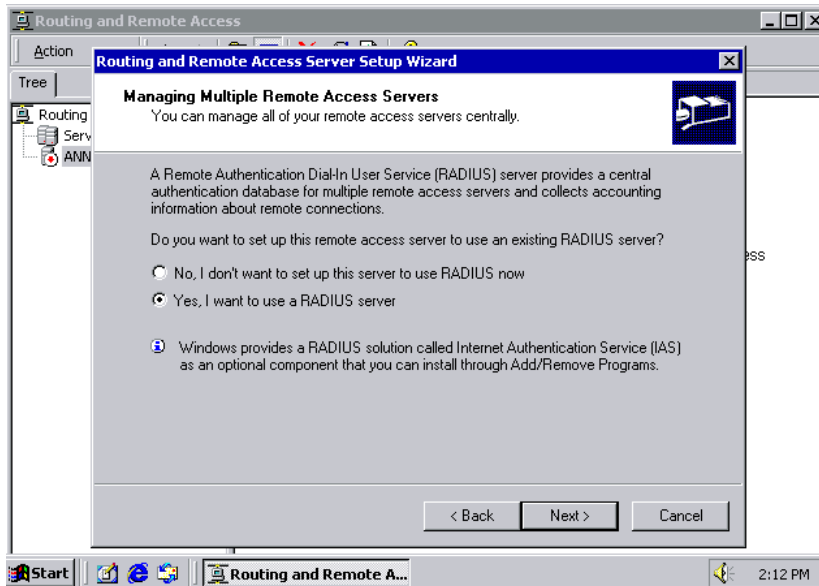
5. Select **TCP/IP protocol** and then click **Next** to continue.



6. Specify your IP address as shown on the following screens:



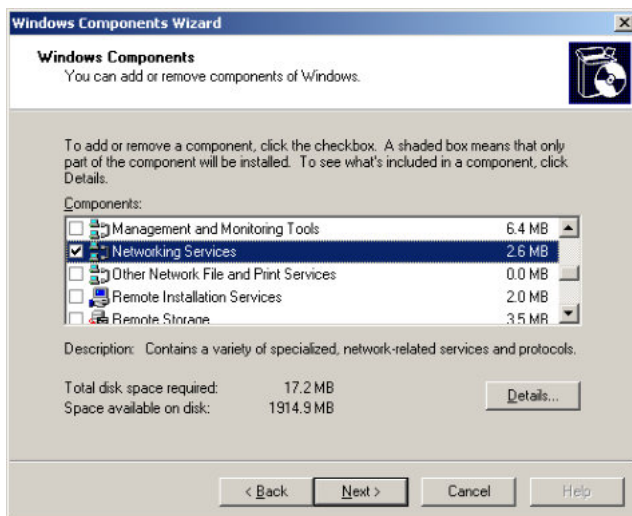
7. Select **Yes, I want to use a RADIUS server** and click **Next**.



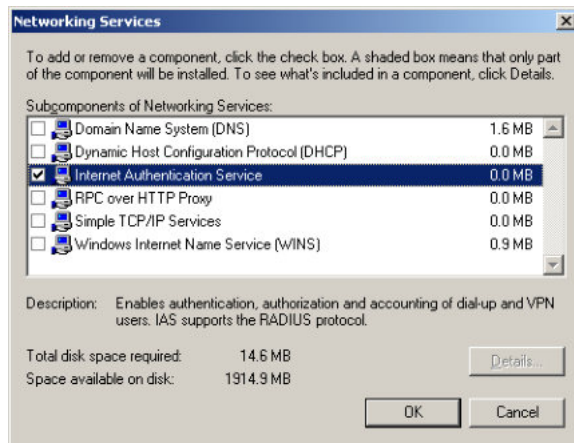
Setting up Windows 2003 Hosts

Windows 2003 uses the IAS service instead of the RADIUS service. For this reason, you need to install the IAS service to use RADIUS with Windows 2003 (The IAS service will not be installed by default).

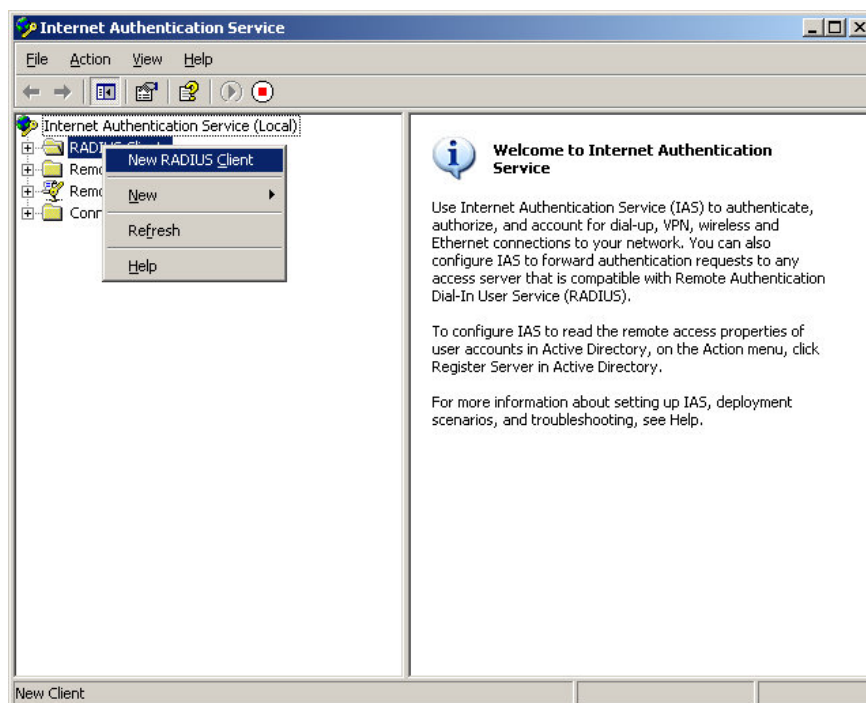
1. Click **Start > Add or Remove Programs > Add/Remove Windows Components**.
2. With **Windows Components** selected, choose **Networking Services**.



3. Select **Details** and then select **Internet Authentication Service**. Continue clicking **OK** until the installation is complete.



4. After the installation is complete, click **Administrative Tools** and run the **Internet Authentication Service**. This will open the following window.



Select **New RADIUS Client** to add a new RADIUS client. You will then be able to begin using this function.

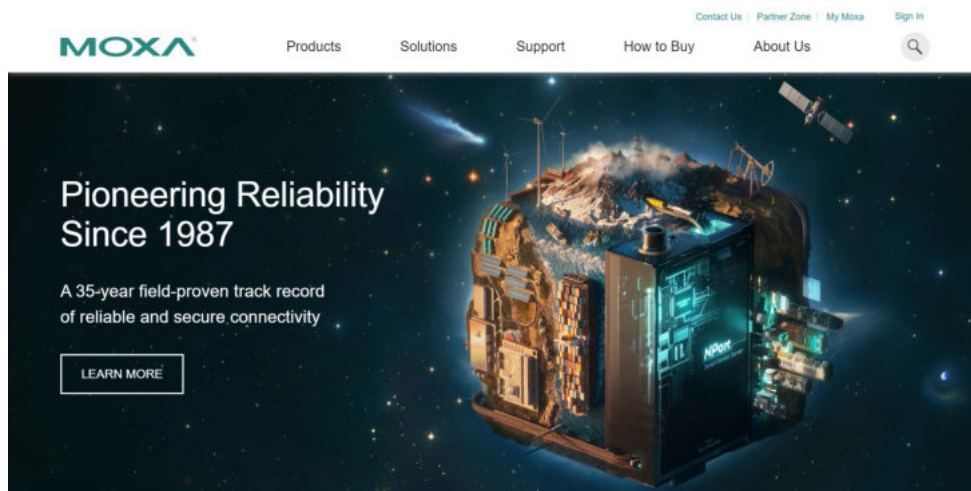
F. How to Become a Registered User of Moxa Website

Why you should become a Moxa.com registered user, it benefits you to receive all updates of your purchased or interested products, including all software such as firmware, driver, etc, and all documentations, like datasheet, Quick Installation Guide (QIG).

To become a registered user and receiving all updates, you need to do following:

Register a Moxa account

1. Go to Moxa.com and click '**Sign in**' at the top-right corner.



2. In the sign in page, click "[Create your Moxa member account](#)" at below.

A screenshot of the Moxa sign-in page. The page has a white background with a light blue border. At the top, it says 'Please sign in'. Below this are two input fields: 'Email*' and 'Password*'. The 'Email*' field has a red error message below it: 'Please input your email address'. The 'Password*' field has a red error message below it: 'Password is required'. Below the password field is a link that says 'Forgot your password?'. At the bottom of the form is a teal 'SIGN IN' button. Below the button, there is a link that says 'Not a member? [Create your Moxa member account](#)'.

3. Fill up the necessary fields.

Create New Account

Work Email*

First Name* Last Name*

Company*

Phone*

Region*

--Select--

Please input a password*

Request for product updates

1. Go to the product's page that you would like to receive updates, click **" + FOLLOW UPDATE "**

Home > Products > Industrial Edge Connectivity > Serial Device Servers > Terminal Servers > NPort 6100/6200 Series

NPort 6100/6200 Series

1/2-port RS-232/422/485 secure terminal servers



Features and Benefits

- Secure operation modes for Real COM, TCP Server, TCP Client, Pair Connection, Terminal, and Reverse Terminal
- Supports nonstandard baudrates with high precision
- NPort 6250: Choice of network medium: 10/100BaseT(X) or 100BaseFX
- Enhanced remote configuration with HTTPS and SSH
- Port buffers for storing serial data when the Ethernet is offline
- Supports IPv6
- Generic serial commands supported in Command-by-Command mode
- Security features based on IEC 62443

Certifications



[GET A QUOTE](#) [+ FOLLOW UPDATES](#)

2. Once completes, see the FOLLOW UPDATES button changes.

[GET A QUOTE](#) [FOLLOWING](#) [?](#)